



Starrett®
Band Saw Blades for Cutting Meat and Frozen Food

• Bimetal tip

Food-safe blades cut meat, fish, and produce in large- and small-scale food processing and butchery applications. **Hook-tooth** blades cut frozen foods and bone-in meat. **Scalloped-tooth** blades have a serrated edge for cutting soft foodstuffs like cheese, vegetables, and fresh meat. They also cut through soft, non-food materials such as foam, paper, and rubber.

Width	Blade Length	Thickness	Teeth per Inch	For Material		Item No.
				Thickness	Width	
Hook Tooth						
Starrett CarcassKutter						
¾ in	9 ft 4 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY57
¾ in	10 ft 7¼ in	0.022 in	3	7 in to 10 in	7 in to 10 in	45KY80
¾ in	11 ft 1 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY88
¾ in	119 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY69
Starrett MeatKutter						
¾ in	10 ft 4 in	0.022 in	3	3½ in to 7 in	3½ in to 7 in	45KY70
¾ in	10 ft 6 in	0.022 in	3	3½ in to 7 in	3½ in to 7 in	45KY75
¾ in	10 ft 8 in	0.022 in	3	3½ in to 7 in	3½ in to 7 in	45KY82
¾ in	10 ft 6 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY76
¾ in	10 ft 8 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY83
¾ in	10 ft 4 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY71
¾ in	10 ft 6 in	0.025 in	3	3½ in to 7 in	3½ in to 7 in	45KY78
¾ in	10 ft 4 in	0.025 in	3	3½ in to 7 in	3½ in to 7 in	45KY73
¾ in	10 ft 6 in	0.025 in	4	3½ in to 7 in	3½ in to 7 in	45KY79
¾ in	11 ft 10 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY95
¾ in	11 ft 10 in	0.025 in	3	3½ in to 7 in	3½ in to 7 in	45KY97
¾ in	12 ft 10 in	0.025 in	3	3½ in to 7 in	3½ in to 7 in	45K203
¾ in	98 in	0.022 in	3	3½ in to 7 in	3½ in to 7 in	45KY51
¾ in	98 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY52
¾ in	98 in	0.025 in	3	3½ in to 7 in	3½ in to 7 in	45KY54
¾ in	98 in	0.025 in	4	3½ in to 7 in	3½ in to 7 in	45KY55
¾ in	118 in	0.022 in	4	3½ in to 7 in	3½ in to 7 in	45KY64
¾ in	118½ in	0.022 in	3	7 in to 10 in	7 in to 10 in	54GF85
Scalloped Tooth						
Starrett Band Knife						
¾ in	10 ft 6 in	0.022 in	7	6 in	6 in	45KY77
¾ in	10 ft 4 in	0.022 in	7	6 in	6 in	45KY72
¾ in	11 ft 10 in	0.022 in	7	6 in	6 in	45KY96
¾ in	12 ft 10 in	0.022 in	7	6 in	6 in	45K202
¾ in	98 in	0.022 in	7	6 in	6 in	45KY53
¾ in	112 in	0.022 in	7	6 in	6 in	45KY60
¾ in	118 in	0.022 in	7	6 in	6 in	45KY65



General Purpose Metal Cutting
4WA50



Band Saw Blade Coil Stock

This unwelded stock forms custom-length blades to eliminate the lead time of a custom order. It can be cut to length and welded with a band saw blade welding tool. Coil stock is used in blade houses and other facilities with in-house blade welding services.

Blade Width	Teeth per Inch	Blade Thickness	Coil Length	For Material		Brand	Item No.
				Thickness	Width		
General Purpose Metal Cutting							
¼ in	5/7	0.025 in	100 ft	¼ in to ½ in	½ in to 2 in	Morse	6YPF5
¼ in	14/18	0.025 in	100 ft	0 in to ½ in	0 in to ¼ in	LENOX	41GR57
¾ in	5/7	0.025 in	100 ft	¼ in to ½ in	½ in to 2 in	Morse	4WA50
½ in	10/14	0.025 in	100 ft	¼ in to ½ in	½ in to 2 in	Morse	4WA51
½ in	18	0.025 in	100 ft	—	¼ in to ¾ in	Morse	4WA47
½ in	¾	0.025 in	100 ft	¼ in to ¾ in	¾ in to 2½ in	Morse	6YPF4
½ in	¾	0.025 in	100 ft	¼ in to ¾ in	¾ in to 2½ in	Morse	4WA52
¾ in	5/7	0.035 in	100 ft	¼ in to ½ in	½ in to 2 in	Morse	4WA53
¾ in	5/7	0.035 in	100 ft	¼ in to ½ in	½ in to 2 in	Morse	6YPF6
1 in	¾	0.035 in	250 ft	¼ in to ¾ in	¾ in to 2 in	LENOX	41GR58
Wood							
¼ in	14	0.025 in	100 ft	—	½ in to 2 in	Morse	4WE44
¼ in	14	0.025 in	100 ft	¼ in to ½ in	¼ in to ½ in	Morse	6YFV7
¾ in	14	0.025 in	100 ft	—	½ in to 2 in	Morse	4WA45
¾ in	14	0.025 in	100 ft	2½ in to 3 in	¼ in to ½ in	Morse	6YFV8
½ in	6	0.025 in	100 ft	—	1½ in to 2½ in	Morse	6YFV4
½ in	10	0.025 in	100 ft	—	¾ in to ½ in	Morse	6YFV5
½ in	14	0.025 in	100 ft	—	½ in to 2 in	Morse	4WE46
½ in	18	0.025 in	100 ft	1 in to 2 in	¾ in to ¼ in	Morse	6YFV6
¾ in	8	0.032 in	—	¼ in to 1½ in	¼ in to 1½ in	Morse	60EN40
¾ in	14	0.025 in	100 ft	—	½ in to 2 in	Morse	4WE47
¾ in	14	0.025 in	100 ft	2½ in to 3 in	¼ in to ½ in	Morse	6YFV9



4TJ96



2CDN9



Blade Welders and Tension Gauge

Blade Welders—Weld carbon and bimetal blades. Include self-contained grinder.

Blade Tension Gauge—Quickly measures blade tension while the blade is on the machine.

kVA Rating	W (in.)	Thickness (in.)	Amps AC	Voltage	Brand	Item No.
Blade Welders						
1.2	½ to ½	0.020 to 0.035	8	120V AC	Dayton	4TJ96
4.2	½ to ¾	0.020 to 0.035	20	240V AC	Dayton	6A489
Blade Tension Gauge						
Calibrated to measure in.-lb. and kg/cm²					Morse	2CDN9



Roller Head Stands

Chrome-plated steel rollers with double-sealed ball bearings. Mounting holes in base. Horizontal and "V" heads are interchangeable on common base.



"V" Roller Head 62765



Horizontal Roller Head 6A819

"V" Roller Head—Used to support bar stock, pipe, tube, conduit, or other round material. Two 2" x 5" rollers accommodate material from 1" to 18" in diameter.

Horizontal Roller Head—Used to support bar stock, sheet metal, beams, or other flat material. Single 2" x 14" roller protrudes above the head casting, allowing use with material wider than the roller.

Description	Load Capacity	Height Range	W	Item No.
"V" Roller Head With Stand	2000 lb.	23" to 38"	14"	62765
Horizontal Roller Head With Stand	2000 lb.	23¼" to 37"	16¼"	6A819



Sawing Fluids

Provide excellent cooling and lubrication when machining a wide variety of metals. Do not contain chlorine, sulphur, silicone, or carcinogens.



5EGD4

Description	1 GAL. Item No.	5 GAL. Item No.	55 GAL. Item No.
Semi-Synthetic Fluid	5EGC7	5EGC8	5EGC9
Synthetic Oil for Spray Application, Blue, For Nonferrous Metals	—	5EGD4	—
Synthetic Oil for Spray Application, Green, General Purpose	5EGD5	5EGD6	—