



Clamps

- Black oxide finish

PLAIN

Tapered nose allows clamping in tight spaces.

SERRATED END

Serrated teeth engage into teeth of step blocks for clamping in machining operations.

TAPPED END

For single-point clamping. Tapped hole in end for supporting stud.



Clamp
Support

NUZZLER EDGE

Adjustable, double-action nose exerts clamping pressure downward and inward, and has serrations for better gripping of non- or semi-finished workpieces. Low grip style provides greater machining clearance.

CLAMP SUPPORT

Includes washer, spring, and shaft collar. Helps prevent clamp from falling when attached to clamp stud.

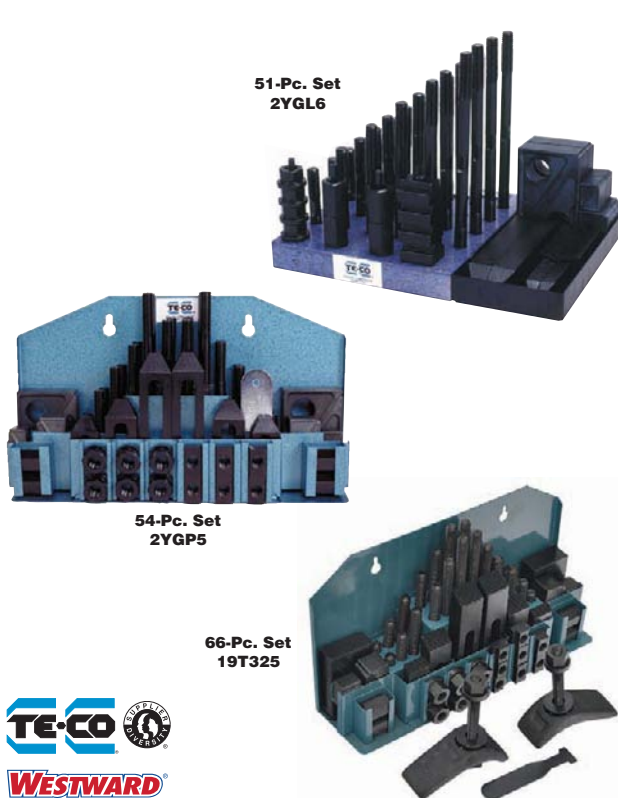
Clamp Type	Width	Length	Thickness	Slot Size (in.)	Item No.
Plain Clamp	1"	2½"	½ in	⅝ and ¾	2YGU7
	1½"	2½"	½ in	½	2YGV1
	1½"	2½"	¾ in	⅝	2YGV4
	1½"	4"	¾ in	⅝	2YGV5
	1½"	6"	1 in	¾	2YGV8
	1½"	8"	1 ¼ in	¾	2YGV9
	2"	6"	1 ¼ in	⅞ and 1	2YGW1
	2"	8"	1 ¾ in	⅞ and 1	2YGW2
	2"	10"	1 ½ in	⅞ and 1	2YGW3
	1"	2½"	½ in	¼, ⅝, ¾	2YGY5
Serrated End	1"	4"	⅝ in	¼, ⅝, ¾	2YGY6
	1½"	2½"	½ in	½	2YGY8
	1½"	4"	¾ in	½	2YGY9
	1½"	6"	¾ in	½	2YGZ1
	1½"	6"	¾ in	⅝	2YGZ4
	1½"	6"	1 in	¾	2YGZ6
	1½"	8"	1 ¼ in	¾	2YGZ7
	2"	6"	1 ¼ in	⅞, 1	2YGZ8
	2"	8"	1 ¾ in	⅞, 1	2YGZ9
	2"	10"	1 ½ in	⅞, 1	2YHA1
Tapped End	¾"	2"	¾ in	¼	2YGW4
	1"	3¼"	½ in	⅝	2YGW7
	1"	3¾"	½ in	⅝	2YGW6
	1"	4"	½ in	⅝	2YGW8
	1½"	4"	¾ in	¾	2YGX1
	1½"	4½"	¾ in	½	2YGX4
	1½"	5"	¾ in	¾	2YGX2
	1½"	5"	¾ in	½	2YGX5
	1½"	4½"	¾ in	⅝	2YGX7
	1½"	5"	¾ in	⅝	2YGX8
Nuzzler Edge, Standard Grip	1½"	5½"	¾ in	⅝	2YGX9
	1½"	6"	¾ in	⅝	2YGY1
	1½"	7"	1 in	¾	2YGY3
	1½"	8"	1 in	¾	2YGY4
	1"	1½"	¾ in	⅝	2YGT5
	1½"	2½"	¾ in	¾	2YGT7
Low Grip, Nuzzler Edge	1½"	3½"	¾ in	½	2YGT9
	1½"	3½"	¾ in	½	2YGU2
	1½"	5½"	¾ in	½	2YGU4
	1½"	5½"	¾ in	½	2YGU6
	1"	1½"	¾ in	⅝	2YGT4
	1½"	2½"	¾ in	¾	2YGT6
Clamp Support	1½"	3½"	¾ in	½	2YGT8
	1½"	3½"	¾ in	½	2YGU1
	1½"	5½"	¾ in	½	2YGU3
	1½"	5½"	¾ in	½	2YGU5
	1"	1½"	¾ in	⅝	2YGT4
	1½"	2½"	¾ in	¾	2YGT6

Clamp Type	Width	Length	Thickness	Slot Size (in.)	Item No.	Item No.
Plain Clamp	1"	2½"	½ in	⅝ and ¾	2YGU7	—
	1½"	2½"	½ in	½	2YGV1	—
	1½"	2½"	¾ in	⅝	2YGV4	—
	1½"	4"	¾ in	⅝	2YGV5	—
	1½"	6"	1 in	¾	2YGV8	—
	1½"	8"	1 ¼ in	¾	2YGV9	—
	2"	6"	1 ¼ in	⅞ and 1	2YGW1	—
	2"	8"	1 ¾ in	⅞ and 1	2YGW2	—
	2"	10"	1 ½ in	⅞ and 1	2YGW3	—
	1"	2½"	½ in	¼, ⅝, ¾	2YGY5	—
Serrated End	1"	4"	⅝ in	¼, ⅝, ¾	2YGY6	—
	1½"	2½"	½ in	½	2YGY8	—
	1½"	4"	¾ in	½	2YGY9	—
	1½"	6"	¾ in	½	2YGZ1	—
	1½"	6"	¾ in	⅝	2YGZ4	—
	1½"	6"	1 in	¾	2YGZ6	—
	1½"	8"	1 ¼ in	¾	2YGZ7	—
	2"	6"	1 ¼ in	⅞, 1	2YGZ8	—
	2"	8"	1 ¾ in	⅞, 1	2YGZ9	—
	2"	10"	1 ½ in	⅞, 1	2YHA1	—
Tapped End	¾"	2"	¾ in	¼	2YGW4	—
	1"	3¼"	½ in	⅝	2YGW7	—
	1"	3¾"	½ in	⅝	2YGW6	—
	1"	4"	½ in	⅝	2YGW8	—
	1½"	4"	¾ in	¾	2YGX1	—
	1½"	4½"	¾ in	½	2YGX4	—
	1½"	5"	¾ in	¾	2YGX2	—
	1½"	5"	¾ in	½	2YGX5	—
	1½"	4½"	¾ in	⅝	2YGX7	—
	1½"	5"	¾ in	⅝	2YGX8	—
Nuzzler Edge, Standard Grip	1½"	5½"	¾ in	⅝	2YGX9	—
	1½"	6"	¾ in	⅝	2YGY1	—
	1½"	7"	1 in	¾	2YGY3	—
	1½"	8"	1 in	¾	2YGY4	—
	1"	1½"	¾ in	⅝	2YGT5	—
	1½"	2½"	¾ in	¾	2YGT7	—
Low Grip, Nuzzler Edge	1½"	3½"	¾ in	½	2YGT9	—
	1½"	3½"	¾ in	½	2YGU2	—
	1½"	5½"	¾ in	½	2YGU4	—
	1½"	5½"	¾ in	½	2YGU6	—
	1"	1½"	¾ in	⅝	2YGT4	—
	1½"	2½"	¾ in	¾	2YGT6	—
Clamp Support	1½"	3½"	¾ in	½	2YGT8	—
	1½"	3½"	¾ in	½	2YGU1	—
	1½"	5½"	¾ in	½	2YGU3	—
	1½"	5½"	¾ in	½	2YGU5	—
	1"	1½"	¾ in	⅝	2YGT4	—
	1½"	2½"	¾ in	¾	2YGT6	—

For Use With

Clamp Support
½ in Clamping Stud

Item No.
2YHA5



WESTWARD

Clamping Kits

- For replacement parts, see Grainger.com

51-PC. SETS

Include 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 4 flange nuts, 4 T-slot nuts, 1 T-slot cleaner, 24 studs, wooden base, and metal tray.

54-PC. SETS

Include 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 6 flange nuts, 6 T-slot nuts, 1 T-slot cleaner, 24 studs, and machine-mounted holder. 2YGP8

comes in plastic case and does not include cleaner.

66-PC. SET

Includes 6 step blocks, 6 serrated end clamps, 4 coupling nuts, 6 flange nuts, four ⅝" T-slot nuts, four ⅝" T-slot nuts, 24 studs (4 each: 3", 4", 5", 6", 7" and 8" length), 1 T-slot cleaner, two 1¼" wide U-clamp sets (consisting of 2 each 5" studs, flange nuts, ball joint U-clamps, and ⅝" T-slot nuts), and storage rack.

Slot Size	Thread Size	For Use With	Brand	Item No.
51-Pc. Sets	½ in	¾-16 Stud Size	Te-Co	2YGL6
	¾ in	½-13 Stud Size	Te-Co	2YGL7
	1 in	½-13 Stud Size	Te-Co	2YGL8
	1 ¼ in	½-13 Stud Size	Te-Co	2YGN3
	1 ½ in	½-13 Stud Size	Te-Co	2YGL9
	1 ¾ in	½-11 Stud Size	Te-Co	2YGN1
	2 in	½-11 Stud Size	Te-Co	2YGN4
	2 ¼ in	½-11 Stud Size	Te-Co	2YGN2
	2 ½ in	¾-10 Stud Size	Te-Co	2YGN5
	2 ¾ in	¾-10 Stud Size	Te-Co	2YGN6
52-Pc. Sets	¾-18	Drilling Machines, Lathes, Milling Machines	Westward	19T326
	¾-16	Drilling Machines, Lathes, Milling Machines	Westward	19T328
	¾-16	Drilling Machines, Lathes, Milling Machines	Westward	19T327
	M10x1.5	Drilling Machines, Lathes, Milling Machines	Westward	19T330
	¾-16	Drilling Machines, Lathes, Milling Machines	Westward	19T329
	¾-11	Drilling Machines, Lathes, Milling Machines	Westward	19T336
	M16x2	Drilling Machines, Lathes, Milling Machines	Westward	19T338
	M12x1.75	Drilling Machines, Lathes, Milling Machines	Westward	19T331
	14.00mm	Drilling Machines, Lathes, Milling Machines	Westward	19T332
	½-13	Drilling Machines, Lathes, Milling Machines	Westward	19T333
54-Pc. Sets	½ in	¾-16 Stud Size	Te-Co	2YGP5
	¾ in	½-13 Stud Size	Te-Co	2YGP6
	1 in	½-13 Stud Size	Te-Co	2YGP7
	1 ¼ in	½-13 Stud Size	Te-Co	2YGP8
	1 ½ in	½-13 Stud Size	Te-Co	2YGP9
	1 ¾ in	½-11 Stud Size	Te-Co	2YGR1
	2 in	½-11 Stud Size	Te-Co	2YGR2
66-Pc. Set	½ in	½-13 Stud Size	Westward	19T325
	1 ½ in	1 ½-13 Stud Size	Westward	19T325

* Use on Bridgeport machines. † 1½" thick step block.