



Instant Adhesives

- "Multipurpose" items fill gaps up to 0.004"
- "Toughened" items provide increased impact and shear strength
- "Gap-Filling" set slowly, allowing adjustment and filling up to 0.008"
- "Close-Fitting Parts" are solvent-free with high tensile and shear strengths for tight tolerance
- "Porous Surfaces" bond a wide range of uneven and absorbent substrates

Instant adhesives provide very strong bonds and start curing almost immediately.

Trade Name	Size	Description	Gap Fill	Viscosity	Temp. Range	Item No.	Pkg. Qty.
<b>3M</b>							
Scotch-Weld SI100	0.7 oz.	Multipurpose	—	80 to 120 cPs	-65° to 180°F	29UJ23	1
<b>Gorilla</b>							
Brush & Nozzle	10g	Multipurpose	—	—	-65° to 180°F	49UU19	1
<b>Loctite</b>							
380™	3g	Toughened, for Close-Fitting Parts	0.006 in	300 cPs	-65° to 225°F	3KE57	1
	1 oz.		0.006 in	200 cPs	-65° to 225°F	5E211	1
401™	3g	Multipurpose, Surface-Insensitive	0.005 in	90 cPs	-65° to 250°F	2VFG1	1
	20g		0.005 in	90 cPs	-65° to 250°F	2VFG2	1
403™	20g	Gap-Filling, Low Odor/Low Bloom, Surface-Insensitive	0.008 in	1200 cPs	-65° to 200°F	5XB48	1
404®	1/2 oz.	Rubber O-Ring Bonder	0.005 in	80 cPs	-65° to 180°F	5E205	1
	4 oz.	Rubber Bonder	0.005 in	80 cPs	-65° to 180°F	36D059	1
406™	3g	Wicking Grade, Surface-Insensitive	0.004 in	20 cPs	-65° to 250°F	2VFG3	1
409™	3g	Multipurpose	0.01 in	Gel	-65° to 180°F	2VFH8	1
	20g		0.01 in	Gel	-65° to 180°F	5E210	1
410™	20g	Gap-Filling, Toughened	0.008 in	3500 cPs	-65° to 225°F	2VFG8	1
	3g		0.008 in	3500 cPs	-65° to 225°F	2VFG7	1
411™	20g	Multipurpose, for Plastics	0.008 in	5000 cPs	-65° to 210°F	4KL81	1
	3g		0.006 in	110 cPs	-65° to 180°F	2VFH9	1
414™	1 oz.	Gap-Filling, for Metals	0.006 in	110 cPs	-65° to 180°F	5E207	1
	1 oz.		0.008 in	1500 cPs	-65° to 180°F	2VFJ1	1
415™	1 oz.	Gap-Filling, for Plastics	0.008 in	1500 cPs	-65° to 180°F	5E208	1
	1 oz.		0.002 in	2 cPs	-65° to 180°F	4KL86	1
420™	1 oz.	Wicking Grade, for Plastics	0.01 in	Gel	-65° to 210°F	2VFH1	1
426™	20g	Toughened, for Porous Surfaces	0.01 in	Gel	-65° to 210°F	2VFG9	1
	10g		0.005 in	80 cPs	-65° to 180°F	4XZ71	1
430™	3g	For Close-Fitting Metal Parts	0.005 in	80 cPs	-65° to 180°F	5E206	1
	1 oz.		0.005 in	80 cPs	-65° to 180°F	3CHD7	1
431™	20g	Gap-Filling, High Viscosity	0.008 in	1000 cPs	-65° to 180°F	3CHD5	1
	20g		0.008 in	1500 cPs	-65° to 225°F	4KK94	1
435™	20g	Surface-Insensitive, High Peel Strength	0.007 in	700 cPs	-65° to 180°F	4KK94	1
	20g		0.007 in	700 cPs	-65° to 180°F	5A232	1
444™	3g	Wire Tacking	0.01 in	Gel	-65° to 250°F	1LLR6	1
	0.14 oz.		0.01 in	Gel	-65° to 250°F	5XB52	1
454™	10g	Multipurpose, Porous Surface	0.01 in	Gel	-65° to 250°F	5A233	1
	20g		0.01 in	Gel	-65° to 180°F	6JZX0	1
	30g	Multipurpose, for Porous Surfaces	0.01 in	Gel	-65° to 250°F	4KL94	1
	200g		0.01 in	Gel	-65° to 250°F	2VFG4	1
455™	10g	Low Odor/Low Bloom Gel, for Porous Surfaces	0.01 in	Gel	-65° to 200°F	4KK97	1
	200g		0.004 in	45 cPs	-65° to 200°F	4KL96	1
460™	20g	Low Odor/Low Bloom, for Close-Fitting Parts, Surface-Insensitive	0.006 in	200 cPs	-65° to 180°F	2VFH2	1
480™	20g	Fast-Setting, Toughened	0.002 in	2 cPs	-65° to 180°F	2VFJ3	1
493™	1 oz.	Wicking Grade, for Metals	0.004 in	45 cPs	-65° to 250°F	5E355	1
495™	3g	Multipurpose	0.004 in	45 cPs	-65° to 250°F	4KM01	1
	1 oz.		0.006 in	125 cPs	-65° to 180°F	2VFJ5	1
496™	1 oz.	Multipurpose, for Rubber	0.007 in	500 cPs	-65° to 180°F	2VFJ6	1
498	1 oz.	Thermal Cycling, Medium Viscosity	0.01 in	Gel	-65° to 200°F	2VFJ7	1
499™	10g	Thermal Cycling	0.005 in	375 cPs	-65° to 250°F	2VFH3	1
4203™	20g	Thermally Resistant, for Close-Fitting Parts	0.008 in	4000 cPs	-65° to 250°F	2VFH4	1
4204™	20g	Gap-Filling, Thermally Resistant, Toughened	0.007 in	600 cPs	-65° to 180°F	4KL92	1
4471™	20g	Fast Cure, for Porous Surfaces	—	0.4 cps	—	5XB49	1
7452™	0.7 fl. oz. Spray	Acetone-Based	—	—	—	—	—
<b>Super Glue</b>							
ACCUTOOL	5g	Super Glue with Precision Applicator	0.005 in	100 cPs	-65° to 180°F	3EHP2	1
	5g		0.02 in	Gel	-65° to 180°F	3EHP4	1
	2g	Porous Surfaces, Close-Fitting Parts, Toughened	0.005 in	100 cPs	-65° to 180°F	3EHP6	1
	2g		0.02 in	Gel	-65° to 180°F	3EHP7	1
Future Glue	2g	Gap-Filling, Porous Surfaces	0.005 in	100 cPs	-65° to 180°F	3EHP8	1
	5g	Porous Surfaces, Close-Fitting Parts, Toughened	0.02 in	Gel	-65° to 180°F	3EHR1	3
Super Glue	2g	Multipurpose	0.02 in	Gel	-65° to 180°F	3EHP5	12
	2g		0.004 in	40 cPs	-65° to 180°F	5DLE1	5
The Original Super Glue	0.5g	Multipurpose	0.004 in	40 cPs	-65° to 180°F	3EHP9	4
	2g		0.004 in	40 cPs	-65° to 180°F	3EHP3	12
	20g		0.004 in	40 cPs	-65° to 180°F	3EHP1	1
<b>Vibra-Tite</b>							
320	1 oz.	Wicking, Bonds Plastic	0.002 in	1 to 3 cPs	0° to 200°F	49CG09	1
322	1 lb.	Gap Fill, Bonds Plastic	0.008 in	1500 to 2100 cPs	0° to 200°F	49CG15	1
330	1 oz.	Metal & Rubber Bonder	0.006 in	123 to 127 cPs	0° to 280°F	49CG18	1



29UJ23



49UU19



5XB48



1LLR6



6JZX0



5E355



5XB49



3EHP2



49CG15



49CG18