



2RKN7



6C664



2FDD4



2FDC2



3A515



6XE65



6XE67



6XE66

## Locking Clamps—Plier Style

IRWIN  
**WISE-GRIP** **WESTWARD**

Nickel-plated, heat-treated alloy steel clamps have micro-adjustment screw mechanism.

### LOCKING C-CLAMPS

For welding sheet metal or woodwork. Swivel pads help to protect work surfaces. Large capacity 9" clamp has extra throat width and depth for greater reach.

### LOCKING CHAIN CLAMPS

Hold and lock around any size or shape—won't slip or crush thin-walled pipe. Adjust in either direction.

### LOCKING CLAMP SETS

1-handed locking mechanism, easy-turning adjusting screw, and spring-loaded release lever.

**5-Pc. Sets**—5MD28 includes (1) 10R locking pliers, (2) 11R C-clamps, and (2) 6R C-clamps. 2FDD4 includes (2) 2FDC6 6-in., (1) 10-in., and (2) 2FDD1 11-in. locking C-clamps.

### LOCKING SHEET METAL CLAMPS

For bending, forming, and crimping jobs.

### LOCKING WELDING CLAMPS

Clamps pipe, bars, or other metal work for welding or riveting. Deep-throated design; U-shaped jaws increase visibility and working space.

Description	Max. Opening	Throat Depth	Clamping Force	Nominal Clamp Size	Brand	Mfr. Model	Item No.
<b>Locking C-Clamps</b>							
Regular Duty	900 lb.	1 3/4 in	900 lb	12 in	Westward	—	45W340
Steel	2"	1 1/8 in	500 lb	6 in	Westward	—	2FDC6
4 in with Swivel Pads	1 1/8"	1 1/4 in	Not Rated	4 in	Irwin Vise-Grip	4SP	2H125
6 in with Swivel Pads	2 1/8"	1 1/2 in	Not Rated	6 in	Irwin Vise-Grip	6SP	2H127
9 in with Swivel Pads	4 1/2"	4 3/4 in	Not Rated	9 in	Irwin Vise-Grip	9SP	4JA65
9 in Large Capacity	4 1/2"	4 3/4 in	Not Rated	9 in	Irwin Vise-Grip	9DR	5MD51
11 in Steel	3 3/8"	2 5/8 in	Not Rated	11 in	Irwin Vise-Grip	11R	3A517
11 in with Swivel Pads	3 3/8"	2 5/8 in	Not Rated	11 in	Irwin Vise-Grip	11SP	6C663
18" Deep Reach	7 1/2"	9 1/2 in	2,000 lb	18 in	Irwin Vise-Grip	18DR	2H123
18 in Locking C-Clamp w/Swivel Pad	8"	9 1/2 in	2,000 lb	18 in	Irwin Vise-Grip	18SP	2RKN6
18 in Locking C-Clamp	8"	9 1/2 in	2,000 lb	18 in	Irwin Vise-Grip	18R	2RKN7
24 in with Swivel Pads	10"	15 1/2 in	2,000 lb	24 in	Irwin Vise-Grip	28	3KKL7
24 in Locking C-Clamp	10"	15 1/2 in	2,000 lb	24 in	Irwin Vise-Grip	275	3KKL3
Steel	3 1/8"	2 1/4 in	900 lb	10 in	Westward	—	2FDC9
Steel	3 3/8"	2 1/4 in	900 lb	11 in	Westward	—	2FDD1
with Swivel Pads	1 1/8"	1 1/4 in	Not Rated	4 in	Westward	—	2FDC5
with Swivel Pads	2"	1 1/8 in	500 lb	6 in	Westward	—	2FDC7
with Swivel Pads	3 1/8"	2 1/4 in	900 lb	10 in	Westward	—	2FDC8
with Swivel Pads	3 3/8"	2 1/4 in	900 lb	11 in	Westward	—	2FDD2
<b>Locking Chain Clamps</b>							
9 in Steel	3 3/8 in	—	Not Rated	9 in	Irwin Vise-Grip	20R	6C664
Steel	3 3/8 in	1 1/4 in	Not Rated	9 in	Westward	—	2FDC3
<b>Locking Clamp Sets</b>							
2-pc., 11" with Swivel Pads	2 1/2"	2 5/8 in	Not Rated	11 in	Westward	—	4YR39
2-pc. 9" with 4 Swivel Pads	4 1/2"	4 3/4 in	Not Rated	9 in	Irwin Vise-Grip	45619	10J866
5-pc. C-Clamp Set	—	1 7/8 in, 2 1/8 in, 4 in	Not Rated	(2) 11 in, (1) 10 in, (2) 6 in	Irwin Vise-Grip	74	5MD28
5-pc. C-Clamp Set	—	5 1/2 in	Not Rated	(1) 10 in, (2) 6 in, (2) 11 in	Westward	—	2FDD4
8-pc. Locking Clamp Set	2 1/8, 3 3/8, 9 1/2"	2 5/8 in, 1 1/2 in	Not Rated	6 in, 11 in, 18 in, 24 in	Irwin Vise-Grip	8107ZR	10J871
<b>Locking Sheet Metal Clamps</b>							
8 in Steel	3 1/8 in	1 3/4 in	Not Rated	8 in	Irwin Vise-Grip	8R	3A514
Steel	1/2 in	1 3/4 in	1,000 lb	8 in	Westward	—	2FDC2
<b>Locking Welding Clamps</b>							
9 in Steel	2 3/4 in	1 5/8 in	Not Rated	9 in	Irwin Vise-Grip	9R	3A515
9 in Chrome Vanadium Steel	1 5/8 in	1 5/8 in	Not Rated	9 in	Westward	—	2HNV2
<b>Replacement Chains</b>							
18"	—	—	—	—	Westward	—	2FDC4
18"	—	—	Not Rated	18 in	Irwin Vise-Grip	40REP	6C665



## Locking Clamps—Sliding Arm Style

Sliding-arm chrome-vanadium steel SuperGrips jaws automatically adjust to remain parallel with each other. Handles have pressure adjustment screw and plastic-coated release levers. Ergonomically designed to prevent kickbacks.

**Standard SuperGrips**—Both models have a sliding-arm clamp jaw adjustment with grip-pliers design and removable nylon jaw pads.

**Deep Reach**—J-shaped jaws clamp over angle iron, channel iron, and other assemblies/obstructions.

Description	Max. Opening	Throat Depth	Clamping Force	Nominal Clamp Size	Mfr. Model	Item No.
8 in Standard SuperGrips	4 in	2 1/2 in	440 lb	8 in	SG4	6XE65
10 in Standard SuperGrips	8 in	2 1/2 in	440 lb	10 in	SG8	6XE67
11 in Deep Reach	4 1/2 in	3 in	310 lb	11 in	SG5-DR	6XE66