

POWER TOOLS
Drill Bits for Wood



IRWIN®
Milwaukee

Auger Drill Bits for Aggressive Drilling

Feature wide flutes that can evacuate chips more efficiently and allow the bits to drill more deeply than other styles of drill bits for wood. A self-feeding tip pulls the bit into the workpiece and helps prevent it from moving or walking during drilling.

Pole Auger—Extra-long bits can drill deep holes through timber, pressure-treated lumber, and hollow fiberglass or composite utility poles.

Ship Auger—Long bits can drill through wood with embedded nails and they create deep holes in timber, pressure-treated lumber, and utility poles.

Drill Bit Size	Overall Length	Shank Hex Size	Brand	Item No.
Pole Auger				
Carbon Steel				
1/16"	18"	1/16"	IRWIN	6DLZ3
1/16"	24"	1/16"	Milwaukee	55EA35
3/4"	29"	1/16"	IRWIN	6DMA0
3/16"	18"	1/16"	IRWIN	6DLZ4
3/16"	18"	3/8"	IRWIN	6DLZ9
3/16"	24"	1/16"	Milwaukee	55EA34
3/16"	29"	1/16"	IRWIN	6DLZ6
3/16"	30"	1/16"	Milwaukee	55EA26
3/16"	18"	1/16"	Milwaukee	55EA44
1"	24"	1"	Milwaukee	55EA32
1 1/16"	18"	1 1/16"	Milwaukee	55EA42
1 1/4"	24"	1 1/4"	Milwaukee	55EA29
Steel				
3/8"	24"	3/8"	Milwaukee	55EA39
1/2"	24"	1/2"	Milwaukee	55EA38
5/8"	18"	5/8"	Milwaukee	55EA47
5/8"	24"	5/8"	Milwaukee	55EA36
5/8"	30"	5/8"	Milwaukee	55EA28
1 1/16"	18"	1 1/16"	Milwaukee	55EA46
1 1/16"	30"	1 1/16"	Milwaukee	55EA27
1 3/16"	18"	1 3/16"	Milwaukee	55EA45
1 3/16"	24"	1 3/16"	Milwaukee	55EA33
1 3/16"	30"	1 3/16"	Milwaukee	55EA25
1"	18"	1"	Milwaukee	55EA43
1 1/8"	24"	1 1/8"	Milwaukee	55EA30
Ship Auger				
Carbon Steel				
3/8"	17"	3/8"	IRWIN	4AAT4
1/16"	17"	1/16"	IRWIN	4KYP8
1/2"	17"	1/2"	IRWIN	4AAT5
9/16"	17"	9/16"	IRWIN	4AAT6
3/8"	17"	3/8"	IRWIN	4AAT7
1 1/16"	17"	1 1/16"	IRWIN	4AAT8
3/4"	17"	3/4"	IRWIN	4AAT9
1 3/16"	17"	1 3/16"	IRWIN	4AAU1
1 3/16"	18"	1 3/16"	IRWIN	6DLZ5
7/8"	17"	7/8"	IRWIN	4AAU2
1 3/16"	17"	1 3/16"	IRWIN	4AAU3
1"	17"	1"	IRWIN	4AAU4
1 1/8"	17"	1 1/8"	IRWIN	4AAU5
1 1/4"	17"	1 1/4"	IRWIN	4AAU6
1 1/2"	17"	1 1/2"	IRWIN	4AAU7
1 5/8"	17"	1 5/8"	IRWIN	6DMA1
1 3/4"	17"	1 3/4"	IRWIN	6DMA2
2"	17"	2"	IRWIN	6DMA3

Scan. Order. Done.
Details on page A1.



IRWIN® BOSCH
Quick-Change Hex-Shank Flat Spade Drill Bits

These bits have a flat head with two cutting spurs and produce clean holes at high drilling speeds faster than standard twist drill bits. A quick-change hex shank allows quick, toolless drill bit changeouts compared to bits with a standard hex shank. Commonly used in construction and maintenance applications to drill shallow holes for running wire and pipe.

Drill Bit Size	Overall Length	Brand	Item No.
Bright (Uncoated)			
1/4"	6"	IRWIN	1PMN6
3/8"	6"	IRWIN	4XK93
3/8"	16"	IRWIN	1PMP5
7/16"	6"	IRWIN	1PMN8
1/2"	6"	IRWIN	4XK94
1/2"	16"	IRWIN	1PMP6
9/16"	6"	IRWIN	1PMN9
3/4"	4"	IRWIN	21Y386
3/8"	6"	IRWIN	4XK95
1 1/16"	6"	IRWIN	1PMP1
3/4"	4"	IRWIN	21Y387
3/4"	6"	IRWIN	4XK96
3/4"	16"	IRWIN	1PMP8
1 3/16"	6"	IRWIN	1PMP2
7/8"	6"	IRWIN	4XK97
1 3/16"	6"	IRWIN	1PMP3
1"	4"	IRWIN	21Y389
1"	6"	IRWIN	4XK98
1"	16"	IRWIN	1PMR1
1 1/8"	6"	IRWIN	4XK99
1 1/4"	6"	IRWIN	4XL01
1 3/8"	6"	IRWIN	1PMP4
1 1/2"	4"	IRWIN	21Y391
1 1/2"	6"	IRWIN	4XL02
1 1/2"	6"	Bosch	38C924
Painted			
1/2"	16"	Bosch	38C926
3/8"	16"	Bosch	38C927
3/4"	6"	Bosch	38C916
3/4"	16"	Bosch	38C928
7/8"	6"	Bosch	38C918
1"	6"	Bosch	38C920
1"	16"	Bosch	38C930
1 1/8"	6"	Bosch	38C921
1 1/4"	6"	Bosch	38C922
Number of Drill Bits			
Drill Bit Sizes Included			
Sets, Bright (Uncoated) Carbon Steel			
6	3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in	IRWIN	4XL03
8	3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in, 1 1/8 in, 1 1/4 in	Bosch	53DM23
9	1/4 in, 3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in, 1 1/4 in, 1 1/2 in	Bosch	499K95
13	1/4 in, 3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in, 1 1/8 in, 1 1/4 in, 1 1/2 in, 1 3/4 in, 1 1/2 in	Bosch	5EU2

BOSCH Milwaukee
Self-Feed Drill Bits for Boring

Have beveled saw teeth and a screw tip that pulls the bits into the workpiece to quickly bore holes in wood without applying pressure. The bits' teeth can be resharpened and their screw tip can be replaced for long bit life. A quick-change hex shank allows quick, toolless drill bit changeouts compared to bits with a standard hex shank. Commonly used in construction, electrical, and plumbing applications to drill holes for running pipe, wire, and vents.



Drill Bit Size	Shank Hex Size	Overall Length	Brand	Item No.
Carbon-Steel				
Hex				
3"	1/16 in	5"	Bosch	44H587
3 3/8"	1/16 in	5"	Bosch	44H588
High-Speed-Steel				
Hex				
1 1/2"	1/16 in	5"	Milwaukee	2VFY7
1 1/2"	1/16 in	6"	Milwaukee	4YE34
1 3/4"	1/16 in	6"	Milwaukee	4GY78
2"	1/16 in	5"	Milwaukee	2VFY8
2"	1/16 in	6"	Milwaukee	1AKB5
2 1/8"	1/16 in	5"	Milwaukee	2VFY9
2 1/4"	1/16 in	6"	Milwaukee	4CU99
2 3/8"	1/16 in	5"	Milwaukee	2VFZ1
2 3/8"	1/16 in	6"	Milwaukee	4CY12
Straight with Three Flats				
3"	—	6"	Milwaukee	2Q493
3 3/8"	—	6"	Milwaukee	1Y824
4 5/8"	—	6"	Milwaukee	2Q494

Number of Drill Bits	Drill Bit Sizes Included	Brand	Item No.
Plumber Self Feed Drill Bit Set			
3	1 3/8 in, 2 1/8 in, 2 3/8 in	Milwaukee	1YND6
5	1 3/8 in, 1 1/2 in, 2 1/8 in, 2 3/8 in	Milwaukee	2VFZ7
7	7/8 in, 1 1/8 in, 1 1/4 in, 1 1/2 in, 1 3/4 in, 2 1/8 in, 2 3/8 in	Milwaukee	2Q513
Contractor Self Feed Drill Bit Set			
7	1 in, 1 1/8 in, 1 1/4 in, 1 1/2 in, 1 3/4 in, 2 1/8 in, 2 3/8 in	Milwaukee	2Q515

BOSCH IRWIN® PORTER + CABLE
Carbon Steel Forstner Drill Bits

Used to create flat-bottomed holes with smooth walls and clean edges in woodworking applications where the holes will be visible. Bits can be used with a handheld drill or drill press to drill angled holes, partially overlapping holes, and holes positioned on the edge of a workpiece.



Drill Bit Size	Shank Diameter	Brand	Item No.
1 1/2"	1 1/2"	Bosch	44H489
1 1/4"	1 1/4"	Bosch	44H487
1 3/8"	1 3/8"	Bosch	44H488
1 1/2"	1 1/2"	Bosch	44H492
2 1/8"	2 1/8"	Bosch	44H494
3/4"	3/4"	Bosch	44H483
3/8"	3/8"	Bosch	44H480
5/8"	5/8"	Bosch	44H482
7/8"	7/8"	Bosch	36RF07
1"	1 1/4"	Bosch	44H485
2"	2"	Bosch	44H493
Number of Drill Bits			
Drill Bit Sizes Included			
Forstner Drill Bit Sets			
7	1/4 in, 3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in	Bosch	44K645
14	1/4 in, 3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in, 1 1/8 in, 1 1/4 in, 1 1/2 in, 1 3/4 in, 2 in	IRWIN	53DN63
14	1/4 in, 3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in, 1 1/8 in, 1 1/4 in, 1 1/2 in, 1 3/4 in, 2 in	Porter Cable	5NAJ5
16	1/4 in, 3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in, 1 1/8 in, 1 1/4 in, 1 1/2 in, 1 3/4 in, 2 in, 2 1/8 in, 2 1/2 in	Bosch	44K644



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IRWIN® Hybrid Utility Drill Bits

Feature three cutting spurs for fast hole drilling with minimal breakout and can drill through nails in framing applications. Have three open flutes that eject chips efficiently and help prevent the bits from binding during drilling. A self-feeding screw-point tip pulls bits into the workpiece and helps prevent them from moving, or walking, during drilling. Wire-fishing holes allow wires to be pulled through surfaces after drilling.

Drill Bit Size	Flute Length	Shank Diameter	Item No.
1/2"	1 3/4"	1/4"	1PMT1
5/8"	2"	1/4"	1PMT2
3/4"	2 3/8"	1/4"	1PMT3
7/8"	2 5/8"	1/4"	1PMT4
1"	2 3/4"	1/4"	1PMT5
1 1/4"	2 7/8"	3/4"	1PMT6
1 1/2"	2 7/8"	3/8"	5ELR4
Number of Drill Bits			
Drill Bit Sizes Included			
Hybrid Drill Bit Sets			
3	3/8 in, 1/2 in, 5/8 in, 3/4 in, 7/8 in, 1 in		1PMT7

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