



Milling Accessories

■ For Starter Kit contents, see Grainger.com



Description	Item No.
Starter Kits	
29-Pc. Milling Machine Starter Kit	4LEX9
99-Pc. Milling Machine Starter Kit	4LEY1
End Mill Kits	
10-Pc. HSS End Mill Set, Includes (10) 4-Flute Single End Mills and Case, $\frac{3}{16}$ " To $\frac{3}{4}$ " Cap.	16N203
20-Pc. HSS End Mill Set, Includes (10) 2-Flute Single End Mills, (10) 4-Flute Single End Mills and Case, $\frac{3}{16}$ " To $\frac{3}{4}$ " Cap.	16N204
Collet Sets	
12-Pc. ER22-R8 Collet Set, $\frac{3}{32}$ " to $\frac{3}{4}$ "	11A471
12-Pc. R8 Collet Set, $\frac{1}{8}$ ", $\frac{3}{16}$ ", $\frac{1}{4}$ ", $\frac{5}{16}$ ", $\frac{3}{8}$ ", $\frac{7}{16}$ ", $\frac{1}{2}$ ", $\frac{9}{16}$ ", $\frac{5}{8}$ ", $\frac{11}{16}$ ", $\frac{3}{4}$ " Cap.	5PZP0
Milling Accessories	
5-Axis Multi-Position Work Stop; Fits $\frac{5}{8}$ " Table Slots	4LEX8
Polycarbonate Drill Press Guard	36FX30
Machine Tool Coolant Pump	11A473



Starter Kit
4LEX9



Metal Turning
446W85



Turning Lathes
42W779



Wood Turning
45AW38



Lathes

Swing Distance Over Bed (in.)	Between Centers (in.)	Swing In Gap (in.)	Compound Travel (in.)	Carriage Travel (in.)	Cross Travel (in.)	Spindle Bore (in.)	No. of Spindle Speeds	Spindle Speed (rpm)	Tailstock Travel (in.)	Tailstock Taper	Longitudinal Feed Rates	Motor HP	Phase	Voltage	Brand	Mfr. Model	Item No.
Metal Turning Lathes																	
8	12	—	2 1/4	10 1/2	4	3/4	Variable	150-2500	2	MT2	0.004-0.008	1/2	Single	115V AC	Dayton	53UH16	53UH16
	21 1/2	—	4 1/4	21 1/2	4 3/4	1 1/4	6	125-2000	2 1/2	MT2	0.002 a 0.055	1	Single	115V AC	Dayton	48WE43	48WE43
9 1/2	21 1/2	—	4 1/4	17	4 3/4	1	6	150-2400	2 1/2	MT2	0.003-0.016	1	Single	115V AC	Dayton	53UH17	53UH17
	20 1/2	—	4 1/4	17	4 3/4	1	6	120-3600 / 150-2400	2 1/2	MT2	0.003-0.016	5/8	Single	115V AC	Dayton	53UH18	53UH18
	36	16 3/4	3 1/2	31	6 1/2	1 1/2	18	65-1800	3 1/2	MT3	0.002-0.055	2	Single	115/230V AC	Dayton	53UH10	53UH10
12	40	18	3	27 1/2	5 1/2	1.575	9	75 - 1400	3 1/2	MT5	0.0019 - 0.0472	2	Single	230V	JET	GBH-1236	446W97
	40	18	3	27 1/2	5 1/2	1.575	9	75 - 1400	3 1/2	MT5	0.0019 - 0.0472	2	Single	230/460V AC	JET	GBH-1236	446W99
	40	18	3	27 1/2	5 1/2	1.575	9	75 - 1400	3 1/2	MT5	0.0019 - 0.0472	2	Single	230/460V AC	JET	GBH-1236	446W98
13	40	18 1/2	3 3/4	40	6 1/2	1 1/2	Variable	40-2000	3 1/2	MT3	0.0016-0.046	3	Three	220V AC	Dayton	499F39	499F39
	40	18 3/4	3 3/4	7	7	2	8	70-2000	5	MT3	0.003-0.023	2	Three	460V AC	Dayton	484N93	484N93
	40	18 3/4	3 3/4	7	7	2	8	70-2000	5	MT3	0.003-0.023	2	Three	230V AC	Dayton	467K87	467K87
	40	20	3 1/2	37 1/2	7	2	8	70-1900	4	MT5	0.002-0.0548	2	Single	230 V AC	JET	GH-1440B	446W92
	40	20	3 1/2	37 1/2	6 1/2	1 1/2	12	40-1800	4 3/4	MT5	0.0012 - 0.0294	3	Single	230/460V AC	JET	GH-1440-1	446W82
	40	20	3 1/2	37 1/2	6 1/2	1 1/2	12	40-1800	4 3/4	MT5	0.0012 - 0.0294	3	Single	230/460V AC	JET	GH-1440-1	446W84
14	40	20	3 1/2	37 1/2	7	2	8	70-1900	4	MT5	0.002-0.0548	2	Single	230/460V AC	JET	GH-1440B	446W95
	40	20	3 1/2	37 1/2	6 1/2	1 1/2	12	40-1800	4 3/4	MT5	0.0012 - 0.0294	3	Single	230/460V AC	JET	GH-1440-1	446W85
	40	20	3 1/2	37 1/2	7	2	8	70-1900	4	MT4	0.002-0.0548	2	Single	230/460V AC	JET	GH-1440B	446W94
	40	20 1/4	3 3/4	7	6 1/2	2	8	45-1800	8	MT3	0.0012-0.0294	2	Three	230V AC	Dayton	467K88	467K88
	40	20 1/4	3 3/4	7	6 1/2	2	16	45-1800	8	MT3	0.0012-0.0294	2 1/4	Three	460V AC	Dayton	467K89	467K89
16	40	24 1/2	4 1/2	60	8 3/4	3 3/4	Variable	20-2000	5	MT4	0.002-0.032	7 1/2	Three	220V AC	Sharp	1640LV	446N52
	40	24 1/2	4 1/2	60	8 3/4	3 3/4	12	20-2000	5	MT4	0.002-0.032	7 1/2	Three	220/440V AC	Sharp	1640LV	446N51
18 1/2	60	27 1/4	5 1/4	80	9 1/2	3 3/4	Variable	20-2000	5	MT8	0.002-0.032	7 1/2	Three	220V AC	Sharp	1860LV	446N58
	60	27 1/4	5 1/4	80	9 1/2	3 3/4	Variable	20-2000	5	MT6	0.002-0.032	7 1/2	Three	220V AC	Sharp	1860LV	446N56
22	40	31	7 3/4	40	14 3/4	4 3/4	12	10-1000	6 1/2	MT9	0.002-0.032	15	Three	220V AC	Sharp	2240B	446N59
	120	31	7 3/4	120	14 3/4	4 3/4	12	10-1000	6 1/2	MT5	0.002-0.032	15	Three	220V AC	Sharp	22120B	446N62
Turning Lathes																	
13	40	18 3/4	2 1/4	35	6 1/2	1 1/2	Variable	60-1240	3 3/4	MT3	38	2	Single	230/460V AC	JET	321360A	42W779
	40	20	4	33	7	1 1/2	Variable	30-2200	4 3/4	MT3	0.0012-0.029	3	Three	230V AC	JET Elite	892030	20UT36
14	40	23 3/8	5 1/8	35	9	3 1/4	12	42-1800	5	MT5	122	7 1/2	Three	230/460V AC	JET	321470	25CH23
	40	23 3/8	5 1/8	36 3/4	9	3 1/4	12	42-1800	5	MT3	122	7 1/2	Three	230V AC	JET	321469	42W791
	60	23 3/8	5 1/8	35	9	3 1/4	12	25-1800	5	MT3	12	7 1/2	Three	230V AC	JET	321301	42W790
16	40	25 1/2	5 1/8	35	9	3 1/4	12	25-1800	5	MT3	122	7 1/2	Three	230V AC	JET	321475	42W799
	60	25 1/2	5 1/8	55	9	3 1/4	12	25-1800	5	MT3	12	7 1/2	Three	230V AC	JET	321388	42W802
17	40	24 1/2	6-2/7	33	9 1/4	3 1/2	5	36-1800	5	MT4	0.0015-0.04	7 1/2	Three	230/460V AC	JET Elite	892100	20UT28
	80	27 1/2	5 1/8	74 3/4	9	3 1/4	12	25-1800	5	MT3	122	7 1/2	Three	230/460V AC	JET	321970	42W810
	60	27 1/2	5 1/8	55	9	3 1/4	12	25-1800	5	MT3	122	7 1/2	Three	230/460V AC	JET	321960	42W808
26	120	34	5 1/2	108 1/4	12 3/4	4 1/2	12	36-1600	6	MT5	65	10	Three	230/460V AC	JET	321862	25CH26
	120	34	5 1/2	108 1/4	12 3/4	4 1/2	12	36-1600	6	MT3	65	10	Three	230V AC	JET	321890	42W814
Wood Turning Lathes																	
10	15	—	—	—	—	3/8	Variable	500-3975	2	MT2	—	1/2	Single	230/460V AC	JET	JWL-1015VS	436C79
13	43	18 3/4	2 1/4	35	6 1/2	1 1/2	8	70-2000	3 3/4	MT4	0.0018-0.0374	2	Single	230V AC	JET	321101AK	5CE25
14	40	—	—	—	—	3/8	Variable	400-3000	4 1/2	MT2	—	1	Single	230/460V AC	JET	JWL-1440VSK	436C81
	40	—	—	—	—	3/8	Variable	400-3000	4 1/2	MT2	—	1	Single	230/460V AC	JET	JWL-1440VS	436C80
16	40	—	—	—	—	5/16	Variable	40-3200	4 1/4	MT2	—	1 1/2	Single	115V AC	JET	JWL-1640EVS	436C82
18	40	—	—	—	—	—	Variable	50-3200	4	MT2	—	2	Single	220V AC	Baileigh	WL-1840VS	45AW38

‡ With Acu-Rite 200S 2-Axis DRO