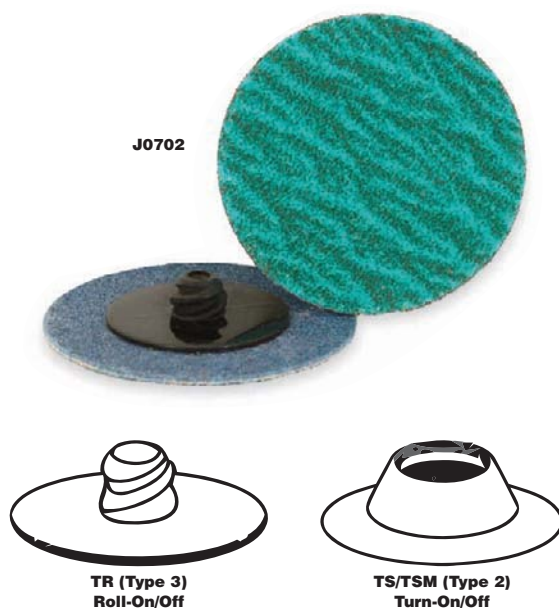


Find Back-Up Pads on page 2259.



High Performance Quick-Change Discs

■ Ceramic abrasive

Note: More sizes and styles are available; to see Grainger's full assortment of quick change discs, go to grainger.com/quickchangediscs.

3M 987C—Precision-shaped ceramic grain for fast cuts with less pressure. Grinding aid minimizes temperature for heat-sensitive alloys. Use on virtually all metals; ideal for stainless steel and nickel alloys. Fiber backing.

3M Cubitron II 947A—The precision-shaped coated ceramic grain is self-sharpening, for consistent, long-lasting performance that resists loading. Excellent for deburring, blending, cleaning, and finishing applications. X-weight poly-cotton backing.

3M Cubitron II 984F—A durable edge backing provides extended edge retention. Precision-shaped ceramic grain is self-sharpening and has a

grinding aid for cooler running, wet or dry. YF-weight polyester cloth backing.

ARC Abrasives, Inc. Predator—Premium blend of proprietary grains, plus a grinding aid, with heavy polyester backing. Ideal for grinding mild steel and carbon steel. Fast cut rate and long life. Y-weight cloth backing.

Norton R983—Ceramic grain with "supersize" grinding aid lubricant resists dulling, providing outstanding wear resistance and long-lasting cutting performance. Cloth backing.

Norton SG Blaze R980P—Improved ceramic aluminum oxide grain provides cool cut with fast cut rate. Durable polyester Y-weight backing. Treated with grinding aid for better part finish and integrity. Y-weight cloth backing.

Disc Diameter	►CHOOSE: Abrasive Grit	Max. RPM	Item No.	Pkg. Qty.
3M 987C				
TR System, Roll-On/Off				
2 in	36,60,80	25,000 RPM	J2629	50
3 in	36,60,80	20,000 RPM	J2631	50



Heavy-Duty Quick-Change Cloth Discs

■ Zirconia alumina abrasive

Note: More sizes and styles are available; to see Grainger's full assortment of quick change discs, go to grainger.com/quickchangediscs

ARC Zirc Plus—Self-sharpening zirconia alumina grain offers a consistent removal rate and features an additional grinding aid to reduce heat. Ideal for use on stainless and other heat-sensitive metals.

NorZon BlueFire—Self-sharpening zirconia alumina abrasive provides cooler cutting action and longer disc life than aluminum oxide. Heavy Y-weight backing. Great for grinding and deburring stainless steel.

Disc Diameter	►CHOOSE: Grit	Max. RPM	Item No.	Pkg. Qty.
TR System, Roll-On/Off				
ARC Zirc Plus				
2 in	36, 50, 60, 80, 120	25,000 RPM	J0702	25
3 in	36, 50, 60, 80, 120	20,000 RPM	J0705	25
NorZon BlueFire				
1½ in	60, 80	30,000 RPM	J0814	100
2 in	24, 36, 50, 60, 80	25,000 RPM	J0822	25
3 in	24, 36, 50, 60, 80	20,000 RPM	J0830	25
TS System, Turn-On/Off				
NorZon BlueFire				
1 in	60, 80	30,000 RPM	J0807	100
1½ in	36, 60, 80	30,000 RPM	J0815	100
2 in	24, 36, 50, 60, 80	25,000 RPM	J0823	25
3 in	24, 36, 50, 60, 80	20,000 RPM	J0831	25
4 in	36, 50, 80	12,000 RPM	J0832	25

Disc Diameter	►CHOOSE: Abrasive Grit	Max. RPM	Item No.	Pkg. Qty.
4 in	36,60,80	12,000 RPM	J2633	25
TSM System, Turn-On/Off				
2 in	36,60,80	25,000 RPM	J2630	50
3 in	36,60,80	20,000 RPM	J2632	50
3M Cubitron II 947A				
TR System, Roll-On/Off				
1½ in	40,60,80,120	30,000 RPM	J4651	1
2 in	40,60,80,120	25,000 RPM	J4652	1
3 in	40,60,80,120	20,000 RPM	J4653	1
4 in	40	12,000 RPM	45EL08	1
4 in	60	12,000 RPM	45EL16	1
4 in	120	12,000 RPM	45EL32	1
TSM System, Turn-On/Off				
1½ in	40,60,80,120	30,000 RPM	J4655	1
2 in	40,60,80	25,000 RPM	J4656	1
2 in	120	25,000 RPM	J4652	1
3 in	40,60,80,120	20,000 RPM	J4657	1
4 in	40,60,80,120	12,000 RPM	J4658	1
3M Cubitron II 984A				
TR System, Roll-On/Off				
2 in	36,60,80	25,000 RPM	J0692	50
TSM System, Turn-On/Off				
1½ in	36,60,80	30,000 RPM	J0689	50
3M Cubitron II 984F				
TR System, Roll-On/Off				
1½ in	36,60,80	30,000 RPM	J0688	50
2 in	36,60,80	20,000 RPM	J0696	50
4 in	36,60,80	12,000 RPM	J0698	25
TSM System, Turn-On/Off				
2 in	36,60,80	25,000 RPM	J0693	50
3 in	36,60,80	20,000 RPM	J0697	50
ARC Predator				
TR System, Roll-On/Off				
1 in	60,100	40,000 RPM	J0706	100
1½ in	24,40,50,60,80,120	30,000 RPM	J0709	100
2 in	24,36,40,50,60,80,100,120	30,000 RPM	J0713	100
3 in	24,36,40,50,60,80,100,120	20,000 RPM	J0717	50
4 in	24,36,40,50,60,80,100,120	10,000 RPM	J0721	25
TS System, Turn-On/Off				
1 in	36,120	40,000 RPM	J0707	100
1½ in	24,36	25,000 RPM	J0711	100
1½ in	50,60,80,100	30,000 RPM	J0711	100
3 in	24,36,40,50,60,80,100,120	20,000 RPM	J0719	50
4 in	24,36,60,80,120	10,000 RPM	J0723	25
Norton R983				
TR Roll-On/Off				
1½ in	50	30,000 RPM	J6526	1
TS/TSM Turn-On/Off				
3 in	80	30,000	J6525	1
Norton Red Heat R983				
TR Roll-On/Off				
2 in	36,50,60,80,120	30,000 RPM	J6527	1
3 in	36,80	30,000 RPM	J6528	1
TS/TSM Turn-On/Off				
2 in	120	30,000 RPM	J6524	1
3 in	36	30,000 RPM	J6525	1
Norton SG Blaze R980P				
TR System, Roll-On/Off				
1½ in	36,50,60,80	30,000 RPM	J0810	100
2 in	36,50,60,80	25,000 RPM	J0818	25
3 in	36,50,60,80	20,000 RPM	J0826	25
TS System, Turn-On/Off				
1½ in	36,50,60,80	25,000 RPM	J0812	100
2 in	36,50,60,80	25,000 RPM	J0820	25
3 in	36,50,60,80	20,000 RPM	J0828	25