## **Steel Press Tube Fittings**

Fittings are constructed of a manmade alloy that mixes iron with carbon and other elements. Steel is hard and resilient with a wide temperature range and corrosion resistance in high-humidity environments. These press tube fittings use a crimping tool and sealing 0-rings to connect tubing without soldering, flames, or gas. Crimping is secure and cannot be undone. Tees read run x run x outlet.

viega

**Gas Fittings**—Suitable for compressed gas applications including propane and natural gas, fuel, oils, and lubricants.

**Industrial Wastewater Fittings & Flanges**—Suitable in plumbing for industrial wastewater and other non-potable water applications.

	Pipe Size	Copper Tube Size	Temp.	O-Ring Material	ltem No.
Gas Steel Press 1 Carbon Steel, Ma 45° Elbow, Press	ube Fittings, Material: Zin x. Oper. Press.: 125 psi Eit x Press. Eit	nc Nickel-F	Plated		
45 EIDOW, FIESS	1 in x 1 in	_	180 °F	HNBR	36N789
100	1½ in x 1½ in	—	180 °F 180 °F	HNBR	36N791
5	2 in x 2 in	_	180 °F	HNBR	36N792
90° Elbow, Press	-Fit x Press-Fit				
(m)	1/2 in x 1/2 in 3/4 in x 3/4 in		180 °F	HNBR HNBR	36N781 36N782
	1 in x 1 in	_	180 °F 180 °F	HNBR	36N783
0)	1½ in x 1½ in 2 in x 2 in	-	180 °F 180 °F	HNBR	36N785
Adapter Tee, Pre	ss-Fit x Press-Fit x FPT			HNBR	36N786
~ (2)	3/4 in x 2 in x 3/4 in	-	180 °F	HNBR	36N818
	1¼ in x 1¼ in x ½ in	_	180 °F	HNBR	31XK07
Reducing Tee, Pr	ess-Fit x Press-Fit x Press	s-Fit	100.05		
	<u>1 in x 1 in x ½ in</u> 1 in x 1 in x ¾ in		180 °F 180 °F	HNBR HNBR	36N801 36N802
A THE AVER	1½ in x 1½ in x ¾ in		180 °F	HNBR	36N804
Straight Adapter,					
	1⁄2 in x 1⁄2 in	—	180 °F	HNBR	36N775
	<sup>3</sup> / <sub>4</sub> in x <sup>3</sup> / <sub>4</sub> in 2 in x 2 in		180 °F 180 °F	HNBR HNBR	36N776 36N780
Stepight Adapter			100 1	mon	0011100
ou digit Auapter,	Press-Fit x MNPT ½ in x ½ in	_	180 °F	HNBR	36N769
(Chan	3⁄4 in x 3⁄4 in	—	180 °F	HNBR	36N770
000	1 in x 1 in 1¼ in x 1¼ in		180 °F 180 °F	HNBR	36N771 36N772
· .	1½ in x 1½ in 2 in x 2 in	_	180 °F 180 °F	HNBR	36N773
	2 in x 2 in	—	180 °F	HNBR	36N774
Straight Connect	or, Press-Fit x Press-Fit		180 °F	HNBR	36N758 *
	½ in x ½ in	_	180 °F 180 °F	HNBR	36N763
-	3⁄4 in x 3⁄4 in		180 °F 180 °F	HNBR HNBR	36N757 * 36N764
-	A factor de fac		180 °F	HNBR	36N759 *
200	1 in x 1 in	_	180 °F	HNBR	36N765
	1½ in x 1½ in 1½ in x 1½ in		180 °F 180 °F	HNBR HNBR	36N766 36N767
	2 in x 2 in		180 °F	HNBR	36N762
Straight Union P	ress-Fit x Press-Fit	_	180 °F	HNBR	36N768
Suaight Onion, r	1/2 in x 1/2 in	_	180 °F	HNBR	36N824
000	3/4 in x 3/4 in	—	180 °F 180 °F	HNBR	36N825
	1 in x 1 in 1¼ in x 1¼ in		180 °F	HNBR	36N826 36N827
	11/2 in x 11/2 in	_	180 °F	HNBR	36N828
Too Proce-Eit v I	2 in x 2 in Press-Fit x Press-Fit	_	180 °F	HNBR	36N829
Tee, Fless-Fil X I	1/2 in x 1/2 in x 1/2 in	_	180 °F	HNBR	36N793
	3⁄4 in x 3⁄4 in x 3⁄4 in	_	180 °F	HNBR	36N794
ALL TIS	1 in x 1 in x 1 in 1¼ in x 1¼ in x 1¼ in		180 °F 180 °F	HNBR HNBR	36N795 36N796
19	2 in x 2 in x 2 in	_	180 °F	HNBR	36N798
Industrial Waster Nickel-Plated Ca 45° Elbow, Press	water Steel Press Tube Fit rbon Steel, Max. Oper. Pro -Fit y Press-Fit	tings, Matess.: 200 p	erial: Zinc si		
	1⁄2 in x 1⁄2 in		250 °F	EPDM	49EU31
(A)	3/4 in x 3/4 in	_	250 °F 250 °F	EPDM EPDM	49EU32 49EU33
13	1 in x 1 in 1¼ in x 1¼ in		250 °F	EPDM	49EU33 49EU34
1000	11/2 in x 11/2 in	-	250 °F 250 °F	EPDM	49EU35
	2 in x 2 in 2½ in x 2½ in		201 °E	EPDM FKM	49EU36 452Z56
	3 in x 3 in	-	284 °F	FKM	452Z57
45° Street Elhow	4 in x 4 in Adapter, Press-Fit x FTG	_	284 °F	FKM	452Z58
-5 SUCCI LIDOW	1 in	1 in	250 °F	EPDM	49EU39
	1¼ in	11⁄4 in	250 °F 250 °F 250 °F	EPDM	49EU40
CAR	1½ in 2 in	1½ in 2 in	250 °F	EPDM EPDM	49EU41 49EU42
	21/2 in	_	284 °F	FKM	452Z59
	3 in	_	284 °F	FKM	452Z60
90° Elbow, Press	<u>-Fit x Press-Fit</u> ½ in x ½ in		250 °F	EPDM	49ET81
-	3⁄4 in x 3⁄4 in	-	050.95	EPDM	49ET82
	1 in x 1 in 1¼ in x 1¼ in		250 °F 250 °F 250 °F	EPDM EPDM	49ET83 49ET84
	11/2 in x 11/2 in		250 °F	EPDM	49ET85
1	2 in x 2 in	_	250 °F	EPDM	49ET86

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Max. Operating Copper 0-Ring Item Pipe Size Tube Size Temp. Material No 90° Street Elbow Adapter, Press-Fit x FTG 49ET8 in FPDM 11/4 i 11/2 i 2 in 250 °F 250 °F 250 °F EPDM EPDM EPDM 49ET90 in 11/2 in 49ET91 49ET92 in 2 ir Adapter Tee, Press-Fit x Press-Fit x FPT <sup>3</sup>/<sub>4</sub> in x <sup>3</sup>/<sub>4</sub> in x <sup>3</sup>/<sub>4</sub> in <sup>1</sup>/<sub>2</sub> in x <sup>1</sup>/<sub>2</sub> in x <sup>3</sup>/<sub>4</sub> in 250 °F 250 °F 250 °F 284 °F 284 °F FPDN 49EU06 EPDM 49ET97 2 in x 2 in x 1/2 in x 3/4 in 2 in x 2 in x 1/2 in x 3/4 in 3 in x 3 in x 3/4 in 4 in x 4 in x 3/4 in EPDM FKM FKM 49FU01 452Z75 452Z76 284 °F FKM 452Z77 Cap, Press Fit 250 FPDM 49EU43 1⁄2 in 250 °F 250 °F 250 °F 250 °F 250 °F 250 °F EPDM EPDM EPDM EPDM EPDM 49EU44 49EU45 3⁄4 in in 49EU46 49EU46 49EU47 49EU48 1¼ in 1½ in Reducing Tee, Press-Fit x Press-Fit x FPT 11/4 in x 11/4 in x 3/4 in 250 °F FPDM 49FU09 \_ Reducing Tee, Press-Fit x Press-Fit x Press-Fit <sup>3</sup>/<sub>4</sub> in x <sup>3</sup>/<sub>4</sub> in x <sup>1</sup>/<sub>2</sub> in 1 in x 1 in x <sup>3</sup>/<sub>4</sub> in 1 <sup>1</sup>/<sub>4</sub> in x 1<sup>1</sup>/<sub>4</sub> in x 1 in 250 °F EPDM EPDM 49EU16 49EU18 EPDM 49EU30 1 /4 in x 1 /4 in x 1 in 1 /4 in x 1 /4 in x 1/2 in 1 /2 in x 1 /2 in x 1 in 2 in x 2 in x 3/4 in 2 in x 2 in x 1 in 3 in x 3 in x 2 in EPDM EPDM EPDM 49FI128 49EU2 49EU24 EPDM FKM 49EU28 452Z67 Straight Adapter, FTG x Press-Fit 2 in 2½ in 2½ in 2½ in 250 °F 284 °F 284 °F 284 °F 284 °F 284 °F EPDM FKM FKM FKM FKM 49ET66 11/4 in 452Z97 1½ in 2 in 3 in 452Z98 452Z99 453A08 4 in Straight Adapter, Press-Fit x FNP1 EPDN 49ET32 250 250 250 250 250 1½ in x ½ in ¾ in x ¾ in EPDM EPDM EPDM EPDM 49ET33 49ET34 1 in x 1 1<sup>1</sup>/<sub>4</sub> in x 1<sup>1</sup>/<sub>4</sub> 1<sup>1</sup>/<sub>2</sub> in x 1<sup>1</sup>/<sub>2</sub> 2 in x 2 in °F 49ET35 49ET36 EPDM 49ET37 284 °F FKM 452781 Straight Adapter, Press-Fit x MNP1 250 250 250 <sup>1</sup>/<sub>2</sub> in x <sup>1</sup>/<sub>2</sub> ir <sup>3</sup>/<sub>4</sub> in x <sup>3</sup>/<sub>4</sub> ir 1 in x 1 in EPDN 49ET26 EPDN 49ET27 49ET28 1¼ in x 1¼ in 1½ in x 1½ in 2 in x 2 in 2½ in 250 °F FPDM 49FT29 250 °F 250 °F 250 °F 284 °F 284 °F 284 °F EPDM EPDM EPDM FKM FKM FKM 49ET30 49ET31 in 452Z78 452Z79 452Z80 \_ 3 in 4 in Straight Connector, Press-Fit x Press-Fit 250 250 250 250 250 EPDM EPDM 49ET53 1/2 in x 1/2 in 49ET75 EPDM EPDM EPDM EPDM 49ET54 3⁄4 in x 3⁄4 in 49ET76 49ET55 °F 1 in x 1 in EPDM 49ET77 EPDM EPDM EPDM 250 250 250 250 250 49ET56 1¼ in x 1¼ in 49ET78 49ET57 11/2 in x 11/2 in EPDN 49ET79 49ET58 2 in x 2 in 250 FPDM 49FT80 452Z90 452Z93 284 284 284 284 284 284 FKM FKM 21/2 in x 21/2 in 452Z91 452Z91 452Z94 452Z95 \_ FKM 3 in x 3 in FKM 4 in x 4 in 284 °F FKM 452Z92 Straight Extended Connector, Press-Fit x Press-Fit 250 250 250 250 **FPD**M 49FT69 1⁄2 in x 1⁄2 in 3⁄4 in x 3⁄4 in EPDM EPDM EPDM 49ET70 °F 1 in x 1 in 1¼ in x 1¼ in 1½ in x 1½ in 49ET71 49ET72 EPDM 49ET73 2 in x 2 in Straight Union, Press-Fit x Press-Fit 250 °F EPDM 49ET74 EPDM 250 49FU55 1⁄2 in x 1⁄2 in 3⁄4 in x 3⁄4 in 250 °F 250 °F 250 °F 250 °F 250 °F 250 °F EPDM 49EU56 1 in x 1 in 1¼ in x 1¼ in 1½ in x 1½ in 2 in x 2 ··· EPDM EPDM EPDM EPDM 49EU57 49FI158 49EU59 in x 2 in 49EU60 \_ Tee, Press-Fit x Press-Fit x Press-Fit 250 °F FPDM 49FU10 1/2 in x 1/2 in x 1/2 in 3/4 in x 3/4 in x 3/4 in 250 °F EPDM 49EU11 1 in x 1 in x 1 in x 1 in 11/4 in x 1 1/4 in x 1 1/4 in 11/2 in x 1 1/2 in x 1 1/2 in 250 °F 250 °F 250 °F 250 °F EPDM EPDM EPDM 49FU12 49EU13 49EU14 2 in x 2 in x 2 in EPDM 49EU15 Pipe Size Compatible Tool Brand Ti Industrial Wastewater Steel Press Tube Flanges, Material: Zinc Nickel-Plated Carbon Steel, Max. Oper. Press.: 200 psi Flange Adapter, Press-Fit x Flange Max. Operating Temp. O-Ring Material ltem No 2½ in 3 in 452Z84 MegaPress XL-Rings 452785 and Press Booster, MegaPress Z3-Actuator 284 °F FKM 4 in 452Z86 \* Includes rolled center stop

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