

1-800-GRAINGER (472-4643)

For more information on Drill Bits, see page 2239.



WXL Finish
34YV02



Extended-Length Cobalt Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Brand	Item No.
Straw/Bronze Finish, Spiral Flute, Non-Coolant Through, Straight Shank						
135° Point Angle, Split Point						
#10	0.1935	2 1/8 in	3/8 in	6 in	Cleveland	407F62
#20	0.1610	2 1/8 in	5/32 in	6 in	Cleveland	407F66
#21	0.1590	2 in	5/32 in	6 in	Cleveland	439D58
#29	0.1360	1 3/4 in	1/8 in	6 in	Cleveland	439D25
#30	0.1285	1 3/4 in	1/8 in	6 in	Cleveland	407F69
#40	0.0980	1 3/4 in	3/32 in	6 in	Cleveland	407F70
3/32 in	0.0938	1 1/4 in	3/32 in	6 in	Cleveland	439D14
7/64 in	0.1094	1 1/2 in	7/64 in	6 in	Cleveland	439D20
1/8 in	0.1250	1 3/4 in	1/8 in	6 in	Cleveland	407F56
1/8 in	0.1250	1 3/4 in	1/8 in	12 in	Cleveland	439D52
9/32 in	0.1563	2 in	9/32 in	6 in	Cleveland	407F57
11/64 in	0.1719	2 1/8 in	11/64 in	12 in	Cleveland	439D61
3/16 in	0.1875	2 3/8 in	3/16 in	6 in	Cleveland	407F58
19/64 in	0.2031	2 1/8 in	19/64 in	6 in	Cleveland	439D42
7/32 in	0.2188	2 1/2 in	7/32 in	6 in	Cleveland	407F59
19/64 in	0.2344	2 3/4 in	19/64 in	12 in	Cleveland	439D69
1/4 in	0.2500	2 3/4 in	1/4 in	6 in	Cleveland	407F60
1/4 in	0.2500	2 3/4 in	1/4 in	12 in	Cleveland	439D70
WXL Finish, Fast Spiral Flute, Non-Coolant Through, Straight Shank						
120° Point Angle, R Thinning Point						
7/64 in	0.1094	40.00 mm	7/64 in	90.00 mm	OSG	34YV02
3.00 mm	0.1181	70.00 mm	3.00 mm	120.00 mm	OSG	34YX52
120° Point Angle, X Thinning Point						
3/16 in	0.1875	110.00 mm	3/16 in	170.00 mm	OSG	34YX35
1/2 in	0.2188	128.00 mm	1/2 in	185.00 mm	OSG	34YX37
1/4 in	0.2500	146.00 mm	1/4 in	200.00 mm	OSG	34YX39
3/16 in	0.3125	184.00 mm	3/16 in	255.00 mm	OSG	34YX77
3/8 in	0.3750	172.00 mm	3/8 in	240.00 mm	OSG	34YW81
3/8 in	0.3750	220.00 mm	3/8 in	290.00 mm	OSG	34YX81
7/16 in	0.4375	155.00 mm	7/16 in	215.00 mm	OSG	34YW01
7/16 in	0.4375	255.00 mm	7/16 in	350.00 mm	OSG	34YX85
1/2 in	0.5000	160.00 mm	1/2 in	220.00 mm	OSG	34YW02
1/2 in	0.5000	230.00 mm	1/2 in	310.00 mm	OSG	34YX22
10.00 mm	0.3937	230.00 mm	10.00 mm	300.00 mm	OSG	34YX99



Straw/Bronze Finish
494N65



Hex-Shank Cobalt Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Brand	Item No.
Black Oxide Finish, Spiral Flute, Non-Coolant Through, Hex Shank						
135° Point Angle, Split Point						
1/16 in	0.0625	1 3/8 in	1/16 in	1 2 3/8 in	DeWalt	45CY83
3/64 in	0.0781	1 in	3/64 in	2 in	DeWalt	45CY84
9/32 in	0.0938	1 3/8 in	9/32 in	2 3/8 in	DeWalt	45CY85
7/64 in	0.1094	1 1/2 in	7/64 in	2 1/2 in	DeWalt	45CY86
3/8 in	0.125	1 1/8 in	3/8 in	2 3/8 in	DeWalt	45CY87
9/64 in	0.1406	1 3/8 in	9/64 in	2 3/8 in	DeWalt	45CY88
5/32 in	0.1563	1 3/8 in	5/32 in	3 3/8 in	DeWalt	45CY89
11/64 in	0.1719	1 3/8 in	11/64 in	3 3/8 in	DeWalt	45CY90
13/64 in	0.2031	1 13/16 in	13/64 in	3 13/16 in	DeWalt	45CY92
7/32 in	0.2188	1 7/8 in	7/32 in	3 1/8 in	DeWalt	45CY93
19/64 in	0.2344	2 in	19/64 in	3 29/32 in	DeWalt	45CY94
1/4 in	0.25	2 3/8 in	1/4 in	4 in	DeWalt	45CY95
3/16 in	0.3125	2 3/8 in	3/16 in	4 1/2 in	DeWalt	45CY96
3/8 in	0.375	3 3/8 in	3/8 in	5 in	DeWalt	45CY97
7/16 in	0.4375	4 in	7/16 in	5 3/4 in	DeWalt	45CY98
1/2 in	0.5	3 7/8 in	1/2 in	6 3/8 in	DeWalt	45CY99
Straw/Bronze Finish, Spiral Flute, Non-Coolant Through, Hex Shank						
118° Point Angle, Split Point						
3/16 in	0.1875	2 in	3/16 in	3 1/2 in	Cle-Line	494N65
19/64 in	0.2031	2 1/8 in	19/64 in	3 5/8 in	Cle-Line	494N66
7/32 in	0.2188	2 3/8 in	7/32 in	3 3/4 in	Cle-Line	494N67
1/4 in	0.25	2 7/8 in	1/4 in	4 in	Cle-Line	494N69
11/64 in	0.2656	2 3/8 in	11/64 in	4 1/8 in	Cle-Line	494N70
3/16 in	0.3125	2 1/8 in	3/16 in	4 1/2 in	Cle-Line	494N73
11/32 in	0.3438	3 3/8 in	11/32 in	4 3/4 in	Cle-Line	494N75
3/8 in	0.375	3 7/8 in	3/8 in	5 in	Cle-Line	494N77
29/64 in	0.3906	3 3/8 in	29/64 in	5 1/8 in	Cle-Line	494N78
13/32 in	0.4063	3 11/16 in	13/32 in	5 1/4 in	Cle-Line	494N79
27/64 in	0.4219	3 3/4 in	27/64 in	5 3/8 in	Cle-Line	494N80
7/16 in	0.4375	3 1/8 in	7/16 in	5 1/2 in	Cle-Line	494N81
31/64 in	0.4844	4 3/8 in	31/64 in	5 7/8 in	Cle-Line	494N84
1/2 in	0.5	4 3/8 in	1/2 in	6 in	Cle-Line	494N85



Self-Centering Point
40TK55



Extended-Length Carbide Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Item No.
TiAlN-AICrN Finish, Spiral Flute, Coolant Through, Straight Shank					
140° Point Angle, Self-Centering Point					
7/32 in	0.2188	4 29/32 in	6.00 mm	6 19/64 in	40TK54
1/4 in	0.2500	5 3/8 in	8.00 mm	6 7/8 in	40TK57
1/4 in	0.2500	6 3/8 in	8.00 mm	7 59/64 in	40TK97
9/32 in	0.2813	5 3/32 in	8.00 mm	7 7/8 in	40TK61
1/2 in	0.5000	12 1/8 in	14.00 mm	14 3/64 in	40TL18
5.80-mm	0.2283	120.00 mm	6.00 mm	160.00 mm	40TK55
6.00-mm	0.2362	120.00 mm	6.00 mm	160.00 mm	40TK56
6.00-mm	0.2362	144.00 mm	6.00 mm	182.00 mm	40TK95
6.50-mm	0.2559	135.00 mm	8.00 mm	175.00 mm	40TK58
6.80-mm	0.2677	135.00 mm	8.00 mm	175.00 mm	40TK59
7.00-mm	0.2756	135.00 mm	8.00 mm	175.00 mm	40TK60
7.40-mm	0.2913	152.00 mm	8.00 mm	192.00 mm	40TK62
7.50-mm	0.2953	152.00 mm	8.00 mm	192.00 mm	40TK63
140° Point Angle, Split Point					
1/4 in	0.1250	4 1/4 in	4.00 mm	5 19/64 in	53AX13
3/16 in	0.1875	3 1/4 in	6.00 mm	4 3/4 in	53AW31
1/4 in	0.2500	7 5/8 in	8.00 mm	9 1/8 in	53AX20
11/32 in	0.3438	5 29/64 in	10.00 mm	7 3/4 in	53AR44
9/16 in	0.5625	8 3/8 in	16.00 mm	10 1/2 in	53AT60
5.30-mm	0.2087	83.00 mm	6.00 mm	121.00 mm	53AW37



Titanium Finish
53DM52



Hex-Shank High-Speed Steel Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Impact Rated	Brand	Item No.
Black Oxide Finish, Spiral Flute, Non-Coolant Through, Hex Shank							
135° Point Angle, Split Point							
1/16 in	0.0625	1/8 in	1/16 in	1 7/8 in	No	DeWalt	5TG10
1/8 in	0.125	1 9/16 in	1/8 in	2 3/4 in	No	DeWalt	5TG11
3/16 in	0.1875	2 19/64 in	3/16 in	3 1/2 in	—	DeWalt	5TG12
1/4 in	0.25	2 3/4 in	1/4 in	4 in	No	DeWalt	5TG13
3/8 in	0.3125	3 3/8 in	3/8 in	4 1/2 in	No	DeWalt	5TG14
7/16 in	0.4375	4 3/8 in	7/16 in	5 3/4 in	No	DeWalt	5TG16
Finish, Spiral Flute, Non-Coolant Through, Hex Shank							
135° Point Angle, Split Point							
3/8 in	0.375	2 1/8 in	1/4 in	4 5/8 in	Yes	Milwaukee	45KM88
TiN Finish, Spiral Flute, Non-Coolant Through, Hex Shank							
135° Point Angle, Split Point							
1/8 in	0.125	1 1/2 in	1/4 in	2 3/4 in	Yes	Bosch	48XY27
9/64 in	0.1406	1 7/8 in	1/4 in	2 7/8 in	Yes	Bosch	48XY28
5/32 in	0.1563	2 1/8 in	1/4 in	3 1/8 in	Yes	Bosch	48XY29
3/16 in	0.1875	2 in	1/4 in	3 1/2 in	Yes	Bosch	48XY31
7/32 in	0.2188	2 3/4 in	1/4 in	3 3/4 in	Yes	Bosch	48XY33
1/4 in	0.25	2 1/2 in	1/4 in	4 in	Yes	Bosch	48XY34
3/8 in	0.375	3 1/2 in	1/4 in	5 in	Yes	Bosch	48XY36
Titanium Finish, Spiral Flute, Non-Coolant Through, Hex Shank							
135° Point Angle, Split Point							
1/16 in	0.0625	9/8 in	1/4 in	2 1/4 in	Yes	Milwaukee	45KM68
3/64 in	0.0781	3/8 in	1/4 in	2 1/2 in	Yes	Milwaukee	45KM69
9/32 in	0.0938	1 1/8 in	1/4 in	2 3/8 in	Yes	Milwaukee	45KM70
7/64 in	0.1094	7/8 in	1/4 in	2 1/2 in	Yes	Milwaukee	45KM71
1/8 in	0.125	7/8 in	1/4 in	2 19/32 in	Yes	Milwaukee	45KM72
3/8 in	0.125	1 3/4 in	3/8 in	2 3/4 in	Yes	Bosch	53DM52
9/64 in	0.1406	1 3/8 in	1/4 in	2 3/8 in	Yes	Milwaukee	45KM73
5/32 in	0.1563	1 in	1/4 in	2 3/8 in	Yes	Milwaukee	45KM74
11/64 in	0.1719	1 1/8 in	1/4 in	2 3/8 in	Yes	Milwaukee	45KM75
3/16 in	0.1875	2 1/8 in	1/4 in	3 in	Yes	Milwaukee	45KM76
13/64 in	0.1875	2 1/8 in	1/4 in	3 1/2 in	Yes	Bosch	53DM56
13/64 in	0.2031	1 3/4 in	1/4 in	3 1/2 in	Yes	Milwaukee	45KM77
7/32 in	0.2188	2 1/4 in	1/4 in	4 1/8 in	Yes	Milwaukee	45KM78
19/64 in	0.2344	2 5/8 in	19/64 in	3 7/8 in	No	Milwaukee	45L155
19/64 in	0.2344	2 5/8 in	19/64 in	4 1/8 in	Yes	Milwaukee	45KM79
1/4 in	0.25	2 7/8 in	1/4 in	4 1/8 in	Yes	Milwaukee	45KM80
3/8 in	0.375	3 in	3/8 in	4 in	Yes	Bosch	53DM59
11/64 in	0.2656	2 1/8 in	1/4 in	4 1/4 in	Yes	Milwaukee	45KM81
9/32 in	0.2813	2 1/2 in	1/4 in	4 1/4 in	Yes	Milwaukee	45KM82
5/32 in	0.2813	2 5/8 in	5/32 in	4 1/4 in	No	Milwaukee	45L156
19/64 in	0.2969	3 1/8 in	19/64 in	4 3/8 in	No	Milwaukee	45L157
3/16 in	0.3125	2 3/8 in	1/4 in	4 1/2 in	Yes	Milwaukee	45KM84
21/64 in	0.3281	2 1/2 in	1/4 in	4 1/2 in	Yes	Milwaukee	45KM85
23/64 in	0.3594	3 1/2 in	23/64 in	4 7/8 in	No	Milwaukee	45L158
25/64 in	0.3906	2 15/16 in	1/4 in	4 29/32 in	Yes	Milwaukee	45KM89
25/64 in	0.3906	3 3/4 in	25/64 in	5 1/8 in	No	Milwaukee	45L159
13/32 in	0.4063	3 in	1/4 in	4 29/32 in	Yes	Milwaukee	45KM90
27/64 in	0.4219	3 15/16 in	27/64 in	5 3/8 in	No	Milwaukee	45L160
7/16 in	0.4375	3 1/8 in					