



38HY61

RIDGID

Manual Die Heads

■ NPT threads

Manual threader die heads are high speed steel.

For Nominal Pipe Size	For Use With	Threads per Inch	Item No.
1/4 in	40GL52	18	38HY61
1 in		11 1/2	38HY62



34DA47



Power Die Heads

■ NPT threads

Power die heads are aluminum, self-opening, and self-oiling.

For Nominal Pipe Size	For Use With	Threads per Inch	Brand	Item No.
1/2 in to 3/4 in	Mfr. No. 00575	14	Rothenberger	53RE92
1/2 in to 2 in	Mfr. No. 63005	11 1/2, 14	Rothenberger	53RE91
1/2 in to 2 in	63006, Mfr. No. 63004	11 1/2, 14	Rothenberger	53RE89
1 in to 2 in	Mfr. No. 00575	11 1/2	Rothenberger	53RE93
2 1/2 in to 4 in	Mfr. No. 63006	8	Rothenberger	53RE90
2 1/2 in to 4 in	Mfr. No. 1224/26092	8	RIDGID	4CPE3
5 in to 6 in	31XM67	14	Westward	34DA47



2RPA9

RIDGID

Cutting Oils

Formulated with low odor and antimist properties; free of chlorine and other halogens, PCBs and heavy metals. 6YJ44 maintains workable viscosity to -20°F.

Description	Color	Viscosity	Item No.
Dark, 1 gal.	Black	42.5 mm ² /s	6YJ43
Endura-Clear, 1 gal.	Endura-Clear	44.5 mm ² /s	4PCE1
Extreme Performance - Mineral Oil Based, 1 gal.	Amber	38 mm ² /s	2RPA9
Nu-Clear, 1 gal.	Clear Yellow	43 mm ² /s	6YJ44



4ERZ4



3Z987



Power Pipe Threading Machines

PIPE THREADING AND CUTTING MACHINES

22A—Machine has a 2.75-HP motor. 5-blade conical reamer.

50R—1-HP motor. Features ball detent die system.

300—Include sets of 1/2" to 3/4" and 1" to 2" alloy universal dies.

535A—3-speed motor, large chip tray, and 1.75-gal. oil reservoir.

535M—Includes universal Quick-Opening Die Head 4Z974, 1 set of 1/2" to 3/4" and 1" to 2"

NPT universal dies, reamer, cutter, 1 gal. oil, spare cutter wheel, and integral foot switch.

1215—Compact machine for portable use.

1224—Includes RIDGID 2 1/2" to 4" die head Model 714 die head, 1/4" to 2" Self-Opening Die Head 4CW40, one set of 1/2" to 3/4", 1" to 2", and 2 1/2" to 4" high-speed dies, reamer, cutter, spare cutter wheel, tool box, 3/4" combination wrench, 1-gal. Nu-Clear oil, and integral foot switch.

1250 Handheld—Push-button reverse. Includes pipe clamp, ROFIX adapter, 1/2", 3/4", 1", and 1 1/4" precision die heads and dies.

Pipe Equipment Series	Bolt Size	For Nominal Pipe Size	Rod Size	HP	Reversing	Brand	Mfr. Model	Item No.
Pipe Threading and Cutting Machines								
4SE	3/8 in to 2 in	1/2 in to 4 in	No Rod	1 1/2 hp	No	Rothenberger	63006	4ETA1
22A	1/4 in to 2 1/4 in	1/2 in to 2 in	No Rod	2 3/4 hp	No	Rothenberger	00579R	4ERY9
50R	1/4 in to 1 1/2 in	1/2 in to 2 in	No Rod	1 hp	No	Rothenberger	63005	4ERZ4
300 Compact	1/4 in to 2 in	1/2 in to 2 in	1/4 in to 2 in	1/2 hp	No	RIDGID	67182	3FE64
300 Complete, 38 rpm	1/4 in to 2 in	1/2 in to 2 in	1/4 in to 2 in	1/2 hp	Yes	RIDGID	15682	3Z987
300 Complete, 57 rpm	1/4 in to 1 1/4 in	1/2 in to 1 1/4 in	1/4 in to 1 1/2 in	1/2 hp	Yes	RIDGID	15722	4CPC4
300 Power Drive	1/4 in to 2 in	1/2 in to 2 in	1/4 in to 2 in	1/2 hp	Yes	RIDGID	41855	1VXG8
535A	5/8 in to 2 in	1/2 in to 2 in	1/4 in to 2 in	2 hp	Yes	RIDGID	84097	4NCV3
535M	1/4 in to 2 in	1/2 in to 2 in	1/4 in to 2 in	1/2 hp	Yes	RIDGID	93287	3RY43
700 Power Drive	1/4 in to 1 in	1/2 in to 2 in	1/4 in to 1 in	1/2 hp	Yes	RIDGID	45178	52NZ16
1215	5/8 in to 1 in	1/4 in to 1 1/2 in	5/8 in to 1 in	1/2 hp	No	RIDGID	61142	1XDZ9
1224	1/4 in to 2 in	1/4 in to 4 in	1/4 in to 2 in	1 1/2 hp	Yes	RIDGID	26092	4CW39
1250 Handheld	No Bolt	1/2 in to 1 1/4 in	No Rod	1 hp	No	Rothenberger	71453	4ETA3
SUPERTRONIC 2000	No Bolt	1/2 in to 2 in	No Rod	1 1/2 hp	Yes	Rothenberger	71259L	53RE88
Westward	No Bolt	1/2 in to 2 in	No Rod	1 hp	Yes	Westward	8090	31XM66

Description	For Use With	Brand	Item No.
Pipe Threading Machine Accessories			
Power Drive Stand	Mfr. No. 122/93492 and 300/15682	RIDGID	1VTV2
Pipe Threading Machine Stand	4ETA1 Pipe Threading Machine	Rothenberger	4ETA2
Pipe Cutter	Mfr. No. 535M/93287	RIDGID	1VUP8
Pipe Cutter	3FE64, 3Z987 Threading Machines	RIDGID	1VUP6
Foot Switch	5A191, 3FE64, 3Z987, 3RY43, 4CW39 Threading Machines	RIDGID	1VTU9
FOR/OFF/REV Switch	Mfr. No. 300/15682	RIDGID	1VUR3
Pipe Reamer	3Z987 Threading Machine	RIDGID	1VTV3
Reamer Blade	4CW39 Threading Machine	RIDGID	1VTU6
Reamer Cone	300/67182, Mfr. No. 1822-1/20000	RIDGID	1VTU8
Jaw Insert Set	Mfr. No. 1224/26092	RIDGID	1VTU5
Jaw Insert Set	Mfr. No. 1822-1/20000	RIDGID	1VTU7
Jaw Insert Set	3Z987, 3FE64, 3RY43 Threading Machines	RIDGID	1VUR5
Replacement Pipe Die, 2 1/2-4 in-8 TPI, Pk. of 5	6YJ38 Geared Threader	RIDGID	1VTV1
Threader Ratchet and Handle	Complete Die Heads Type 12R	RIDGID	3AFP4
Square Drive Adapter	1AC02, 6YJ38, 161 Geared Threader, 258 Power Pipe Cutter	RIDGID	1XDZ6
Support Arm		RIDGID	1VUR1
Metal Carrying Case	1AC02 Power Drive	RIDGID	4NV34
Pipe Threading Accessories			
Replacement Pipe Die, Right Hand, Bevel Thread Type	4CW40, 4Z974, 5A195 Threading Machine	RIDGID	38HY71
Replacement Pipe Die, Right Hand, NPSM Thread Type	Die Heads and RIDGID Model No. 504A, 713, 816, 817 and 842 Universal Die Heads	RIDGID	38HY69
Pipe Threading Oil		RIDGID	1ED22
Replacement Pump Gun Only for 1ED22		RIDGID	1VTU2
Replacement Pump Gun w/Hose for 1ED22	1ED22 Oiler	RIDGID	1VUR9