

Pipe Stands

Conveyor-Head use their wide-roller head to position pipe on jobsites or load pipe into threading machines and roll groovers. Pipe glides back and forth along the roller, and the roller head moves up or down to set pipe at a proper working height. They also feed bar stock, boards, and long workpieces into table saws, planers, and other machinery. Their base provides a stable footing. **Roller Straight-Head** feature rollers that adjust along the straight-beam head to center pipe on the stand and accommodate different pipe diameters. Pipe rotates with the rollers to ease positioning when threading and roll grooving. The head moves up or down to set pipe at a proper working height and align the pipe ends for welding or fittings. Their base provides a stable footing. **Roller V-Head** have rollers that are set in a V-head that cradles pipe to keep it centered and prevent it from rolling off of the stand. Pipe rotates with the rollers to ease positioning when threading and roll grooving. The head turns to position and transfer pipe, and it moves up or down to set pipe at a proper working height and align the pipe ends for welding or fittings. Casters on the base allow wheeling pipe around workshops or jobsites. **V-Head** cradle pipe to keep it centered and prevent it from rolling off of the stand. They lift or lower the V-head to set pipe at the desired height and their base provides a stable footing.

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Conveyor-Head
19F629



Roller Straight-Head
19F632



**Fold-A-Jack
w/Roller Head**
19F636



Roller V-Head
19F640

Pipe Size Range	Height Range	Maximum Leg Spread	Leg Style	No. of Rollers	Roller Length	Item No.
Conveyor-Head Pipe Stands						
2,000 lb Maximum Load Capacity						
½ in – 36 in	29 in – 43 in	32 in	Rigid	1	—	19F634
½ in – 36 in	31 in – 31 in	32 in	Rigid	1	18 in	19F629
Roller Straight-Head Pipe Stands						
1,200 lb Maximum Load Capacity						
½ in – 36 in	29 in – 32 in	32 in	Rigid	2	1 ½ in	19F631
½ in – 36 in	29 in – 32 in	32 in	Rigid	2	4 in	19F632
2,000 lb Maximum Load Capacity						
½ in – 36 in	29 in – 32 in	32 in	Rigid	2	4 in	19F633
½ in – 36 in	31 in – 32 in	32 in	Rigid	2	4 in	19F628
2,500 lb Maximum Load Capacity						
½ in – 36 in	29 in – 32 in	32 in	Rigid	2	—	19F630
½ in – 36 in	29 in – 32 in	32 in	Rigid	2	36 in	19F627
24 in	28 in – 49 in	22 ¼ in	Folding	2	4 in	19F636
24 in	32 in – 52 in	30 in	Rigid	2	4 in	19F638
3,500 lb Maximum Load Capacity						
½ in – 36 in	12 in – 28 in	11 in	Rigid	2	—	798GL2

Pipe Size Range	Height Range	Maximum Leg Spread	Leg Style	No. of Rollers	Roller Length	Item No.
Roller V-Head Pipe Stands						
2,500 lb Maximum Load Capacity						
4 in – 36 in	36 ½ in	29 ¾ in	Rigid	4	4 in	19F640
4,500 lb Maximum Load Capacity						
4 in – 36 in	23 in – 37 ½ in	37 ½ in	Rigid	4	4 in	49VU07
V-Head Pipe Stands						
1,000 lb Maximum Load Capacity						
24 in	39 in – 72 in	38 in	Folding	0	—	19F639
2,500 lb Maximum Load Capacity						
½ in – 24 in	21 in – 36 in	16 in	Rigid	0	—	19ZF73
24 in	21 in – 36 in	22 in	Folding	0	—	19ZF74
24 in	28 in – 49 in	22 ¼ in	Folding	0	—	19F635
3,500 lb Maximum Load Capacity						
24 in	32 in – 52 in	30 in	Rigid	0	—	19F637
6,000 lb Maximum Load Capacity						
½ in – 36 in	31 ½ in – 89 ½ in	28 in	Rigid	0	—	798GL0
½ in – 36 in	31 ½ in – 114 ¾ in	36 ½ in	Rigid	0	—	798GL1
½ in – 36 in	49 ½ in – 55 22/25 in	22 in	Rigid	0	—	798GK9



Internal Fit-Up Clamp
19F668



Ultra Clamp Pipe Clamp
19F648

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Clamps

Internal Fit-Up are for use with standard and slip-on flanges. **Ultra Clamps** have a push-button design that allows rapid setting and fine tuning. Stainless steel contacts.

Description	Item No.
Internal Fit-Up Clamps	
2 to 4", Stainless Steel	19F666
4 to 8", Stainless Steel	19F667
8 to 12", Stainless Steel	19F668
Ultra Clamp Pipe Clamps	
1 to 2 ½", Steel	19F646
2 to 6", Steel	19F647
5 to 12", Steel	19F648

Pipe Cutting Guides

These guides fit around a pipe to provide a reference for making cuts. The cut-outs in the tool create a guide for marking straight, accurate lines that can be followed when cutting. Angles can be marked at 22.5°, 45°, and 90°.



18C548

Sizes	Item No.
Pipe Cutting Guides	
1 ½ in Dia.	18C546
2 ¾ in Dia.	18C547
2 ½ in Dia.	18C548
3 ½ in Dia.	18C549
4 ½ in Dia.	18C550
Pipe Cutting Guide Sets	
3 ½ in & 4 ½ in	18C552
1 ½ in, 2 ½ in, 2 ¾ in	18C551

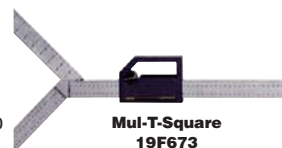
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Flange Alignment Tools

Mul-T-Squares handle up to 8" flanges and up to 14" fittings. Each consists of two 45° arm blades. Marked blades indicate Imperial and Metric units.

Flange Leveler is a specialized bubble level that inserts into bolt holes of mated flanges to check the vertical and horizontal placement. Tool confirms that flanges are plumb and level when using internal fit-up clamps or other positioning tools to align flanges. **Flange Spreaders** drive their head between two joined flanges to separate them. Tools provide leverage to break through flanges that have rusted or stuck together. **Flange Alignment Pins** correct minor misalignments of flange faces. They include two pins, where one pin inserts into an aligned bolt hole and the other pin inserts into a partially aligned bolt hole and turns until both holes are fully aligned.

Rotary Ground Clamp features a rotary head to turn with the pipe. Positive anti-arc bearings handle loads up to 400A. **Digital Angle Finder** can be used to establish an accurate centerline on pipes and tanks. Built-in spring-loaded hardened striking pin marks location with the push of a button. Detachable digital gage has a magnetic base.



Mul-T-Square
19F673



Flange Leveler
19F650



Digital Angle Finder
45EK88

Description	Application	Item No.
Mul-T-Square	23.5 in x 9 in, 8" Flanges And 14" Fittings, 45 & 90° Angles	19F672
Flange Leveler	29 in x 9 in, 8" Flanges And 14" Fittings, 45 & 90° Angles	19F673
Flange Spreader	Automatically Center On ¾" - 1 ½" Flange Holes	19F650
	3 in, 150-400 Lbs	19F664
	4 in, 150-1500 Lbs	19F663
	6 ¾ in, 150-1500 Lbs	19F662
Flange Alignment Pins	Automatically Center On ¾" - 1 ½" Flange Holes	19F649
Rotary Ground Clamp	Rotary Head Turns With Pipe	19F665
Digital Angle Finder	4° to 90°, Auto Power-Off	45EK88