



CONTINUED



6HD80



447R46



Type 27 General Purpose Depressed Center Grinding and Cutting Wheels

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.	
Norton (Cont.)						
For Ferrous Metal, Gray Iron, Stainless (Cont.)						
Gemini Flexible	7 in	0.125 in	5/16 in	8,600	25T293	
Gemini Long Life	5 in	0.0938 in	7/16 in	12,225	25T282	
	7 in	0.25 in	5/16 in	8,600	6A077	
		0.25 in	7/16 in	8,600	5A867	
	9 in	0.25 in	5/16 in	6,600	5A869	
Gemini Right Cut	4 1/2 in	0.25 in	7/16 in	6,600	5A868	
		0.125 in	5/16 in	13,580	4B172	
	4 1/2 in	0.045 in	5/16 in	13,580	2KNC8	
		0.125 in	5/16 in	13,580	25T283	
	4 in	0.045 in	5/16 in	15,280	25T272	
	4 1/2 in	0.045 in	7/16 in	13,580	6PH20	
		0.0938 in	7/16 in	13,580	5A864	
	5 in	0.045 in	5/16 in	12,225	2KNC9	
	6 in	0.045 in	7/16 in	12,225	6PH21	
		0.045 in	5/16 in	10,185	2KND1	
7 in	0.045 in	7/16 in	10,185	6PH22		
Gemini XXL	7 in	0.125 in	7/16 in	8,600	25T287	
	4 1/2 in	0.25 in	5/16 in	13,580	31CF13	
		0.25 in	7/16 in	13,580	31CF12	
	5 in	0.25 in	5/16 in	12,225	31CF15	
		0.25 in	7/16 in	12,225	31CF14	
	6 in	0.25 in	5/16 in	10,185	31CF17	
	7 in	0.25 in	7/16 in	10,185	31CF16	
		0.25 in	5/16 in	8,600	31CF19	
	9 in	0.25 in	7/16 in	8,600	31CF18	
		0.25 in	5/16 in	6,600	31CF21	
	4 1/2 in	0.125 in	5/16 in	13,580	25T262	
	Norton Metal	4 in	0.25 in	5/16 in	15,280	25T255
			0.125 in	5/16 in	15,280	25T257
		4 1/2 in	0.25 in	7/16 in	13,580	6PH27
0.045 in			5/16 in	13,580	25T250	
4 1/2 in		0.125 in	5/16 in	13,580	25T264	
		0.125 in	5/16 in	12,225	25T269	
5 in		0.25 in	5/16 in	12,225	25T265	
		0.125 in	7/16 in	12,225	25T270	
6 in		0.25 in	7/16 in	12,225	25T268	
		0.045 in	7/16 in	10,190	25T252	
Norton Metal RightCut	7 in	0.125 in	5/16 in	8,600	25T274	
	9 in	0.25 in	5/16 in	8,600	25T271	
		0.25 in	5/16 in	6,600	6PJ94	
	4 in	0.045 in	5/16 in	15,280	25T249	
	5 in	0.045 in	7/16 in	12,225	25T251	
For Flashing, Hard Grade Carbon Steels, Weld Repairs						
Gemini XXL	4 1/2 in	0.125 in	5/16 in	13,580	45PL20	
		0.125 in	7/16 in	13,580	45PL21	
	5 in	0.125 in	5/16 in	12,225	45PL22	
		0.125 in	7/16 in	12,225	45PL23	
	7 in	0.125 in	5/16 in	8,600	45PL26	
9 in	0.125 in	5/16 in	6,600	45PL28		
For Grinding Aluminum and Soft Metals						
Gemini Aluminum	4 1/2 in	0.25 in	7/16 in	13,580	4B175	
Sait						
For Aluminum, Concrete Masonry Asphalt, Contaminate Free, Ferrous Metal, Gray Iron, Nonferrous Materials, Stainless						
Challenger 3™	4 1/2 in	0.125 in	7/16 in	13,280	22PT44	
		0.125 in	7/16 in	13,280	22PT45	

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
For Aluminum, Ferrous Metal					
A46N	5 in	0.045 in	5/16 in	12,200	31NJ33
For Aluminum, Ferrous Metal, Nonferrous Materials, Stainless					
The Ultimate Combo™	4 1/2 in	0.095 in	5/16 in	13,300	22PT42
A60S	5 in	0.095 in	5/16 in	12,200	22PT35
	5 in	0.095 in	5/16 in	12,200	22PT36
The Ultimate Cut™	4 1/2 in	0.045 in	5/16 in	13,300	22PT39
	5 in	0.045 in	5/16 in	12,200	22PT40
	6 in	0.045 in	5/16 in	10,200	22PT41
For Aluminum, Nonferrous Materials					
	0.25 in	5/16 in	1/8 in	13,300	1AUH3
	4 1/2 in	0.045 in	5/16 in	13,300	31NJ31
	0.045 in	5/16 in	1/8 in	13,300	1AUC5
	0.25 in	5/16 in	1/8 in	13,300	2KMH2
A46N	5 in	0.045 in	5/16 in	12,200	1AUC6
	6 in	0.045 in	5/16 in	10,200	1AUC7
	7 in	0.045 in	5/16 in	8,500	1AUF4
	0.045 in	5/16 in	1/8 in	8,500	1AUC8
	0.25 in	5/16 in	1/8 in	8,500	2KMH3
For Contaminate Free, Stainless					
	4 1/2 in	0.25 in	5/16 in	13,300	5LUD9
	5 in	0.25 in	5/16 in	12,200	5LUD0
XA24Q	6 in	0.25 in	5/16 in	10,200	5LUE1
	7 in	0.25 in	5/16 in	8,500	5LUE2
	9 in	0.25 in	5/16 in	6,600	5LUE3
For Ferrous Metal					
	4 1/2 in	0.25 in	5/16 in	13,300	1AUH4
	0.125 in	5/16 in	1/8 in	13,300	1AUK3
	4 in	0.25 in	5/16 in	13,500	35KH12
	0.25 in	5/16 in	1/8 in	13,300	2KMG5
	4 1/2 in	0.0938 in	5/16 in	13,300	35KH19
	0.25 in	5/16 in	1/8 in	12,200	1AUH8
	5 in	0.125 in	5/16 in	12,200	1AUK4
	0.25 in	5/16 in	1/8 in	12,200	2KMG6
A24R	6 in	0.125 in	5/16 in	10,200	35KH20
	0.25 in	5/16 in	1/8 in	8,500	1AUF2
	7 in	0.125 in	5/16 in	8,500	1AUK1
	0.25 in	5/16 in	1/8 in	8,500	2KMG7
	9 in	0.125 in	5/16 in	6,600	1AUF6
	0.125 in	5/16 in	1/8 in	6,600	1AUK2
	0.25 in	5/16 in	1/8 in	6,600	2KMG8
	4 1/2 in	0.25 in	5/16 in	13,300	1AUK6
	0.25 in	5/16 in	1/8 in	13,300	2KMG9
A24T	7 in	0.25 in	5/16 in	8,500	1AUH9
	0.25 in	5/16 in	1/8 in	8,500	2KMH1
	4 1/2 in	0.045 in	5/16 in	13,300	31NJ30
	4 in	0.045 in	5/16 in	19,000	1AUB4
	4 1/2 in	0.045 in	5/16 in	13,300	1AUB5
	0.0938 in	5/16 in	1/8 in	13,300	35KH15
A60S	5 in	0.045 in	5/16 in	12,200	31NJ32
	0.045 in	5/16 in	1/8 in	12,200	1AUB9
	6 in	0.045 in	5/16 in	10,200	1AUB8
	7 in	0.045 in	5/16 in	8,500	1AUB7
For Ferrous Metal, Pipeline					
	4 1/2 in	0.125 in	5/16 in	13,300	2KMJ6
	5 in	0.125 in	5/16 in	12,200	2KMJ7
A24R	7 in	0.125 in	5/16 in	8,500	2KMJ8
	9 in	0.125 in	5/16 in	6,600	2KMJ9

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
For Ferrous Metal, Stainless					
A24N	4 in	0.25 in	5/16 in	13,500	35KH11
	4 1/2 in	0.25 in	5/16 in	13,300	1AUH11
		0.25 in	7/16 in	13,300	2KMG2
	5 in	0.1875 in	7/16 in	13,300	35KH13
		0.25 in	5/16 in	12,200	1AUH7
	5 in	0.25 in	7/16 in	12,200	2KMG3
		6 in	0.25 in	7/16 in	10,200
	7 in	0.25 in	5/16 in	8,500	1AUF1
0.25 in		7/16 in	8,500	2KMG4	
A24R	4 1/2 in	0.0938 in	5/16 in	13,300	4AYF2
A60S	4 1/2 in	0.09 in	5/16 in	13,300	1AU63
		0.09 in	5/16 in	10,200	1AU64
	6 in	0.09 in	5/16 in	8,500	1AU65
		9 in	0.09 in	5/16 in	6,600
DeWalt					
For Aluminum					
High Performance	4 1/2 in	0.25 in	5/16 in	13,300	6HD70
	4 in	0.25 in	5/16 in	15,200	6HD68
	4 1/2 in	0.25 in	7/16 in	13,300	6HD69
	7 in	0.25 in	5/16 in	8,700	6HD72
9 in	0.25 in	5/16 in	6,600	6HD73	
For Contaminate Free, Stainless					
High Performance	4 1/2 in	0.25 in	5/16 in	13,300	6HD76
	4 in	0.125 in	5/16 in	13,300	6TNC3
		0.25 in	5/16 in	15,200	6HD74
	4 1/2 in	0.045 in	7/16 in	13,300	6TNC5
		0.25 in	7/16 in	13,300	6TNC6
	6 in	0.045 in	5/16 in	10,100	6TMP7
		0.25 in	7/16 in	10,100	6TNC0
	7 in	0.125 in	5/16 in	10,100	6TNC5
		0.25 in	7/16 in	8,700	3PA19
	9 in	0.25 in	5/16 in	6,600	6HD79
For Ferrous Metal					
High Performance	4 1/2 in	0.25 in	5/16 in	13,300	4WM67
	4 1/2 in	0.0938 in	5/16 in	13,300	5UT26
		4 in	0.25 in	5/16 in	15,200
	4 1/2 in	0.25 in	7/16 in	13,300	4KZ28
		0.0938 in	7/16 in	13,300	5UT24
	5 in	0.25 in	7/16 in	13,300	5TE66
		0.25 in	5/16 in	12,200	6HC19
	5 in	0.0938 in	5/16 in	12,200	5UT30
		0.25 in	7/16 in	12,200	4KZ38
	6 in	0.0938 in	5/16 in	10,100	5UT34
		0.25 in	7/16 in	10,100	6HC20
	7 in	0.25 in	5/16 in	8,700	4PC20
		0.0938 in	5/16 in	8,700	5UT38
	7 in	0.25 in	7/16 in	8,700	4PC13
		0.0938 in	7/16 in	8,700	5UT36
	9 in	0.25 in	5/16 in	6,600	4KZ80
0.25 in	7/16 in	6,600	6HC38		
For Ferrous Metal, Pipeline					
High Performance	4 1/2 in	0.125 in	5/16 in	13,300	6HD86
	4 1/2 in	0.125 in	7/16 in	13,300	6HD85
		5 in	0.125 in	5/16 in	12,200
	6 in	0.125 in	5/16 in	10,100	5UT12
	7 in	0.125 in	5/16 in	8,700	6HD88
9 in	0.125 in	5/16 in	6,600	3PA24	
0.125 in	5/16 in	6,600	6HD89		
For Ferrous Metal, Stainless					
High Performance	4 1/2 in	0.045 in	5/16 in	13,300	6TMR3
	4 in	0.045 in	5/16 in	15,200	6HD80
	4 1/2 in	0.045 in	7/16 in	13,300	6HD81
	5 in	0.045 in	7/16 in	12,200	6HD82
	6 in	0.045 in	5/16 in	10,100	6TMR7
	6 in	0.045 in	7/16 in	10,100	6HD83
		7 in	0.045 in	5/16 in	8,700
	7 in	0.045 in	7/16 in	8,700	6HD84
Metal AO	4 1/2 in	0.25 in	5/16 in	13,300	5TE72
	4 in	0.125 in	5/16 in	15,200	4KZ21
	4 1/2 in	0.25 in	7/16 in	13,300	5TE70
		0.125 in	7/16 in	13,300	4KZ29
	5 in	0.25 in	5/16 in	12,200	5TE76
	5 in	0.25 in	7/16 in	12,200	5TE74
		6 in	0.25 in	5/16 in	10,100
	6 in	0.25 in	7/16 in	10,100	5TE78
		7 in	0.25 in	5/16 in	8,700
	7 in	0.25 in	7/16 in	8,700	5TE82
9 in	0.25 in	5/16 in	6,600	5TE88	
0.125 in	7/16 in	6,600	6RM60		
Approved Vendor					
For Alloy Steels, Cast Iron, Ferrous Metals, Stainless Metals					
Carbo Gold	4 1/2 in	0.0938 in	5/8-11 in	13,580	447R33
Carbo Redcut	5 in	0.0469 in	7/8 in	12,225	447R40
Premier Red	4 1/2 in	0.25 in	5/16 in	13,580	447R36
		0.125 in	7/16 in	13,580	447R41
For Alloy Steels, Ferrous Metal					
Carbo Gold	4 in	0.0625 in	5/8 in	15,280	447R42
Carbo Goldcut	4 1/2 in	0.0469 in	5/16-11 in	13,580	447R43
Carbo White		0.25 in	5/16-11 in	13,580	447R46
For Ferrous Metal, Gray Iron, Nonferrous Materials, Stainless					
Gold	3 in	0.125 in	3/4 in	25,465	435Y68
	5 in	0.25 in	5/8 in	12,225	435Y78
		0.045 in	7/8 in	12,225	435Y76
High Speed Blade Metal	12 in	0.125 in	1 in	6,300	435Y86
	14 in	0.125 in	1 in	5,400	435Y80