

Max. Jaw Opening (in.)	Throat Depth (in.)	Nom. Rail Size (in.)	Nom. Clamping Pressure (lb.)	Pad Type	Brand	Mfr. Model	Item No.
L-Clamps							
Rapid-Action Lever							
4	2 3/8	1 3/32 x 1 5/64	400 lb	Pivoting	Bessey	LC4	2JFW9
8	4	5 5/64 x 1 1/32	660 lb	Pivoting	Bessey	LC8	2JFX1
8	4	3/4 x 3/8	550	N/A	Westward	—	10D552
12	5 1/2	1 x 1 5/32	960	N/A	Westward	—	10D553
12	5 1/2	1 1/64 x 1/16	1,200 lb	Pivoting	Bessey	LC12	2JFX2
Medium-Duty							
16	6 1/8	1 1/32 x 2 5/32	4,500	Hex Head, Swivel	Westward	—	10D624
Light-Duty							
8	4 3/4	7/8 x 1/16	1,500 lb	Smooth, Swivel	Westward	—	2FGN7
10	4 3/4	1 3/16 x 9/16	2,600 lb	Smooth, Swivel	Westward	—	2FGN8
12	4 3/4	1 3/16 x 9/16	2,600 lb	Smooth, Swivel	Westward	—	2FGN9
F-Clamps							
Heavy-Duty Professional							
12	7	1 1/16 x 2 5/32	4,880 lb	Swivel Morpad	Bessey	4800S-12	2JFW5
18	7	1 1/16 x 2 5/32	4,880 lb	Swivel Morpad	Bessey	4800S-18	2JFW6
18	7	1 3/64 x 2 5/32	4,880 lb	Standard	Bessey	STB-18	44ZL49
24	7	1 1/16 x 2 5/32	4,880 lb	Swivel Morpad	Bessey	4800S-24	2JFW7
36	5 1/2	1 1/32 x 1/2	2,800 lb	Swivel Morpad, Tilts 35°	Bessey	2400S-36	40P161
36	7	1 3/64 x 2 5/32	4,880 lb	Standard	Bessey	STB-36	44ZL51
36	7	1 5/8 x 3/4	4,830	Hexagonal	Westward	—	10D569
Medium-Duty							
6	4 3/4	7/8 x 1/16	800	Smooth	Westward	—	10D556
Regular-Duty w/Ergonomic Grip							
8	5 1/2	1 1/32 x 1/2	2,800 lb	Swivel Morpad	Bessey	2400S-8	2JFT9
12	5 1/2	1 1/32 x 1/2	2,800 lb	Swivel Morpad	Bessey	2400S-12	2JFU1
12	8	1 3/16 x 1 5/32	1,770 lb	Swivel Morpad	Bessey	DT2400-12	2JFU5
16	5 1/2	1 1/32 x 1/2	2,800 lb	Swivel Morpad	Bessey	2400S-16	2JFU2
20	5 1/2	1 1/32 x 1/2	2,800 lb	Swivel Morpad	Bessey	2400S-20	2JFU3
24	5 1/2	1 1/32 x 1/2	2,800 lb	Swivel Morpad	Bessey	2400S-24	2JFU4
24	8	1 3/16 x 1 5/32	1,770 lb	Swivel Morpad	Bessey	DT2400-24	2JFU6
Regular-Duty							
12	5 1/2	1 x 1 5/32	1,300	Smooth	Westward	—	10D559
12	5 1/2	1 3/16 x 9/16	2,750	Smooth	Westward	—	10D560
Shop Floor Series							
4	2 1/4	1/32 x 1/4	400 lb	Standard, Swivel	Bessey	MMS-4	2JFU7
8	2 1/4	1/32 x 1/4	400 lb	Standard, Swivel	Bessey	MMS-8	2JFU8
Sliding-Arm Bar Clamps/Spreaders							
Industrial-Duty Reversible Angle w/Ergonomic Grip							
12	4 3/4	1 3/16 x 1 5/32	2,600 lb	Replaceable, Swivel	Bessey	SG30VAD	3YNA2
MaxFlex Antivibration Cross-Over w/Ergonomic Grip							
8	4	4 9/64 x 3/8	770 lb	Swivel	Bessey	RSC-8	2JFV7
12	5 1/2	6 3/64 x 1 5/32	1,100 lb	Swivel	Bessey	RSC-12	2JFV8
18	4 3/4	6 3/64 x 1 5/32	1,100 lb	Swivel	Bessey	RSC-18	2JFV9
Extra Heavy-Duty							
12	8	2 x 1	7,770	Swivel MorPad	Bessey	7200S-12	19C710
14	4	1 1/2 x 3/4	8,500	Swivel MorPad	Bessey	8500HPC-14	19C712
18	8	2 x 1	7,770	Swivel MorPad	Bessey	7200S-18	19C711
Heavy-Duty, Bar Clamp							
12	6 1/8	1 1/32 x 2 5/32	4,500	Swivel	Westward	—	10D566
Regular-Duty							
9	5 1/2	1 3/16 x 1 5/32	2,660	Heavy Duty, Swivel	Bessey	GSM25	19C722
12	4 3/4	1 1/8 x 3 5/64	1,880	Heavy Duty, Swivel	Bessey	GS130	19C720
12	5 1/2	1 3/16 x 1 5/32	2,660	Heavy Duty, Swivel	Bessey	GSM30	19C723
16	5 1/2	1 3/16 x 1 5/32	2,660	Heavy Duty, Swivel	Bessey	GSM40	19C724
20	5 1/2	1 3/16 x 1 5/32	2,660	Heavy Duty, Swivel	Bessey	GSM50	19C725
24	4 3/4	1 1/8 x 3 5/64	1,880	Heavy Duty, Swivel	Bessey	GS160	19C721
24	5 1/2	1 3/16 x 1 5/32	2,660	Heavy Duty, Swivel	Bessey	GSM60	19C726
40	4 3/4	1 3/32 x 1 5/32	2,500	Hex Head, Swivel	Westward	—	10D616
Light-Duty							
4	3 1/8	5/8 x 1 5/64	550	Standard, Swivel	Bessey	GS12-8K	19C713
6	3 1/8	5/8 x 1 5/64	550	Standard, Swivel	Bessey	GS16K	19C714
6	4 3/4	7/8 x 1 5/32	1,000	Standard, Swivel	Bessey	GS16-12K	19C715
8	4	4 9/64 x 3/8	880	Standard, Swivel	Bessey	GS20K	19C716
10	4 3/4	5 5/64 x 1 5/32	1,000	Standard, Swivel	Bessey	GS25K	19C717
12	5 1/2	6 3/64 x 1 5/32	1,200	Standard, Swivel	Bessey	GS30K	19C718
24	4 3/4	6 3/64 x 1 5/32	1,200	Standard, Swivel	Bessey	GS60K	19C719
Light-Duty, Step Over, Bar Clamp							
4	2	1 5/32 x 3/16	330	Non-Marring, Swivel on Anvil Surface	Bessey	LMU2.004	19C740
6	2	1 5/32 x 3/16	330	Non-Marring, Swivel on Anvil Surface	Bessey	LMU2.006	19C741
8	2	1 5/32 x 3/16	330	Non-Marring, Swivel on Anvil Surface	Bessey	LMU2.008	19C742
Deep Reach, Flat Rail Bar Clamp							
24	12	1 4/64 x 1 5/32	1,550	Standard	Bessey	CDS24-12WP	19C760
Ratcheting Sliding Arm Clamps							
4	3	2 5/32 x 1 5/64	260 lb	Pivoting	Bessey	KLI3.004	5HXN9
8	3	2 5/32 x 1 5/64	260 lb	Pivoting	Bessey	KLI3.008	5HXP0
12	3	2 5/32 x 1 5/64	260 lb	Pivoting	Bessey	KLI3.012	5HXP1
Step-Over J-Clamps							
Regular-Duty							
12	5 1/2	1 3/16 x 1 5/32	2,660 lb	Morpad, Swivel	Bessey	2400J-12	2JFW2
Light-Duty w/Ergonomic Grip							
10	4 3/4	7/8 x 1 5/32	880 lb	Standard, Swivel	Bessey	J18-8	2JFW8
Bar Clamp Set							
F-Style Sliding Arm, Forged Steel							
Clamp Accessories							
Variable Angle Device							
					Bessey	VAD	5HXR6



10D624



2JFW5



2JFU1



3YNA2



19C713



5HKN9



L-, F-, Sliding-Arm Bar and J-Clamps

L-Clamps—Adjustable, rapid-acting sliding arm. All-steel, spring-tempered design. Hardened alloy steel spindles resist weld spatter. Adjustable swivel pads tilt to accommodate angular workpieces. Vibration-resistant.

F-Clamps—Heat-treated, spatter-resistant spindle and replaceable swivel-tilting pressure pad. 2JFU5 and 2JFU6 provide larger throat depth (reach).

Sliding-Arm Bar Clamps—Heat-treated, spatter-resistant spindle, swivel-tilting pressure pad, and a vibration-dampening design. Arc of the curve enables rail to hug workpiece. Fixed arm and pressure plate are tempered steel. 3YNA2 can be used at various angles for compressing and spreading.