CONTINUED

## RIDGID ROTHENBERGER **Pipe Dies for Manual & Handheld Power Threaders**

| Compatible<br>Pipe Size | Compatible Material Type  | Die Material     | Die Head Compatibility                      | Number<br>of Dies |            |        | Pkg.<br>Qty. |
|-------------------------|---|------------------|---|-------------------|------------|--------|--------------|
|                         | hreading Machines (Cont.)   | Dio mutotta.     | Die rieuw eempanam,                         | 01 2.00           | T OF LIVE. | 110.   | Qty.         |
| RIDGID (Cont.)          |   |                  |   |                   |            |        |              |
| ½ in-to-3/4 in          | Aluminum, Steel   | Alloy Steel      | Ridgid Universal                            | 4                 | 14         | 4Z977  | 1            |
| ½ in-to-3/4 in          | Stainless Steel   | High Speed Steel | Ridgid Universal                            | 4                 | 14         | 4CW95  | 1            |
| 1 in-to-2 in            | Aluminum, Galvanized Steel, Steel                                 | High Speed Steel | Ridgid Universal                            | 4                 | 11 ½       | 5A196  | 1            |
| 1 in-to-2 in            | Aluminum, Steel   | Alloy Steel      | Ridgid Universal                            | 4                 | 11 1/2     | 4Z978  | 1            |
| 1 in-to-2 in            | Stainless Steel   | High Speed Steel | Ridgid Universal                            | 4                 | 11 ½       | 4CW96  | 1            |
| 21/2 in-to-4 in         | -Aluminum, Galvanized Steel, Steel-                               | High Speed Steel | Ridgid Universal                            | 4                 | 8          | 4CW41  | 1            |
| 2½ in-to-4 in           | . , . ,   | High Speed Steel | Ridgid 141 Geared                           | 5                 | 8          | 1VTV1  | 5            |
| ROTHENBERGER            |   |                  |   |                   |            |        |              |
| ½ in-to-3/4 in          | iron, Stainless Steel, Steel                                      | High Speed Steel | R Series                                    | 4                 | 14         | 60PZ02 | 1            |
| ½ in-to-3/4 in          |   | Alloy Steel      | R Series                                    | 4                 | 14         | 4ERZ6  | 4            |
| ½ in-to-3/4 in          |   | Alloy Steel      | Automatic Opening                           | 4                 | 14         | 6RRU1  | 4            |
| ½ in-to-3/4 in          | Steel, Iron, Steel  | High Speed Steel | Snap-O-Matic                                | 4                 | 14         | 4ERZ2  | 4            |
| 1/2 in-to-3/4 in        | _   | High Speed Steel | R Series                                    | 4                 | 14         | 60PY98 | 1            |
| 1 in-to-2 in            | Alloy, Conduit, Galvanized Steel,<br>Iron, Stainless Steel, Steel | High Speed Steel | R Series                                    | 4                 | 11 ½       | 60PZ03 | 1            |
| 1 in-to-2 in            |   | Alloy Steel      | R Series                                    | 4                 | 11 1/2     | 4ERZ7  | 4            |
| 1 in-to-2 in            | -   | Alloy Steel      | Automatic Opening                           | 4                 | 11 ½       | 6RRU2  | 4            |
| 1 in-to-2 in            | Alloy, Conduit, Galvanized<br>Steel, Iron, Steel                  | High Speed Steel | Automatic Opening,<br>Snap-O-Matic, Uniquad | 4                 | 11 ½       | 4ERZ3  | 4            |
| 1 in-to-2 in            |   | High Speed Steel | R Series                                    | 4                 |            | 60PY99 | 1            |
| 2½ in-to-4 in           | -   | Allov Steel      | Automatic Opening                           | 4                 | 8          | 6RRU3  | 4            |

## **Ratcheting Pipe Threading Kits & Pipe Bevelers**





ROTHENBERGER WESTWARD RIDGID

Pipe Beveler 38L017

Threading and beveling tools add threads or angled edges to pipe ends so they will form tight joints with fittings. They are commonly used when installing new pipe or replacing damaged sections of pipe. Pipe Bevelers angle the edges of pipe to prepare it for gaskets and fittings. Their cutting blade shaves off burrs and surface deposits, leaving clean, smooth edges. Replacement Blade for Pipe Bevelers can replace worn/missing blades on pipe bevelers of a specific brand and model. Ratcheting Pipe Threading Kits feature threaders that operate with a pump-action handle to turn a thread-forming die and cut threads on pipe. They accept a range of compatible dies to thread different pipe sizes.

Ratcheting Pipe Threading Kit 4**A**508

| Minimum Pipe Size        | Maximum Pipe Size          | Pipe Schedule     | Bevel Angle | Brand       | Model  | No.    |
|--------------------------|----------------------------|-------------------|-------------|-------------|--------|--------|
| Pipe Bevelers            |                            |                   |             |             |        |        |
| 1 ½ in                   | 12 in                      | 40                | 15°         | Wheeler-Rex | 9015   | 38L017 |
| Replacement Blade for Pi | pe Bevelers                |                   |             |             |        |        |
| Cor                      | npatible with Manufacturer | Model Number 9015 |             | Wheeler-Rex | 220083 | 38L018 |
| Compatible Thread        | Number of Die              |                   |             |             |        |        |

|                               | UUII           | ipalible willi i       | vialiulactulei iviol | iei ivuitibei 9013  | Wilesiel-Uex  | 220000                                 | SOLUIO      | -            |               |             |
|-------------------------------|----------------|------------------------|----------------------|---|---|--|-------------|--------------|---------------|-------------|
| Compatible<br>Pipe Size Range | Thread<br>Type | Number of<br>Die Heads |                      |   | Includes  |  |             | Brand        | Mfr.<br>Model | Item<br>No. |
| Ratcheting Pipe               | Threading      | Kits                   |                      |   |   |  |             |              |               |             |
| ½ in – 1 in                   | NPT            | 3                      | ½ in to 1 in         | 1 ¼ in Steel Pipe Cutter, 1 in,<br>Pliers, 14 in Pipe Tape, Pla | ¾ in Heavy Duty Pipe Wr<br>astic Carry Case, ½ in Qu    | ench, 10 in Water<br>ick Change Die He | Pump<br>ad  | Rothenberger | 70614         | 4ETA6       |
| ½ in – 1 ¼ in                 | NPT            | 4                      | 1/2 in to 1 1/4 in   |   | <u> </u>  |  |             | Rothenberger | 70901         | 60PZ80      |
| ½ in – 1 ¼ in                 | NPT            | 4                      | 1/2 in to 1 1/4 in   | 1 in, 1 1/4 in Right Hand Tool Steel Di                         | e Head, ½ in, ¾ in Ratche                               | et with Handle, Blo                    | w Mold Case | Westward     | _             | 4YR89       |
| ½ in − 2 in                   | NPT            | 6                      | ½ in to 2 in         |   | ad, Ratchet Assembly, Ra                                |  |             | RIDGID       | 12-R          | 4A508       |
| 1⁄2 in − 2 in                 | NPT            | 6                      | ½ in to 2 in         |   | in Die, ½ in Die, 2 in Die<br>Die Head, Locking Retains |  | 1           | Rothenberger | 70905         | 53RE84      |

| Pipe   Size Range   Height Range   Leg Spread   Leg Style   Rollers   Length   Rollers    |                 |                |            |            |         |          |              |         |
|--|-----------------|----------------|------------|------------|---------|----------|--------------|---------|
| Conveyor-Head Pipe Stands   2,000 in Maximum Load Capacity   1/2 in - 36 in   29 in - 43 in   32 in   Rigid   1  | Pipe            |                | Maximum    |            | No. of  | Roller   |              | Item    |
| 2,000   h Maximum Load Capacity  |                 |                | Leg Spread | Leg Style  | Kollers | Length   | Brand        | No.     |
| 1  | Conveyor-near   | 1 Pipe Stands  | 14         |            |         |          |              |         |
|  |                 |                |            | Digid      | - 1     |          | Cumner       | 100004  |
| Roller Straight-Head Pipe Stands   1,000 lb Maximum Load Capacity   % in -12 in   32 in -55 in   23 ½ in   Adjustable   2   — RIDGID   3FE65   1,200 lb Maximum Load Capacity   % in -36 in   29 in -32 in   32 in   Rigid   2   1 ½ in   Sumner   19F631   ½ in -36 in   29 in -32 in   32 in   Rigid   2   4 in   Sumner   19F632   2,000 lb Maximum Load Capacity   % in -36 in   29 in -32 in   32 in   Rigid   2   4 in   Sumner   19F632   2,000 lb Maximum Load Capacity   % in -36 in   29 in -32 in   32 in   Rigid   2   4 in   Sumner   19F632   2,500 lb Maximum Load Capacity   % in -12 in   32 in   55 in   22 in   Adjustable   2   4 in   Sumner   19F638   2,500 lb Maximum Load Capacity   % in -12 in   32 in   55 in   22 in   Rigid   2   6 in   Rothenberger   53RF40   % in -16 in   27 in -50 in   22 in   Rigid   2   6 in   Rothenberger   53RF40   % in -36 in   29 in -32 in   32 in   Rigid   2   - Sumner   19F636   2   1 in -36 in   29 in -32 in   32 in   Rigid   2   - Sumner   19F636   24 in   38 in -37 in   32 in   Rigid   2   4 in   Sumner   19F636   24 in   28 in -49 in   22 ½ in   Rigid   2   4 in   Sumner   19F636   3,500 lb   Maximum Load Capacity   % in -36 in   12 in -28 in   Rigid   2   4 in   Sumner   19F636   3,500 lb   Maximum Load Capacity   % in -36 in   12 in -28 in   4 in   37 ½ in   Rigid   4   4 in   Sumner   19F640   4,500 lb   Maximum Load Capacity   4 in   36 in   36 in   36 in   37 ½ in   Rigid   4   4 in   Sumner   19F637   4 in   36 in   36 in   36 in   37 ½ in   Rigid   0   —   Sumner   19F637   4 in   12 in   28 in   51 in   23 ½ in   Rigid   0   —   RiDGID   26C170   % in -12 in   28 in   51 in   23 ½ in   Rigid   0   —   RiDGID   26C170   % in -12 in   28 in   51 in   23 ½ in   Rigid   0   —   RiDGID   26C170   % in -12 in   28 in   51 in   23 ½ in   Rigid   0   —   RiDGID   26C170   % in -12 in   28 in   51 in   23 ½ in   Rigid   0   —   RiDGID   26C170   % in -12 in   28 in   52 in   23 ½ in   Rigid   0   —   RiDGID   26C170   % in -12 in   28 in   52 in   23 ½ in   Folding   0   —   RiDGID    |                 |                |            |            |         | 10 in    |              |         |
| 1,000   h Maximum Load Capacity   1,000   1,00   |                 |                | 32 III     | Rigiu      |         | 10 111   | Sulliller    | 190029  |
| Main   |                 |                |            |            |         |          |              |         |
| 1,200   h Maximum Load Capacity   1/2 in 3 of in 29 in 32 in 32 in Rigid 2   1 ½ in Sumner 19F632  |                 |                |            | Adjuctable | 2       |          | DIDGID       | 35565   |
| 1  |                 |                |            | Aujustable |         |          | MIDUID       | JI LUJ  |
| 19   19   19   19   19   19   19   19  |                 |                |            | Rigid      | 2       | 1 1/2 in | Sumner       | 19F631  |
| 2,000   h Maximum Load Capacity  |                 |                |            |            |         |          |              |         |
| 1  |                 |                |            | rtigia     |         |          | Odililloi    | 131 002 |
| 1962   1975      |                 |                |            | Rigid      | 2       | 4 in     | Sumner       | 19F633  |
| 2,500   h Maximum Load Capacity   4 in - 15 in - 22 in Adjustable   2   4 in   Westward   22XP99   ½ in - 16 in   27 in - 50 in   22 in   Rigid   2   6 in   Rothenberger   53RF40   ½ in - 16 in   27 in - 50 in   22 in   Rigid   2   6 in   Rothenberger   53RF40   ½ in - 36 in   29 in - 32 in   32 in   Rigid   2   - Summer   19F630   ½ in - 36 in   29 in - 32 in   32 in   Rigid   2   36 in   Summer   19F630   22 in   36 in   34 in - 34 in   30 in   Adjustable   2   - RIDGID   1VXG9   24 in   28 in - 49 in   22 ¼ in   Folding   2   4 in   Summer   19F636   3,500   h Maximum Load Capacity   ½ in - 36 in   12 in - 28 in   11 in   Rigid   2   - Sumner   19F636   3,500   h Maximum Load Capacity   ½ in - 36 in   12 in - 28 in   11 in   Rigid   2   - Sumner   19F640   4,500   h Maximum Load Capacity   4 in - 36 in   36 ½ in   29 ½ in   Rigid   4   4 in   Sumner   19F640   4,500   h Maximum Load Capacity   4 in - 36 in   36 in   37 ½ in   Rigid   4   4 in   Sumner   49VU07   V-Head Pipe Stands   1,000   h Maximum Load Capacity   24 in   39 in   -72 in   38 in   Folding   0   Sumner   19F639   2,500   h Maximum Load Capacity   36 in   23 in - 36 in   16 in   Rigid   0   Sumner   19F639   0   0   Sumner   19F639   0   0   0   0   0   0   0   0   0  | ½ in – 36 in    | 31 in – 32 in  |            |            |         |          |              |         |
| 1  | 2,500 lb Maxii  | num Load Capac | ity        |            |         |          |              |         |
| 1/2 in - 16 in   27 in - 50 in   22 in   Folding   2   6 in   Rothenberger \$38F38   | 1/8 in - 12 in  | 32 in - 55 in  | 22 in      | Adjustable | 2       | 4 in     |              |         |
| 1/2 in - 36 in   29 in - 32 in   32 in   Rigid   2   36 in   Sumner   19F627   |                 | 27 in - 50 in  |            | Rigid      | 2       |          |              |         |
| 1/2 in - 36 in   29 in - 32 in   32 in   Rigid   2   36 in   Sumner   19F627   |                 |                |            | Folding    | 2       | 6 in     |              |         |
| 24 in 28 in −49 in 22 ¼ in Folding 2 4 in Sumner 19F636 24 in 32 in −52 in 30 in Rigid 2 4 in Sumner 19F636 3,500 lb Maximum Load Capacity  ½ in −36 in 12 in −28 in 11 in Rigid 2 — Sumner 798GL2 Roller V-Head Pipe Stands 2,500 lb Maximum Load Capacity  4 in −36 in 36 ½ in 29 ½ in Rigid 4 4 in Sumner 19F640 4,500 lb Maximum Load Capacity  4 in −36 in 36 ½ in 29 ½ in Rigid 4 4 in Sumner 19F640 4,500 lb Maximum Load Capacity  4 in −36 in 13 in 23 in −37 ½ in Rigid 4 4 in Sumner 49VU07 V-Head Pipe Stands 1,000 lb Maximum Load Capacity  24 in 36 in −72 in 38 in Folding 0 — Sumner 19F639 2,500 lb Maximum Load Capacity  4½ in −36 in 16 in Rigid 0 — Sumner 19ZF73 1/2 in −12 in 28 in −51 in 23 ½ in Folding 0 — RIDGID 26C170 1/2 in −12 in 28 in −51 in 23 ½ in Adjustable 0 — RIDGID 4CX07 1/2 in −12 in 28 in −52 in 23 ½ in Adjustable 0 — RIDGID 4CX07 1/2 in −12 in 28 in −52 in 22 in Adjustable 0 — RIDGID 4CX07 1/2 in −12 in 28 in −50 in 22 in Rigid 0 — Sumner 19ZF73 24 in 21 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −50 in 22 in Rigid 0 — Sumner 19ZF74 24 in 32 in −52 in 30 in Rigid 0 — Sumner 19F637 6,000 ib Maximum Load Capacity 1/2 in −36 in 1/2 in −80 28 in Rigid 0 — Sumner 798GL0 1/2 in 1/4 ½ in −36 in 11 ½ in −80 28 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −53 2 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in  |                 |                |            |            | 2       | _        |              |         |
| 24 in 28 in −49 in 22 ¼ in Folding 2 4 in Sumner 19F636 24 in 32 in −52 in 30 in Rigid 2 4 in Sumner 19F636 3,500 lb Maximum Load Capacity  ½ in −36 in 12 in −28 in 11 in Rigid 2 — Sumner 798GL2 Roller V-Head Pipe Stands 2,500 lb Maximum Load Capacity  4 in −36 in 36 ½ in 29 ½ in Rigid 4 4 in Sumner 19F640 4,500 lb Maximum Load Capacity  4 in −36 in 36 ½ in 29 ½ in Rigid 4 4 in Sumner 19F640 4,500 lb Maximum Load Capacity  4 in −36 in 13 in 23 in −37 ½ in Rigid 4 4 in Sumner 49VU07 V-Head Pipe Stands 1,000 lb Maximum Load Capacity  24 in 36 in −72 in 38 in Folding 0 — Sumner 19F639 2,500 lb Maximum Load Capacity  4½ in −36 in 16 in Rigid 0 — Sumner 19ZF73 1/2 in −12 in 28 in −51 in 23 ½ in Folding 0 — RIDGID 26C170 1/2 in −12 in 28 in −51 in 23 ½ in Adjustable 0 — RIDGID 4CX07 1/2 in −12 in 28 in −52 in 23 ½ in Adjustable 0 — RIDGID 4CX07 1/2 in −12 in 28 in −52 in 22 in Adjustable 0 — RIDGID 4CX07 1/2 in −12 in 28 in −50 in 22 in Rigid 0 — Sumner 19ZF73 24 in 21 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −36 in 22 in Folding 0 — Sumner 19ZF74 24 in 22 in −50 in 22 in Rigid 0 — Sumner 19ZF74 24 in 32 in −52 in 30 in Rigid 0 — Sumner 19F637 6,000 ib Maximum Load Capacity 1/2 in −36 in 1/2 in −80 28 in Rigid 0 — Sumner 798GL0 1/2 in 1/4 ½ in −36 in 11 ½ in −80 28 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −52 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −53 2 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in −55 2 in 30 in Rigid 0 — Sumner 798GL0 1/2 in 32 in −53 in 31 ½ in  | ½ in – 36 in    |                |            |            | 2       | 36 in    |              |         |
| 24 in   32 in - 52 in   30 in   Rigid   2   4 in   Sumner   19F638   |                 |                |            |            | 2       |          |              |         |
| 3,500   h Maximum Load Capacity   1   1   1   1   1   1   1   1   1  |                 |                |            |            |         |          |              |         |
| Variable    |                 |                |            | Rigid      | 2       | 4 in     | Sumner       | 19F638  |
| Roller V-Head Pipe Stands   2,500 lb Maximum Load Capacity   |                 |                |            |            |         |          | _            |         |
| 2,500   h Maximum Load Capacity   4   in 3 sin 36 ½ in 29 % in Rigid 4   4 in Sumner 19F640  |                 |                | 11 IN      | Rigia      | 2       |          | Sumner       | /98GL2  |
| 4 in 36 in 36 ½ in 29 ½ in Rigid 4 4 in Sumner 19F640  |                 |                | 14         |            |         |          |              |         |
| 4.500   b Maximum Load Capacity   4   1   3   5   5   5   5   5   5   5   5   5  |                 |                |            | Digid      | - 1     | 4 in     | Cumner       | 105640  |
| 4 in − 36 in         23 in − 37 ½ in         37 ½ in         Rigid         4 in         Sumner         49VU07           V-Head Pipe Stands         1,000 lb Maximum Load Capacity         24 in         39 in − 72 in         38 in         Folding         0         —         Sumner         19F639           2,500 lb Maximum Load Capacity         —         Win − 24 in         21 in − 36 in         16 in         Rigid         0         —         Sumner         19F639           ½ in − 12 in         28 in − 51 in         23 ½ in         Folding         0         —         RIDGID         26C170           ¾ in − 12 in         28 in − 52 in         23 ½ in         Adjustable         0         —         RIDGID         4CX07           ¾ in − 12 in         28 in − 52 in         22 in         Adjustable         0         —         Westward         22XN01           ½ in − 16 in         27 in − 50 in         22 in         Rijid         0         —         Sumner         19F635           24 in         27 in − 36 in         22 in         Folding         0         —         Sumner         19F635           3,500 lb Maximum Load Capacity         24 in         23 in − 52 in         30 in         Rigid         0         —   |                 |                |            | Rigiu      | 4       | 4 111    | Sulliller    | 190040  |
| V-Head Pipe Stands   1,000 lb Maximum Load Capacity   24 in   25 lin - 25 lin   38 in   Folding   0   Sumner   19F639  |                 |                |            | Digid      | - 1     | 4 in     | Cumnor       | 40VII07 |
| 1,000   h Maximum Load Capacity   24 in   39 in - 72 in   38 in   Folding   0   Sumner   19F639  |                 |                | 37 72 111  | niyiu      | 4       | 4 111    | Sullillei    | 491007  |
| 24 in   39 in - 72 in   38 in   Folding   0   Sumner   19F639  |                 |                | itu        |            |         |          |              |         |
| 2,500 ih Maximum Load Capacity  ⅓ in −24 in 21 in −36 in 16 in Rigid 0 — Sumner 19ZF73  ⅓ in −12 in 28 in −51 in 23 ½ in Folding 0 — RIDGID 26C170  ⅓ in −12 in 28 in −52 in 23 ½ in Adjustable 0 — RIDGID 26C170  ⅓ in −12 in 28 in −52 in 22 in Adjustable 0 — Westward 22XR01  ½ in −16 in 27 in −50 in 22 in Rigid 0 — Rothenberger 53RF36  24 in 21 in −36 in 22 in Folding 0 — Sumner 19ZF74  24 in 28 in −49 in 22 ¼ in Folding 0 — Sumner 19F635  3,500 ib Maximum Load Capacity  24 in 32 in −52 in 30 in Rigid 0 — Sumner 19F637  6,000 ib Maximum Load Capacity  ½ in −36 in 31 ⅓ in −89 28 in Rigid 0 — Sumner 798GL0  ⅓ in −36 in 31 ⅓ in −36 ½ in Rigid 0 — Sumner 798GL0  |                 |                | 38 in      | Folding    | n       |          | Sumner       | 19F639  |
| 1  |                 | num Load Canac |            | roluling   |         |          | Odililloi    | 101 000 |
| \$\frac{1}{9} \text{ in } -\frac{12}{12} \text{ in } \frac{28}{18} \text{ in } -\frac{21}{18} \text{ in } \frac{23}{18} \text{ in } \text{ Folding} & 0 \qquad \text{ RIDGID} \frac{26C170}{4CX07} \text{ in } -12 \text{ in } 28 \text{ in } -52 \text{ in } 23 \text{ in } \text{ Adjustable} & 0 \qquad \text{ Westward} \text{ 22XR31} \text{ Modistable} & 0 \qquad \text{ Westward} \text{ 22XR31} \text{ Westward} \text{ 22XR31} \text{ 21 in } -36 \text{ in } 22 \text{ in } \text{ RIDGID} & 0 \qquad \text{ ROTHERDETOR SAR736} \text{ 22 in } \text{ Folding} & 0 \qquad \text{ Summer} \text{ 19ZF74} \text{ 24 in } 28 \text{ in } -49 \text{ in } 22 \text{ in } \text{ Folding} & 0 \qquad \text{ Summer} \text{ 19ZF73} \text{ 3.500 \text{ in } Maximum \text{ Load Capacity}} \text{ 24 in } 32 \text{ in } -52 \text{ in } 30 \text{ in } \text{ Rigid} & 0 \qquad \text{ Summer} \text{ 19F637} \text{ 6,000 \text{ in } Maximum \text{ Load Capacity}} \text{ 56 in } \text{ 18 \text{ in } -89  28 \text{ in } \text{ Rigid} & 0 \qquad \text{ Summer} \text{ 798GL0} \text{ 31 \text{ in } -36 \text{ in } \text{ Rigid} & 0 \qquad \text{ Summer} \text{ 798GL1} \text{ 14 \text{ in } 36 \text{ in } \text{ 11 \text{ 49 \text{ in } -55 \text{ 23 in } \text{ Picit 40 } 0 \text{ Summer} \text{ 788CM0} \text{ 28 IN } \text{ \$\text{ Rigid} \text{ 0 } 0 \qquad \text{ Summer} \text{ 788CM0} \text{ 28 IN } \text{ \$\text{ Rigid} \text{ 0 } 0 \qquad \text{ Summer} \text{ 788CM0} \text{ 28 IN } \text{ \$\text{ 16 IN } \text{ 16 IN } \text{ 16 IN } \text{ 16 IN }  17 \text{ 1          |                 |                |            | Rigid      | 0       |          | Sumner       | 197F73  |
| Variable    |                 |                |            |            |         |          |              |         |
| 1/2 in - 16 in   27 in - 50 in   22 in   Rigid   0   Rothenberger 53RF36     24 in   21 in - 36 in   22 in   Folding   0   Sumner   192F74     24 in   28 in - 49 in   22 iv in   Folding   0   Sumner   19F635     3,500 lb Maximum Load Capacity   24 in   32 in - 52 in   30 in   Rigid   0   Sumner   19F637     6,000 lb Maximum Load Capacity       1/2 in - 36 in   31 ½ in - 89   28 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   31 ½ in - 36 ½ in   Rigid   0   Sumner   798GL1     1/2 in - 36 in   31 ½ in - 55   23 in   Rigid   0   Sumner   798GL1     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL1     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0     1/2 in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL0   |                 |                |            |            | 0       | _        |              | 4CX07   |
| 1/2 in - 36 in   27 in - 50 in   22 in   Rigid   0   Rothenberger 53RF36     24 in   21 in - 36 in   22 in   Folding   0   Sumner   192F74     24 in   28 in - 49 in   22 ¼ in   Folding   0   Sumner   19F635     3,500 lb Maximum Load Capacity   24 in   32 in - 52 in   30 in   Rigid   0   Sumner   19F637     6,000 lb Maximum Load Capacity     ½ in - 36 in   31 ½ in - 89   28 in   Rigid   0   Sumner   798GL0     ½ in - 36 in   31 ½ in - 36 ½ in   Rigid   0   Sumner   798GL1     ½ in - 36 in   31 ½ in - 55   23 in   Rigid   0   Sumner   798GL1     ½ in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL1     ½ in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL1     ½ in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL1     ½ in - 36 in   49 ½ in - 55   23 in   Rigid   0   Sumner   798GL1  | 1/8 in - 12 in  | 28 in - 52 in  | 22 in      | Adjustable | 0       | _        | Westward     | 22XR01  |
| 24 in   28 in - 49 in   22 ¼ in   Folding   0   Sumner   19F635  | ½ in – 16 in    |                |            | Rigid      | 0       | _        | Rothenberger | 53RF36  |
| 3,500 lb Maximum Load Capacity 24 in 32 in -52 in 30 in Rigid 0 — Sumner 19F637  6,000 lb Maximum Load Capacity 1/6 in -36 in 31 1/5 in -89 1/6 in -36 in 31 1/5 in -80 1/7 in -36 in 49 1/5 in -55 1/7 in -5 |                 |                |            |            |         | _        | Sumner       |         |
| 24 in 32 in -52 in 30 in Rigid 0 — Sumner 19F637  6,000 ib Maximum Load Capacity  ½ in -36 in 31 ½ in -89 28 in Rigid 0 — Sumner 798GL0  ½ in -36 in 31 ½ in - 36 ½ in Rigid 0 — Sumner 798GL1  14 in 36 in 49 ½ in -55 29 in Rigid 0 — Sumner 798GL1  |                 | 28 in - 49 in  | 22 1/4 in  | Folding    | 0       | _        | Sumner       | 19F635  |
| 6,000 lb Maximum Load Capacity       ½ in −36 in     31 ½ in −89     28 in     Rigid     0     —     Sumner     798GL0       ½ in −36 in     31 ½ in −     36 ½ in     Rigid     0     —     Sumner     798GL1       ¼ in −36 in     11 4 ¾ in −     36 ½ in     Rigid     0     —     Sumner     798GL1       ¼ in −36 in     49 ½ in −55     23 in     Picid     0     Sumner     798CK0   |                 | num Load Capac |            |            |         |          |              |         |
| ½ in -36 in     31 ½ in -89  |                 |                |            | Rigid      | 0       | _        | Sumner       | 19F637  |
| % in - 36 in         31 % in - 114 % in - 144                                 | 6,000 lb Maxii  |                | ity        |            |         |          |              |         |
| % in − 36 in 31 % in − 14 % in − 36 ½ in Rigid 0 — Sumner <b>798GL1</b> 16 in 36 in 49 % in −55 23 in Rigid 0 Sumner <b>798GL0</b>   | ⅓ in – 36 in    |                | 28 in      | Rigid      | 0       | _        | Sumner       | 798GL0  |
| 114 % In 114 | 1/2 in = 36 in  | 31 ½ in –      | 36 1/4 in  | Rigid      | n       |          | Sumner       | 708GI 1 |
|  | 78 III — 30 III |                | JU 72 III  | rtiyiu     | U       |          | Julillel     | , 30UL1 |
|  | 1/8 in – 36 in  |                | 22 in      | Rigid      | 0       | _        | Sumner       | 798GK9  |



## **Pipe Stands & Vises**

They support pipe to keep both hands free to thread, cut, weld, and position pipe and other long workpieces. They set pipe at a convenient working height, enabling accurate threading, clean cuts, and tight welds. Conveyor-Head use their wide-roller head to position pipe on jobsites or load pipe into threading machines and roll groovers. Roller Straight-Head have rollers that adjust along the straight-beam head to center pipe on the stand and accommodate different pipe diameters. **Roller V-Head** feature rollers set in a V-head that cradles pipe to keep it centered and prevent it from rolling off of the stand. Pipe rotates with the rollers to ease positioning when threading and roll grooving. V-Head cradle pipe to keep it centered and prevent it from rolling off of the stand. They lift or lower the V-head to set pipe at the desired height. Vises lock pipe down and prevent rolling or shifting. Bench Chain holds irregularly-shaped materials that might be unstable in a yoke vise or V-head stand. Bench Yoke won't snap like a chain vise if overtightened. Portable Chain and Yoke Vises attach to a work table, pipe, or other surface to secure pipe for threading, cutting, and welding.

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