

Meets ASTM 269.
304 STAINLESS STEEL

- Temp. range: $-423^{\circ}$ to $1500^{\circ} \mathrm{F}$

The most versatile and widely used of stainless steel grades, due to its combination of corrosion resistance, formability, and ductility.

## Welded

Less costly than seamless or welded-anddrawn tubing and requires less stock removal in machining applications. Can also be produced with extremely thin walls.

## Seamless

Features heavier wall thicknesses for mechanical applications. Ideal for food and beverage, pharmaceutical, and chemical and petrochemical processing applications.

## 316 STAINLESS STEEL

- Temp. range: $-325^{\circ}$ to $1500^{\circ} \mathrm{F}$

Provides the best resistance to pitting and corrosion of any of the austenitic ( 300 series) stainless steels. Extremely ductile, with excellent strength at elevated temperatures.

## Welded

Weld bead remains on the inside diameter. Less expensive than seamless or welded-anddrawn tubing.

## Seamless

Seamless tubing can be produced with heavier wall thicknesses for mechanical applications. Ideal for hydraulic and instrumentation tubing in chemical, textile, and pulp and paper industries, and in marine environments.

| Inside | Outside Dia. | Wall <br> Thickness | Max. Pressure | 304 <br> Stainless <br> Steel <br> Item <br> No. | 316 Stainless Steel Item No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
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|  |  |  |  |  |  |
| Welded Tubing - 6 ft Lengths |  |  |  |  |  |
| 0.027 in | $1 / 8$ in | 0.049 in | 12014 psi @ $72^{\circ} \mathrm{F}$ |  | 3ADK8 |
| 0.055 in | $1 / 8$ in | 0.035 in | $8582 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADD6 | 3ADK7 |
| 0.069 in | $1 / 8$ in | 0.028 in | 7140 psi @ $72^{\circ} \mathrm{F}$ | 3ADD5 | 3ADK6 |
| 0.085 in | 1/8 in | 0.02 in | 4904 psi@ $72^{\circ} \mathrm{F}$ | 3ADD4 | 3ADK5 |
| 0.09 in | 3/16 in | 0.049 in | 8093 psi@ $72^{\circ} \mathrm{F}$ | 3ADU6 |  |
| 0.093 in | 1/8 in | 0.016 in | 3923 psi @ $72^{\circ} \mathrm{F}$ | 3ADD3 | 3ADK4 |
| 0.118 in | 3/16 in | 0.035 in | 5780 psi@ $72^{\circ} \mathrm{F}$ | 3ADU5 | 3CAD2 |
| 0.12 in | $1 / 4$ in | 0.065 in | 8125 psi @ $72^{\circ} \mathrm{F}$ | 3ADE2 | 3CAD9 |
| 0.132 in | 3/16 in | 0.028 in | $4747 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADU4 | 3CAD1 |
| 0.148 in | 3/16 in | 0.02 in | 3303 psi @ $72^{\circ} \mathrm{F}$ | 3ADD7 |  |
| 0.152 in | 1/4 in | 0.049 in | $6125 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADE1 | 3CAD8 |
| 0.18 in | 1/4 in | 0.035 in | 4375 psi@ $72^{\circ} \mathrm{F}$ | 3ADD9 | 3CAD7 |
| 0.183 in | 5/16 in | 0.065 in | 6515 psi @ $72^{\circ} \mathrm{F}$ | 3ADE7 | 3AFD5 |
| 0.194 in | 1/4 in | 0.028 in | 3570 psi@ $72^{\circ} \mathrm{F}$ | 3ADD8 | 3CAD6 |
| 0.21 in | 1/4 in | 0.02 in | 2500 psi@ $72^{\circ} \mathrm{F}$ | 3ADU9 | 3CAD5 |
| 0.215 in | 5/16 in | 0.049 in | $4912 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADE6 | 3AFD4 |
| 0.218 in | 1/4 in | 0.016 in | 2000 psi @ $72^{\circ} \mathrm{F}$ | 3ADU8 |  |
| 0.23 in | 1/4 in | 0.01 in | 1250 psi @ $72^{\circ} \mathrm{F}$ | 3ADU7 | 5LVP3 |
| 0.243 in | 5/16 in | 0.035 in | 3508 psi @ $72^{\circ} \mathrm{F}$ | 3ADE5 | 3AFD3 |
| 0.245 in | $3 / 8$ in | 0.065 in | 5452 psi @ $72^{\circ} \mathrm{F}$ | 3ADF3 | 3ADN1 |
| 0.257 in | 5/16 in | 0.028 in | 2851 psi@ $72^{\circ} \mathrm{F}$ | 3ADE4 | 3AFD2 |
| 0.273 in | 5/16 in | 0.02 in | $2005 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADE3 | 3AFD1 |
| 0.277 in | $3 / 8$ in | 0.049 in | 4110 psi @ $72^{\circ} \mathrm{F}$ | 3ADF2 | 3AFD9 |
| 0.305 in | $3 / 8$ in | 0.035 in | 2936 psi@ $72^{\circ} \mathrm{F}$ | 3ADF1 | 3AFD8 |
| 0.319 in | $3 / 8$ in | 0.028 in | 2380 psi@ $72^{\circ} \mathrm{F}$ | 3ADE9 | 3AFD7 |
| 0.335 in | $3 / 8$ in | 0.02 in | 1678 psi@ $72^{\circ} \mathrm{F}$ | 3ADE8 | 3AFD6 |
| 0.37 in | $1 / 2$ in | 0.065 in | 4344 psi@ $72^{\circ} \mathrm{F}$ | 3ADF8 | 3ADN6 |
| 0.402 in | $1 / 2$ in | 0.049 in | 3275 psi @ $72^{\circ} \mathrm{F}$ | 3ADF7 | 3ADN5 |
| 0.43 in | 1/2 in | 0.035 in | 2339 psi@ $72^{\circ} \mathrm{F}$ | 3ADF6 | 3ADN4 |
| 0.444 in | $1 / 2$ in | 0.028 in | $1785 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADF5 | 3ADN3 |
| 0.46 in | $1 / 2$ in | 0.02 in | $1337 \mathrm{psi} @ 72^{\circ} \mathrm{F}$ | 3ADF4 | 3ADN2 |
| 0.495 in | $5 / 8$ in | 0.065 in | 3482 psi @ $72^{\circ} \mathrm{F}$ | 3ADG4 | 3ADP2 |
| 0.51 in | $3 / 4$ in | 0.12 in | 5364 psi @ $72^{\circ} \mathrm{F}$ | 5LVL6 |  |
| 0.527 in | $5 / 8$ in | 0.049 in | 2625 psi@ $72^{\circ} \mathrm{F}$ | 3ADG3 | 3ADP1 |
| 0.555 in | 5/8 in | 0.035 in | 1875 psi @ $72^{\circ} \mathrm{F}$ | 3ADG2 | 3ADN9 |
| 0.569 in | $5 / 8$ in | 0.028 in | 1428 psi@ $72^{\circ} \mathrm{F}$ | 3ADG1 |  |
| 0.584 in | $3 / 4$ in | 0.083 in | 3710 psi@ $72^{\circ} \mathrm{F}$ | 5LVL7 |  |
| 0.585 in | $5 / 8$ in | 0.02 in | 1071 psi@ $72^{\circ} \mathrm{F}$ | 3ADF9 | 3ADN7 |
| 0.62 in | $3 / 4$ in | 0.065 in | 2906 psi@ $72{ }^{\circ} \mathrm{F}$ | 3ADG7 | 3ADP5 |
| 0.635 in | $7 / 8$ in | 0.12 in | 4602 psi @ $72^{\circ} \mathrm{F}$ | 5LVL8 |  |
| 0.652 in | $3 / 4$ in | 0.049 in | 2190 psi@ $72^{\circ} \mathrm{F}$ | 3ADG6 | 3ADP4 |
| 0.68 in | $3 / 4$ in | 0.035 in | 1565 psi@ $72^{\circ} \mathrm{F}$ | 3ADG5 | 3ADP3 |
| 0.745 in | 7/8 in | 0.065 in | 2493 psi@ $72^{\circ} \mathrm{F}$ | 5LVL9 | 5LVP4 |
| 0.777 in | 7/8 in | 0.049 in | 1879 psi@ $72^{\circ} \mathrm{F}$ | 3ADG9 |  |
| 0.805 in | 7/8 in | 0.035 in | 1342 psi @ $72^{\circ} \mathrm{F}$ | 3ADG8 | 3ADP6 |
| 0.834 in | 1 in | 0.083 in | 2787 psi @ $72^{\circ} \mathrm{F}$ | 5LVN0 | 5LVP5 |
| 0.87 in | 1 in | 0.065 in | 2183 psi@ $72{ }^{\circ} \mathrm{F}$ | 3ADH3 | 3ADR1 |
| 0.902 in | 1 in | 0.049 in | 1646 psi @ $72^{\circ} \mathrm{F}$ | 3ADH2 |  |
| 0.93 in | 1 in | 0.035 in | 1175 psi@ $72^{\circ} \mathrm{F}$ | 3ADH1 | 3ADP8 |
| 1.01 in | $11 / 4$ in | 0.12 in | 3227 psi@ $72^{\circ} \mathrm{F}$ | 5LVN1 | 5LVP6 |
| 1.084 in | $11 / 4$ in | 0.083 in | 2232 psi @ $72^{\circ} \mathrm{F}$ | 5LVN2 |  |
| 1.12 in | $11 / 4$ in | 0.065 in | 1748 psi @ $72^{\circ} \mathrm{F}$ | 3ADH6 | 3ADR4 |
| 1.152 in | $11 / 4$ in | 0.049 in | 1318 psi@ $72^{\circ} \mathrm{F}$ | 3ADH5 |  |
| 1.18 in | $11 / 4$ in | 0.035 in | 941 psi @ $72^{\circ} \mathrm{F}$ | 3ADH4 | 3ADR2 |
| 1.245 in | $13 / 8$ in | 0.065 in | 1591 psi @ $72^{\circ} \mathrm{F}$ | 5LVN3 |  |
| 1.26 in | $11 / 2$ in | 0.12 in | 2682 psi @ $72^{\circ} \mathrm{F}$ |  | 5LVP7 |
| 1.277 in | $13 / 8$ in | 0.049 in | 1199 psi@ $72^{\circ} \mathrm{F}$ | 5LVN4 |  |
| 1.305 in | $13 / 8$ in | 0.035 in | 857 psi @ $72^{\circ} \mathrm{F}$ | 5LVN5 |  |
| 1.37 in | $11 / 2$ in | 0.065 in | 1453 psi@ $72^{\circ} \mathrm{F}$ | 3ADH9 | 3ADR7 |
| 1.402 in | $11 / 2$ in | 0.049 in | 1095 psi@ $72^{\circ} \mathrm{F}$ | 3ADH8 |  |
| 1.43 in | $11 / 2$ in | 0.035 in | 782 psi @ $72^{\circ} \mathrm{F}$ | 3ADH7 | 3ADR5 |
| 1.62 in | $13 / 4$ in | 0.065 in | 1246 psi@ $72^{\circ} \mathrm{F}$ | 3ADJ3 | 3CAE1 |
| 1.652 in | $13 / 4$ in | 0.049 in | 940 psi @ $72^{\circ} \mathrm{F}$ | 3ADJ2 | 3ADR9 |
| 1.68 in | $13 / 4$ in | 0.035 in | 671 psi @ $72^{\circ} \mathrm{F}$ | 3ADJ1 |  |
| 1.76 in | 2 in | 0.12 in | 2015 psi@ $72^{\circ} \mathrm{F}$ | 5LVN7 |  |
| 1.87 in | 2 in | 0.065 in | 1091 psi@ ${ }^{\text {a }}{ }^{\circ} \mathrm{F}$ | 3ADJ6 | 3CAE4 |
| 1.902 in | 2 in | 0.049 in | 823 psi@ $72^{\circ} \mathrm{F}$ | 3ADJ5 | 3CAE3 |
| 1.93 in | 2 in | 0.035 in | 588 psi @ $72^{\circ} \mathrm{F}$ | 3ADJ4 |  |
| Welded Coil Tubing - 50 ft Lengths |  |  |  |  |  |
| 0.085 in | $1 / 8$ in | 0.02 in | 3923 psi @ $72^{\circ} \mathrm{F}$ | 3ADC6 | 3ADJ7 |
| 0.194 in | $1 / 4$ in | 0.028 in | 3570 psi@ $72^{\circ} \mathrm{F}$ | 3ADC8 | 3ADJ9 |
| 0.21 in | 1/4 in | 0.02 in | 2500 psi @ $72^{\circ} \mathrm{F}$ | 3ADC7 | 3ADJ8 |
| 0.319 in | $3 / 8$ in | 0.028 in | 2380 psi @ $72^{\circ} \mathrm{F}$ | 3ADD1 | 3ADK2 |
| 0.335 in | $3 / 8$ in | 0.02 in | 1678 psi@ $72^{\circ} \mathrm{F}$ | 3ADC9 | 3ADK1 |
| 0.46 in | $1 / 2$ in | 0.02 in | 1337 psi @ $72^{\circ} \mathrm{F}$ | 3ADD2 | 3ADK3 |

