**4HN63** 





**Body-Ported High-Flow Solenoid Valves** 

- Max. temp. range: -10° to 180°F
- 100% duty cycle
- Uses 22mm coils

Prelubed units can operate without air line lubrication. 1 connector required for each coil; each is its own junction box with molded connectors and gaskets to protect electrical connections. Total coil rating is 211°F which includes heat rise. 4-way K-series valves have solenoid override for easy means of setting up and troubleshooting circuits without power to the solenoids.

Note: 22mm coils and connectors available separately, see page 2549.

Pipe			Max.			Mfr.	Item
Size	Actuator/Return	Voltage	Operating (psi)	CFM	Cv	Model	No.
3-Way, 2-	-Position (H Series)						
3/8 in	Solenoid/Spring	120V AC	30 to 150	81	2.3	H253SS-120-A	4HN60
98 III	Solenoid/Spring	No Coil	30 to 150	81	2.3	H253SS-000-N	4HN58 *
½ in	Solenoid/Spring	120V AC	30 to 150	85	2.4	H254SS-120-A	4HN63
72 III	Solenoid/Spring	No Coil	30 to 150	85	2.4	H254SS-000-N	4HN61 *
4-Way, 2-	-Position (K Series)						
½ in	Solenoid/Solenoid	120V AC	20 to 150	90	2.6	K214SD-120-A	2G555
	Solenoid/Spring	120V AC	50 to 150	90	2.6	K214SS-120-A	2G553
3/4 in	Solenoid/Spring	120V AC	50 to 150	270	7.5	K216SS-120-A	2G557
4-Way, 3-	-Position (K Series)						
3/8 in	Solenoid/Solenoid	120V AC	60 to 150	83	2.3	K313SD-120-A	1XWU4
½ in	Solenoid/Solenoid	120V AC	60 to 150	90	2.57	K314SD-120-A	1XWU5

	120V AC	30 to 150	81	2.3	H253SS-120-A	4HN60	
Solenoid/Spring	No Coil	30 to 150	81	2.3	H253SS-000-N	4HN58	*
Solenoid/Spring	120V AC	30 to 150	85	2.4	H254SS-120-A	4HN63	
Solenoid/Spring	No Coil	30 to 150	85	2.4	H254SS-000-N	4HN61	*
Position (K Series)							
Solenoid/Solenoid	120V AC	20 to 150	90	2.6	K214SD-120-A	2G555	
Solenoid/Spring	120V AC	50 to 150	90	2.6	K214SS-120-A	2G553	
Solenoid/Spring	120V AC	50 to 150	270	7.5	K216SS-120-A	2G557	
Position (K Series)							
Solenoid/Solenoid	120V AC	60 to 150	83	2.3	K313SD-120-A	1XWU4	
Solenoid/Solenoid	120V AC	60 to 150	90	2.57	K314SD-120-A	1XWU5	
ils separately.							
	Solenoid/Spring Position (K Series) Solenoid/Solenoid Solenoid/Spring Solenoid/Spring Solenoid/Spring Solenoid/Spring Solenoid/Solenoid Solenoid/Solenoid	Solenoid/Spring   120V AC	Position (I Series)         Solenoid/Spring         120 V AC         30 to 150           Solenoid/Spring         No Coil         30 to 150           Solenoid/Spring         No Coil         30 to 150           Solenoid/Spring         No Coil         30 to 150           Position (K Series)         Solenoid/Solenoid         120 V AC         20 to 150           Solenoid/Spring         120 V AC         50 to 150           Solenoid/Spring         120 V AC         50 to 150           Position (K Series)         Solenoid/Solenoid         120 V AC         60 to 150           Solenoid/Solenoid         120 V AC         60 to 150           Solenoid/Solenoid         120 V AC         60 to 150	Position (I Series)         20V AC         30 to 150         81           Solenoid/Spring         120V AC         30 to 150         81           Solenoid/Spring         No Coil         30 to 150         85           Solenoid/Spring         120V AC         30 to 150         85           Solenoid/Spring         No Coil         30 to 150         85           Position (K Series)         Solenoid/Spring         120V AC         20 to 150         90           Solenoid/Spring         120V AC         50 to 150         90           Solenoid/Spring         120V AC         50 to 150         270           Position (K Series)         Solenoid/Solenoid         120V AC         60 to 150         83           Solenoid/Solenoid         120V AC         60 to 150         90	Position (N Series)           Solenoid/Spring         120V AC         30 to 150         81         2.3           Solenoid/Spring         No Coil         30 to 150         85         2.4           Solenoid/Spring         120V AC         30 to 150         85         2.4           Position (K Series)         Solenoid/Solenoid         120V AC         20 to 150         90         2.6           Solenoid/Spring         120V AC         50 to 150         90         2.6           Solenoid/Spring         120V AC         50 to 150         90         2.6           Solenoid/Spring         120V AC         50 to 150         270         7.5           Position (K Series)         Solenoid/Solenoid         120V AC         60 to 150         83         2.3           Solenoid/Solenoid         120V AC         60 to 150         90         2.57	Position (N Series)           Solenoid/Spring         120V AC         30 to 150         81         2.3         H253SS-120-A           Solenoid/Spring         No Coil         30 to 150         81         2.3         H253SS-000-N           Solenoid/Spring         120V AC         30 to 150         85         2.4         H254SS-120-A           Solenoid/Spring         No Coil         30 to 150         85         2.4         H254SS-120-A           Position (K Series)         Solenoid/Solenoid         120V AC         20 to 150         90         2.6         K214SD-120-A           Solenoid/Spring         120V AC         50 to 150         90         2.6         K214SD-120-A           Position (K Series)         Solenoid/Solenoid         120V AC         50 to 150         270         7.5         K216SS-120-A           Position (K Series)         Solenoid/Solenoid         120V AC         60 to 150         83         2.3         K313SD-120-A           Solenoid/Solenoid         120V AC         60 to 150         90         2.57         K314SD-120-A	Position (I Series)           Solenoid/Spring         120 V AC         30 to 150         81         2.3         H253SS-120-A         4HN60           Solenoid/Spring         No Coil         30 to 150         81         2.3         H253SS-120-A         4HN68           Solenoid/Spring         No Coil         30 to 150         85         2.4         H254SS-120-A         4HN63           Solenoid/Spring         No Coil         30 to 150         85         2.4         H254SS-120-A         4HN61           Position (K Series)         Solenoid/Solenoid         120 V AC         20 to 150         90         2.6         K214SD-120-A         26555           Solenoid/Spring         120 V AC         50 to 150         90         2.6         K214SS-120-A         26555           Solenoid/Spring         120 V AC         50 to 150         270         7.5         K216SS-120-A         26557           Position (K Series)         Solenoid/Solenoid         120 V AC         60 to 150         83         2.3         K313SD-120-A         1XWU4           Solenoid/Solenoid         120 V AC         60 to 150         90         2.57         K314SD-120-A         1XWU5

## **MaxAir Solenoid and Pilot Valves**



ARO



**4KA88** 

2G553

■ 100% duty cycle Uses 22mm coils

Note: 1 connector required for each coil. See page 2549 for 22mm solenoid coils and connectors.

Solenoid Valves—Compact. lightweight aluminum valves have locking or nonlocking override adjustments for simple setup and troubleshooting. Use alone or mount

			120 VA	;	24 VDC	
Pipe			Mfr.	Item	Mfr.	Item
Size	CFM	Cv	Model	No.	Model	No.
3-Way	y, 2-Pc	sition	, Solenoid/Spring			
⁄4 in	26	0.7	M252SS-120-A	4YTG2	M252SS-024-D	4YTG3
⅓ in	61	1.65	M253SS-120-A	4YTG4	M253SS-024-D	4YTG5
∕₂ in	150	4.32	M254SS-120-A	4YTG6	M254SS-024-D	4YTG7

to manifolds (sold separately) when multiple valves are needed in a limited space.

- Max. operating pressure: 115 psi
- Temp. range: 15° to 122°F
- Buna N seals standard

Pilot Valves—Light-duty directional control valves power devices such as cylinders, slides, or gates. Compact, aluminum bar construction.

- Operating pressure range: 45 to 140 psi
- Temp. range: 15° to 122°F



				120V AC		24V DC		No Coil	
Pipe				Mfr.	Item	Mfr.	Item	Mfr.	Item
Size	Actuator/Return	CFM	Cv	Model	No.	Model	No.	Model	No.
4-Way, 2	2-Position								
½ in —	Solenoid/Spring	26	0.7	M212SS-120-A	4KA88	M212SS-024-D	4KA89	M212SS-000-N	4KA90
74 III —	Solenoid/Solenoid	26	0.7	M212SD-120-A	4KA91	M212SD-024-D	4KA92	M212SD-000-N	4KA93
3/8 in —	Solenoid/Spring	61	1.65	M213SS-120-A	4KA94	M213SS-024-D	4KA95	M213SS-000-N	4KA96
98 III —	Solenoid/Solenoid	61	1.65	M213SD-120-A	4KA97	M213SD-024-D	4KA98	M213SD-000-N	4KA99
½ in —	Solenoid/Spring	150	4.32	M214SS-120-A	4KB10	M214SS-024-D	4KB11	M214SS-000-N	4KB12
72 III —	Solenoid/Solenoid	150	4.32	M214SD-120-A	4KB13	M214SD-024-D	4KB14	M214SD-000-N	4KB15
						NDT		RAS.	Itom

† Order coils separately.

	1/4" NPT P	ORT	3%" NPT P	ORT	½" NPT PORT	
No. of Stations	Mfr. Model	Item No.	Mfr. Model	Item No.	Mfr. Model	Item No.
Manifold	l Kits					
2	M26M02-02	4KB16	M30M03-02	4KB21	M34M04-02	4KB26
4	M26M02-04	4KB17	M30M03-04	4KB22	M34M04-04	4KB27
6	M26M02-06	4KB18	M30M03-06	4KB23	M34M04-06	4KB28
8	M26M02-08	4KB19	M30M03-08	4KB24	M34M04-08	4KB29
10	M26M02-10	4KB20	M30M03-10	4KB25	M34M04-10	4KB30

74	20	0.7	IVIZJZI J	41111
3/8	61	1.6	M253PS	4YTF2
1/2	150	4.3	M254PS	4YTF3
	For Use W		Mfr. Model	Item No.
Manifold Bl	anking Plate	S		
Port Sizes 1	4 in NPT M26	Series Mani	ifolds M26MB	4KB35
Port Sizes 3	% in NPT M30	Series Mani	ifolds M30MB	4KB36
Port Sizes 1	∕₂ in NPT M34	Series Mani	ifolds M34MB	4KB37

Position, Pilot Valves, Remote Pilot/S

## 2G429 **Assembled** Valves with **End Plate Kit**

## **Compact Stacking Solenoid and Pilot Valves**

- Operating pressure range: 50 to 150 psi
- Temp. range: 0° to 180°F
- Uses 22mm coils

High flow capacity. Bonded and precision ground urethane-to-aluminum spool for wear resistance. Prelubed: can be operated without air line lubrication. Each stack of valves requires a stacking end plate kit 2G599, sold separately.

Note: When operating below 50 psi, Low Pressure Kit 4HN96 must be used.

Note: 1 connector required for each coil. Coils and connectors sold on page 2549.

_ Valve	Pipe			Mfr.	Item	
Port Size	Size	Actuator/Return	Coil	Model	No.	
4-Way, 2-	-Positio	n, 68 cfm, 1.9 Cv				
1/4 in		Pilot/Spring	_	A222PS	2F989	†
74 111		Pilot/Pilot	_	A222PD	2F987	†
		Solenoid/Spring	24VDC	A222SS-024-D	4XT38	
_	1/4 in	Solenoid/Spring	120VAC	A222SS-120-A	2G429	
		Solenoid/Spring	_	A222SS-000-N	2F997	†
		Solenoid/Solenoid		A222SD-120-A	2F995	
4-Way, 3-	-Positio	n (Spring Centered	, All Ports	s Blocked in Neutral)	, 61 cfm, 0	.7 Cv
	1/4 in	Solenoid/Solenoid	120VAC	A322SD-120-A	2G457	
Accessor	ies for	Compact Stacking	<b>Power Va</b>	lves		
Stacking for each		ate Kit (1 kit require	d	MKP	2G599	
Isolation		i vaives)		PTN	2001	
					2G601	
_Snort L I	viountir	g Bracket		116808	2F807	
Low Pres	ssure K	t		119306	4HN96	

## **Check and Needle Valves** Max. operating pressure: 200 psi

Operating temp. range: 0° to 200°F

Corrosion-resistant valve bodies are made of lightweight composite material. Threaded for panel mount. Lock rings secure set flow rate. Feature calibrated adjustment knob, 4-stage needle, color-coded micrometer, and zinc-plated pipe port inserts.

Check—Use to check or direct air in 1 direction.

Needle-Increase or decrease airflow in both directions, then set with red lock ring.

Inlet Port	Outlet Port	CFM	Mfr. Model	Item No.
Check Va	alve			
1/8" NPT	1/8" NPT	_	104104-C01	
1/4" NPT	1/4" NPT	28	104104-C02	4KE12
3/8" NPT	3/8" NPT	58	104104-C03	4KE14
1/2" NPT	1/2" NPT	90	104104-C04	4KE16
Needle V	alve			
1/8" NPT	1/8" NPT	_	104104-N01	4KB92
1/4" NPT	1/4" NPT	28	104104-N02	4KB94
3/8" NPT	3/8" NPT	58	104104-N03	
1/2" NPT	1/2" NPT	90	104104-N04	4KB98

4KE12

2550