

Clamps

■ Black oxide finish

PLAIN

Tapered nose allows clamping in tight spaces.

SERRATED END

Serrated teeth engage into teeth of step blocks for clamping in machining operations.

TAPPED END

For single-point clamping. Tapped hole in end for supporting stud.

NUZZLER EDGE

Adjustable, double-action nose exerts clamping pressure downward and inward, and has serrations for better gripping of non- or semi-finished workpieces. Low grip style provides greater machining clearance.

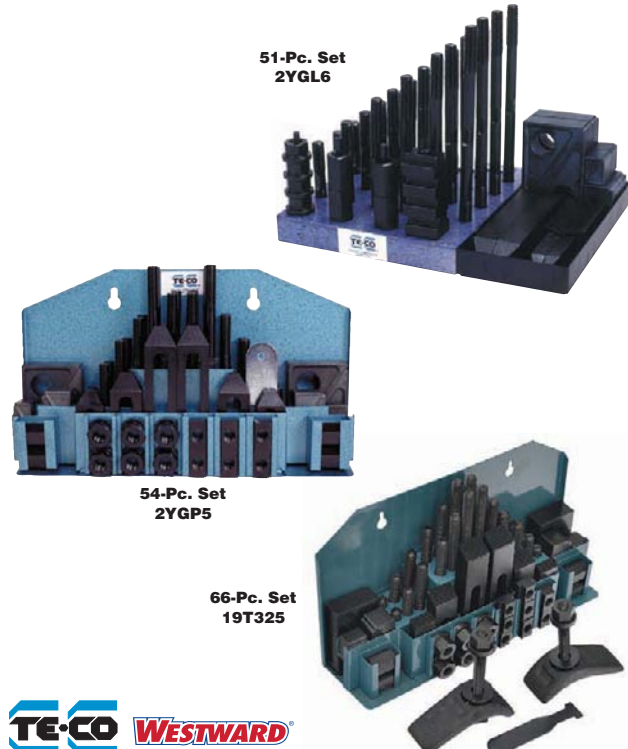
CLAMP SUPPORT

Includes washer, spring, and shaft collar. Helps prevent clamp from falling when attached to clamp stud.

Clamp Type	Width	Length	Thickness	Slot Size (in.)	Item No.
Plain Clamp	1"	2½"	½ in	⅝ and ¾	2YGU7
	1½"	2½"	½ in	½	2YGV1
	1¼"	2½"	⅝ in	⅝	2YGV4
	1½"	4"	¾ in	⅝	2YGV5
	1½"	6"	1 in	¾	2YGV8
	1¾"	8"	1 ½ in	¾	2YGV9
	2"	6"	1 ¼ in	⅞ and 1	2YGW1
	2"	8"	1 ¾ in	⅞ and 1	2YGW2
	2"	10"	1 ½ in	⅞ and 1	2YGW3
	Serrated End	1"	2½"	½ in	¼, ⅝, ¾
1"		4"	⅝ in	¼, ⅝, ¾	2YGY6
1½"		2½"	½ in	½	2YGY8
1¼"		4"	¾ in	½	2YGY9
1¼"		6"	⅞ in	½	2YGZ1
1½"		6"	⅞ in	⅝	2YGZ4
1½"		6"	1 in	¾	2YGZ6
1¾"		8"	1 ½ in	¾	2YGZ7
2"		6"	1 ¼ in	⅞, 1	2YGZ8
2"		8"	1 ¾ in	⅞, 1	2YGZ9
Tapped End	2"	10"	1 ½ in	⅞, 1	2YHA1
	¾"	2"	¾ in	¼	2YGW4
	1"	3¼"	½ in	⅝	2YGW7
	1"	3¾"	½ in	⅝	2YGW6
	1"	4"	½ in	⅝	2YGW8
	1¼"	4"	⅝ in	¾	2YGX1
	1¼"	4½"	⅝ in	½	2YGX4
	1¼"	5"	⅝ in	¾	2YGX2
	1¼"	5"	⅝ in	½	2YGX5
	1½"	4½"	¾ in	⅝	2YGX7
Clamp Support	1½"	5"	¾ in	⅝	2YGX8
	1½"	5½"	¾ in	⅝	2YGX9
	1½"	6"	¾ in	⅝	2YGY1
	1¾"	7"	1 in	¾	2YGY3
	1¾"	8"	1 in	¾	2YGY4
	1¾"	8"	1 in	¾	2YGY4

Width	Length	Thickness	Slot Size (in.)	STANDARD GRIP Item No.	LOW GRIP Item No.
1"	1½"	⅝ in	⅝	2YGT5	2YGT4
1¼"	2½"	⅝ in	¾	2YGT7	2YGT6
	3½"	¾ in	½	2YGT9	2YGT8
1½"	3½"	⅞ in	½	2YGU2	2YGU1
	5¾"	¾ in	½	2YGU4	2YGU3
	5¾"	⅞ in	½	2YGU6	2YGU5

Clamp Support For Use With Item No. 2YHA5
½ in Clamping Stud



Clamping Kits

■ For replacement parts, see Grainger.com®

51-PC. SETS

Include 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 4 flange nuts, 4 T-slot nuts, 1 T-slot cleaner, 24 studs, wooden base, and metal tray.

54-PC. SETS

Include 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 6 flange nuts, 6 T-slot nuts, 1 T-slot cleaner, 24 studs, and machine-mounted holder. 2YGP8

Slot Size	Thread Size	For Use With	Brand	Item No.
51-Pc. Sets				
½ in	—	¾"-16 Stud Size	Te-Co	2YGL6
⅝ in	—	½"-13 Stud Size	Te-Co	2YGL7
¾ in	—	½"-13 Stud Size	Te-Co	2YGL8 *
—	—	½"-13 Stud Size	Te-Co	2YGN3 **†
—	—	½"-13 Stud Size	Te-Co	2YGL9
1/16 in	—	¾"-11 Stud Size	Te-Co	2YGN1
—	—	¾"-11 Stud Size	Te-Co	2YGN4 †
¾ in	—	¾"-11 Stud Size	Te-Co	2YGN2
1/16 in	—	¾"-10 Stud Size	Te-Co	2YGN5
7/8 in	—	¾"-10 Stud Size	Te-Co	2YGN6
52-Pc. Sets				
—	⅝"-18	Drilling Machines, Lathes, Milling Machines	Westward	19T326
—	¾"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T327
—	¾"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T328
—	¾"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T330
—	M10x1.5	Drilling Machines, Lathes, Milling Machines	Westward	19T330
—	¾"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T329
—	¾"-11	Drilling Machines, Lathes, Milling Machines	Westward	19T336
—	¾"-11	Drilling Machines, Lathes, Milling Machines	Westward	19T338
—	M16x2	Drilling Machines, Lathes, Milling Machines	Westward	19T331
—	M12x1.75	Drilling Machines, Lathes, Milling Machines	Westward	19T331
—	½"-13	Drilling Machines, Lathes, Milling Machines	Westward	19T332
—	½"-13	Drilling Machines, Lathes, Milling Machines	Westward	19T333
54-Pc. Sets				
½ in	—	¾"-16 Stud Size	Te-Co	2YGP5
⅝ in	—	½"-13 Stud Size	Te-Co	2YGP6
¾ in	—	½"-13 Stud Size	Te-Co	2YGP7 *
—	—	½"-13 Stud Size	Te-Co	2YGP8 *
1/16 in	—	½"-13 Stud Size	Te-Co	2YGP9
—	—	¾"-11 Stud Size	Te-Co	2YGR1
¾ in	—	¾"-11 Stud Size	Te-Co	2YGR2
66-Pc. Set				
½ in	—	½"-13 Stud Size	Westward	19T325

* Use on Bridgeport machines. † 1½" thick step block.