



**Oil-Based
Cutting Oil
2F146**



**Oil-Based
Tapmatic #1 Gold
2F021**



**Oil-Based
MobilMet 766
1MUC3**



**Oil-Based
LU 208
2W755**



**Oil-Based
EP-Xtra
4F963**



**Semisynthetic
MicroSol 585XT
5CEX6**



**Synthetic
MIST
3EAX5**

Oil-Based and Synthetic Cutting Fluids

OIL-BASED

Cutting Oil—Thread-cutting lubricant for use on all types of ferrous and nonferrous metals. Sulfur-free, low-odor formula.

TrueTap HD—For heavy-duty use in severe applications. Use to tap, thread, drill, saw, shear, turn, and ream metal parts, pipes, conduit, screws, housings, aluminum sheets, stainless steel and exotic metals.

Tapmatic #1 Gold—Protects and lubricates, reducing friction and eliminating chip welding. Safe to use on all metals.

Tapmatic TriCut—For hard-to-machine metals.

Mobilcut 100—Mixes with different waters to form stable emulsions for cutting and grinding operations.

MobilMet 426—Automatic operation on materials with a Brinell hardness up to 300.

MobilMet 766—For tapping, threading, milling, gear shaving and shaping, broaching, planing, parting-off, and automatic lathe.



LU 208—Friction-reducing triglycerides offers fluid film protection in all ferrous/nonferrous machining applications.

Aluminum—For use on aluminum.

EP-Xtra—Yields microfine finish while preventing rust and corrosion.

Xtra-Thick—Fluid clings to the workpiece to stay in place during high-speed rotation.

Xtra-Foamy—Allows gauging of application rate and fluid presence.

Trim Tap Heavy—For taps 1/2" dia. and smaller and helps reduce rubbing of tool flank.

Trim OM 287—Low odor oil for removing metal. Will not stain and has a lower viscosity, allowing for better cooling.

Trim Tap Light—For taps 1/4" dia. and smaller and helps reduce rubbing of tool flank.

SEMISYNTHETIC

Trim MicroSol 585XT—Nonchlorinated formula helps extend sump life. For machining, grinding gray iron, and titanium alloys.

Trim MicroSol 685—Microemulsion is compatible with aluminum, magnesium and copper alloys, cast iron, steels, stainless steels, plastics, and composites.

Trim SC230—Combines synthetic coolant and synthesized oil that helps reject tramp oil and improves sump life. Deliver good flushing action into machine's chip removal system.

Trim SC620—Low foam and low odor fluid is for machining and grinding.

SYNTHETIC

Trim MIST—Low-odor fluid works well in cutter/grinder operations.

WATER BASED

Trim Sol SF—Siloxane free formula helps control edge build-up. Nongumming film protection. Residue is easily removed with water.

Trim C270CG—Provide corrosion inhibition for tapping and reaming operations without chlorine or sulfur based additives.

Trim C276—Low foam and mist fluid leaves a soft film protection on bare metal parts of machine tools. Easily washes off with coolant solution.

Container Size	Container Style	Color	Brand	Mfr. Model	Item No.
Oil-Based Cutting Oil					
12 oz	Bottle	Brown	CRC	14050	2F146
1 gal	Bottle	Brown	CRC	14051	4JB48
TrueTap HD					
16 oz	Bottle	Amber	CRC	03400	36F363
Tapmatic #1 Gold					
11 oz	Aerosol	Gold	Tapmatic	40312	33MJ78
16 oz	Bottle	Gold	LPS	40320	2F021
1 gal	Jug	Gold	LPS	40330	2F023
Tapmatic TriCut					
16 oz	Bottle	Dark Brown	LPS	05316	5JG96
Mobilcut 100					
1 gal	Jug	Yellow	Mobil	121095	4FVD9
MobilMet 426					
5 gal	Pail	Brown	Mobil	103801	6HHD1
MobilMet 766					
5 gal	Pail	Clear	Mobil	103323	1MUC3
LU 208					
12 oz	Aerosol	Light Amber	Sprayon	SC0208000	2W755
14 oz	Spray Bottle	Light Amber	Sprayon	SC0208LQ0	4GUP3
Aluminum					
12 oz	Aerosol	Light Yellow	Tap Magic	20012AL	5HH10
16 oz	Bottle	Light Yellow	Tap Magic	20016A	4R818
1 gal	Jug	Light Yellow	Tap Magic	20128A	4R820
5 gal	Pail	Light Yellow	Tap Magic	20640A	1MCV2
EP-XTRA					
4 oz	Bottle	Yellow	Tap Magic	10004E	6Y645
12 oz	Aerosol	Yellow	Tap Magic	10012EL	5HD99
16 oz	Bottle	Yellow	Tap Magic	10016E	4F963
1 gal	Jug	Yellow	Tap Magic	10128E	6Y646
5 gal	Pail	Yellow	Tap Magic	10640E	6Y647
Xtra-Thick					
16 oz	Bottle	Dark Liquid	Tap Magic	70016T	1MCU3
1 gal	Jug	Dark Liquid	Tap Magic	70128T	1MCU4
Xtra-Foamy					
17 oz	Aerosol	Dark Liquid	Tap Magic	80017FL	1MCU5
Tap Heavy					
16 oz	Bottle	Amber	Trim	TAPHVY/PT	425L09

Container Size	Container Style	Color	Brand	Mfr. Model	Item No.
OM 287					
1 gal	Jug	Brown	Trim	OM287/1	425K94
Tap Light					
1 gal	Jug	Amber	Trim	TAPLT/1	425L10
Semisynthetic MicroSol 585XT					
1 gal	Jug	Amber	Trim	MS585XT/1	5CEX5
5 gal	Pail	Amber	Trim	MS585XT/5	5CEX6
54 gal	Drum	Amber	Trim	MS585XT/54	5CEX7
MicroSol 685					
1 gal	Jug	Amber	Trim	MS685/1	3EA21
5 gal	Pail	Amber	Trim	MS685/5	3EA22
54 gal	Drum	Amber	Trim	MS685/54	3EA23
SC230					
5 gal	Pail	Blue	Trim	SC230/5	425K99
1 gal	Jug	Blue	Trim	SC230/1	425K98
SC620					
1 gal	Jug	Yellow	Trim	TRIM SC620	36CF83
5 gal	Pail	Yellow	Trim	TRIM SC620	36CF84
54 gal	Drum	Yellow	Trim	TRIM SC620	36CF85
Synthetic MIST					
1 gal	Jug	Light Yellow	Trim	MIST/1G	3EAX5
5 gal	Pail	Light Yellow	Trim	MIST/5	3EAX6
54 gal	Drum	Light Yellow	Trim	MIST/54	3EAX7
Water Based SOL SF					
5 gal	Pail	Milky White	Trim	SOLSF/5	425L03
1 gal	Jug	Milky White	Trim	SOLSF/1	425L02
C270CG					
5 gal	Pail	Water White	Trim	C270CG/5	425K87
1 gal	Jug	Water White	Trim	C270CG/1	425K86
C276					
1 gal	Jug	Colorless to Pale Yellow	Trim	C276/1	425K90
5 gal	Pail	Colorless to Pale Yellow	Trim	C276/5	425K91