



**viega**














## Steel Press Tube Fittings

Fittings are constructed of a manmade alloy that mixes iron with carbon and other elements. Steel is hard and resilient with a wide temperature range and corrosion resistance in high-humidity environments. These press tube fittings use a crimping tool and sealing O-rings to connect tubing without soldering, flames, or gas. Crimping is secure and cannot be undone. Tees read run x run x outlet.

**Gas Fittings**—Suitable for compressed gas applications including propane and natural gas, fuel, oils, and lubricants.

**Industrial Wastewater Fittings & Flanges**—Suitable in plumbing for industrial wastewater and other non-potable water applications.

	Pipe Size	Copper Tube Size	Max. Operating Temp.	O-Ring Material	Item No.
<b>Gas Steel Press Tube Fittings, Material: Zinc Nickel-Plated Carbon Steel, Max. Oper. Press.: 125 psi</b>					
<b>45° Elbow, Press-Fit x Press-Fit</b>					
	1 in x 1 in	—	180 °F	HNBR	36N789
	1½ in x 1½ in	—	180 °F	HNBR	36N791
	2 in x 2 in	—	180 °F	HNBR	36N792
<b>90° Elbow, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	180 °F	HNBR	36N781
	¾ in x ¾ in	—	180 °F	HNBR	36N782
	1 in x 1 in	—	180 °F	HNBR	36N783
	1½ in x 1½ in	—	180 °F	HNBR	36N785
	2 in x 2 in	—	180 °F	HNBR	36N786
<b>Adapter Tee, Press-Fit x Press-Fit x FPT</b>					
	¾ in x 2 in x ¾ in	—	180 °F	HNBR	36N818
	1¼ in x 1¼ in x ½ in	—	180 °F	HNBR	31XK07
<b>Reducing Tee, Press-Fit x Press-Fit x Press-Fit</b>					
	1 in x 1 in x ½ in	—	180 °F	HNBR	36N801
	1 in x 1 in x ¾ in	—	180 °F	HNBR	36N802
	1½ in x 1½ in x ¾ in	—	180 °F	HNBR	36N804
<b>Straight Adapter, Press-Fit x FNPT</b>					
	½ in x ½ in	—	180 °F	HNBR	36N775
	¾ in x ¾ in	—	180 °F	HNBR	36N776
	2 in x 2 in	—	180 °F	HNBR	36N780
<b>Straight Adapter, Press-Fit x MNPT</b>					
	½ in x ½ in	—	180 °F	HNBR	36N769
	¾ in x ¾ in	—	180 °F	HNBR	36N770
	1 in x 1 in	—	180 °F	HNBR	36N771
	1¼ in x 1¼ in	—	180 °F	HNBR	36N772
	1½ in x 1½ in	—	180 °F	HNBR	36N773
	2 in x 2 in	—	180 °F	HNBR	36N774
<b>Straight Connector, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	180 °F	HNBR	36N758 *
	¾ in x ¾ in	—	180 °F	HNBR	36N763
	1 in x 1 in	—	180 °F	HNBR	36N757 *
	1¼ in x 1¼ in	—	180 °F	HNBR	36N759 *
	1½ in x 1½ in	—	180 °F	HNBR	36N765
	2 in x 2 in	—	180 °F	HNBR	36N766 *
<b>Straight Union, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	180 °F	HNBR	36N824
	¾ in x ¾ in	—	180 °F	HNBR	36N825
	1 in x 1 in	—	180 °F	HNBR	36N826
	1¼ in x 1¼ in	—	180 °F	HNBR	36N827
	1½ in x 1½ in	—	180 °F	HNBR	36N828
	2 in x 2 in	—	180 °F	HNBR	36N829
	2 in x 2 in	—	180 °F	HNBR	36N829
<b>Tee, Press-Fit x Press-Fit x Press-Fit</b>					
	½ in x ½ in x ½ in	—	180 °F	HNBR	36N793
	¾ in x ¾ in x ¾ in	—	180 °F	HNBR	36N794
	1 in x 1 in x 1 in	—	180 °F	HNBR	36N795
	1¼ in x 1¼ in x 1¼ in	—	180 °F	HNBR	36N796
<b>Industrial Wastewater Steel Press Tube Fittings, Material: Zinc Nickel-Plated Carbon Steel, Max. Oper. Press.: 200 psi</b>					
<b>45° Elbow, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	250 °F	EPDM	49EU31
	¾ in x ¾ in	—	250 °F	EPDM	49EU32
	1 in x 1 in	—	250 °F	EPDM	49EU33
	1¼ in x 1¼ in	—	250 °F	EPDM	49EU34
	1½ in x 1½ in	—	250 °F	EPDM	49EU35
	2 in x 2 in	—	250 °F	EPDM	49EU36
	2½ in x 2½ in	—	284 °F	FKM	45Z256
<b>45° Street Elbow Adapter, Press-Fit x FTG</b>					
	1 in	1 in	250 °F	EPDM	49EU39
	1¼ in	1¼ in	250 °F	EPDM	49EU40
	1½ in	1½ in	250 °F	EPDM	49EU41
	2 in	2 in	250 °F	EPDM	49EU42
	2½ in	—	284 °F	FKM	45Z259
<b>90° Elbow, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	250 °F	EPDM	49ET81
	¾ in x ¾ in	—	250 °F	EPDM	49ET82
	1 in x 1 in	—	250 °F	EPDM	49ET83
	1¼ in x 1¼ in	—	250 °F	EPDM	49ET84
	1½ in x 1½ in	—	250 °F	EPDM	49ET85
<b>Industrial Wastewater Steel Press Tube Fittings, Material: Zinc Nickel-Plated Carbon Steel, Max. Oper. Press.: 200 psi</b>					
<b>Flange Adapter, Press-Fit x Flange</b>					
	2½ in	—	—	—	45Z284
	3 in	—	—	—	45Z285
	4 in	—	—	—	45Z286

	Pipe Size	Copper Tube Size	Max. Operating Temp.	O-Ring Material	Item No.
<b>90° Street Elbow Adapter, Press-Fit x FTG</b>					
	½ in	½ in	250 °F	EPDM	49ET87
	1¼ in	1¼ in	250 °F	EPDM	49ET90
	1½ in	1½ in	250 °F	EPDM	49ET91
	2 in	2 in	250 °F	EPDM	49ET92
<b>Adapter Tee, Press-Fit x Press-Fit x FPT</b>					
	¾ in x ¾ in x ¾ in	—	250 °F	EPDM	49EU06
	1½ in x 1½ in x ¾ in	—	250 °F	EPDM	49EU07
	2 in x 2 in x ½ in	—	250 °F	EPDM	49EU01
	2½ in x 2½ in x ¾ in	—	284 °F	FKM	45Z275
	3 in x 3 in x ¾ in	—	284 °F	FKM	45Z276
<b>Cap, Press Fit</b>					
	½ in	—	250 °F	EPDM	49EU43
	¾ in	—	250 °F	EPDM	49EU44
	1 in	—	250 °F	EPDM	49EU45
	1¼ in	—	250 °F	EPDM	49EU46
	1½ in	—	250 °F	EPDM	49EU47
<b>Reducing Tee, Press-Fit x Press-Fit x FPT</b>					
	1¼ in x 1¼ in x ¾ in	—	250 °F	EPDM	49EU09
	1½ in x 1½ in x ¾ in	—	250 °F	EPDM	49EU10
<b>Reducing Tee, Press-Fit x Press-Fit x Press-Fit</b>					
	¾ in x ¾ in x ½ in	—	250 °F	EPDM	49EU16
	1 in x 1 in x ¾ in	—	250 °F	EPDM	49EU18
	1¼ in x 1¼ in x 1 in	—	250 °F	EPDM	49EU30
	1¼ in x 1¼ in x ½ in	—	250 °F	EPDM	49EU28
	1½ in x 1½ in x 1 in	—	250 °F	EPDM	49EU21
	2 in x 2 in x ¾ in	—	250 °F	EPDM	49EU24
	2 in x 2 in x 1 in	—	250 °F	EPDM	49EU25
<b>Straight Adapter, FTG x Press-Fit</b>					
	1 in	2 in	250 °F	EPDM	49ET66
	1¼ in	2½ in	284 °F	FKM	45Z297
	1½ in	2½ in	284 °F	FKM	45Z298
	2 in	2½ in	284 °F	FKM	45Z299
<b>Straight Adapter, Press-Fit x FNPT</b>					
	½ in x ½ in	—	250 °F	EPDM	49ET32
	¾ in x ¾ in	—	250 °F	EPDM	49ET33
	1 in x 1 in	—	250 °F	EPDM	49ET34
	1¼ in x 1¼ in	—	250 °F	EPDM	49ET35
	1½ in x 1½ in	—	250 °F	EPDM	49ET36
	2 in x 2 in	—	250 °F	EPDM	49ET37
<b>Straight Adapter, Press-Fit x MNPT</b>					
	½ in x ½ in	—	250 °F	EPDM	49ET26
	¾ in x ¾ in	—	250 °F	EPDM	49ET27
	1 in x 1 in	—	250 °F	EPDM	49ET28
	1¼ in x 1¼ in	—	250 °F	EPDM	49ET29
	1½ in x 1½ in	—	250 °F	EPDM	49ET30
	2 in x 2 in	—	250 °F	EPDM	49ET31
	2½ in	—	284 °F	FKM	45Z278
	3 in	—	284 °F	FKM	45Z279
<b>Straight Connector, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	250 °F	EPDM	49ET53 *
	¾ in x ¾ in	—	250 °F	EPDM	49ET54 *
	1 in x 1 in	—	250 °F	EPDM	49ET55 *
	1¼ in x 1¼ in	—	250 °F	EPDM	49ET56 *
	1½ in x 1½ in	—	250 °F	EPDM	49ET57 *
	2 in x 2 in	—	250 °F	EPDM	49ET58 *
	2½ in x 2½ in	—	284 °F	FKM	45Z290 *
	3 in x 3 in	—	284 °F	FKM	45Z291 *
	4 in x 4 in	—	284 °F	FKM	45Z292 *
	4 in x 4 in	—	284 °F	FKM	45Z292 *
<b>Straight Extended Connector, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	250 °F	EPDM	49ET69
	¾ in x ¾ in	—	250 °F	EPDM	49ET70
	1 in x 1 in	—	250 °F	EPDM	49ET71
	1¼ in x 1¼ in	—	250 °F	EPDM	49ET72
	1½ in x 1½ in	—	250 °F	EPDM	49ET73
	2 in x 2 in	—	250 °F	EPDM	49ET74
<b>Straight Union, Press-Fit x Press-Fit</b>					
	½ in x ½ in	—	250 °F	EPDM	49EU55
	¾ in x ¾ in	—	250 °F	EPDM	49EU56
	1 in x 1 in	—	250 °F	EPDM	49EU57
	1¼ in x 1¼ in	—	250 °F	EPDM	49EU58
	1½ in x 1½ in	—	250 °F	EPDM	49EU59
<b>Tee, Press-Fit x Press-Fit x Press-Fit</b>					
	½ in x ½ in x ½ in	—	250 °F	EPDM	49EU10
	¾ in x ¾ in x ¾ in	—	250 °F	EPDM	49EU11
	1 in x 1 in x 1 in	—	250 °F	EPDM	49EU12
	1¼ in x 1¼ in x 1¼ in	—	250 °F	EPDM	49EU13
	1½ in x 1½ in x 1½ in	—	250 °F	EPDM	49EU14
<b>Industrial Wastewater Steel Press Tube Flanges, Material: Zinc Nickel-Plated Carbon Steel, Max. Oper. Press.: 200 psi</b>					
<b>Flange Adapter, Press-Fit x Flange</b>					
	2½ in	MegaPress XL-Rings and Press Booster,	284 °F	FKM	45Z284
	3 in	MegaPress Z3-Actuator	—	—	45Z285
	4 in	—	—	—	45Z286

\* Includes rolled center stop.