CONTINUED



Turning Inserts

Positive rake
 Screw mount
 Priced each, sold in pkg. of 10 only

Note: For additional sizes, go to Grainger.com.

ANSI No.	Inscribed Circle	Nose Radius	Grade	Item No.	ANSI No.	Inscribed Circle	Nose Radius	Grade WPP30S	Item No.
SCMT3(2.5)1 SCMT3(2.5)1-FM6 WSM30S	3% in 3% in	0.0310" 0.016"	WSM20S WSM30S	53WF14 449Z84	TCMT3(2.5)2 TCMT3(2.5)2	% in % in % in	0.0160" 0.0310"	WSM20S	53WK43 53WK57 53WK67
SCMT3(2.5)2 SCMT3(2.5)2	½ in ½ in	0.0310" 0.0310"	WSM20S WPP20S	53WF53 53WF55	TCMT3(2.5)2 TCMT3(2.5)2	% in % in	0.0310" 0.0310"	WSM20S WSM30S	53WK68
SCMT3(2.5)2 SCMT3(2.5)2 SCMT3(2.5)2	3% in 3% in	0.0160" 0.0160"	WPP20S WSM20S	53WE82 53WE86	TCMT3(2.5)2 TCMT3(2.5)2-FM6 WSM20S	% in 1/4 in	0.0470" 0.031"	WSM30S WSM20S WSM30S	53WK76 449Z18
SCMT3(2.5)2 SCMT3(2.5)2	% in % in	0.0160" 0.0310"	WPP20S WSM20S	53WE88 53WF35	TCMT3(2.5)3 TCMT3(2.5)3	1/4 in	0.0160" 0.0310"	WSM30S	53WJ86 53WK09
SUM13(2-5)2 SCMT3(2-5)2 SCMT3(2-5)2 SCMT43(2-5)2 SCMT431 SCMT431 SCMT432 SCMT432 SCMT432 SCMT432 SCMT432 SCMT432	% in ½ in	0.0310" 0.0310"	WSM30S WSM30S	53WF36 53WF67	TCM13(2-5)2 TCM13(2-5)2 TCM13(2-5)2 TCM13(2-5)3	3% in 3% in	0.0310" 0.0470"	WPP30S WSM20S	53WK71 53WK75
SCMT431 SCMT432	% in ½ in	0.0310" 0.0160"	WPP20S WSM20S	53WF16 53WF43		3/8 in 7/32 in	0.0470" 0.0160"	WPP20S WPP20S	53WK78 53WJ33
SCMT432 SCMT432	½ in ½ in	0.0310" 0.0470"	WSM20S WSM20S	53WF66 53WF70	TCMW2(1.5)2 TNGA332T02020 WCK10	3⁄8 in 3∕8 in	0.0310" 0.031"	WPP20S WCK10	53WK70 450G33
SCMT432 SCMT432	3% in 3% in	0.0160" 0.0310"	WMP20S WSM20S	53WE89 53WF07	TNGA333T02020 WCK10 TNMG331-FM5 WMP20S	3% in 3% in	0.047" 0.016"	WCK10 WMP20S	450G34 450A95
SCMT432 SCMT432-MM4 WMP20S	% in ½ in	0.0310" 0.031"	WPP20S WMP20S	53WF09 450C32	TNMG331-MM5 WSM20S	3% in 3% in	0.016" 0.016"	WSM20S WSM01	450D25 449X08
SCMT433 SNGA432T02020 WCK10	½ in ½ in	0.0160" 0.031"	WSM30S WCK10	53WF44 450G18	TNMG331-MS3 WSM01 TNMG331-MV5 WPV20 TNMG332-FM5 WSM20S	3⁄8 in 3∕8 in	0.016" 0.031"	WPV20 WSM20S	450C70 450A69
SNGA434T02020 WCK10 SNGN433T02020 WCK10	½ in ½ in	0.063" 0.047"	WCK10 WCK10	450G21 450G23	TNMG332-MM5 WSM30S TNMG332-NMS WSM01	3% in 3% in	0.031" 0.031"	WSM30S WSM01	450D26 450F94
SNGN454T02020 WCK10 SNMG431-MM5 WSM20S	½ in ½ in	0.063" 0.016"	WCK10 WSM20S	450G29 450D83	TNMG333-MM5 WSM30S	3% in	0.047" 0.016"	WSM30S WSM01	450D95 449X13
SNMG432-MV5 WPV20	½ in	0.031"	WPV20	450C81	TNMG431-MS3 WSM01 TNMG432-MS3 WSM10S TNMG432-RM5 WMP20S	½ in ½ in ½ in	0.031" 0.031"	WSM10S WMP20S	449X14 450F62
SNMG433-MM5 WSM30S SNMG543-RM5 WSM30S	½ in % in	0.047"	WSM30S WSM30S	450D88 450F37	TNMG432-RM5 WSM30S TNMG433-RM5 WSM30S	½ in ½ in	0.031" 0.047"	WSM30S WSM30S	450F14 450F45
SNMG643-NRS WSM10S SNMG644-RM5 WSM30S	3/4 in 3/4 in	0.047" 0.063"	WSM10S WSM30S	450A01 450F58	TPGT1.8(1.5)1	3⁄8 in	0.0310"	WSM01	53VG54
SPGW3(2.5)2FS-1 WDN10 Triangle	3% in	0.031"	WDN10	450C23	TPGT1.6(1.5)1 WSW01	7∕32 in 1∕4 in	0.016" 0.0160"	WSM01 WSM20S	450G25 53VG46
TCGT1.2(1.2)0.2-FM2 WSM21 TCGT1.8(1.5)1	5⁄32 in 1∕4 in	0.004" 0.0310"	WSM21 WSM01	449Y58 53WJ07	TPGT1.8(1.5)1 TPGT1.8(1.5)1 WSM01 TPGT2(1.5)1 TPGT2(1.5)1 TPGT2(1.5)2 TPGT2(1.5)2 TPGT2(1.5)2	1/4 in 1/4 in	0.0310" 0.0160"	WSM20S WSM01	53VG49 53VG45
TCGT2(1.5)0.2 TCGT2(1.5)0.2-FM2 WSM20S	3% in 1/4 in	0.0160" 0.004"	WSM01 WSM20S	53WJ11 450F70	TPGT2(1.5)2 TPGT3(2.5)1	3/8 in 1/4 in	0.0160" 0.0310"	WSM20S WSM01	53VG52 53VG48
TCGT2(1.5)0.2-MN2 WNN10 TCGT2(1.5)0.5	1/4 in 3/8 in	0.004" 0.0310"	WNN10 WSM01 WSM20S	449X78 53WJ14	TPGT3(2.5)1 TPGT3(2.5)1 TPGT3(2.5)2	3% in 3% in	0.0310" 0.0160"	WSM20S WSM01	53VG55 53VG51
TGT2(1.5)0.2-MN2 WNN10 TGGT2(1.5)1.5 TGGT2(1.5)1 TGGT2(1.5)1-FN2 WNN10 TGGT2(1.5)1-FN2 WNN10 TGGT2(1.5)2 TGGT2(1.5)2 TGGT3(2.5)0.5-FM2 WSM20S TGGT3(2.5)1 TGGT3(2.5)1 TGGT3(2.5)1 TGGT3(2.5)1	3% in 1/4 in	0.0160" 0.016"	WSM20S WNN10	53WJ10 449X60	TPGW2(1.5)1FS-1 WDN10 TPGW3(2.5)2FS-1 WDN10 TPMT2(1.5)1	½ in ¾ in ¼ in	0.016" 0.031"	WDN10 WDN10	450C24 450C58
TCGT2(1.5)1-MN2 WNN10 TCGT2(1.5)2	½ in ¼ in	0.016" 0.0160"	WNN10 WSM01	449X39 53WJ03	TPMT2(1.5)1-FP4 WPP10S	1/4 in	0.0160" 0.016"	WSM20S WPP10S	53VG67 450A55
TCGT2(1.5)2 TCGT3(2.5)0.5-FM2.WSM20S	1/4 in 3% in	0.0160" 0.008"	WSM20S WSM20S	53WJ04 449Y63	TPMT3(2.5)1 TPMT3(2.5)1	1/4 in 3/8 in	0.0160" 0.0160"	WMP20S WMP20S	53VG66 53VG74
TCGT3(2.5)1 TCGT3(2.5)1-MN2 WNN10	3% in 3% in	0.0310" 0.016"	WSM20S WNN10	53WJ13 449X79	TPMT3(2.5)1 TPMT3(2.5)1	3⁄8 in 3∕8 in	0.0160" 0.0160"	WSM20S WSM20S	53VG75 53WK31
TCGT3(2.5)2 TCGT3(2.5)2-MN2 WNN10	½ in ¾ in	0.0160" 0.031"	WSM01 WNN10	53WJ05 449Y05	TPMT3(2.5)1 TPMT3(2.5)1-FP4 WPP10S	3⁄8 in 3∕8 in	0.0310" 0.016"	WSM20S WPP10S	53VG79 450A56
TCMT1.8(1.5)0.5	3/8 in 7/32 in	0.0310" 0.0080"	WMP20S	53WK47 53WJ20	TPMT3(2.5)2 Trigon	1/4 in	0.0160"	WSM20S	53VG69
TCMT1.8(1.5)0.5 TCMT1.8(1.5)1	% in % in	0.0470" 0.0470"	WSM20S WMP20S WPP30S	53WK72 53WK79	WCGT1.8(1.5)0.5-FM2 WSM21 WCGT1.8(1.5)1-MN2 WNN10	7/32 in 7/32 in	0.008" 0.016"	WSM21 WNN10	449Y72 449X31
TCMT1.8(1.5)1 TCMT1.8(1.5)1 TCMT1.8(1.5)1	7/32 in 7/32 in	0.0160"	WSM20S WSM20S	53WJ24 53WJ31	WCGT2(1.5)1-FN2 WNN10	1/4 in 1/2 in	0.016" 0.031"	WNN10 WNN10	449X69 449X36
_TCMT1.8(1.5)1	7∕32 in	0.0160" 0.0160"	WSM20S	53WJ36	WCG1432************************************	½ in ¼ in	0.0160" 0.0080"	WPP20S WSM20S	53VK78 53VK59
TCMT1.8(1.5)1 TCMT1.8(1.5)1	7/32 in 7/32 in	0.0160" 0.0310"	WPP20S WPP20S	53WJ39 53WJ49	WCMT2(1.5)0.5	½ in ½ in	0.0080" 0.0080"	WSM20S WSM30S	53VK63 53VK64
TCMT1.8(1.5)2 TCMT1.8(1.5)2	3% in 7∕32 in	0.0310" 0.0160"	WMP20S WSM30S	53WK44 53WJ37	WCMT2(1.5)1 WCMT2(1.5)1	1/4 in 1/4 in	0.0160"	WSM20S	53VK66
TCMT1.8(1.5)2 TCMT1.8(1.5)2	7∕32 in 7∕32 in	0.0160" 0.0310"	WPP30S WSM20S	53WJ40 53WJ47	WCMT2(1.5)1 WCMT2(1.5)1 WCMT2(1.5)2	3% in	0.0160" 0.0160"	WSM20S WPP20S	53VK75 53VL05
TCMT1.8(1.5)2 TCMT1.8(1.5)2	7/32 in 7/32 in	0.0310" 0.0310"	WSM20S WPP20S	53WJ52 53WJ55	WCMT2(1.5)2 WCMT3(2.5)1 WCMT3(2.5)1 WCMT3(2.5)1 WCMT3(2.5)1 WCMT3(2.5)1 WCMT3(2.5)1 WCMT3(2.5)2 WCMT3(2.5)2 WCMT3(2.5)2 WCMT3(2.5)2 WCMT3(2.5)2 WCMT3(2.5)2	1/4 in 1/4 in	0.0160" 0.0160"	WPP20S WSM30S	53VK70 53VK76
TCMT2(1.5)0.5 TCMT2(1.5)0.5	1/4 in 1/32 in 1/4 in	0.0080" 0.0310"	WSM20S WSM20S	53WJ59 53WJ42	WCMT3(2.5)1 WCMT3(2.5)1	3/s in 3/s in	0.0160" 0.0160"	WSM20S WSM20S	53VK87 53VL02
TCMT2(1.5)0.5 TCMT2(1.5)0.5 TCMT2(1.5)1 TCMT2(1.5)1 TCMT2(1.5)1 TCMT2(1.5)1	1/4 in	0.0160" 0.0160"	WSM20S WSM20S	53WJ68 53WJ76	WCMT3(2.5)1 WCMT3(2.5)1	3% in 3% in	0.0310" 0.0310"	WSM20S WPP20S WPP20S	53VL13 53VL14
TCMT2(1.5)1 TCMT2(1.5)1	1/4 in 1/4 in	0.0160" 0.0160"	WSM20S WPP20S	53WJ85 53WJ88	WCMT3(2.5)1 WCMT3(2.5)2	3% in 1∕2 in	0.0310" 0.0160"	WPP20S	53VL26 53VL31
16/01/2(1.5)1	1/4 in 1/4 in	0.0310" 0.0310"	WPP20S WMP20S	53WK04 53WK07	WCMT3(2.5)2 WCMT3(2.5)2	½ in ¾ in	0.0310" 0.0160"	WPP20S WSM20S	53VK82 53VK92
TCMT2(1.5)1 TCMT2(1.5)1 TCMT2(1.5)1	3% in 7∕32 in	0.0310" 0.0310"	WPP20S WSM30S	53WK53 53WJ53	WCMT3(2.5)2	3/s in 3/s in	0.0160" 0.0310"	WSM30S WSM20S	53VL03 53VL08
TCMT2(1.5)1 TCMT2(1.5)2	⅓₃ in ⅓₄ in	0.0310" 0.0160"	WPP30S WMP20S	53WJ56 53WJ63	WCMT3(2.5)2 WCMT3(2.5)2	3% in 3% in	0.0310" 0.0310"	WPP20S WSM20S	53VL11 53VL23
TCMT2(1.5)2	½ in ¼ in	0.0160"	WPP20S WPP30S WSM20S	53WJ72 53WJ89	WCMT3(2.5)2 WCMT431	3% in 1∕2 in	0.0310" 0.0470"	WPP30S WSM30S	53VL27 53VL43
TCMT2(1.5)2 TCMT2(1.5)2 TCMT2(1.5)2	½ in ¼ in	0.0160" 0.0310" 0.0310"	WSM20S WSM20S	53WJ93 53WK02	WCMT432 WCMT432	½ in	0.0310" 0.0310" 0.0310"	WSM20S	53VL36 53VL40 53VL24
TCMT2(1.5)2 TCMT2(1.5)2 TCMT2(1.5)2	3% in 3% in	0.0160" 0.0310"	WPP20S WPP20S	53WK33	WCMT432 WCMT433	½ in ¾ in ½ in	0.0310" 0.0310"	WPP30S WSM30S WSM30S	53VL24 53VL37
TCMT2(1.5)2	3⁄8 in	0.0310"	WMP20S	53WK59 53WK65	WCMT432 WCMT432 WCMT432 WCMT433 WCMT433 WCMT433	½ in ½ in	0.0310" 0.0470"	WPP20S WSM20S	53VL39 53VL42
TCMT3(2.5)1 TCMT3(2.5)1 TCMT3(2.5)1	1/4 in 3/6 in	0.0310" 0.0160"	WPP20S WSM20S	53WJ97 53WK30	WCMT433 WNGA432T02020 WCK10	½ in ½ in	0.0470" 0.0470" 0.031"	WPP30S WCK10	53VL46 450G37
TCMT3(2.5)1 TCMT3(2.5)1	3% in 3% in	0.0160" 0.0160"	WSM20S WSM30S WPP20S	53WK39 53WK40	WNMA431	½ in	0.0470" 0.016"	WPP20S WSM10S	53VL45
TCMT3(2.5)1 TCMT3(2.5)1	% in % in	0.0160" 0.0310"	WPP20S WSM20S	53WK42 53WK49	WNMG331-FM5 WSM10S WNMG332-MV5 WPV10	3% in 3% in	0.031"	WPV10	450C05 450C84
TCMT3(2.5)2 TCMT3(2.5)2	½ in ¼ in	0.0160" 0.0160"	WSM20S WMP20S WPP20S WSM20S	53WK49 53WJ66 53WJ78	WNMG431-MM5 WSM30S WNMG432-FM5 WMP20S	½ in ½ in	0.016" 0.031"	WSM30S WMP20S	450C96 450A70
TCMT3(2.5)2 TCMT3(2.5)2	1/4 in 3/8 in	0.0310" 0.0160"	WSM20S WSM20S WPP20S	53WK08 53WK21	WNMG432-FV5 WPV20 WNMG432-MV5 WPV10	½ in ½ in	0.031" 0.031"	WPV20 WPV10	450C68 450C87
CMI3(2.5)1 TCMI3(2.5)1 TCMI3(2.5)1 TCMI3(2.5)1 TCMI3(2.5)1 TCMI3(2.5)2	3% in 3% in	0.0160" 0.0160"	WMP20S	53WK25 53WK28	WNMG432-NRS WSM10S WNMG433-MM5 WSM20S	½ in ½ in	0.031" 0.047"	WSM10S WSM20S	450A05 450D01
TCMT3(2.5)2	3% in	0.0160"	WMP20S	53WK37	WNMG542-MM5 WSM30S	5⁄8 in	0.031"	WSM30S	450D11