



COLOR	GRADE
Gray	Super Fine
Blue	Very Fine
Green	Fine
Maroon	Medium
Brown	Coarse
Black	Extra Coarse

Surface Blending Discs

MERIT
we know abrasives

NORTON
SAINT-GOBAIN

3M **Scotch-Brite**

Use on right angle or vertical shaft grinders to remove surface defects, flashing, rust and corrosion, paint, or scale. Also good for cleaning molds, blending mill and tool marks, and imparting finishes.

Merit and Scotch-Brite—Aluminum oxide grit is excellent for finishing, cleaning, and light deburring; great for general purpose surface conditioning.

Norton Rapid Prep—Provide a smear-free finish, even on high nickel-content alloys; excellent for finishing and blending. Proprietary coating helps extend disc life.

Norton Vortex Rapid Prep—Proprietary aluminum oxide grain and coating help cut process times in half, and wear up to 4x longer. Provide a smear-free finish and will not load on aluminum and soft metals.

Scotch-Brite AL—Non-woven discs have open web construction for outstanding blending and finishing capabilities, and excellent loading resistance; last up to twice as long as standard discs.



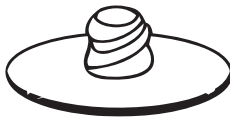
Hook and Loop Disc



TR Roll-On/Off



TS/TSM Turn-On/Off



TR (Type 3)
Roll-On/Off



TS/TSM (Type 2)
Turn-On/Off

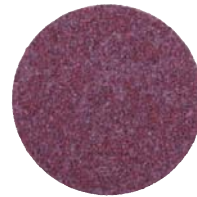
Disc Diameter	MERIT Item No.	NORTON RAPID PREP Item No.	NORTON VORTEX RAPID PREP Item No.	3M™ SCOTCH-BRITE™ Item No.	3M™ SCOTCH-BRITE™ AL Item No.
Hook and Loop					
Black					
2"	—	—	22PA98	—	—
3"	—	22PA66	22PC04	—	—
4 1/2"	32UX80	22PA74	22PC14	—	—
5"	32UX66	22PA80	22PC19	—	—
7"	32UX73	22PA85	22PC29	—	—
Blue					
2"	32UX85	22PA65	22PC03	477C48	45EL57
3"	32UX88	22PA70	22PC08	4ZR19	45EL58
4"	32UX91	2D456	22PC13	4ZR20	45EL59
4 1/2"	32UX83	22PA78	22PC18	477C56	45EL60
				—	476T07
5"	32UX69	2D459	22PC23	4ZR22	45EL61
				—	477C64
6"	32UX72	2D462	22PC28	1DAE2	—
	32UX76	2D465	22PC33	4ZR23	45EL63
7"	—	—	—	477C66	—
	—	—	—	477C69	—
8"	—	22PA92	22PC38	477C71	—
48"	—	—	—	477C60	—
Brown					
2"	32UX92	22PA62	22PA99	4ZR51	45EL38
3"	32UX86	22PA67	22PC05	4ZR13	45EL39
4"	32UX89	2D454	22PC10	4ZR49	45EL40
4 1/2"	32UX81	22PA75	22PC15	4ZR96	45EL41
5"	32UX67	2D457	22PC20	4ZP91	45EL43
6"	32UX70	2D460	22PC25	4ZR02	—
	32UX74	2D463	22PC30	4ZP92	45EL45
7"	—	—	—	477C65	476T08
8"	—	—	—	477C67	—
48"	—	—	—	4ZP93	—
	—	—	—	477C58	—
Gray					
2"	—	—	—	477C49	—
3"	—	—	—	477C50	—
4"	—	—	—	477C51	—
	—	—	—	477C54	—
4 1/2"	—	—	—	477C55	—
	—	—	—	477C57	—
5"	—	—	—	477C62	—
	—	—	—	477C68	—
7"	—	—	—	477C70	—
8"	—	—	—	477C72	—
48"	—	—	—	477C61	—
Green					
3"	—	22PA69	22PC07	—	—
4"	—	22PA73	22PC12	—	—
4 1/2"	—	22PA77	22PC17	—	—
5"	—	—	22PC22	—	—
7"	—	22PA86	22PC32	—	—
Maroon					
1 1/2"	—	—	—	—	477C46
2"	32UX84	22PA63	22PC01	4ZR52	45EL48
3"	—	22PA68	22PC06	4ZR14	45EL49
4"	32UX90	22PA72	22PC11	4ZR50	476T09
4 1/2"	—	—	—	477C53	—
	32UX82	22PA76	22PC16	4ZR95	45EL51

Disc Diameter	MERIT Item No.	NORTON RAPID PREP Item No.	NORTON VORTEX RAPID PREP Item No.	3M™ SCOTCH-BRITE™ Item No.	3M™ SCOTCH-BRITE™ AL Item No.
5"	32UX68	2D458	22PC21	42P84	45EL53
	—	—	—	477C63	—
6"	32UX71	2D461	22PC26	42R03	—
7"	32UX75	2D464	22PC31	42P86	45EL55
8"	—	—	—	42P89	—
14"	—	—	—	477C47	—
48"	—	—	—	477C59	—
TR Roll-On/Off					
Black					
2"	32UX57	22PC70	22PD21	—	—
3"	32UX40	22PC75	—	—	—
4"	—	—	22PD41	—	—
Blue					
1 1/2"	32UX56	—	22PD19	6RT44	45EL67
2"	32UX60	2D468	22PD29	4ZR33	45EL83
3"	32UX63	2D471	22PD39	4ZR37	45EL86
4"	32UX36	22PC88	22PD49	—	45EL68
Brown					
1 1/2"	32UX54	22PC62	22PD13	6RT42	45EL65
2"	32UX58	2D466	22PD23	4ZR35	45EL85
3"	32UX35	2D469	22PD33	4ZR39	45EL88
4"	—	22PC79	22PD43	—	45EL70
Gray					
2"	—	22PC71	—	4ZR32	—
3"	—	22PC76	—	4ZR36	—
Green					
2"	—	22PC73	22PD27	—	—
3"	—	22PC78	22PD37	—	—
4"	—	—	22PD47	—	—
Maroon					
1 1/2"	32UX55	—	22PD15	4ZR55	45EL66
2"	32UX59	2D467	22PD25	4ZR34	45EL84
3"	32UX62	2D470	22PD35	4ZR38	45EL87
4"	32UX39	22PC80	22PD45	4ZR68	45EL69
TS/TSM Turn-On/Off					
Blue					
1 1/2"	—	22PC67	22PD18	—	45EL95
2"	32UX42	4F799	—	6RZ13	45EL73
	—	—	—	4ZR76	45EL94
	—	—	—	6RZ17	45EL98
3"	32UX47	4F801	22PD38	4ZR79	45EL76
4"	—	—	—	—	45EL79
Brown					
1 1/2"	32UX65	22PC61	22PD12	—	45EL97
2"	—	—	—	4ZR74	45EL91
	32UX33	4F797	22PD22	6RZ10	45EL71
	—	—	—	6RZ12	45EL93
3"	32UX45	4F802	22PD32	4ZR77	45EL74
4"	32UX50	—	22PD42	—	45EL77
Maroon					
1 1/2"	32UX34	22PC63	22PD14	—	45EL96
2"	—	—	—	6RZ09	45EL90
	32UX41	4F798	22PD24	4ZR75	45EL72
	—	—	—	6RZ11	45EL92
3"	32UX46	4F800	22PD34	4ZR78	45EL75
4"	32UX51	22PC84	22PD44	—	45EL78

Grinding and Blending Discs



Scotch-Brite discs provide light grinding and blending with a single disc. 3M ceramic aluminum oxide abrasive blend yields a burr-free, paintable finish. 3M TN quick-change attachment system features a 5/8-11 metal mounting nut that threads on tool.



Disc Diameter	Abrasive Grade	Color	Max. RPM	Mfr. Model	Item No.
Scotch Brite TN Discs					
4 1/2 in	Coarse	Pink	12,000 RPM	61500292604	3TPN1
	Coarse	Blue	12,000 RPM	7000121108	3TPN2
5 in	Coarse	Pink	12,000 RPM	61500292620	3TPN3
	Coarse	Blue	12,000 RPM	7000121110	3TPN4
7 in	Coarse	Blue	8,600 RPM	7100115208	3TPN6

Disc Diameter	Abrasive Grade	Color	Max. RPM	Mfr. Model	Item No.
Scotch Brite Roloc TR Discs					
2 in	Coarse	Pink	25,000 RPM	7000046250	4YJY3
	Coarse	Blue	25,000 RPM	7000046251	4YJY4
3 in	Coarse	Pink	18,000 RPM	7100007318	4YJY5
	Coarse	Blue	18,000 RPM	7100009310	4YJY6