

Combination Drill/Tap and Countersink Sets

Bits drill, tap, and debur mild steel, aluminum, copper, brass, and plastic in 1 step. Back taper prevents thread damage from over-drilling. Made of high-speed steel with split-point drill tip. 1/4" shank. Twist drill and plug tap style. Include plastic case and quick-change adapter.

Electrician's Kit—Features hex shank, 1/4" quick change professional-grade driver bits, self-centering high-speed drill bits, hammer drill rated carbide grade tips and hardened shank masonry drill bits, quick release chuck, and security bits.



Description	Sizes Incl.	Brand	Mfr. Model	Item No.
6-Pc. Combination Drill and Tap Set	6-32, 8-32, 10-24, 10-32, 12-24 and 1/4-20	Greenlee	DTAPKIT	4GB12
	M3 x 0.50, M4 x 0.70, M5 x 0.80, M6 x 1.0, M8 x 1.25 and M10 x 1.50	Greenlee	DTAPKITM	1ANZ3
6-Pc. Drill/Tap/Countersink Set	#6-32, 8-32, 10-24, 10-32, 12-24 and 1/4-20	Westward	—	6EXL3
	M3x0.50, M4x0.70, M5x0.80, M6x1.0, M8x1.25 and M10x1.50	Westward	—	6EXL2
6-Pc. Combination Drill and Tap Set	8-32NC, 10-32NF, 1/4-20NC	Greenlee	LDTAPKIT	30HK33
68-Pc. Electrician's Kit, 6-32, 8-32, 10-32, 1/4-20 Tap Sizes	—	Greenlee	DDKIT-1-68	11L585



Size	GREENLEE Mfr. Model	Item No.	WESTWARD Item No.
#6-32	DTAP6-32	1FAL3	6EXL7
#8-32	DTAP8-32	1ANV9	6EXL8
#10-32	DTAP10-32	1FAL1	6EXN0
#10-24	DTAP10-24	1FAJ9	6EXL9
#12-24	DTAP12-24	1FAL2	6EXN1
1/4"-20	DTAP1/4-20	1FAJ8	6EXL5
1/4"-20	LDTAP1/4-20*	30HK36	—
3/8"-16	DTAP3/8-16	1ANZ5	6EXL6
1/2"-18	DTAP5/16-18	1ANZ4	6EXL4

*Long drill.



Drill/Tap Countersink Bits

Use on mild steel, aluminum, copper, and brass. Back taper prevents thread damage from over-drilling. Made of high-speed steel with split-point drill tip. 1/4" shank. Bright finish.



Size Range	Step Thickness	Item No.
Individual Bits		
1/8 in to 1/2 in	1/8 in	6EXN3
3/16 in to 7/8 in	1/8 in	6EXN4
1/4 in to 1 3/8 in	1/8 in	6EXN5
1/2 in to 1 1/2 in	3/8 in	6EXN6
High Speed Steel		
1/2 in to 1 1/8 in, 1/8 in to 1/2 in, 3/16 in to 7/8 in	(1) 3/8 in, (2) 1/2 in	6EXN2

Step Drill Bits

Double flute design has 2 cutting surfaces for mild steel, copper, aluminum, brass, wood, plastics, and laminates. No pilot hole needed. High-speed steel with oxide-coated finish. Nonskid self-starting tip with 3-flatted shank and 3/8" hex arbor hole. 3/8" shank.



Hole Cutter Kits

High-Speed Steel—Faster than standard hole saws, with less chance of broken teeth. Split-point drill prevents "walking." Precision-ground teeth cut holes in mild steel up to 10 ga.

Carbide Tipped—Tungsten carbide teeth cut holes in stainless steel, mild steel, aluminum, copper, and brass.



1ANV9



6EXN7

No. of Pieces	Saw Sizes Included	Includes	Brand	Mfr. Model	Item No.
High Speed Steel					
11	7/8 in, 1 1/8 in, 1 3/8 in, 1 3/4 in, 2 in, 2 1/2 in	(3) Arbors, Hex Wrench, Plastic Case	Greenlee	930	4GB13
Carbide Tipped					
5	7/8 in, 1 1/8 in, 1 3/8 in	Additional Pilot Bit, Arbor with Pilot Bit	Milwaukee	49-22-8300	48Z664
4	7/8 in, 1 1/8 in, 1 3/8 in	Hex Key, Pilot Drill Bit, Plastic Carrying Case	Greenlee	635	1ANV9
4	7/8 in, 1 1/8 in, 1 3/8 in	Hex Key, Pilot Drill Bit, Plastic Carrying Case, Quick Change Arbor	Greenlee	655	1ANZ1
7	7/8 in, 1 1/8 in, 1 3/8 in, 1 3/4 in, 2 in	Additional Pilot Bit, Arbor with Pilot Bit	Milwaukee	49-22-8310	48Z665
10	7/8 in, 1 1/8 in, 1 3/8 in, 1 3/4 in, 2 in, 2 1/2 in	Arbors (3) 6EXP5, Hex Wrench, Wooden Case	Westward	—	6EXN7



Hole Cutters and Accessories

Teeth cut stainless steel, mild steel, aluminum, copper, and brass. Flange stop prevents over-drilling. Quick-change arbor system allows cutter head changes with a simple push-on turn. All individual cutters have 3/8" arbor hole.



1FAH8



1XRP6

Saw Dia.	Max. Cutting Depth	Brand	Item No.	Saw Dia.	Max. Cutting Depth	Brand	Item No.
Arbor Included							
High Speed Steel							
1 1/8 in	1/4 in	Greenlee	1XRN8	1 1/8 in	1/4 in	Greenlee	1FAH8
1 1/2 in	1/4 in	Greenlee	1XRN9	1 1/2 in	1/4 in	Greenlee	1FAH9
2 1/2 in	1/4 in	Greenlee	1XRP6	2 in	1/2 in	Greenlee	1FAJ2
Arbor Not Included							
Steel							
1 1/8 in	1/2 in	Milwaukee	48Z630	1 1/4 in	1/4 in	Greenlee	1XR1P
3/4 in	1/2 in	Milwaukee	48Z631	1 3/8 in	1/4 in	Greenlee	1XR3P
1 3/8 in	1/2 in	Milwaukee	48Z632	1 3/4 in	1/4 in	Greenlee	1XR4P
7/8 in	1/2 in	Milwaukee	48Z633	2 in	1/4 in	Greenlee	1XR5P
1 1/8 in	1/2 in	Milwaukee	48Z634	High Speed Steel			
1 in	1/2 in	Milwaukee	48Z635	1 3/8 in	1/2 in	Milwaukee	48Z641
1 1/8 in	1/2 in	Milwaukee	48Z637	1 1/2 in	1/2 in	Milwaukee	48Z643

Description	Pilot Drill Size	Fits Hole Saw Dia.	Brand	Item No.
Accessories				
For Use with High Speed Steel Cutters				
Pilot Drill Bit	3/16" dia. x 1 1/2" L	7/8" to 1 1/32"	Greenlee	1XR9P
For Use with Quick Change Carbide Cutters				
Quick Change Arbor	1/4" dia. x 2 3/4" L	—	Milwaukee	48Z566
Hex Shank Style				
For Use with Carbide Cutters				
Pilot Drill Bit	—	3/4" to 2"	Greenlee	1XRN7
Pilot Drill Bit	5/8" dia. x 2 1/4" L	5/8" to 2 1/2"	Greenlee	1XRN6
For Use with High Speed Steel Cutters				
Pilot Drill Bit	1/4" dia. x 1 1/2" L	1 3/8" to 2 1/2"	Greenlee	1XRR1
Quick Change Arbor Type				
For Use with Carbide Cutters				
Quick Change Arbor	5/8" dia. x 2 1/4" L	5/8" to 2 1/2"	Greenlee	1XRN5
For Use with Quick Change Carbide Cutters				
Quick Change Arbor	1/4" dia. x 2 3/4" L	—	Milwaukee	48Z567
Standard Arbor Type				
For Use with High Speed Steel Cutters				
Hole Cutter Arbor	1/4" dia. x 1 1/2" L	1 3/8" to 2 1/2"	Greenlee	1XR8P
Hole Saw Arbor	3/16" dia. x 1 1/2" L	7/8" to 1 1/32"	Greenlee	1XR7P