



**Greenlee
Cordless
15X778**



**Greenlee Knockout Punch
Tool Kit
5C632**

Knockout Punch Tool Kits

■ Cordless punches: 18V

Create round holes in sheet metal and other thin, flat materials and can make openings for conduit and wiring in electrical boxes and panels. Punches use brand-specific batteries, which fit different tools from the same manufacturer. Battery voltage and series must be compatible with the tool.

Cordless Knockout Punch Kits—Feature a swivel head that adjusts to different angles for working inside electrical boxes and in other tight spaces. They run on Makita batteries of a compatible series and matching voltage. Batteries can also power other Greenlee and Makita tools.

Knockout Punch Tool Sets—The components in each kit are brand specific.

Punching Capacity in Mild Steel	For Maximum Steel Thickness	Punching Capacity in Stainless Steel	For Maximum Stainless Steel Thickness	Die Sizes included	Tool Weight	Battery Capacity	No. of Pieces	Cordless Tool Kit Contents	Item No.
Cordless Knockout Tool Kits									
Bare Tool									
4 in	10 ga	4 in	12 ga	—	19.2 lb	(2) 3 Ah	5	(1) Bare Tool, (2) Batteries, (1) Charger	53JJ07
		2 in	12 ga	—	5.1 lb	(1) 2 Ah	7	(1) Bare Tool, (1) Battery, (1) Charger	15X779
Kits									
4 in	10 ga	2 in	12 ga	½ to 2 in Dies	5.1 lb	(1) 2 Ah	12	(1) Bare Tool, (1) Battery, (1) Charger	15X778
			12 ga	½ to 2 in Dies	25.9 lb	(2) 3 Ah	16	(1) Bare Tool, (2) Batteries, (1) Charger	53JJ08
		4 in	12 ga	½ to 4 in Dies	27.8 lb	(2) 3 Ah	18	(1) Bare Tool, (2) Batteries, (1) Charger	53JJ12
			12 ga	½ to 4 in Dies	44.2 lb	(2) 3 Ah	21	(1) Bare Tool, (2) Batteries, (1) Charger	53JJ09
			12 ga	½ to 4 in Dies	44.8 lb	(2) 3 Ah	23	(1) Bare Tool, (2) Batteries, (1) Charger	53JJ13
Workpiece Material and Pipe Size									
Manual Knockout Punch Driver Sets		Nominal Hole Size			Includes			Slug Type	Item No.
10 ga Mild Steel	½ in to 2 in	⅞ in, 1 ⅛ in, 1 ⅜ in, 1 ½ in, 1 ⅞ in, 2 ¼ in			1 ½ in, 1 ¼ in, 1 in, 1 in Hex Head Ratchet Wrench, ½ in, 2 in Slug Buster Punches and Dies, ¾ in, Draw Studs, Plastic Carrying Case			Falls Free, Splitter	5C632
Hydraulic Punch Driver Sets									
10 ga Mild Steel	1 ½ in to 2 in	—			1 ½ to 2 in Slug Buster Punches and Dies, ¾ in Ball-Bearing Draw Stud, ¾ in Ball-Bearing Draw Stud, KCC-BB2 Carrying Case			—	4A743
10 ga Stainless Steel	½ in to 2 in	—			(5) Punches and Dies Sizes ½ in to 2 in, 2 in Draw Studs, Carrying Case			—	1XGB6



**Gardner Bender
Knockout
Punch Set
15V954**



**Greenlee
Knockout
Punch Set
4A742**

Material Application	Maximum Sheet Metal Capacity-Steel	Number of Punch/Dies Sets	Nominal Hole Size	Punch Shape	Slug Type	Item No.
Gardner Bender Knockout Punch Set						
Stainless Steel, Steel	10 ga, 12 ga	4	¾ in, 1 ½ in, 1 ¾ in, 1 1 ½ in	Circle	Falls Free	15V954
Greenlee Knockout Punch Set						
Aluminum, Brass,	10 ga	2	1 1 ½ in, 2 1 ½ in	Round	Falls Free	42PT92
Copper, Fiberglass,	10 ga	4	¾ in, 1 ½ in, 1 ¾ in, 1 1 ½ in	Round	Falls Free	3UME6
Mild Steel, Plastic,	10 ga	4	¾ in, 1 ½ in, 1 ¾ in, 1 1 ½ in	Round	Falls Free, Splitter	4A742
Stainless Steel	10 ga	6	¾ in, 1 ½ in, 1 ¾ in, 1 1 ½ in, 1 1 ½ in, 2 1 ½ in	Round	Falls Free, Splitter	55FE66
	14 ga	6	1 ½ in, 1 ¾ in, 1 ¾ in, 1 1 ½ in, 1 1 ½ in, 1 1 ½ in	Round	Falls Free	4CN28
Milwaukee Knockout Punch Set						
Mild Steel	10 ga	10	1 ¼ in	Circle	Splitter	31AD91
Mild Steel,	10 ga	9	4 in	Circle	Splitter	31AD94
Stainless Steel	10 ga	14	2 in	Circle	Splitter	31AD92

Punch Shape	For Use With Tool Type	Material Application	Maximum Sheet Metal Capacity-Steel	Nominal Hole Size	Brand	Item No.
Individual Knockout Punches & Dies						
Round	Battery-Hydraulic, Manual-Hydraulic	Aluminum, Brass, Copper, Fiberglass, Mild Steel, Plastic	10 ga	5/64 in	Greenlee	30HK22
			10 ga	1/32 in	Greenlee	30HK27
			10 ga	1/64 in	Greenlee	40H685
			10 ga	2 29/32 in	Greenlee	30HK14
			10 ga	3 1/32 in	Greenlee	30HK16
	Knockout Tools	Mild Steel, Stainless Steel	10 ga	7/8 in	Milwaukee	31AD95
			12 ga	1 1/4 in	Milwaukee	31AD99
			12 ga	1 3/8 in	Milwaukee	31AE02
			12 ga	1 5/8 in	Milwaukee	31AE06
			12 ga	1 7/8 in	Milwaukee	31AE04
			12 ga	2 1/32 in	Milwaukee	31AE08
			12 ga	2 3/32 in	Milwaukee	31AE10
			12 ga	3 1/32 in	Milwaukee	31AE12
			12 ga	4 3/64 in	Milwaukee	31AE16
			12 ga	5 in	Milwaukee	44ZL84
Round	Battery-Hydraulic, Manual-Hydraulic	Aluminum, Brass, Copper, Fiberglass, Mild Steel, Plastic	12 ga	6 in	Milwaukee	44ZL84
			12 ga	6 1/2 in	Milwaukee	44ZL85
			12 ga	7 in	Milwaukee	31AD97
	Knockout Tools	Mild Steel, Stainless Steel	10 ga	5/64 in	Greenlee	30HK21
			10 ga	1/64 in	Greenlee	40H694
			10 ga	1 29/32 in	Greenlee	40H695
			10 ga	2 29/32 in	Greenlee	30HK13
			10 ga	2 27/64 in	Greenlee	40H689
Round	Battery-Hydraulic, Manual-Hydraulic, Ratchet	Aluminum, Brass, Copper, Fiberglass, Mild Steel, Plastic, Stainless Steel	10 ga	3 1/32 in	Greenlee	30HK15
			10 ga	1 1/64 in	Greenlee	55FE80
			10 ga	1 29/64 in	Greenlee	55FE82
			10 ga	2 27/64 in	Greenlee	55FE86
			10 ga	30.5 mm	Greenlee	55FE81
	Knockout Tools	Mild Steel, Stainless Steel	10 ga	7/8 in	Milwaukee	31AD96
			12 ga	1 1/4 in	Milwaukee	31AE01
			12 ga	1 3/8 in	Milwaukee	31AE03
			12 ga	1 5/8 in	Milwaukee	31AE05
			12 ga	1 7/8 in	Milwaukee	31AE07
Round	Battery-Hydraulic, Manual-Hydraulic, Ratchet	Aluminum, Brass, Copper, Fiberglass, Mild Steel, Plastic, Stainless Steel	12 ga	2 1/32 in	Milwaukee	31AE09
			12 ga	2 3/32 in	Milwaukee	31AE11
			12 ga	3 1/32 in	Milwaukee	31AE13
			12 ga	4 3/64 in	Milwaukee	31AE17
			12 ga	5 1/32 in	Milwaukee	44ZL93
	Knockout Tools	Mild Steel, Stainless Steel	12 ga	6 in	Milwaukee	44ZL91
			12 ga	6 1/2 in	Milwaukee	31AD98
			12 ga	7 in	Milwaukee	31AD99
			12 ga	7 1/2 in	Milwaukee	31AD99
			12 ga	8 in	Milwaukee	31AD99

Punch						
Round	Battery-Hydraulic, Manual-Hydraulic	Aluminum, Brass, Copper, Fiberglass, Mild Steel, Plastic	10 ga	5/64 in	Greenlee	30HK21
			10 ga	1/64 in	Greenlee	40H694
			10 ga	1 29/32 in	Greenlee	40H695
			10 ga	2 29/32 in	Greenlee	30HK13
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			12 ga	1 5/8 in	Milwaukee	31AE05
			12 ga	1 7/8 in	Milwaukee	31AE07
	Knockout Tools	Mild Steel, Stainless Steel	12 ga	2 1/32 in	Milwaukee	31AE09
			12 ga	2 3/32 in	Milwaukee	31AE11
			12 ga	3 1/32 in	Milwaukee	31AE13
			12 ga	4 3/64 in	Milwaukee	31AE17
			12 ga	5 1/32 in	Milwaukee	44ZL93
Round	Battery-Hydraulic, Manual-Hydraulic, Ratchet	Aluminum, Brass, Copper, Fiberglass, Mild Steel, Plastic, Stainless Steel	12 ga	6 in	Milwaukee	44ZL91
			12 ga	6 1/2 in	Milwaukee	31AD98
			12 ga	7 in	Milwaukee	31AD99
			12 ga	7 1/2 in	Milwaukee	31AD99
			12 ga	8 in	Milwaukee	31AD99
	Knockout Tools	Mild Steel, Stainless Steel	12 ga	8 in	Milwaukee	31AD99
			12 ga	8 1/2 in	Milwaukee	31AD99
			12 ga	9 in	Milwaukee	31AD99
			12 ga	9 1/2 in	Milwaukee	31AD99
			12 ga	10 in	Milwaukee	31AD99



Knockout Punches and Sets

Include punches and dies in different sizes that fit a compatible knockout punch driver and create holes in sheet metal and other thin, flat materials. They are commonly used to make openings for conduit and wiring in electrical boxes and panels.

Knockout Punch Sets—These punch and die sets are brand specific tools.

Individual Knockout Punches & Dies—Fit compatible knockout punch drivers and can replace worn punches and dies of the same size or provide a different size to make holes of a specific diameter.