

**1-800-GRAINGER (472-4643)**

## Milling Accessories

■ For Starter Kit contents, see Grainger.com®

**Dayton**

| Description   | Item No. |
|---|----------|
| <b>Starter Kits</b>   |          |
| 29-Pc. Milling Machine Starter Kit  | 4LEX9    |
| 99-Pc. Milling Machine Starter Kit  | 4LEY1    |
| <b>End Mill Kits</b>  |          |
| 10-Pc. HSS End Mill Set, Includes (10) 4-Flute Single End Mills and Case, 3/16" To 3/4" Cap.                                | 16N203   |
| 20-Pc. HSS End Mill Set, Includes (10) 2-Flute Single End Mills, (10) 4-Flute Single End Mills and Case, 3/16" To 3/4" Cap. | 16N204   |
| <b>Collet Sets</b>  |          |
| 12-Pc. ER22-R8 Collet Set, 3/32" to 3/4"  | 11A471   |
| 12-Pc. R8 Collet Set, 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4" Cap.                           | 5PZP0    |
| <b>Milling Accessories</b>  |          |
| 5-Axis Multi-Position Work Stop; Fits 5/8" Table Slots  | 4LEX8    |
| Polycarbonate Drill Press Guard   | 36FX30   |
| Machine Tool Coolant Pump   | 11A473   |



**Starter Kit**  
4LEX9



52XJ11



42W780



20UT58



42W791



446N50

## Lathes



| Swing Over Bed (in.)              | Distance Between Centers (in.) | Swing In Gap (in.) | Compound Travel (in.) | Carriage Travel (in.) | Cross Travel (in.) | Spindle Bore (in.) | No. of Spindle Speeds | Spindle Speed (rpm) | Tailstock Travel (in.) | Tailstock Taper | Longitudinal Feed Rates | Motor HP | Phase         | Voltage     | Brand     | Mfr. Model  | Item No. |
|-----------------------------------|--------------------------------|--------------------|-----------------------|-----------------------|--------------------|--------------------|-----------------------|---------------------|------------------------|-----------------|-------------------------|----------|---------------|-------------|-----------|-------------|----------|
| <b>Wood Lathes</b>                |                                |                    |                       |                       |                    |                    |                       |                     |                        |                 |                         |          |               |             |           |             |          |
| 18 1/2                            | 40                             | —                  | —                     | —                     | —                  | 5/8                | Variable              | 40-3200             | —                      | —               | —                       | 2        | Three         | 230/460V AC | JET       | JWL-1840EVS | 52XJ11   |
| <b>Bench Lathes</b>               |                                |                    |                       |                       |                    |                    |                       |                     |                        |                 |                         |          |               |             |           |             |          |
| 13                                | 40                             | 18 3/4             | 2 1/16                | 35                    | 6 3/16             | 1 3/8              | 12                    | 60-1240             | 3 3/4                  | MT3             | 38                      | 2        | Single        | 230V AC     | JET       | 321102AK    | 42W780   |
| <b>Engine Lathes, Geared Head</b> |                                |                    |                       |                       |                    |                    |                       |                     |                        |                 |                         |          |               |             |           |             |          |
| 12                                | 36                             | 17 1/2             | 3 1/2                 | 33                    | 6 3/4              | 1 9/16             | Variable              | 40-2000             | 4                      | MT3             | 0.0016-0.046            | 2        | Single, Three | 230V AC     | JET Elite | 892305      | 20UT58   |
| <b>Large Spindle Bore Lathes</b>  |                                |                    |                       |                       |                    |                    |                       |                     |                        |                 |                         |          |               |             |           |             |          |
| 14                                | 40                             | 23 3/4             | 5 1/8                 | 36 9/16               | 9                  | 3 1/2              | 12                    | 42-1800             | 5                      | MT3             | 122                     | 7 1/2    | Three         | 230V AC     | JET       | 321469      | 42W791   |
| 18                                | 80                             | 27 1/2             | 5 1/8                 | 74 3/16               | 9                  | 3 1/2              | 12                    | 25-1800             | 5                      | MT3             | 122                     | 7 1/2    | Three         | 230/460V AC | JET       | 321970      | 42W810   |
| 26                                | 80                             | 34                 | 5 1/2                 | 72 1/2                | 12 3/2             | 4 1/8              | 12                    | 36-1600             | 6                      | MT3             | 65                      | 10       | Three         | 230V AC     | JET       | 321860      | 42W815   |
| <b>Metal Turning Lathes</b>       |                                |                    |                       |                       |                    |                    |                       |                     |                        |                 |                         |          |               |             |           |             |          |
| 11                                | 18                             | 9                  | 3                     | 18                    | 6                  | 1 1/8              | Variable              | 130-4000            | 3 3/4                  | MT2             | 0.3125-7                | 5        | Three         | 220V AC     | Sharp     | 1118H       | 446N50   |
| 16                                | 40                             | 24 3/8             | 4 7/8                 | 40                    | 8 5/16             | 3 3/4              | 12                    | 20-2000             | 5                      | MT4             | 0.002-0.032             | 7 1/2    | Three         | 220/440V AC | Sharp     | 1640L       | 446N51   |
|                                   | 40                             | 24 3/8             | 4 7/8                 | 60                    | 8 5/16             | 3 3/4              | Variable              | 20-2000             | 5                      | MT4             | 0.002-0.032             | 7 1/2    | Three         | 220V AC     | Sharp     | 1640LV      | 446N52   |
|                                   | 60                             | 24 3/8             | 4 7/8                 | 60                    | 8 5/16             | 3 3/4              | 12                    | 20-2000             | 5                      | MT4             | 0.002-0.032             | 7 1/2    | Three         | 220/440V AC | Sharp     | 1660L       | 446N53   |
|                                   | 60                             | 24 3/8             | 4 7/8                 | 60                    | 8 5/16             | 3 3/4              | Variable              | 20-2000             | 5                      | MT4             | 0.002-0.032             | 7 1/2    | Three         | 220V AC     | Sharp     | 1660LV      | 446N54   |
| 18 1/2                            | 60                             | 27 1/4             | 5 1/4                 | 60                    | 9 7/8              | 3 3/4              | 12                    | 40-2000             | 5                      | MT5             | 0.002-0.032             | 7 1/2    | Three         | 220/440V AC | Sharp     | 1860L       | 446N55   |
|                                   | 60                             | 27 1/4             | 5 1/4                 | 80                    | 9 7/8              | 3 3/4              | Variable              | 20-2000             | 5                      | MT6             | 0.002-0.032             | 7 1/2    | Three         | 220V AC     | Sharp     | 1860LV      | 446N56   |
|                                   | 80                             | 27 1/4             | 5 1/4                 | 80                    | 9 7/8              | 3 3/4              | 12                    | 40-2000             | 5                      | MT7             | 0.002-0.032             | 7 1/2    | Three         | 220/440V AC | Sharp     | 1880L       | 446N57   |
|                                   | 80                             | 27 1/4             | 5 1/4                 | 80                    | 9 7/8              | 3 3/4              | Variable              | 20-2000             | 5                      | MT8             | 0.002-0.032             | 7 1/2    | Three         | 220V AC     | Sharp     | 1880LV      | 446N58   |
| 22                                | 40                             | 31                 | 7 3/4                 | 40                    | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT9             | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 2240V       | 446N59   |
|                                   | 80                             | 31                 | 7 3/4                 | 80                    | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT10            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 2280B       | 446N60   |
|                                   | 100                            | 31                 | 7 3/4                 | 100                   | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT11            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 22100B      | 446N61   |
|                                   | 120                            | 31                 | 7 3/4                 | 120                   | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT5             | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 22120B      | 446N62   |
| 26                                | 160                            | 31                 | 7 3/4                 | 160                   | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT13            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 22160B      | 446N63   |
|                                   | 40                             | 35                 | 7 3/4                 | 40                    | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT14            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 2640B       | 446N64   |
|                                   | 80                             | 35                 | 7 3/4                 | 80                    | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT15            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 2680B       | 446N65   |
|                                   | 100                            | 35                 | 7 3/4                 | 100                   | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT16            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 26100B      | 446N66   |
| 30                                | 120                            | 35                 | 7 3/4                 | 120                   | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT17            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 26120B      | 446N67   |
|                                   | 160                            | 35                 | 7 3/4                 | 160                   | 14 3/4             | 4 1/4              | 12                    | 10-1000             | 6 1/2                  | MT18            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 26160B      | 446N68   |
|                                   | 80                             | 40                 | 7 3/4                 | 80                    | 15 1/8             | 4 1/2              | 12                    | 11-1000             | 6 1/2                  | MT19            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 3080B       | 446N69   |
|                                   | 100                            | 40                 | 7 3/4                 | 100                   | 15 1/8             | 4 1/2              | 12                    | 13-1000             | 6 1/2                  | MT20            | 0.002-0.032             | 15       | Three         | 220V AC     | Sharp     | 30100B      | 446N70   |
| 120                               | 40                             | 7 3/4              | 120                   | 15 1/8                | 4 1/2              | 12                 | 15-1000               | 6 1/2               | MT21                   | 0.002-0.032     | 15                      | Three    | 220V AC       | Sharp       | 30120B    | 446N71      |          |
| 160                               | 40                             | 7 3/4              | 160                   | 15 1/8                | 4 1/2              | 12                 | 17-1000               | 6 1/2               | MT22                   | 0.002-0.032     | 15                      | Three    | 220V AC       | Sharp       | 30160B    | 446N72      |          |

\* With stand. † With Acu-Rite 200S 2-Axis DR0

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