



CONTINUED



Three-Piece Tap Kits

Tap Thread Size	Thread Length	Overall Length	Pitch Diameter Limit	Brand	Item No.
9/16"-12	1 2/32 in	3 19/32 in	H3	Westward	5PXL3
9/16"-12	1 2/32 in	3 19/32 in	H3	Widia GTD	4AKC1
5/8"-11	1 1/16 in	3 13/16 in	—	Widia GTD	4GR59
5/8"-11	1 5/64 in	3 13/16 in	H3	Cleveland	435N93
5/8"-11	1 1/16 in	3 13/16 in	H3	Greenfield Threading	15J783
5/8"-11	1 1/16 in	3 13/16 in	H3	Westward	5PXL5
5/8"-11	1 1/16 in	3 13/16 in	H3	Widia GTD	4AKC9
1 1/16"-11	1 1/16 in	4 1/2 in	H3	Greenfield Threading	15J785
3/4"-10	1 7/32 in	4 1/4 in	H3	Cleveland	435P24
3/4"-10	2 in	4 1/4 in	—	Widia GTD	4GR67
3/4"-10	2 in	4 1/4 in	H3	Greenfield Threading	15J787
3/4"-10	2 in	4 1/4 in	H3	Westward	5TVV7
3/4"-10	2 in	4 1/4 in	H3	Widia GTD	4AKF7
7/8"-9	2 7/32 in	4 11/16 in	—	Widia GTD	4GR75
7/8"-9	2 7/32 in	4 11/16 in	H4	Cleveland	435P38
7/8"-9	2 7/32 in	4 11/16 in	H4	Greenfield Threading	15J789
7/8"-9	2 7/32 in	4 11/16 in	H4	Westward	5TVV9
7/8"-9	2 7/32 in	4 11/16 in	H4	Widia GTD	1C917
1 1/8"-7	2 9/16 in	5 7/16 in	2B	Widia GTD	53MN55
1"-8	2 1/2 in	5 1/8 in	—	Widia GTD	4GR83
1"-8	2 1/2 in	5 1/8 in	H4	Cleveland	435P49
1"-8	2 1/2 in	5 1/8 in	H4	Greenfield Threading	15J791
1"-8	2 1/2 in	5 1/8 in	H4	Westward	5TVZ1
1 1/4"-7	2 9/16 in	5 3/4 in	H4	Westward	5TVZ5
1 1/8"-7	2 9/16 in	5 3/4 in	H4	Westward	5TVZ3
1"-8	2 1/2 in	5 1/8 in	H4	Widia GTD	1C929
1 1/4"-7	2 9/16 in	5 3/4 in	H4	Widia GTD	4GZ95
1 1/8"-7	2 9/16 in	5 3/4 in	H4	Widia GTD	4GZ87
1 3/8"-6	3 in	6 1/16 in	H4	Widia GTD	53ML55
1 1/2"-6	3 in	6 3/8 in	2B	Widia GTD	53MN36
1 1/2"-6	3 in	6 3/8 in	H4	Widia GTD	4HF12
4 Flute, UNF					
#10-32	1/2 in	2 3/8 in	H2	Cleveland	435M30
#10-32	1/2 in	2 3/8 in	H3	Cleveland	435M38
#10-32	7/8 in	2 3/8 in	—	Widia GTD	4GP97
#10-32	7/8 in	2 3/8 in	H2	Cle-Line	407D52
#10-32	7/8 in	2 3/8 in	H2	Greenfield Threading	15J765
#10-32	7/8 in	2 3/8 in	H2	Widia GTD	53MK66
#10-32	7/8 in	2 3/8 in	H3	Greenfield Threading	15J766
#10-32	7/8 in	2 3/8 in	H3	Westward	5PXX2
#10-32	7/8 in	2 3/8 in	H3	Widia GTD	4AHN7
#12-28	1/2 in	2 3/8 in	H3	Cleveland	435M50
#12-28	15/16 in	2 3/8 in	H3	Cle-Line	407D53
#12-28	15/16 in	2 3/8 in	H3	Greenfield Threading	15J768
#8-36	3/4 in	2 1/8 in	H2	Cleveland	435M07
#8-36	3/4 in	2 1/8 in	H2	Cle-Line	407D50
#8-36	3/4 in	2 1/8 in	H2	Greenfield Threading	15J762
#8-36	3/4 in	2 1/8 in	H2	Widia GTD	53MK83
1/4"-28	5/8 in	2 1/2 in	H3	Cleveland	435M85
1/4"-28	1	2 1/2 in	—	Widia GTD	4GR15
1/4"-28	1	2 1/2 in	H3	Greenfield Threading	15J772
1/4"-28	1	2 1/2 in	H3	Widia GTD	4AHP5
5/16"-24	1 1/16 in	2 23/32 in	H3	Cleveland	435N08
5/16"-24	1 1/16 in	2 23/32 in	—	Widia GTD	4GR23
5/16"-24	1 1/16 in	2 23/32 in	H3	Greenfield Threading	15J774
5/16"-24	1 1/16 in	2 23/32 in	H3	Widia GTD	4AHT3
3/8"-24	3/4 in	2 15/16 in	H3	Cleveland	435N33
3/8"-24	1 1/4 in	2 15/16 in	—	Widia GTD	4GR31
3/8"-24	1 1/4 in	2 15/16 in	H3	Greenfield Threading	15J776
3/8"-24	1 1/4 in	2 15/16 in	H3	Widia GTD	4AHW1
7/16"-20	7/8 in	3 3/32 in	H3	Cleveland	435N03
7/16"-20	1 1/16 in	3 3/32 in	—	Widia GTD	4GR39
7/16"-20	1 1/16 in	3 3/32 in	H3	Greenfield Threading	15J778
7/16"-20	1 1/16 in	3 3/32 in	H3	Westward	5PXL0
7/16"-20	1 1/16 in	3 3/32 in	H3	Widia GTD	4AHW9
1/2"-20	1 5/16 in	3 3/8 in	H3	Cleveland	435N73
1/2"-20	1 23/32 in	3 3/8 in	—	Widia GTD	4GR47
1/2"-20	1 23/32 in	3 3/8 in	H3	Greenfield Threading	15J780
1/2"-20	1 23/32 in	3 3/8 in	H3	Westward	5PXL2
1/2"-20	1 23/32 in	3 3/8 in	H3	Widia GTD	4AHX7
9/16"-18	1 23/32 in	3 13/32 in	—	Widia GTD	4GR55
9/16"-18	1	3 13/32 in	H3	Cleveland	435N89
9/16"-18	1 23/32 in	3 13/32 in	H3	Greenfield Threading	15J782
9/16"-18	1 23/32 in	3 13/32 in	H3	Widia GTD	4AKC5
5/8"-18	1 9/16 in	3 13/16 in	—	Widia GTD	4GR63
5/8"-18	1 5/64 in	3 13/16 in	H3	Cleveland	435N99
5/8"-18	1 1/16 in	3 13/16 in	H3	Greenfield Threading	15J784

Tap Thread Size	Thread Length	Overall Length	Pitch Diameter Limit	Brand	Item No.
3/8"-18	1 1/16 in	3 13/16 in	H3	Widia GTD	4AKF3
1/16"-16	1 1/16 in	4 1/2 in	H3	Greenfield Threading	15J786
3/4"-16	1 7/32 in	4 1/4 in	H3	Cleveland	435P28
3/4"-16	2 in	4 1/4 in	—	Widia GTD	4GR71
3/4"-16	2 in	4 1/4 in	H3	Greenfield Threading	15J788
3/4"-16	2 in	4 1/4 in	H3	Westward	5TVY8
3/4"-16	2 in	4 1/4 in	H3	Widia GTD	4AKH1
7/8"-14	2 7/32 in	4 11/16 in	2B	Widia GTD	53MN66
7/8"-14	2 7/32 in	4 11/16 in	H4	Cleveland	435P42
7/8"-14	2 7/32 in	4 11/16 in	H4	Greenfield Threading	15J790
7/8"-14	2 7/32 in	4 11/16 in	H4	Westward	5TVZ0
7/8"-14	2 7/32 in	4 11/16 in	H4	Widia GTD	1C923
1"-12	2 1/2 in	5 1/8 in	2B	Widia GTD	53MN63
1"-12	2 1/2 in	5 1/8 in	H4	Widia GTD	4GZ76
1 1/8"-12	2 9/16 in	5 7/16 in	H4	Widia GTD	4GZ91
4 Flute, UNS					
3/16"-24	7/8 in	2 3/8 in	2B	Widia GTD	53MN67
1/16"-11	1 1/16 in	4 1/2 in	H3	Cle-Line	407D54
1/16"-16	1 1/16 in	4 1/2 in	H3	Cle-Line	407D55
1/16"-16	1 5/64 in	4 1/2 in	H3	Cleveland	435P15
1/16"-11	1 5/64 in	4 1/2 in	H3	Cleveland	435P11
1"-14	2 1/2 in	5 1/8 in	H4	Cleveland	435P56
1"-14	2 1/2 in	5 1/8 in	H4	Greenfield Threading	15J792
1"-14	2 1/2 in	5 1/8 in	H4	Widia GTD	53ML60
6 Flute, UNF					
1 1/4"-12	2 9/16 in	5 3/4 in	H4	Widia GTD	4GZ99
1 1/2"-12	3 in	6 3/8 in	H4	Widia GTD	4HF16
1 3/8"-12	3 in	6 1/4 in	H4	Widia GTD	53ML52
Right Hand, TIN-Coated, High-Speed Steel					
3 Flute, Metric					
M2.5-0.45	12.70 mm	46.04 mm	D3	Greenfield Threading	434Y81
M2-0.40	11.11 mm	44.45 mm	D3	Greenfield Threading	434Y80
M3-0.50	7.87 mm	49.28 mm	D3	Greenfield Threading	434Y82
3 Flute, UNC					
#2-56	7/16 in	1 3/4 in	H2	Greenfield Threading	53PW29
#3-48	1/2 in	1 13/16 in	H2	Greenfield Threading	434Y92
#4-40	5/8 in	1 7/8 in	H2	Greenfield Threading	53PW18
#5-40	5/8 in	1 5/8 in	H2	Greenfield Threading	53PW12
#6-32	3/4 in	2 in	H3	Greenfield Threading	53PW10
3 Flute, UNF					
#3-56	1/2 in	1 13/16 in	H2	Greenfield Threading	434Y93
#4-48	5/8 in	1 7/8 in	H2	Greenfield Threading	53PW17
#5-44	5/8 in	1 5/8 in	H2	Greenfield Threading	53PW11
#6-40	3/4 in	2 in	H2	Greenfield Threading	53PW09
4 Flute, Metric					
M10-1.50	19.05 mm	74.68 mm	D6	Greenfield Threading	434Y87
M12-1.75	23.88 mm	85.85 mm	D6	Greenfield Threading	434Y88
M14-2.00	25.40 mm	91.19 mm	D7	Greenfield Threading	434Y89
M16-2.00	25.40 mm	96.77 mm	D7	Greenfield Threading	434Y90
M4-0.70	9.65 mm	54.10 mm	D4	Greenfield Threading	434Y83
M5-0.80	12.70 mm	60.45 mm	D4	Greenfield Threading	434Y84
M6-1.00	16.00 mm	63.50 mm	D5	Greenfield Threading	434Y85
M8-1.25	17.53 mm	69.09 mm	D5	Greenfield Threading	434Y86
4 Flute, UNC					
#10-24	1/2 in	2 3/8 in	H3	Greenfield Threading	53PW32
#12-24	1/2 in	2 3/8 in	H3	Greenfield Threading	53PW30
#8-32	3/8 in	2 1/8 in	H3	Greenfield Threading	53PW04
1/4"-20	5/8 in	2 1/2 in	H3	Greenfield Threading	53PW34
5/16"-18	1 1/16 in	2 23/32 in	H3	Greenfield Threading	53PW16
3/8"-16	3/4 in	2 15/16 in	H3	Greenfield Threading	53PW20
7/16"-14	7/8 in	3 3/8 in	H3	Greenfield Threading	53PW08
1/2"-13	1 5/16 in	3 3/8 in	H3	Greenfield Threading	53PW36
9/16"-12	1	3 13/32 in	H3	Greenfield Threading	53PW02
5/8"-11	1 5/64 in	3 13/16 in	H3	Greenfield Threading	53PW14
3/4"-10	1 1/32 in	4 1/4 in	H3	Greenfield Threading	53PW28
7/8"-9	2 7/32 in	4 11/16 in	H4	Greenfield Threading	53PW05
1"-8	2 1/2 in	5 1/8 in	H4	Greenfield Threading	53PW37
4 Flute, UNF					
#10-32	1/2 in	2 3/8 in	H3	Greenfield Threading	53PW31
#8-36	3/8 in	2 1/8 in	H2	Greenfield Threading	53PW03
1/4"-28	5/8 in	2 1/2 in	H3	Greenfield Threading	53PW33
5/16"-24	1 1/16 in	2 23/32 in	H3	Greenfield Threading	53PW15
3/8"-24	3/4 in	2 15/16 in	H3	Greenfield Threading	53PW19
7/16"-20	7/8 in	3 3/8 in	H3	Greenfield Threading	53PW07
1/2"-20	1 5/16 in	3 3/8 in	H3	Greenfield Threading	53PW35
5/8"-18	1 5/64 in	3 13/16 in	H3	Greenfield Threading	53PW13
3/4"-16	1 1/32 in	4 1/4 in	H3	Greenfield Threading	53PW27
7/8"-14	2 7/32 in	4 11/16 in	H4	Greenfield Threading	53PW06