



## MetalMax Diamond Cutting Wheels

- 40/50 grit
- For cutting most metals

Dia.	Arbor Hole Size	Thickness	Max. RPM	Item No.
<b>Type 1</b>				
1 1/2 in	3/8 in	0.05 in	40,200	48RW93
2 in	3/8 in	0.05 in	30,500	48RW94
3 in	3/8 in	0.05 in	20,300	48RW95
4 in	3/8 in	0.05 in	15,200	48RW96
4 1/2 in	7/8 in	0.05 in	15,200	48RW97
5 in	7/8 in	0.05 in	13,200	48RW98
6 in	7/8 in	0.05 in	12,200	48RW99
7 in	7/8 in	0.05 in	10,100	48RX01
7 in	7/8 in	0.06 in	8,400	48RX02
8 in	7/8 in	0.06 in	7,600	48RX03
<b>Type 27</b>				
4 1/2 in	7/8 in	0.05 in	13,200	493216
6 in	7/8 in	0.05 in	10,100	493217
7 in	7/8 in	0.06 in	8,400	493218



48RX03



48RW98



## Type 27 Heavy-Duty Depressed Center Grinding and Cutting Wheels

- Zirconium aluminum oxide abrasive

For aggressive material removal on ferrous metals, stainless steel and aluminum.



BlueFire  
33N287



Z-tech  
1AUK5



224R  
5TU92

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
<b>Norton</b>					
<b>For Contaminate Free, Ferrous Metal, Gray Iron, Stainless</b>					
4 1/2 in	4 1/2 in	0.125 in	3/8 in	13,580	33N297
		0.25 in	3/8 in	13,580	33N299
		0.125 in	7/8 in	13,580	33N296
		0.25 in	7/8 in	13,580	33N298
5 in	5 in	0.25 in	3/8 in	12,225	33N304
		0.125 in	7/8 in	12,225	33N301
		0.125 in	3/8 in	10,185	33N306
		0.125 in	7/8 in	10,185	33N305
6 in	6 in	0.125 in	3/8 in	8,600	33N289
		0.25 in	3/8 in	8,600	33N291
		0.125 in	7/8 in	6,600	33N293
		0.25 in	7/8 in	6,600	33N294
<b>For Ferrous Metal, Gray Iron, Nonferrous Materials</b>					
BlueFire Foundry	7 in	0.125 in	7/8 in	8,600	25T792
<b>For Ferrous Metal, Gray Iron, Nonferrous Materials, Stainless</b>					
4 1/2 in	4 1/2 in	0.125 in	3/8 in	13,580	33N544
		0.25 in	3/8 in	13,580	33N535
		0.125 in	7/8 in	13,580	33N543
		0.25 in	7/8 in	13,580	33N519
5 in	5 in	0.125 in	3/8 in	8,600	33N547
		0.25 in	3/8 in	8,600	33N525
		0.25 in	7/8 in	8,600	33N546
		0.25 in	7/8 in	6,600	33N527
6 in	6 in	0.125 in	3/8 in	6,600	33N526
		0.25 in	3/8 in	6,600	33N548
		0.25 in	7/8 in	6,600	33N536
		0.125 in	7/8 in	6,600	33N536
<b>For Ferrous Metal, Gray Iron, Stainless</b>					
4 in	4 in	0.25 in	3/8 in	15,280	33N287
		0.125 in	3/8 in	15,280	33N550
		0.25 in	7/8 in	19,100	33N534
		0.25 in	3/8 in	13,580	33N313
4 1/2 in	4 1/2 in	0.125 in	3/8 in	13,580	33N311
		0.25 in	3/8 in	13,580	33N314
		0.125 in	7/8 in	13,580	33N312
		0.25 in	7/8 in	12,225	33N317
5 in	5 in	0.125 in	3/8 in	12,225	33N315
		0.25 in	3/8 in	12,225	33N318
		0.125 in	7/8 in	12,225	33N316
		0.25 in	7/8 in	10,185	33N323
6 in	6 in	0.25 in	3/8 in	10,185	33N310
		0.125 in	7/8 in	10,185	33N309
		0.25 in	3/8 in	8,600	33N326
		0.125 in	7/8 in	8,600	33N324
7 in	7 in	0.25 in	3/8 in	8,600	33N327
		0.125 in	7/8 in	8,600	33N325
		0.25 in	3/8 in	6,600	33N330
		0.125 in	7/8 in	6,600	33N328
9 in	9 in	0.25 in	3/8 in	6,600	33N331
		0.125 in	7/8 in	6,600	33N329
		0.25 in	3/8 in	15,280	33N552
		0.25 in	3/8 in	15,280	33N551
BlueFire Foundry HD	9 in	0.25 in	3/8 in	6,600	33N539
		0.25 in	7/8 in	6,600	33N532
BlueFire Right Cut	4 1/2 in	0.0625 in	3/8 in	13,580	33N322
		0.045 in	7/8 in	13,580	33N319
		0.045 in	7/8 in	12,225	33N320
	6 in	0.045 in	7/8 in	10,185	33N321

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
<b>Sait</b>					
<b>For Ferrous Metal, Pipeline, Stainless</b>					
Z-Ferrous	4 1/2 in	0.125 in	3/8 in	13,300	2KMK1
		0.125 in	7/8 in	8,500	2KMK2
		0.125 in	7/8 in	6,600	2KMK3
<b>For Ferrous Metal, Stainless</b>					
The Ultimate Combo Ztech	4 1/2 in	0.095 in	3/8 in	13,300	22PT43
		0.095 in	7/8 in	10,200	22PT37
The Ultimate Cut	5 in	0.095 in	7/8 in	12,200	22PT38
		0.045 in	3/8 in	13,300	31NJ36
Z-Tech	4 1/2 in	0.045 in	3/8 in	12,200	31NJ39
		0.09 in	3/8 in	13,300	1AU7
		0.25 in	3/8 in	13,300	1AUK5
		0.125 in	3/8 in	13,300	1AUK9
		0.045 in	3/8 in	13,300	31NJ34
	5 in	0.045 in	7/8 in	12,200	31NJ37
		0.045 in	7/8 in	12,200	1AUD2
		0.25 in	7/8 in	12,200	2KMJ3
		0.09 in	3/8 in	10,200	1AUE8
		0.045 in	7/8 in	10,200	1AUD3
6 in	0.25 in	7/8 in	10,200	35KH21	
	0.09 in	3/8 in	8,500	1AUE7	
	0.25 in	3/8 in	8,500	1AUK7	
	0.125 in	3/8 in	8,500	1AUL1	
	0.045 in	7/8 in	8,500	1AUD4	
7 in	0.25 in	7/8 in	8,500	2KMJ4	
	0.25 in	3/8 in	6,600	1AUK8	
	0.125 in	3/8 in	6,600	1AUL2	
9 in	0.25 in	7/8 in	6,600	2KMJ5	

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
<b>DeWalt</b>					
<b>For Ferrous Metal, Pipeline</b>					
Z24R	4 in	0.125 in	3/8 in	15,200	5TU47
		0.125 in	3/8 in	13,300	5TU65
		0.125 in	7/8 in	13,300	5TU62
		0.125 in	3/8 in	12,200	5TU83
		0.125 in	3/8 in	10,100	5TY11
Z24R	4 1/2 in	0.125 in	3/8 in	8,700	5TY30
		0.0938 in	3/8 in	15,200	5TU44
		0.25 in	3/8 in	13,300	5TU71
		0.25 in	7/8 in	13,300	5TU68
		0.25 in	7/8 in	12,200	5TU89
Z60T	5 in	0.25 in	7/8 in	12,200	5TU86
		0.25 in	3/8 in	10,100	5TY12
		0.0938 in	7/8 in	10,100	5TY92
		0.25 in	3/8 in	8,700	5TY36
		0.0938 in	7/8 in	8,700	5TY20
Z60T	6 in	0.25 in	3/8 in	6,600	5TY54
		0.045 in	3/8 in	15,200	6TND0
		0.045 in	3/8 in	13,300	6TMR4
		0.045 in	7/8 in	13,300	6TND1
		0.045 in	7/8 in	12,200	6TND2
Z60T	7 in	0.045 in	7/8 in	10,100	6TND3
		0.045 in	7/8 in	10,100	6TND4

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