

1-800-GRAINGER (472-4643)

For more information on Drill Bits, see page 2239.

High Speed Steel
45KM96



Hex-Shank Drill Bit Sets

- Right-hand cutting direction
- TiN coating



| Number of Drill Bits | Smallest Drill Bit Size | Largest Drill Bit Size | Flute Type | Drill Bit Case Type | Brand | Item No. |
|---|-------------------------|------------------------|------------|---------------------|-----------|----------|
| High Speed Steel | | | | | | |
| 135° Point Angle, Conventional Point | | | | | | |
| 5 | ¼ in | ¾ in | Spiral | Plastic | Bosch | 53DM64 |
| 9 | ⅜ in | ⅞ in | Spiral | Plastic | Bosch | 53DM95 |
| 135° Point Angle, Split Point | | | | | | |
| 10 | ⅜ in | ½ in | Parabolic | Box | Milwaukee | 415H88 |
| 15 | ⅞ in | ¾ in | Parabolic | Box | Milwaukee | 45KM95 |
| 23 | ⅞ in | ¾ in | Parabolic | Box | Milwaukee | 45KM96 |
| 29 | ⅞ in | ½ in | Parabolic | Box | Milwaukee | 45KM97 |



Reduced-Shank Drill Bit Sets

- Right-hand cutting direction



| Number of Drill Bits | Smallest Drill Bit Size | Largest Drill Bit Size | Finish | Flute Type | Drill Bit Case Type | Brand | Item No. |
|---|-------------------------|------------------------|--------------|------------|---------------------|-----------------|----------|
| High Speed Steel | | | | | | | |
| 118° Point Angle, Conventional Point | | | | | | | |
| 5 | ¼ in | ½ in | Black Oxide | Spiral | Metal Index | Chicago-Latrobe | 6WUA2 |
| 8 | ⅞ in | 1 in | Black Oxide | — | Metal Index | Cle-Line | 50AY59 |
| 8 | ⅞ in | 1 in | Black Oxide | — | Metal Index | Cle-Line | 50AT92 |
| 8 | ⅞ in | 1 in | Black Oxide | Spiral | Metal Index | Chicago-Latrobe | 1V691 |
| 8 | ⅞ in | 1 in | Black Oxide | Spiral | Metal Index | Cle-Line | 1AD50 |
| 8 | ⅞ in | 1 in | Black Oxide | Spiral | Metal Index | Westward | 4UM96 |
| 8 | ⅞ in | 1 in | Black Oxide | Spiral | Plastic Pouch | Chicago-Latrobe | 1U194 |
| 16 | 1/32 in | 1 in | Black Oxide | Spiral | Plastic Pouch | Chicago-Latrobe | 6WUC0 |
| 33 | ½ in | 1 in | Black Oxide | Spiral | Metal Index | Chicago-Latrobe | 6WUA9 |
| 118° Point Angle, Split Point | | | | | | | |
| 8 | ⅞ in | 1 in | Black Oxide | — | Metal | Cle-Line | 50AY16 |
| 8 | ⅞ in | 1 in | Black Oxide | Spiral | Plastic Pouch | Chicago-Latrobe | 1V693 |
| 8 | ⅞ in | 1 in | Straw/Bronze | Spiral | Metal Index | Chicago-Latrobe | 2VTE4 |
| 135° Point Angle, Split Point | | | | | | | |
| 18 | ⅞ in | ¾ in | Black & Gold | — | Box | IRWIN | 3UME8 |



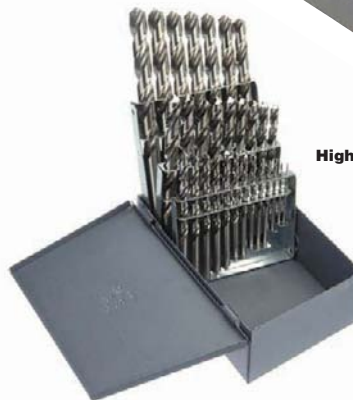
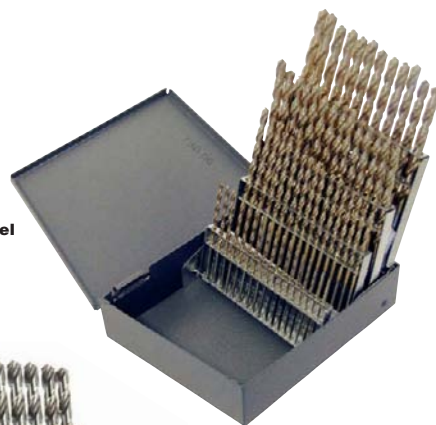
Mechanics-Length Drill Bit Sets

- Right-hand cutting direction
- Spiral flute



| Number of Drill Bits | Smallest Drill Bit Size | Largest Drill Bit Size | Finish | Drill Bit Case Type | Brand | Item No. |
|--------------------------------------|-------------------------|------------------------|--------------|---------------------|----------|----------|
| High Speed Steel | | | | | | |
| 135° Point Angle, Split Point | | | | | | |
| 4 | ⅞ in | ¼ in | Black Oxide | Metal Index | Cle-Line | 439H34 |
| 6 | ⅞ in | ¾ in | Black Oxide | Metal Index | Cle-Line | 439H33 |
| 11 | 1.00 mm | 6.00 mm | Black Oxide | Metal Index | Cle-Line | 50AX70 |
| 13 | ⅞ in | ¼ in | Black Oxide | Metal | Cle-Line | 50AX94 |
| 15 | ⅞ in | ½ in | Black & Gold | Metal Index | Westward | 5UDP6 |
| 15 | ⅞ in | ½ in | Black Oxide | Metal Index | Cle-Line | 4GB65 |
| 21 | ⅞ in | ¾ in | Black Oxide | Metal | Cle-Line | 50AX95 |
| 29 | ⅞ in | ½ in | Black Oxide | Metal Index | Cle-Line | 4GB64 |
| 29 | ⅞ in | ½ in | Black Oxide | Round Plastic Index | Cle-Line | 36XE46 |

Cobalt Steel
6WUC3



High Speed Steel
1U135



Screw-Machine-Length Drill Bit Sets

- Right-hand cutting direction
- Spiral flute



Solid Carbide
45YJ57

| Number of Drill Bits | Smallest Drill Bit Size | Largest Drill Bit Size | Finish | Drill Bit Case Type | Brand | Item No. |
|---|-------------------------|------------------------|--------------|---------------------|-----------------|----------|
| Cobalt Steel | | | | | | |
| 135° Point Angle, Split Point | | | | | | |
| 26 | A | Z | Straw/Bronze | Metal Index | Chicago-Latrobe | 6WUC4 |
| 60 | #60 | #1 | Straw/Bronze | Metal Index | Chicago-Latrobe | 6WUC3 |
| High Speed Steel | | | | | | |
| 118° Point Angle, Conventional Point | | | | | | |
| 26 | A | Z | Bright | Metal Index | Cleveland | 439K51 |
| 29 | ⅞ in | ½ in | Bright | Metal Index | Cleveland | 439K50 |
| 135° Point Angle, Conventional Point | | | | | | |
| 26 | A | Z | Bright | Metal Index | Chicago-Latrobe | 6WUE8 |
| 29 | ⅞ in | ½ in | Bright | Metal Index | Chicago-Latrobe | 6WUE7 |
| 60 | #60 | #1 | Bright | Metal Index | Chicago-Latrobe | 6WUE9 |
| 135° Point Angle, Split Point | | | | | | |
| 15 | ⅞ in | ½ in | Black Oxide | Metal Index | Chicago-Latrobe | 6WUE2 |
| 15 | ⅞ in | ½ in | Bright | Metal Index | Cleveland | 440A14 |
| 21 | ⅞ in | ¾ in | Black Oxide | — | Westward | 2UFD2 |
| 21 | ⅞ in | ¾ in | Black Oxide | Metal Index | Chicago-Latrobe | 1V689 |
| 21 | ⅞ in | ¾ in | Bright | Metal Index | Cleveland | 440A13 |
| 29 | ⅞ in | ½ in | Black Oxide | Metal Index | Chicago-Latrobe | 1U135 |
| 29 | ⅞ in | ½ in | Black Oxide | Metal Index | Cle-Line | 4AK21 |
| 29 | ⅞ in | ½ in | Black Oxide | Metal Index | Westward | 401J97 |
| 29 | ⅞ in | ½ in | Bright | Metal Index | Cleveland | 440A12 |
| 29 | ⅞ in | ½ in | TiN | Metal Index | Chicago-Latrobe | 6WUA1 |
| 60 | #60 | #1 | Black Oxide | — | Westward | 5UDP5 |
| 60 | #60 | #1 | Black Oxide | Metal Index | Chicago-Latrobe | 1V708 |
| 60 | #60 | #1 | Black Oxide | Metal Index | Cle-Line | 4AK22 |
| Solid Carbide | | | | | | |
| 135° Point Angle, 4 Facet Point | | | | | | |
| 15 | ⅞ in | ½ in | Bright | Box | — | 45YJ45 |
| 15 | ⅞ in | ½ in | TiN | Box | — | 45YJ57 |
| 21 | ⅞ in | ¾ in | AlTiN | Box | — | 45YJ58 |
| 21 | ⅞ in | ¾ in | Bright | Box | — | 45YJ46 |
| 24 | 1.00 mm | 12.50 mm | AlTiN | Box | — | 45YJ59 |
| 24 | 1.00 mm | 12.50 mm | Bright | Box | — | 45YJ47 |
| 29 | ⅞ in | ½ in | AlTiN | Box | — | 45YJ60 |
| 29 | ⅞ in | ½ in | TiN | Box | — | 45YJ48 |