

# WELDING

## Multiprocess & Engine Driven Welders

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Details on page A1.



## Multiprocess Welders

Input Voltage (Nominal)	Polarity	MIG	Max. Amp TIG	Stick	Phase	Input Frequency	Welder Kit Package	Item No.
<b>ESAB</b>								
<b>Rebel EMP 215ic Series</b> 240V, 208V, 120V	DC	240 A	240 A	240 A	Single-Phase	50/60 Hz	MIG/Stick/TIG Package	<b>46KL41</b>
<b>Rebel EMP 235ic Series</b> 240V, 208V, 120V	DC	250 A	250 A	250 A	Single-Phase	50/60 Hz	MIG/Stick Package	<b>54RZ54</b>
	DC	250 A	250 A	250 A	Single-Phase	50/60 Hz	MIG/Stick Package w/Running Gear	<b>54RZ56</b>
<b>Hobart</b>								
<b>Multi-Handler 200 Series</b> 240V, 120V	DC	200 A	200 A	200 A	Single-Phase	50/60 Hz	MIG/Stick/TIG Package	<b>60MK36</b>
<b>Miller Electric</b>								
<b>Multimatic 220 AC/DC Series</b> 240V, 120V	AC/DC	230 A	210 A	200 A	Single-Phase	50/60 Hz	MIG/Stick/TIG Package	<b>494D92</b>
<b>Multimatic 255 Series</b> 575V, 460V, 240V, 208V	DC	350 A	275 A	275 A	Single-Phase	50/60 Hz	MIG/Stick/TIG Package w/Running Gear	<b>494D91</b>
<b>XMT 350 CC/CV Series</b>								
575V, 460V, 400V, 240V, 208V	DC	425 A	425 A	425 A	Single-/Three-Phase	50/60 Hz	Power Source Only	<b>49KA68</b>
	DC	425 A	425 A	425 A	Single-/Three-Phase	50/60 Hz	MIG Package w/Single-Wire Feeder	<b>55XC18</b>

Series	Welding Processes	Welder Kit Package	Includes
<b>Esab</b>			
Rebel EMP 215ic	Flux-Cored Welding (FCAW), MIG Welding (GMAW), Stick Welding (SMAW), TIG Welding (GTAW)	MIG/Stick/TIG Package	17V-Style TIG Torch, Contact Tips, Drive Rolls, Electrode Holder, Sample Spool of 0.03 in Wire, Stick Electrodes, Tweco Fusion 180 A MIG Gun, Tweco Ground Clamp with Leads, Victor Argon Flowgauge Regulator & 12.5 ft Hose
Rebel EMP 235ic		MIG/Stick Package	0.035 in Wire, Contact Tips, Drive Rolls, Electrode Holder, ESAB Atom Arc 7018 Electrodes, Return Clamp with Leads, Tweco Spray Master 250 MIG Gun, Victor Argon Flowmeter Regulator with 12½ ft Hose
		MIG/Stick Package w/Running Gear	0.035 in Wire, Contact Tips, Drive Rolls, Electrode Holder, ESAB Atom Arc 7018 Electrodes, Return Clamp with Leads, Single Cylinder Cart, Tweco Spray Master 250 MIG Gun, Victor Argon Flowmeter Regulator with 12½ ft Hose
		MIG/Stick Package	0.035 in Wire, Contact Tips, Drive Rolls, Electrode Holder, ESAB Atom Arc 7018 Electrodes, Return Clamp with Leads, Tweco Spray Master 250 MIG Gun, Victor Argon Flowmeter Regulator with 12½ ft Hose
	MIG/Stick Package w/Running Gear	0.035 in Wire, Contact Tips, Drive Rolls, Electrode Holder, ESAB Atom Arc 7018 Electrodes, Return Clamp with Leads, Single Cylinder Cart, Tweco Spray Master 250 MIG Gun, Victor Argon Flowmeter Regulator with 12½ ft Hose	
<b>Hobart</b>			
Multi-Handler 200	Flux-Cored Welding (FCAW), MIG Welding (GMAW), Stick Welding (SMAW), TIG Welding (GTAW)	MIG/Stick/TIG Package	0.03 in and 0.035 in Contact Tips, Dual-Gauge Regulator with Gas Hose, Electrode Holder with 10 ft Cable, MIG Gun with 10 ft Cable, Quick Select Drive Roll for 0.024 in or 0.03/0.035 in Solid Wire & 0.03/0.035 in Flux-Cored Wire, Sample Spool of 0.03 in Solid MIG Wire, TIG Consumables Kit, TIG Torch with 12.5 ft Cable, Work Clamp with 10 ft Cable
<b>Miller Electric</b>			
Multimatic 220 AC/DC	Flux-Cored Welding (FCAW), MIG Welding (GMAW), Stick Welding (SMAW), TIG Welding (GTAW)	MIG/Stick/TIG Package	(2) Contact Tips for 0.03 in Wire, (2) Flow Gauge/Regulators & Hoses for Argon or Argon/Carbon Dioxide Mix, 10 ft MDX-100 MIG Gun, 10 ft Work Cable & Clamp with 25 mm Dinse-Style Connector, 12.5 ft Weldcraft A-150 (WP-17) TIG Torch with 25 mm Dinse-Style Connector, AK2C TIG Consumables Kit, Electrode Holder with 13 ft Cable & 25 mm Dinse-Style Connector, Hobart Spool of 0.03 in Solid MIG Wire, Quick Select Drive Roll for 0.024 in or 0.03/0.035 in Solid Wire & 0.03/0.035 in Flux-Cored Wire, RFCS-14 HD Foot Control with 20 ft Cord
Multimatic 255		MIG/Stick/TIG Package w/Running Gear	(2) Flow Gauge Regulators & Gas Hoses for Argon or Argon/Carbon Dioxide Mix, 0.035/0.045 in Reversible Drive Rolls, 10 ft Work Cable & Clamp with 50 mm Dinse-Style Connector, 15 ft 250 A MDX-250 MIG Gun with AccuLock S Consumables for 0.035/0.045 in Wire, 25 ft Weldcraft A-150 TIG Torch, AK3C TIG Consumables Kit, Contact Tips, Electrode Holder with 10 ft Cable & 50 mm Dinse-Style Connector, EZ-Latch Single Cylinder Running Gear, RFCS-14 HD Foot Control with 10-pin to 14-pin Adapter Cord
XMT 350 CC/CV	Air Carbon Arc Cutting and Gouging (CAC-A), Flux-Cored Welding (FCAW), MIG Welding (GMAW), Stick Welding (SMAW), TIG Welding (GTAW)	Power Source Only	Power source only
		MIG Package w/Single-Wire Feeder	0.035-0.045 in Reversible Dual V Drive Rolls, 10 ft 2/0 Work Cable with Clamp, 20 Series Wire Feeder, Bernard BTB 300 MIG Gun, MIGRunner Cart, Regulator/Flowmeter with 3 ft Gas Hose
		Power Source Only	Power source only
		MIG Package w/Single-Wire Feeder	0.035-0.045 in Reversible Dual V Drive Rolls, 10 ft 2/0 Work Cable with Clamp, 20 Series Wire Feeder, Bernard BTB 300 MIG Gun, MIGRunner Cart, Regulator/Flowmeter with 3 ft Gas Hose



## Engine-Driven Welders

Feature an electric generator that produces power to operate lighting and power tools.

**2300 GRAINGER®**

Stick Welding Output @ Duty Cycle	Horsepower	Continuous Auxiliary Power	Generator Fuel Type	Polarity	Phase	Welder Type	Item No.
<b>Hobart</b>							
<b>Champion Elite 225 Series</b> 225 A @ 25 V, 100%	23 hp	9,500 W	Gasoline	AC/DC	Single-Phase	with GFCI Receptacles	<b>44YW26</b>
<b>Lincoln Electric</b>							
<b>Bulldog 5500 Series</b> 100 A @ 25 V, 60%, 125 A @ 20 V, 30%	9 hp	4,000 W	Gasoline	AC	Single-Phase	with GFCI Receptacles	<b>13Y739</b>
<b>Outback 185 Series</b> 130 A @ 25 V, 60%, 150 A @ 25 V, 20%	14 hp	5,000 W	Gasoline	DC	Single-/Three-Phase	Base Model	<b>13Y741</b>
<b>Ranger 225 Series</b> 200 A @ 20 V, 100%, 210 A @ 25 V, 100%, 225 A @ 25 V, 40%	23 hp	9,000 W	Gasoline	DC	Single-Phase	Base Model	<b>5JPH7</b>
<b>Ranger 250 GXT Series</b> 250 A @ 25 V, 100%	23 hp	10,000 W	Gasoline	AC/DC	Single-Phase	Base Model	<b>12C066</b>
<b>Miller Electric</b>							
<b>Big Blue 400 Pro Series</b> 300 A @ 32 V, 100%, 350 A @ 27 V, 100%, 400 A @ 24 V, 100%	20 hp	10,000 W	Diesel	DC	Three-Phase	Base Model	<b>408M97</b>
<b>Big Blue 600 Air Pak Series</b> 500 A @ 40 V, 100%, 575 A @ 43 V, 100%, 600 A @ 44 V, 60%	66 hp	20,000 W	Diesel	DC	Three-Phase	Base Model	<b>408N08</b>
<b>Blue Star 185 Series</b> 150 A @ 25 V, 100%, 185 A @ 25 V, 20%	13 hp	6,200 W	Gasoline	DC	Single-Phase	with GFCI Receptacles	<b>40GT17</b>
<b>Bobcat 260 LP Series</b> 225 A @ 25 V, 100%, 260 A @ 25 V, 100% (DC), 260 A @ 25 V, 60%	21 hp	9,500 W	Liquid Propane	AC/DC	Single-Phase	with GFCI Receptacles	<b>56HM30</b>
<b>Trailblazer 302 Air Pak Series</b> 280 A @ 32 V, 100%	27 hp	11,000 W	Gasoline	AC/DC	Single-Phase	with GFCI Receptacles	<b>49WM38</b>

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