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RIDGID

ROTHENBERGER  
pipet technologies at workPipe Dies for  
Manual & Handheld  
Power Threaders

Compatible Pipe Size	Compatible Material Type	Die Material	Die Head Compatibility	Number of Dies	Threads Per Inch	Item No.	Pkg. Qty.
<b>Pipe Dies for Threading Machines (Cont.)</b>							
<b>RIDGID (Cont.)</b>							
1/2 in-to-3/4 in	Aluminum, Steel	Alloy Steel	Ridgid Universal	4	14	4Z977	1
1/2 in-to-3/4 in	Stainless Steel	High Speed Steel	Ridgid Universal	4	14	4CW95	1
1 in-to-2 in	Aluminum, Galvanized Steel, Steel	High Speed Steel	Ridgid Universal	4	11 1/2	5A196	1
1 in-to-2 in	Aluminum, Steel	Alloy Steel	Ridgid Universal	4	11 1/2	4Z978	1
1 in-to-2 in	Stainless Steel	High Speed Steel	Ridgid Universal	4	11 1/2	4CW96	1
2 1/2 in-to-4 in	Aluminum, Galvanized Steel, Steel	High Speed Steel	Ridgid Universal	4	8	4CW41	1
2 1/2 in-to-4 in	Aluminum, Galvanized Steel, Steel	High Speed Steel	Ridgid 141 Geared	5	8	1VTV1	5
<b>ROTHENBERGER</b>							
1/2 in-to-3/4 in	Alloy, Conduit, Galvanized Steel, Iron, Stainless Steel, Steel	High Speed Steel	R Series	4	14	60PZ02	1
1/2 in-to-3/4 in	Alloy Steel	Alloy Steel	R Series	4	14	4ERZ6	4
1/2 in-to-3/4 in	Alloy, Conduit, Galvanized Steel, Iron, Steel	Alloy Steel	Automatic Opening	4	14	6RRU1	4
1/2 in-to-3/4 in	Alloy, Conduit, Galvanized Steel, Iron, Steel	High Speed Steel	Snap-O-Matic	4	14	4ERZ2	4
1/2 in-to-3/4 in	Alloy, Conduit, Galvanized Steel, Iron, Stainless Steel, Steel	High Speed Steel	R Series	4	14	60PY98	1
1 in-to-2 in	Alloy, Conduit, Galvanized Steel, Iron, Stainless Steel, Steel	High Speed Steel	R Series	4	11 1/2	60PZ03	1
1 in-to-2 in	Alloy Steel	Alloy Steel	R Series	4	11 1/2	4ERZ7	4
1 in-to-2 in	Alloy Steel	Alloy Steel	Automatic Opening	4	11 1/2	6RRU2	4
1 in-to-2 in	Alloy, Conduit, Galvanized Steel, Iron, Steel	High Speed Steel	Automatic Opening, Snap-O-Matic, Uniquad	4	11 1/2	4ERZ3	4
1 in-to-2 in	Alloy, Conduit, Galvanized Steel, Iron, Steel	High Speed Steel	R Series	4	11 1/2	60PY99	1
2 1/2 in-to-4 in	Alloy Steel	Alloy Steel	Automatic Opening	4	8	6RRU3	4

Ratcheting Pipe Threading  
Kits & Pipe Bevelers

Threading and beveling tools add threads or angled edges to pipe ends so they will form tight joints with fittings. They are commonly used when installing new pipe or replacing damaged sections of pipe. **Pipe Bevelers** angle the edges of pipe to prepare it for gaskets and fittings. Their cutting blade shaves off burrs and surface deposits, leaving clean,

smooth edges. **Replacement Blade for Pipe Bevelers** can replace worn/missing blades on pipe bevelers of a specific brand and model. **Ratcheting Pipe Threading Kits** feature threaders that operate with a pump-action handle to turn a thread-forming die and cut threads on pipe. They accept a range of compatible dies to thread different pipe sizes.

Minimum Pipe Size		Maximum Pipe Size		Compatible Pipe Schedule	Bevel Angle	Brand	Mr. Model	Item No.	
<b>Pipe Bevelers</b>									
1 ½ in		12 in		40	15°	Wheeler-Rex	9015	38L017	
<b>Replacement Blade for Pipe Bevelers</b>									
Compatible with Manufacturer Model Number 9015						Wheeler-Rex	220083	38L018	
Compatible Pipe Size Range	Thread Type	Number of Die Heads	Die Head Sizes	Includes			Brand	Mr. Model	Item No.
<b>Ratcheting Pipe Threading Kits</b>									
½ in – 1 in	NPT	3	½ in to 1 in	1 ¼ in Steel Pipe Cutter, 1 in, ¾ in Heavy Duty Pipe Wrench, 10 in Water Pump Pliers, 14 in Pipe Tape, Plastic Carry Case, ½ in Quick Change Die Head			Rothenberger	70614	4ETA6
½ in – 1 ¼ in	NPT	4	½ in to 1 ¼ in	—			Rothenberger	70901	60PZ80
½ in – 1 ¼ in	NPT	4	½ in to 1 ¼ in	1 in, 1 ¼ in Right Hand Tool Steel Die Head, ½ in, ¾ in Ratchet with Handle, Blow Mold Case			Westward	—	4YR89
½ in – 2 in	NPT	6	½ in to 2 in	Alloy Dies, Die Head, Ratchet Assembly, Ratchet Handle			RIDGID	12-R	4A508
½ in – 2 in	NPT	6	½ in to 2 in	1 ½ in Die, 1 ¼ in Die, 1 in Die, ½ in Die, 2 in Die, ¾ in Adapter for 1 ½ in and 2 in Dies, Die Head, Locking Retainer, Offset Lever			Rothenberger	70905	53RE84

Pipe Size Range	Height Range	Maximum Leg Spread	Leg Style	No. of Rollers	Roller Length	Brand	Item No.
<b>Conveyor-Head Pipe Stands</b>							
<b>2,000 lb Maximum Load Capacity</b>							
1/2 in - 36 in	29 in - 43 in	32 in	Rigid	1	—	Sumner	19F634
1/2 in - 36 in	31 in - 31 in	32 in	Rigid	1	18 in	Sumner	19F629
<b>Roller Straight-Head Pipe Stands</b>							
<b>1,000 lb Maximum Load Capacity</b>							
1/2 in - 12 in	32 in - 55 in	23 1/2 in	Adjustable	2	—	RIDGID	3FE65
<b>1,200 lb Maximum Load Capacity</b>							
1/2 in - 36 in	29 in - 32 in	32 in	Rigid	2	1 1/2 in	Sumner	19F631
1/2 in - 36 in	29 in - 32 in	32 in	Rigid	2	4 in	Sumner	19F632
<b>2,000 lb Maximum Load Capacity</b>							
1/2 in - 36 in	29 in - 32 in	32 in	Rigid	2	4 in	Sumner	19F633
1/2 in - 36 in	31 in - 32 in	32 in	Rigid	2	4 in	Sumner	19F628
<b>2,500 lb Maximum Load Capacity</b>							
1/2 in - 12 in	32 in - 55 in	22 in	Adjustable	2	4 in	Westward	22XP99
1/2 in - 16 in	27 in - 50 in	22 in	Rigid	2	6 in	Rothenberger	53RF40
1/2 in - 16 in	27 in - 50 in	22 in	Folding	2	6 in	Rothenberger	53RF38
1/2 in - 36 in	29 in - 32 in	32 in	Rigid	2	—	Sumner	19F630
1/2 in - 36 in	29 in - 32 in	32 in	Rigid	2	36 in	Sumner	19F627
2 in - 36 in	34 in - 34 in	30 in	Adjustable	2	—	RIDGID	1VUG9
24 in	28 in - 49 in	22 1/4 in	Folding	2	4 in	Sumner	19F636
24 in	32 in - 52 in	30 in	Rigid	2	4 in	Sumner	19F638
<b>3,500 lb Maximum Load Capacity</b>							
1/2 in - 36 in	12 in - 28 in	11 in	Rigid	2	—	Sumner	798GL2
<b>Roller V-Head Pipe Stands</b>							
<b>2,500 lb Maximum Load Capacity</b>							
4 in - 36 in	36 1/2 in	29 3/4 in	Rigid	4	4 in	Sumner	19F640
<b>4,500 lb Maximum Load Capacity</b>							
4 in - 36 in	23 in - 37 1/2 in	37 1/2 in	Rigid	4	4 in	Sumner	49VU07
<b>V-Head Pipe Stands</b>							
<b>1,000 lb Maximum Load Capacity</b>							
24 in	39 in - 72 in	38 in	Folding	0	—	Sumner	19F639
<b>2,500 lb Maximum Load Capacity</b>							
1/2 in - 24 in	21 in - 36 in	16 in	Rigid	0	—	Sumner	19ZF73
1/2 in - 12 in	28 in - 51 in	23 1/2 in	Folding	0	—	RIDGID	26C170
1/2 in - 12 in	28 in - 52 in	23 1/2 in	Adjustable	0	—	RIDGID	4CX07
1/2 in - 12 in	28 in - 52 in	22 in	Adjustable	0	—	Westward	22XR01
1/2 in - 16 in	27 in - 50 in	22 in	Rigid	0	—	Rothenberger	53RF36
24 in	21 in - 36 in	22 in	Folding	0	—	Sumner	19ZF74
24 in	28 in - 49 in	22 1/4 in	Folding	0	—	Sumner	19F635
<b>3,500 lb Maximum Load Capacity</b>							
24 in	32 in - 52 in	30 in	Rigid	0	—	Sumner	19F637
<b>6,000 lb Maximum Load Capacity</b>							
1/2 in - 36 in	31 1/4 in - 89 1/2 in	28 in	Rigid	0	—	Sumner	798GL0
1/2 in - 36 in	31 1/4 in - 114 1/4 in	36 1/2 in	Rigid	0	—	Sumner	798GL1
1/2 in - 36 in	49 1/4 in - 55 22/25 in	22 in	Rigid	0	—	Sumner	798GK9



## Pipe Stands &amp; Vises

They support pipe to keep both hands free to thread, cut, weld, and position pipe and other long workpieces. They set pipe at a convenient working height, enabling accurate threading, clean cuts, and tight welds. **Conveyor-Head** use their wide-roller head to position pipe on jobsites or load pipe into threading machines and roll groovers. **Roller Straight-Head** have rollers that adjust along the straight-beam head to center pipe on the stand and accommodate different pipe diameters. **Roller V-Head** feature rollers set in a V-head that cradles pipe to keep it centered and prevent it from rolling off of the stand. Pipe rotates with the rollers to ease positioning when threading and roll grooving. **V-Head** cradle pipe to keep it centered and prevent it from rolling off of the stand. They lift or lower the V-head to set pipe at the desired height. Vises lock pipe down and prevent rolling or shifting. **Bench Chain** holds irregularly-shaped materials that might be unstable in a yoke vise or V-head stand. **Bench Yoke** won't snap like a chain vise if overtightened. **Portable Chain and Yoke Vises** attach to a work table, pipe, or other surface to secure pipe for threading, cutting, and welding.

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