



## Oil-Based and Synthetic Cutting Fluids

### OIL-BASED

**Cutting Oil**—Thread-cutting lubricant for use on all types of ferrous and nonferrous metals. Sulfur-free, low-odor formula.

**TrueTap® HD**—For heavy-duty use in severe applications. Use to tap, thread, drill, saw, shear, turn, and ream metal parts, pipes, conduit, screws, housings, aluminum sheets, stainless steel and exotic metals.

**Tapmatic® #1 Gold**—Protects and lubricates, reducing friction and eliminating chip welding. Safe to use on all metals.

**Tapmatic® TriCut®**—For hard-to-machine metals.

**Mobilcut™ 100**—Mixes with different waters to form stable emulsions for cutting and grinding operations.

**MobilMet® 426**—Automatic operation on materials with a Brinell hardness up to 300.

**MobilMet® 766**—For tapping, threading, milling, gear shaving and shaping, broaching, planing, parting-off, and automatic lathe.



**LU™ 208**—Friction-reducing triglycerides offers fluid film protection in all ferrous/nonferrous machining applications.

**Aluminum**—For use on aluminum.

**EP-Xtra®**—Yields microfine finish while preventing rust and corrosion.

**Xtra-Thick®**—Fluid clings to the workpiece to stay in place during high-speed rotation.

**Xtra-Foamy®**—Allows gauging of application rate and fluid presence.

**Trim® Tap Heavy**—For taps 1/2" dia. and smaller and helps reduce rubbing of tool flank.

**Trim® OM 287**—Low odor oil for removing metal. Will not stain and has a lower viscosity, allowing for better cooling.

**Trim® Tap Light**—For taps 1/4" dia. and smaller and helps reduce rubbing of tool flank.

### SEMISSYNTHETIC

**Trim® MicroSol® 585XT**—Nonchlorinated formula helps extend sump life. For machining, grinding gray iron, and titanium alloys.

**Trim® MicroSol® 685**—Microemulsion is compatible with aluminum, magnesium and copper alloys, cast iron, steels, stainless steels, plastics, and composites.

**Trim® SC230**—Combines synthetic coolant and synthetic oil that helps reject tramp oil and improves sump life. Deliver good flushing action into machine's chip removal system.

**Trim® SC620**—Low foam and low odor fluid is for machining and grinding.

### SYNTHETIC

**Trim® MIST**—Low-odor fluid works well in cutter/grinder operations.

### WATER BASED

**Trim® Sol SF**—Siloxane free formula helps control edge build-up. Nongumming film protection. Residue is easily removed with water.

**Trim® C270CG**—Provide corrosion inhibition for tapping and reaming operations without chlorine or sulfur based additives.

**Trim® C276**—Low foam and mist fluid leaves a soft film protection on bare metal parts of machine tools. Easily washes off with coolant solution.

Container Size	Container Style	Color	Brand	Mfr. Model	Item No.
<b>Oil-Based Cutting Oil</b>					
12 oz	Bottle	Brown	CRC	14050	2F146
1 gal	Bottle	Brown	CRC	14051	4JB48
<b>TrueTap® HD</b>					
16 oz	Bottle	Amber	CRC	03400	36F363
<b>Tapmatic® #1 Gold</b>					
11 oz	Aerosol	Gold	Tapmatic	40312	33MJ78
16 oz	Bottle	Gold	LPS	40320	2F021
1 gal	Jug	Gold	LPS	40330	2F023
<b>Tapmatic® TriCut</b>					
16 oz	Bottle	Dark Brown	LPS	05316	5JG96
<b>Mobilcut™ 100</b>					
1 gal	Jug	Yellow	Mobil	121095	4FVD9
<b>MobilMet® 426</b>					
5 gal	Pail	Brown	Mobil	103801	6HHD1
<b>MobilMet® 766</b>					
5 gal	Pail	Clear	Mobil	103323	1MUC3
<b>LU™ 208</b>					
12 oz	Aerosol	Light Amber	Sprayon	SC0208000	2W755
14 oz	Spray Bottle	Light Amber	Sprayon	SC0208LQ0	4GUP3
<b>Aluminum</b>					
12 oz	Aerosol	Light Yellow	Tap Magic	20012AL	5HH10
16 oz	Bottle	Light Yellow	Tap Magic	20016A	4R818
1 gal	Jug	Light Yellow	Tap Magic	20128A	4R820
5 gal	Pail	Light Yellow	Tap Magic	20640A	1MCV2
<b>EP-XTRA®</b>					
4 oz	Bottle	Yellow	Tap Magic	10004E	6Y645
12 oz	Aerosol	Yellow	Tap Magic	10012EL	5HD99
16 oz	Bottle	Yellow	Tap Magic	10016E	4F963
1 gal	Jug	Yellow	Tap Magic	10128E	6Y646
5 gal	Pail	Yellow	Tap Magic	10640E	6Y647
<b>Xtra-Thick®</b>					
16 oz	Bottle	Dark Liquid	Tap Magic	70016T	1MCU3
1 gal	Jug	Dark Liquid	Tap Magic	70128T	1MCU4
<b>Xtra-Foamy®</b>					
17 oz	Aerosol	Dark Liquid	Tap Magic	80017FL	1MCU5
<b>Tap Heavy</b>					
16 oz	Bottle	Amber	Trim	TAPHVY/PT	425L09

Container Size	Container Style	Color	Brand	Mfr. Model	Item No.
<b>OM 287</b>					
1 gal	Jug	Brown	Trim	OM287/1	425K94
<b>Tap Light</b>					
1 gal	Jug	Amber	Trim	TAPLT/1	425L10
<b>Semisynthetic MicroSol® 585XT</b>					
1 gal	Jug	Amber	Trim	MS585XT/1	5CEX5
5 gal	Pail	Amber	Trim	MS585XT/5	5CEX6
54 gal	Drum	Amber	Trim	MS585XT/54	5CEX7
<b>MicroSol® 685</b>					
1 gal	Jug	Amber	Trim	MS685/1	3EA21
5 gal	Pail	Amber	Trim	MS685/5	3EA22
54 gal	Drum	Amber	Trim	MS685/54	3EA23
<b>SC230</b>					
5 gal	Pail	Blue	Trim	SC230/5	425K99
1 gal	Jug	Blue	Trim	SC230/1	425K98
<b>SC620</b>					
1 gal	Jug	Yellow	Trim	TRIM SC620	36CF83
5 gal	Pail	Yellow	Trim	TRIM SC620	36CF84
54 gal	Drum	Yellow	Trim	TRIM SC620	36CF85
<b>Synthetic MIST</b>					
1 gal	Jug	Light Yellow	Trim	MIST/1G	3EAX5
5 gal	Pail	Light Yellow	Trim	MIST/5	3EAX6
54 gal	Drum	Light Yellow	Trim	MIST/54	3EAX7
<b>Water Based SOL® sF</b>					
5 gal	Pail	Milky White	Trim	SOLSF/5	425L03
1 gal	Jug	Milky White	Trim	SOLSF/1	425L02
<b>C270CG</b>					
5 gal	Pail	Water White	Trim	C270CG/5	425K87
1 gal	Jug	Water White	Trim	C270CG/1	425K86
<b>C276</b>					
1 gal	Jug	Colorless to Pale Yellow	Trim	C276/1	425K90
5 gal	Pail	Colorless to Pale Yellow	Trim	C276/5	425K91