

1-800-GRAINGER (472-4643)



For Aluminum and Soft Metals
54GU78



Narrow Band Saw Blades

■ Bimetal tipped

Blade widths up to 1/2" leave the blade flexible to make curved cuts. The ends of these metal-cutting blades are welded to form a continuous loop with a single cutting edge that cuts as the blade rotates through the workpiece. Blade material, tooth, and geometry are optimized for specific metals.

Width	Blade Length	Thickness	Teeth per Inch	For Material Thickness	Width	Item No.
For Aluminum & Soft Metals						
Starrett Duratec SFB						
1/4 in	105 in	0.025 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU78
3/8 in	93 1/2 in	0.025 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU22
3/8 in	93 1/2 in	0.025 in	18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU29
1/2 in	64 1/2 in	0.025 in	10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU93
1/2 in	64 1/2 in	0.025 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU18
1/2 in	64 1/2 in	0.025 in	18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU45
1/2 in	64 1/2 in	0.025 in	24	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU54
1/2 in	93 1/2 in	0.025 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU26
1/2 in	93 1/2 in	0.025 in	24	3 1/2 in to 7 in	3 1/2 in to 7 in	54GU56
For General Purpose Metal Cutting						
Lenox Diemaster 2						
1/4 in	60 in	0.035 in	10/14	0 in to 1/2 in	1/4 in to 1/2 in	54AM40
1/4 in	62 in	0.025 in	6	1/4 in to 3/8 in	1 in to 2 in	54AJ49
1/4 in	67 1/2 in	0.025 in	6	1/4 in to 3/8 in	1 in to 2 in	54CA30
1/4 in	67 1/2 in	0.025 in	14/18	0 in to 1/2 in	0 in to 1/4 in	54AA85
1/4 in	70 1/2 in	0.025 in	14/18	0 in to 1/2 in	0 in to 1/4 in	54AL16
1/4 in	70 1/2 in	0.035 in	10/14	0 in to 1/2 in	1/4 in to 1/2 in	54CR13
1/4 in	80 in	0.025 in	10/14	0 in to 1/2 in	1/4 in to 1/2 in	54CK58

Width	Blade Length	Thickness	Teeth per Inch	For Material Thickness	Width	Item No.
For Stainless Steel & Hard Alloys						
Starrett Intensus PRO-DIE						
1/4 in	14 ft 6 in	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GQ22
1/4 in	80 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GF98
1/4 in	93 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GG02
1/4 in	93 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GG03
3/8 in	62 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GG44
3/8 in	92 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GG50
3/8 in	92 1/2 in	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GG64
3/8 in	93 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GG52
1/2 in	10 ft 3 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK35
1/2 in	10 ft 11 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK41
1/2 in	10 ft 3 in	0.035 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH30
1/2 in	12 ft 10 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK62
1/2 in	12 ft 6 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK57
1/2 in	12 ft 6 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK58
1/2 in	12 ft 9 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK61
1/2 in	12 ft 8 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK60
1/2 in	12 ft 6 in	0.025 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL24
1/2 in	12 ft 6 in	0.035 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH35
1/2 in	12 ft 6 in	0.035 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH57
1/2 in	13 ft	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL02
1/2 in	32 1/2 in	0.02 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL06
1/2 in	34 3/8 in	0.02 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL07
1/2 in	45 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH63
1/2 in	64 1/2 in	0.02 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL09
1/2 in	64 1/2 in	0.025 in	8/12	3 1/2 in to 7 in	3 1/2 in to 7 in	54GQ96
1/2 in	64 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH71
1/2 in	64 1/2 in	0.025 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL13
1/2 in	64 1/2 in	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK86
1/2 in	64 1/2 in	0.035 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK22
1/2 in	64 1/2 in	0.035 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH42
1/2 in	68 1/4 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH79
1/2 in	68 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH78
1/2 in	92 1/2 in	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK88
1/2 in	93 in	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK89
1/2 in	93 1/2 in	0.02 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL11
1/2 in	93 1/2 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH93
1/2 in	93 1/2 in	0.025 in	14/18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GK90
1/2 in	93 1/2 in	0.035 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GH25
1/2 in	114 in	0.025 in	10/14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GJ11



Standard Width Band Saw Blades

■ Bimetal tipped

Range from 5/8" to 1" wide and cut metal in occasional maintenance and short-run production tasks. Blade material and tooth geometry are optimized to cut specific materials. **Structural shape blades** cut structural steel profiles such as tube and I-beams where the blade passes through different thicknesses of material in a single pass.

Width	Blade Length	Thickness	Teeth per Inch	For Material Thickness	Width	Item No.
For Aluminum & Soft Metals						
Starrett Duratec SFB						
5/8"	93 in	0.032 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GW61
5/8"	98 1/2 in	0.032 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GW62
3/4"	11 ft 5 in	0.032 in	10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX02
3/4"	19 ft 6 in	0.032 in	4	3 1/2 in to 7 in	3 1/2 in to 7 in	54GW77
3/4"	93 in	0.032 in	18	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX23
3/4"	93 1/2 in	0.032 in	3	3 1/2 in to 7 in	3 1/2 in to 7 in	54GW64
3/4"	101 in	0.032 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX11
3/4"	115 1/2 in	0.032 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX15
1"	10 ft	0.035 in	10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX39
1"	10 ft 10 1/2 in	0.035 in	10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX40
1"	11 ft	0.035 in	14	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX46
1"	19 ft 6 in	0.035 in	3	3 1/2 in to 7 in	3 1/2 in to 7 in	54GX25
For General Purpose Metal Cutting						
Jet						
3/4"	93 in	0.035 in	6/10	7 in	10 in	24V91
3/4"	97 in	0.035 in	8/12	8 in	14 in	52HR86
Lenox Classic Pro						
1"	10 ft	0.035 in	5/6	1/4 in to 3/4 in	3/4 in to 2 in	21V518
1"	10 ft 4 1/2 in	0.035 in	9/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZM35
1"	11 ft	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZA94
1"	11 ft 1 1/2 in	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZG92
1"	11 ft 3 in	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZC91
1"	11 ft 6 in	0.035 in	3/4	1 in to 2 1/2 in	5 in to 10 in	53ZAE1
1"	11 ft 4 1/2 in	0.035 in	3/4	1/2 in to 1 in	2 in to 5 in	53ZNE2
1"	11 in	0.035 in	3/4	1/4 in to 3/4 in	3/4 in to 2 in	53ZAE3
1"	12 ft 6 1/4 in	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZG08
1"	12 ft	0.035 in	3/4	1/4 in to 3/4 in	3/4 in to 2 in	21V524
1"	12 ft 11 in	0.035 in	3/4	1/4 in to 3/4 in	3/4 in to 2 in	53ZM14
1"	13 ft	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZJ59
1"	13 ft 1 1/2 in	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZL72
1"	13 ft 7 in	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZM38
1"	13 ft 2 in	0.035 in	9/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZA48
1"	96 in	0.035 in	9/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZA18
1"	96 1/2 in	0.035 in	9/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZA21
1"	104 1/2 in	0.035 in	4/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZG37
1"	104 1/2 in	0.035 in	3/4	1/2 in to 1 in	2 in to 5 in	53ZE63
1"	113 1/2 in	0.035 in	9/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZF47
1"	114 1/2 in	0.035 in	9/6	1 in to 2 1/2 in	5 in to 10 in	53ZL74
1"	116 in	0.035 in	9/6	1/4 in to 3/4 in	3/4 in to 2 in	53ZA31
1"	119 1/2 in	0.035 in	3/4	1/2 in to 1 in	2 in to 5 in	53ZA28

*Carbide tipped

For General Purpose Metal Cutting
24V291



Width	Blade Length	Thickness	Teeth per Inch	For Material Thickness	Width	Item No.
For Stainless Steel & Hard Alloys						
MK Morse M-Factor GP						
1"	13 ft 6 in	0.035 in	3/4	—	1 3/4 in to 7 in	45U210 *
1"	14 ft 6 in	0.035 in	3/4	—	1 3/4 in to 7 in	45U215 *
1 1/4"	14 ft 6 in	0.042 in	3/4	—	1 3/4 in to 7 in	45U217 *
1 1/2"	15 ft	0.05 in	3/4	—	2 1/4 in to 11 in	45U222 *
Starrett Intensus PRO						
3/4"	10 ft	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL47
3/4"	10 ft 10 1/2 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL50
3/4"	10 ft 5 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL48
3/4"	11 ft	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL51
3/4"	11 ft 6 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL53
3/4"	12 ft 6 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL54
3/4"	15 ft 8 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL57
3/4"	92 1/2 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL33
3/4"	93 in	0.035 in	3/4	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL25
3/4"	93 in	0.035 in	5/8	3 1/2 in to 7 in	3 1/2 in to 7 in	54GM22
3/4"	107 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL40
3/4"	108 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL41
3/4"	110 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL42
3/4"	114 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL43
3/4"	117 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL46
1"	10 ft 10 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL74
1"	10 ft 10 1/2 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL75
1"	10 ft 11 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL76
1"	10 ft 5 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL70
1"	10 ft 6 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL71
1"	10 ft 8 in	0.035 in	6/10	3 1/2 in to 7 in	3 1/2 in to 7 in	54GL72
1"	10 ft 9 in	0.035 in	6/10	3 1/2		