

Black oxide finish

#### **PLAIN**

Tapered nose allows clamping in tight spaces.

#### **SERRATED END**

Serrated teeth engage into teeth of step blocks for clamping in machining operations.

#### **TAPPED END**

Clamp Type

For single-point clamping. Tapped hole in end for supporting stud.

Width

Length

#### **NUZZLER EDGE**

Adjustable, double-action nose exerts clamping pressure downward and inward, and has serrations for better gripping of non- or semi-finished workpieces. Low grip style provides greater machining clearance.

#### **CLAMP SUPPORT**

Thickness

Includes washer, spring, and shaft collar. Helps prevent clamp from falling when attached to clamp stud.

Slot Size (in.)

No. 2VC117

1"				5/16 and 3/8	2YGU7
11/8"	21/2				2YGV1
	21/2				2YGV4
					2YGV5
11/2"					2YGV8
13/4"	8"				2YGV9
2"					2YGW1
2"					2YGW2
2"					2YGW3
					2YGY5
			5⁄8 in	1/4, 5/16, 3/8	2YGY6
			½ in	1/2	2YGY8
11/4"			3/4 in		2YGY9
			⅓ in	1/2	2YGZ1
	6"		⅓ in	5/8	2YGZ4
11/2"			1 in	3/4	2YGZ6
13/4"	8"		1 1/8 in	3/4	2YGZ7
2"			1 ¼ in	7/8, 1	2YGZ8
2"			1 % in	7/8, 1	2YGZ9
2"	10'		1 ½ in	7/8, 1	2YHA1
5/8"	'2"		3/8 in	1/4	2YGW4
1"	31/4		½ in	5/16	2YGW7
	33/4		½ in	5/16	2YGW6
1"	4"		1/2 in	5/16	2YGW8
11/4"	4"			3/8	2YGX1
11/4"	41/2		5/8 in	1/2	2YGX4
11/4"	5"			3/8	2YGX2
11/4"	5"		5/8 in	1/2	2YGX5
11/2"	41/2		3/4 in	5/8	2YGX7
11/2"	5"		3/4 in	5/8	2YGX8
11/2"	51/2		3/4 in	5/8	2YGX9
11/2"	6"		3/4 in	5/8	2YGY1
			4 *	2/	01/01/0
13/4"	7"		1 in	3/4	2YGY3
				3/4	
13/4" 13/4"			1 in 1 in	3/4	2YGY4
				3/4 STANDARD	2YGY4
				3/4 STANDARD GRIP	2YGY4 LOW GRI
13/4"	8"		1 in	3/4 STANDARD GRIP Item	2YGY4
		Thickness		3/4 STANDARD GRIP Item	2YGY4 LOW GRI Item
13/4"	8"	Thickness	1 in	STANDARD GRIP Item No.	2YGY4 LOW GRI Item
13/4" Width	8" Length		1 in Slot Size (in.)	STANDARD GRIP Item No.	2YGY4 LOW GRI
13/4"  Width  1" 11/4"	8" Length 17%" 25/16"	Thickness % in % in	1 in  Slot Size (in.)  5/16 3/8	3/4 STANDARD GRIP Item No. 2YGT5 2YGT7	2YGY4 LOW GRI
13/4"  Width  1" 11/4" 11/2"	8"  Length  176" 25/16" 35/16"	Thickness  % in % in % in 34 in	1 in  Slot Size (in.)  5/16 3/8 1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9	2YGY4 LOW GRI
13/4"  Width  1" 11/4" 11/2" 11/2"	8"  Length  176" 25/6" 35/6" 376"	Thickness  % in % in % in % in % in	1 in  Slot Size (in.)  5/16  3/8  1/2  1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2	2YGY4 LOW GRI
13/4"  Width  1" 11/4" 11/2" 11/2" 11/2"	8"  Length  176" 25/6" 35/6" 376" 57/6"	7hickness  5/6 in 5/6 in 3/4 in 7/6 in 3/4 in	1 in  Slot Size (in.)  5/16  3/6  1/2  1/2  1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	2YGY4 LOW GRI
13/4"  Width  1" 11/4" 11/2" 11/2" 11/2" 11/2" 11/2"	8"  Length  176" 25/6" 35/6" 55/6" 53/6"	Thickness  % in % i	1 in  Slot Size (in.)  5/16 3/6 1/2 1/2 1/2 1/2 1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2	LOW GRI Item No.
134*  Width  1* 11/4" 11/2" 11/2" 11/2" 11/2" 11/2" 11/2"	8"  Length  1 1/6" 25/6" 35/6" 37/6" 53/6" 53/6" 17/6"	Thickness  % in	1 in  Slot Size (in.)  5/16  3/6  1/2  1/2  1/2  5/16	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	LOW GRI Item No.
134*  Width  1* 11/4" 11/2" 11/2" 11/2" 11/2" 11/4"	8"  Length  176" 25/16" 35/16" 55/16" 55/16" 176" 25/16"	7hickness  56 in 56 in 56 in 34 in 76 in 34 in 76 in 56 in 56 in	1 in  Slot Size (in.)  5/16  3/6  1/2  1/2  1/2  5/16  3/6  3/6  3/6	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	LOW GRI Item No.
134*  Width  1* 11/4* 11/4* 11/4* 11/4* 11/4* 11/4* 11/4* 11/4* 11/4* 11/4* 11/4*	8"  Length  11/6" 25/16" 35/16" 35/16" 53/16" 17/6" 25/16" 35/16" 35/16"	Thickness  56 in 56 in 56 in 34 in 76 in 76 in 76 in 56 in 56 in 56 in 54 in 76 in	1 in  Slot Size (in.)  546  38  1/2  1/2  1/2  546  38  1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	2YGY4  LOW GRI Item No.  — — — — — — 2YGT4 2YGT4 2YGT6
134*  Width  1* 134* 134* 134* 134* 134* 134* 134*	8"  Length  1 1/6" 25/6" 35/6" 37/6" 55/6" 51/6" 53/6" 1 1/6" 25/6" 35/16" 37/6"	Thickness  % in % i	1 in  Slot Size (in.)  9/16 3/8 1/2 1/2 1/2 1/2 1/4 3/6 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	LOW GRI Item No.
13/4"  Width  1" 11/4" 11/2" 11/2" 11/2" 11/2" 11/4" 11/4" 11/4" 11/4" 11/4" 11/4" 11/4" 11/4"	8"  Length  1 1/6" 25/16" 35/16" 35/16" 55/16" 1 1/6" 25/16" 35/16" 35/16" 35/16" 35/16" 35/16" 35/16"	7hickness  56 in 56 in 58 in 76 in 77 in 78 in 78 in 78 in 78 in	1 in  Slot Size (in.)  5/16 3/6 1/2 1/2 1/2 1/2 5/16 3/8 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	2YGY4  LOW GRI Item No.  — — — — 2YGT4 2YGT6 2YGT8 2YGU1 2YGU3
134*  Width  1* 134* 134* 134* 134* 134* 134* 134*	8"  Length  1 1/6" 25/6" 35/6" 37/6" 55/6" 51/6" 53/6" 1 1/6" 25/6" 35/16" 37/6"	Thickness  % in % i	1 in  Slot Size (in.)  9/16 3/8 1/2 1/2 1/2 1/2 1/4 3/6 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	2YGY4  LOW GRI Item No.  ——————————————————————————————————
13/4"  Width  1" 11/4" 11/2" 11/2" 11/2" 11/2" 11/4" 11/4" 11/4" 11/4" 11/4" 11/4" 11/4" 11/4"	8"  Length  1 1/6" 25/16" 35/16" 35/16" 55/16" 1 1/6" 25/16" 35/16" 35/16" 35/16" 35/16" 35/16" 35/16"	7 Thickness 56 in 56 in 54 in 76 in 77 in 77 in 77 in 78 in 78 in 79 in 79 in 79 in	1 in  Slot Size (in.)  5/16 3/6 1/2 1/2 1/2 1/2 5/16 3/8 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2	STANDARD GRIP Item No. 2YGT5 2YGT7 2YGT9 2YGU2 2YGU2	2YGY4  LOW GRI Item No.  — — — — 2YGT4 2YGT6 2YGT8 2YGU1 2YGU3
	1 1/6" 1 1/4" 1 1/4" 1 1/4" 1 1/4" 2 1/4" 2 1/4" 1	11/6" 21/6 11/6" 21/6 11/6" 21/6 11/6" 6' 11/6" 6' 11/6" 6' 2" 6' 2" 10' 1" 21/6" 1" 21/6" 1" 1/6" 6' 11/6" 6'	11/6" 21/6" 11/6" 21/6" 11/6" 21/6" 11/6" 4" 11/6" 6" 11/6" 6" 11/6" 10" 11" 21/6" 11" 21/6" 11" 21/6" 11" 4" 11/6" 6"	1 1/6" 2 1/6" 1/6 in 1 1/6" 2 1/6" 1/6 in 1 1/6" 4 4" 3/4 in 1 1/6" 1 1/6 in 1 1/6"	1 1/6" 2 1/6" 1/6 in 1/



# Clamping Kits

 For replacement parts. see Grainger.com

## 51-PC. SETS

Include 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 4 flange nuts, 4 T-slot nuts, 1 T-slot cleaner, 24 studs, wooden base, and metal tray.

### 54-PC. SETS

Include 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 6 flange nuts, 6 T-slot nuts, 1 T-slot cleaner, 24 studs, and machine-mounted holder. 2YGP8

comes in plastic case and does not include cleaner.

#### 66-PC. SET

Includes 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 6 flange nuts, four %16" T-slot nuts, four 5%" T-slot nuts, 24 studs (4 each: 3", 4", 5", 6", 7" and 8" length), 1 T-slot cleaner, two 13/4" wide U-clamp sets (consisting of 2 each 5" studs, flange nuts, ball joint U-clamps, and %16" T-slot nuts), and storage rack.

	Thread			Item	
Slot Size	Size	For Use With	Brand	No.	
51-Pc. S	ets				
½ in	_	%"-16 Stud Size	Te-Co	2YGL6	
9∕16 in	_	½"-13 Stud Size	Te-Co	2YGL7	
5% in —	_	½"-13 Stud Size	Te-Co	2YGL8	*
	_	½"-13 Stud Size	Te-Co	2YGN3	*†
11/ <sub>16</sub> in	_	½"-13 Stud Size	Te-Co	2YGL9	
	_	5%"-11 Stud Size	Te-Co	2YGN1	
	_	%"-11 Stud Size	Te-Co	2YGN4	†
3/4 in	_	%"-11 Stud Size	Te-Co	2YGN2	
13/ <sub>16</sub> in	_	3/4"-10 Stud Size	Te-Co	2YGN5	
7⁄8 in	_	3/4"-10 Stud Size	Te-Co	2YGN6	
52-Pc. S					
_	5/16"-18	Drilling Machines, Lathes, Milling Machines	Westward	19T326	
	3/8"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T328	
₹/16 in	3⁄8"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T327	
1/2 in	M10x1.5	Drilling Machines, Lathes, Milling Machines	Westward	19T330	
%16 in	3/8"-16	Drilling Machines, Lathes, Milling Machines	Westward	19T329	
5/8 in	5/8"-11	Drilling Machines, Lathes, Milling Machines	Westward	19T336	
	M16x2	Drilling Machines, Lathes, Milling Machines	Westward	19T338	
	M12x1.75	Drilling Machines, Lathes, Milling Machines	Westward	19T331	
14.00mm		Drilling Machines, Lathes, Milling Machines	Westward	19T332	
	1/2"-13	Drilling Machines, Lathes, Milling Machines	Westward	19T333	
54-Pc. S	ets				
1/2 in		%"-16 Stud Size	Te-Co	2YGP5	
9/16 in	_	½"-13 Stud Size	Te-Co	2YGP6	
5/8 in		½"-13 Stud Size	Te-Co	2YGP7	*
78 111		1/2"-13 Stud Size	Te-Co	2YGP8	*
11/16 in —	_	½"-13 Stud Size	Te-Co	2YGP9	
	_	%"-11 Stud Size	Te-Co	2YGR1	
3/4 in		%"-11 Stud Size	Te-Co	2YGR2	
66-Pc. S					
½ in	1/2"-13	Drilling Machines, Lathes, Milling Machines	Westward	19T325	

\* Use on Bridgeport machines. † 1½" thick step block.