



Gemini Right Cut
5GC52



United Abrasives- Sait
5LUA1



A60T
6HD43



Norton Masonry
6A098



C60T
3CB42



Type 1 General Purpose Cut-Off Wheels

■ Aluminum oxide abrasive

For cutting and grinding ferrous metal, stainless steel, and aluminum.

	Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
Norton						
For Ferrous Metal, Gray Iron, Stainless						
Gemini	3 in	0.0625 in	5/8 in	25,465	25T246	
	6 in	0.035 in	5/8 in	10,185	25T229	
	6 in	0.0625 in	5/8 in	10,190	25T230	
	7 in	0.0625 in	5/8 in	8,730	25T288	
Gemini Fast Cut	8 in	0.0625 in	5/8 in	7,640	25UA03	
Gemini Free Cut	4 in	0.125 in	5/8 in	19,100	5A929	
	2 in	0.035 in	1/4 in	30,560	25Y97	
		0.035 in	1/4 in	30,560	4F871	
	2 1/2 in	0.035 in	1/4 in	30,560	4F872	
		0.0625 in	1/4 in	30,560	4F873	
	2 1/2 in	0.0625 in	1/4 in	30,560	4F875	
		0.0625 in	1/4 in	30,560	4F874	
	2 1/2 in	0.07 in	3/8 in	30,560	4F876	
		2 in	0.125 in	1/4 in	30,560	25Y98
	2 in	0.125 in	3/8 in	30,560	25Y99	
		3 in	0.035 in	1/4 in	25,465	5A921
	3 in		0.035 in	3/8 in	25,465	5A922
3 in		0.0625 in	1/4 in	25,465	5A923	
	3 in	0.0625 in	3/8 in	25,465	5A924	
Gemini Long Life		4 in	0.125 in	3/8 in	25,465	5A925
	0.125 in		3/8 in	25,465	5A926	
	4 in	0.035 in	1/4 in	19,100	48166	
		0.035 in	3/8 in	19,100	5A927	
	4 in	0.0625 in	1/4 in	19,100	48164	
		0.0625 in	3/8 in	19,100	5A928	
	3 in	0.125 in	3/8 in	19,100	48165	
		0.125 in	3/8 in	25,465	25T205	
	4 in	0.035 in	3/8 in	19,100	25T227	
		0.035 in	3/8 in	19,100	25T228	
Gemini Right Cut	4 1/2 in	0.045 in	5/8 in	15,280	5GC50	
	4 in	0.0937 in	5/8 in	15,280	5GC52	
	4 1/2 in	0.0937 in	5/8 in	15,280	25T219	
	4 1/2 in	0.0937 in	5/8 in	15,280	25T231	
Gemini Right Cut EVO	5 in	0.045 in	7/8 in	12,225	5GC53	
	5 in	0.0937 in	7/8 in	12,225	25T232	
	6 in	0.0937 in	7/8 in	10,185	25T233	
	7 in	0.0625 in	7/8 in	8,600	25T238	
Gemini Right Cut	6 in	0.045 in	7/8 in	10,285	5GC54	
Norton Metal	3 in	0.035 in	5/8 in	25,465	25Y77	
	4 in	0.035 in	5/8 in	19,100	25Y81	
	6 1/2 in	0.125 in	5/8 in	9,400	25Y88	
	7 in	0.125 in	5/8 in	8,730	25Y87	
	7 in	0.125 in	5/8 in	8,730	6A097	
	8 in	0.125 in	5/8 in	7,640	25Y86	
Norton Metal RightCut	4 in	0.125 in	5/8 in	7,640	25Y41	
	4 in	0.04 in	5/8 in	15,280	25A099	
	4 1/2 in	0.04 in	7/8 in	13,580	25Y43	
	5 in	0.04 in	7/8 in	12,225	25Y46	
	6 in	0.04 in	7/8 in	10,190	25Y48	
Sait						
For Aluminum, Ferrous Metal, Nonferrous Materials, Stainless						
The Ultimate Cut	4 1/2 in	0.045 in	7/8 in	13,300	22PT32	
	5 in	0.045 in	7/8 in	12,200	22PT33	
	6 in	0.045 in	7/8 in	10,200	22PT34	
For Aluminum, Nonferrous Materials						
A46N	4 1/2 in	0.045 in	7/8 in	13,300	1AU42	
	6 in	0.045 in	7/8 in	10,200	1AU44	
For Ferrous Metal						
A24R	3 in	0.125 in	5/8 in	20,372	5LUA9	
	4 1/2 in	0.0937 in	7/8 in	13,300	35KH25	
	4 in	0.125 in	5/8 in	15,278	5LUC8	
	4 in	0.045 in	5/8 in	19,000	1AT22	
A60S	4 1/2 in	0.045 in	7/8 in	13,300	1AT23	
	0.09 in	7/8 in	13,300	1AU08		
	5 in	0.045 in	7/8 in	12,200	1AT24	
	6 in	0.045 in	7/8 in	10,200	1AT25	
SAIT.M.X.	7 in	0.045 in	5/8 in	8,500	1AT26	
	4 1/2 in	0.045 in	7/8 in	13,300	1AU09	
	5 in	0.045 in	7/8 in	12,200	1AU81	

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
For Ferrous Metal, High Tensile Metals, Stainless					
A60T	2 in	0.035 in	1/4 in	30,558	35KH23
	7 in	0.0625 in	1 1/4 in	8,732	35KH26
For Ferrous Metal, Stainless					
A36T	2 in	0.035 in	1/4 in	30,558	35KH22
		0.035 in	1/4 in	25,000	5LUA7
	3 in	0.035 in	3/8 in	25,000	5LUA5
		0.0625 in	3/8 in	25,000	5LUA3
	4 in	0.0625 in	3/8 in	25,000	5LUA1
		0.035 in	1/4 in	19,000	5LUC6
	4 in	0.035 in	3/8 in	19,000	5LUC4
		0.0625 in	3/8 in	19,000	5LUC2
	3 in	0.0625 in	5/8 in	19,000	35KH24
		0.035 in	1/4 in	25,000	5LUA8
	3 in	0.035 in	3/8 in	25,000	5LUA6
		0.0625 in	1/4 in	25,000	5LUA4
A60T	4 in	0.0625 in	3/8 in	25,000	5LUA2
		0.035 in	1/4 in	19,000	5LUC7
	4 in	0.035 in	3/8 in	19,000	5LUC5
		0.0625 in	1/4 in	19,000	5LUC3
XA46R	4 1/2 in	0.0625 in	7/8 in	13,300	5LUC1
	5 in	0.0625 in	7/8 in	12,200	5LUC5
	7 in	0.0625 in	7/8 in	8,500	5LUC6
Dewalt					
A24R	3 in	0.125 in	1/4 in	24,000	3CB18
		0.125 in	3/8 in	24,000	3CB17
A36T	4 in	0.125 in	3/8 in	19,000	45EG66
		0.035 in	3/8 in	19,000	3CB25
A60T	3 in	0.0625 in	3/8 in	19,000	3CB24
		0.035 in	3/8 in	24,000	3CB20
	4 in	0.0625 in	3/8 in	24,000	3CB19
		0.035 in	3/8 in	19,000	3CB28
	4 1/2 in	0.045 in	5/8 in	19,000	6HD43
		0.0625 in	7/8 in	13,300	6HD44
	4 in	0.045 in	7/8 in	19,000	3CB27
		0.045 in	7/8 in	12,200	6HD45
6 in	0.045 in	7/8 in	10,200	3CB32	
	7 in	0.045 in	7/8 in	8,700	6HD47
For High-Strength Metal Cutting					
Mini Hub XP	4 1/2 in	0.045 in	5/8-11	13,300	416L05
	6 in	0.045 in	5/8-11	10,100	416L03
Mini Hub XP	4 1/2 in	0.045 in	5/8-11	10,100	416L06
	6 in	0.045 in	5/8-11	13,300	416L04
For Metal Cutting					
Mini Hub HP	4 1/2 in	0.045 in	5/8-11	13,300	416L01
	6 in	0.045 in	5/8-11	10,100	416L02
For Stainless					
A60S	4 1/2 in	0.045 in	7/8 in	13,300	6TMP9
	6 in	0.04 in	7/8 in	10,100	6TMP1
	7 in	0.045 in	7/8 in	8,700	6TMP2
AO	4 1/2 in	0.0937 in	7/8 in	13,300	3PA11
Approved Vendor					
For Cutting Steel, Metal					
—	3 in	0.0625 in	5/8 in	25,465	447P97
	4 in	0.0312 in	1/4 in	19,100	447P99
	4 in	0.0469 in	5/8 in	15,280	447R01
	4 1/2 in	0.0469 in	7/8 in	13,580	447P96
—	4 in	0.125 in	5/8 in	19,100	447P95
	7 in	0.0625 in	7/8 in	8,600	447R04
For Ferrous Metal, Gray Iron, Nonferrous Materials, Stainless					
—	12 in	0.125 in	1 in	6,300	435Y86
For Metal Cutting					
—	3 in	0.035 in	1/4 in	25,465	435Y61
	4 in	0.035 in	3/8 in	25,465	435Y60
	4 in	0.035 in	3/8 in	19,100	435Y63
	4 1/2 in	0.04 in	7/8 in	13,580	435Y59
	4 in	0.0625 in	5/8 in	19,100	435Y65
	6 in	0.045 in	7/8 in	10,185	435Y64



Type 1 Silicon Carbide Cut-Off Wheels

■ Silicon carbide abrasive

For ferrous and nonferrous metals, concrete and masonry.

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
Norton					
Norton Masonry	7 in	0.125 in	5/8 in	8,730	6A098
Norton Masonry RightCut	8 in	0.125 in	5/8 in	8,730	25T84 *
	4 in	0.125 in	5/8 in	7,640	3RA55
Norton Masonry RightCut	4 1/2 in	0.0625 in	7/8 in	15,280	3RA55
	5 in	0.04 in	7/8 in	13,580	3RA58
Sait					
Big M.A.C.	12 in	0.125 in	2 1/2 in	6,300	35KH28
DeWalt					
C24R	7 in	0.125 in	5/8 in	8,700	6TMT1
C60T	4 in	0.045 in	5/8 in	15,200	3CB42
	4 1/2 in	0.045 in	5/8 in	13,300	3CB43

* Diamond mount.



Blue Fire
33N541



Z-Tech
1AU46



Extended Performance Z60T
6TMT5



Type 1 Heavy-Duty Cut-Off Wheels

■ Zirconium aluminum oxide abrasive

For aggressive material removal on ferrous metals, stainless steel, and aluminum.

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
Norton					
For Aluminum, Ferrous Metal, Gray Iron, Stainless					
BlueFire	3 in	0.035 in	5/8 in	25,465	33N542
		0.0625 in	5/8 in	25,465	33N533
	4 in	0.035 in	5/8 in	19,100	33N541
0.0625 in		5/8 in	19,100	33N540	
BlueFire RightCut	4 1/2 in	0.125 in	5/8 in	19,100	33N549
	5 in	0.0625 in	7/8 in	13,300	33N332
	6 in	0.045 in	7/8 in	12,225	33N333
Saït					
For Ferrous Metal, Stainless, High Tensile Metals					
Z-Tech	4 1/2 in	0.045 in	5/8 in	13,300	1AU46
	4 in	0.045 in	5/8 in	19,000	35KH27
	4 1/2 in	0.09 in	7/8 in	13,300	1AU1
	5 in	0.045 in	7/8 in	12,200	1AU47
	6 in	0.045 in	7/8 in	10,200	1AU48
	7 in	0.045 in	5/8 in	8,500	1AU9
DeWalt					
For Ferrous Metal, Stainless					
Extended Performance Z60T					
XP Metal Z60T	5 in	0.045 in	7/8 in	12,200	6TMT6
	6 in	0.045 in	7/8 in	10,100	6TMT5