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**Guide to Arbor Bushings and Grit Sizes**

Grit	Aluminum Oxide	White Aluminum Oxide	Silicon Carbide
Very Coarse	24 Grit	—	—
Coarse	36/46 Grit	—	—
Medium	60/80 Grit	60 Grit	60 Grit
Fine	100/120 Grit	100 Grit	80 Grit
Extra Fine	—	150 Grit	120 Grit

  

Wheel Dia. (in.)	Wheel Center Hole (in.)	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"
5	1	•	•	•	•	•	•
6	1	•	•	•	•	•	•
7	1	•	•	•	•	•	•
8	1	•	•	•	•	•	•
10	1 1/4	•	•	•	•	•	•
12	1 1/4	•	•	•	•	•	•

\* These sizes of bushings shipped free of charge with Norton wheels.

**Silicon Carbide 4B136**



**Bench and Pedestal Grinding Wheels**

Dia.	Thickness	Arbor Hole Size	Grit	Max. RPM	Item No.
<b>Aluminum Oxide</b>					
5"	1/2"	1 in	60	4,965	6A083
	1/2"	1 in	36	4,140	4B128
	1/2"	1 in	60	4,140	4B127
	1/2"	1 in	100	4,140	4B129
	3/4"	1 in	36	4,140	6A084
	3/4"	1 in	60	4,140	6A085
	3/4"	1 in	100	4,140	6A086
	1"	1 in	36	4,140	5A881
	1"	1 in	60	4,140	5A882
	1"	1 in	100	4,140	5A883
	1"	1 in	36	3,600	6A087
	1"	1 in	60	3,600	6A088
	1"	1 in	100	3,600	6A089
	3/4"	1 in	100	3,600	4DDN5
	1"	1 in	24	3,600	4B138
	1"	1 in	36	3,600	6A090
	1"	1 in	60	3,600	6A091
	1"	1 in	100	3,600	6A092
	1"	1 1/4 in	24	2,485	4B141
	1"	1 1/4 in	36	2,485	6A093
	1"	1 1/4 in	60	2,485	6A094
	1"	1 1/4 in	100	2,485	4B140
	1 1/4"	1 1/4 in	36	2,485	4DDN7
	1 1/4"	1 1/4 in	60	2,485	4DDN6
	1 1/2"	1 1/2 in	60	2,070	4DDN8
	2"	1 1/2 in	36	2,070	5A884
	2"	1 1/2 in	60	2,070	5A885
<b>White Aluminum Oxide</b>					
	3/4"	1 in	60	4,140	3PY74
	3/4"	1 in	100	4,140	3PY75
	3/4"	1 in	150	4,140	3PY76
	1"	1 in	60	4,140	3PY77
	1"	1 in	100	4,140	3PY78
	1"	1 in	150	4,140	3PY79
	1"	1 in	60	3,600	3PY80
	1"	1 in	100	3,600	3PY81
	1"	1 in	150	3,600	3PY82
<b>Silicon Carbide</b>					
	1/2"	1 in	60	4,140	4B130
	1/2"	1 in	80	4,140	4B131
	1/2"	1 in	120	4,140	4B132
	3/4"	1 in	60	4,140	5A886
	3/4"	1 in	80	4,140	5A887
	3/4"	1 in	120	4,140	4B134
	1"	1 in	60	4,140	4B133
	1"	1 in	80	4,140	4B135
	1"	1 in	120	4,140	4B136
	1"	1 in	60	3,600	5A890
	1"	1 in	80	3,600	5A891
	1"	1 in	120	3,600	4B137
	1"	1 in	60	3,600	5A892
	1"	1 in	80	3,150	5A893
	1"	1 in	120	3,150	4B139
	1"	1 1/4 in	60	2,485	5A894
	1"	1 1/4 in	80	2,485	5A895
	1"	1 1/4 in	80	2,070	4DDN9



**Quantum 3 45VH22**



**Cubitron II 30CN57**



**493Z89**



**Saitech Ultimate Performance 4AYF3**



**Type 27 High Performance Grinding and Cutting Wheels**

■ Ceramic and ceramic blend abrasives

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
<b>Norton</b>					
<b>For All Purpose Grinding</b>					
	4 in	0.25 in	3/8 in	15,280	45VH22
	4 in	0.25 in	3/8 in	15,280	45VH23
	4 1/2 in	0.25 in	3/8 in	13,580	45VH24
	4 1/2 in	0.25 in	3/8 in	13,580	45VH25
	5 in	0.25 in	3/8 in	12,225	45VH26
	5 in	0.25 in	3/8 in	12,225	45VH27
	6 in	0.25 in	3/8 in	10,185	45VH28
	6 in	0.25 in	3/8 in	10,185	45VH29
	7 in	0.25 in	3/8 in	8,600	45VH30
	7 in	0.25 in	3/8 in	8,600	45VH32
	9 in	0.25 in	3/8 in	6,600	45VH33
	9 in	0.25 in	3/8 in	6,600	45VH36
<b>For Ferrous Metal, Gray Iron, Pipeline, Stainless</b>					
NorZon Plus	7 in	0.125 in	3/8 in	8,600	25T295
NorZon Plus	9 in	0.125 in	3/8 in	6,600	25UA04
<b>For Ferrous Metal, Gray Iron, Stainless</b>					
BlueFire Right Cut	4 1/2 in	0.045 in	7/8 in	13,580	33N319
	3 in	0.125 in	3/8 in	18,000	30W96
	3 in	0.25 in	3/8 in	18,000	30W97
	4 in	0.125 in	3/8 in	15,280	30W98
	4 in	0.125 in	3/8 in	15,280	30W99
	4 1/2 in	0.125 in	3/8 in	13,580	30X05
	4 1/2 in	0.125 in	3/8 in	13,580	40B53
	4 1/2 in	0.125 in	3/8 in	13,580	30X04
	4 1/2 in	0.125 in	3/8 in	13,580	40B54
	4 1/2 in	0.125 in	3/8 in	12,225	1PYC2
	4 1/2 in	0.125 in	3/8 in	12,225	40B55
	5 in	0.125 in	3/8 in	12,225	30X08
	5 in	0.25 in	3/8 in	12,225	40B56
	6 in	0.125 in	3/8 in	10,185	25T254
	6 in	0.25 in	3/8 in	10,185	1PYD1
	7 in	0.125 in	3/8 in	8,600	30X15
	7 in	0.25 in	3/8 in	8,600	40B57
	7 in	0.125 in	3/8 in	8,600	30X14
	7 in	0.25 in	3/8 in	8,600	40B58
	9 in	0.125 in	3/8 in	6,600	30X22
	9 in	0.25 in	3/8 in	6,600	40B59
	9 in	0.125 in	3/8 in	6,600	30X21
	9 in	0.25 in	3/8 in	6,600	40B60
NorZon Plus RightCut	4 1/2 in	0.125 in	3/8 in	13,580	6PG98
NorZon Plus RightCut	4 1/2 in	0.125 in	3/8 in	13,580	3WM18
<b>For Foundry Grinding</b>					
NorZon Plus Foundry	9 in	0.25 in	3/8 in	6,600	25UA02
Quantum 3 Foundry	9 in	0.25 in	3/8 in	6,600	45VH34
Quantum 3 Foundry	9 in	0.25 in	3/8 in	6,600	45VH37

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.	
<b>3M</b>						
	64320-Q	4 1/2 in	0.25 in	3/8 in	13,300	448D51
		4 in	0.25 in	3/8 in	15,300	450Y13
		4 in	0.25 in	3/8 in	15,300	450Y12
		4 in	0.25 in	3/8 in	13,300	450Y11
		4 1/2 in	0.25 in	3/8 in	13,300	450Y37
		4 1/2 in	0.045 in	3/8 in	13,300	450Y24
		4 1/2 in	0.25 in	3/8 in	13,300	450Y14
		5 in	0.25 in	3/8 in	12,250	450Y27
		5 in	0.25 in	3/8 in	12,250	450Y15
		5 in	0.25 in	3/8 in	10,200	450Y28
		6 in	0.045 in	3/8 in	10,200	450Y35
		6 in	0.25 in	3/8 in	10,200	450Y31
		7 in	0.25 in	3/8 in	8,500	450Y29
		7 in	0.25 in	3/8 in	8,500	450Y32
		9 in	0.25 in	3/8 in	6,650	450Y30
		9 in	0.25 in	3/8 in	6,650	450Y33
<b>For Aluminum, Ferrous Metal, Stainless</b>						
		4 in	0.25 in	3/8 in	15,300	22PA27
		4 in	0.045 in	3/8 in	13,300	22PA34
		4 1/2 in	0.125 in	3/8 in	13,300	30CN56
		4 1/2 in	0.045 in	3/8 in	13,300	22PA31
		4 1/2 in	0.125 in	3/8 in	13,300	30CN67
		5 in	0.25 in	3/8 in	12,250	22PA22
		5 in	0.125 in	3/8 in	12,250	30CN57
		5 in	0.09 in	3/8 in	12,250	22PA37
		5 in	0.125 in	3/8 in	12,250	30CN66
		6 in	0.045 in	3/8 in	10,200	22PA41
		6 in	0.09 in	3/8 in	8,500	22PA42
		7 in	0.125 in	3/8 in	8,500	30CN59
		7 in	0.09 in	3/8 in	8,500	22PA43
		7 in	0.125 in	3/8 in	8,500	30CN60
		9 in	0.125 in	3/8 in	6,650	30CN61
		9 in	0.125 in	3/8 in	6,650	30CN62
Green Corps	4 1/2 in	0.125 in	3/8 in	13,300	1DXN8	
Green Corps	7 in	0.125 in	3/8 in	8,500	1DXP4	
<b>For Ferrous Metal</b>						
Green Corps	4 1/2 in	0.25 in	3/8 in	13,300	1DXN7	
Green Corps	7 in	0.25 in	3/8 in	8,500	1DXP3	
<b>DeWalt</b>						
<b>For Aluminum, Ferrous Metal, Gray Iron, Stainless</b>						
		4 1/2 in	0.25 in	3/8 in	13,300	493Z89
		4 1/2 in	0.093 in	3/8 in	13,300	493Z99
		4 1/2 in	0.25 in	3/8 in	13,300	493Z88
		4 1/2 in	0.093 in	3/8 in	13,300	493Z98
		4 1/2 in	0.093 in	3/8 in	12,200	494A02
XP Ceramic	5 in	0.25 in	3/8 in	12,200	493Z90	
		5 in	0.093 in	3/8 in	12,200	494A01
		7 in	0.25 in	3/8 in	8,700	493Z95
		7 in	0.25 in	3/8 in	8,700	493Z94
		9 in	0.25 in	3/8 in	6,600	493Z97
<b>Saitech</b>						
<b>For Ferrous Metal, Stainless</b>						
		4 1/2 in	0.25 in	3/8 in	13,300	1AUH5
		4 1/2 in	0.25 in	3/8 in	13,300	4AYF3
		4 1/2 in	0.25 in	3/8 in	13,300	2KMH8
		7 in	0.25 in	3/8 in	8,500	1AUF5
		7 in	0.25 in	3/8 in	6,600	1AU9F
		9 in	0.25 in	3/8 in	6,600	2KMJ1
		4 in	0.045 in	3/8 in	19,000	1AU88
		4 1/2 in	0.045 in	3/8 in	13,300	