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Jobber-Length Cobalt Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Brand	Item No.
TiAlN Finish, Parabolic Flute, Non-Coolant Through, Straight Shank						
135° Point Angle, Split Point						
1/8 in	0.1250	1 3/8 in	1/8 in	2 3/4 in	Cleveland	2VTT1
3/16 in	0.1875	2 3/16 in	3/16 in	3 1/2 in	Cleveland	2VTT3
1/4 in	0.2031	2 7/16 in	3/16 in	3 5/8 in	Cleveland	2VTT4
5/16 in	0.2188	2 1/2 in	7/32 in	3 3/4 in	Cleveland	2VTT5
3/8 in	0.2500	2 3/4 in	1/4 in	4 in	Cleveland	2VTT7
7/16 in	0.2656	2 7/8 in	1/4 in	4 1/8 in	Cleveland	2VTT8
1/2 in	0.2813	2 15/16 in	1/4 in	4 1/4 in	Cleveland	2VTT9
5/8 in	0.3125	3 3/16 in	5/16 in	4 1/2 in	Cleveland	2VTU1
3/4 in	0.3438	3 7/16 in	5/16 in	4 3/4 in	Cleveland	2VTU2
7/8 in	0.3750	3 5/8 in	3/8 in	5 in	Cleveland	2VTU3
1 in	0.4375	4 1/8 in	7/16 in	5 1/2 in	Cleveland	2VTU4
#11	0.1910	2 3/16 in	3/16 in	3 1/2 in	Cleveland	434W88
6.50 mm	0.2559	63.00 mm	6.5 mm	101.00 mm	Cleveland	434W69
8.50 mm	0.3346	75.00 mm	8.5 mm	117.00 mm	Cleveland	434W73
10.00 mm	0.3937	87.00 mm	10 mm	133.00 mm	Cleveland	434W75

TiAlN Finish, Spiral Flute, Non-Coolant Through, Straight Shank						
135° Point Angle, Split Point						
1/8 in	0.0625	7/8 in	1/8 in	1 1/2 in	Chicago-Latrobe	1TNL9
3/16 in	0.0781	1 in	1/8 in	2 in	Chicago-Latrobe	1TNM1
1/4 in	0.0938	1 1/4 in	3/32 in	2 1/4 in	Chicago-Latrobe	1TNM2
5/16 in	0.1094	1 1/2 in	7/64 in	2 5/8 in	Chicago-Latrobe	1TNM3
3/8 in	0.1250	1 5/8 in	1/8 in	2 3/4 in	Chicago-Latrobe	1TNM4
7/16 in	0.1406	1 3/4 in	1/8 in	2 7/8 in	Chicago-Latrobe	1TNM5
1/2 in	0.1563	2 in	9/64 in	3 1/8 in	Chicago-Latrobe	1TNM6
5/8 in	0.1719	2 1/8 in	1/4 in	3 1/4 in	Chicago-Latrobe	1TNM7
3/4 in	0.1875	2 5/16 in	3/16 in	3 1/2 in	Chicago-Latrobe	1TNM8
7/8 in	0.2031	2 7/16 in	3/16 in	3 5/8 in	Chicago-Latrobe	1TNM9
1 in	0.2188	2 1/2 in	7/32 in	3 3/4 in	Chicago-Latrobe	1TNP1
1 1/8 in	0.2344	2 5/8 in	1/4 in	3 7/8 in	Chicago-Latrobe	1TNP2
1 1/4 in	0.2500	2 3/4 in	1/4 in	4 in	Chicago-Latrobe	1TNP3
1 1/2 in	0.2656	2 7/8 in	1/4 in	4 1/8 in	Chicago-Latrobe	1TNP4
1 3/4 in	0.2813	2 15/16 in	1/4 in	4 1/4 in	Chicago-Latrobe	1TNP5
1 7/8 in	0.2969	3 1/16 in	1/4 in	4 3/8 in	Chicago-Latrobe	1TNP6
2 in	0.3125	3 3/16 in	5/16 in	4 1/2 in	Chicago-Latrobe	1TNP7
2 1/8 in	0.3281	3 5/16 in	5/16 in	4 5/8 in	Chicago-Latrobe	1TNP8
2 1/4 in	0.3438	3 7/16 in	5/16 in	4 3/4 in	Chicago-Latrobe	1TNP9
2 3/8 in	0.3594	3 1/2 in	29/64 in	4 7/8 in	Chicago-Latrobe	1TNR1
2 1/2 in	0.3750	3 5/8 in	3/8 in	5 in	Chicago-Latrobe	1TNR2
2 5/8 in	0.3906	3 3/4 in	3/8 in	5 1/8 in	Chicago-Latrobe	1TNR3
2 3/4 in	0.4063	3 7/8 in	29/64 in	5 1/4 in	Chicago-Latrobe	1TNR4
2 7/8 in	0.4219	3 15/16 in	27/64 in	5 5/8 in	Chicago-Latrobe	1TNR5
3 in	0.4375	4 1/8 in	7/16 in	5 1/2 in	Chicago-Latrobe	1TNR6
3 1/8 in	0.4531	4 3/16 in	7/16 in	5 5/8 in	Chicago-Latrobe	1TNR7
3 1/4 in	0.4688	4 5/16 in	19/32 in	5 3/4 in	Chicago-Latrobe	1TNR8
3 1/2 in	0.4844	4 3/8 in	31/64 in	5 7/8 in	Chicago-Latrobe	1TNR9
3 3/4 in	0.5000	4 1/2 in	1/2 in	6 in	Chicago-Latrobe	1TNT1
#7	0.2010	2 1/8 in	3/16 in	3 3/8 in	Chicago-Latrobe	434D61
#29	0.1360	1 3/4 in	1/8 in	2 1/8 in	Chicago-Latrobe	434D83
#40	0.0980	1 3/8 in	9/32 in	2 3/8 in	Chicago-Latrobe	434D94
F	0.2570	2 1/8 in	1/4 in	4 1/8 in	Chicago-Latrobe	62KA3

TiN Finish, Parabolic Flute, Non-Coolant Through, Straight Shank						
135° Point Angle, Split Point						
1/8 in	0.1250	1 3/8 in	1/8 in	2 3/4 in	Cleveland	435F02
3/16 in	0.1875	2 3/16 in	3/16 in	3 1/2 in	Cleveland	435F06
1/4 in	0.2031	2 7/16 in	3/16 in	3 5/8 in	Cleveland	435F13
5/16 in	0.3125	3 3/16 in	5/16 in	4 1/2 in	Cleveland	435F14
3/8 in	0.3281	3 5/16 in	5/16 in	4 5/8 in	Cleveland	435F15
7/16 in	0.3750	3 5/8 in	3/8 in	5 in	Cleveland	435F18
1/2 in	0.3906	3 3/4 in	3/8 in	5 1/8 in	Cleveland	435F19
5/8 in	0.4063	3 7/8 in	29/64 in	5 1/4 in	Cleveland	435F20
3/4 in	0.4219	3 15/16 in	27/64 in	5 5/8 in	Cleveland	435F21
7/8 in	0.4375	4 1/8 in	7/16 in	5 1/2 in	Cleveland	435F22
1 in	0.5000	4 1/2 in	1/2 in	6 in	Cleveland	435F26
10.00 mm	0.3937	87.00 mm	10 mm	133.00 mm	Cleveland	435F49

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Brand	Item No.
TiN Finish, Spiral Flute, Non-Coolant Through, Straight Shank						
130° Point Angle, Notched Point						
3/32 in	0.0938	1 1/4 in	1/8 in	2 1/2 in	OSG	2PNU4
1/16 in	0.1094	1 1/2 in	3/16 in	2 1/8 in	OSG	3CHX4
1/8 in	0.1250	1 5/8 in	3/16 in	3 1/8 in	OSG	2PNU7
9/64 in	0.1406	1 3/4 in	3/16 in	3 1/4 in	OSG	2PNUV1
5/32 in	0.1563	2 in	3/16 in	3 1/4 in	OSG	2PNUV2
11/64 in	0.1719	2 1/8 in	1/4 in	3 5/8 in	OSG	2PNUV4
3/16 in	0.1875	2 3/8 in	3/16 in	3 3/4 in	OSG	2PNUV6
13/64 in	0.2031	2 7/16 in	1/4 in	4 1/4 in	OSG	2PNUW1
7/32 in	0.2188	2 1/2 in	1/4 in	4 1/8 in	OSG	2PNUW3
15/64 in	0.2344	2 5/8 in	1/4 in	4 1/4 in	OSG	2PNUW4
1/4 in	0.2500	2 3/4 in	1/4 in	4 5/8 in	OSG	2PNUW5
17/64 in	0.2656	2 7/8 in	1/4 in	4 1/2 in	OSG	2PNUW7
9/32 in	0.2813	2 15/16 in	3/8 in	4 3/4 in	OSG	2PNUW8
19/64 in	0.2969	3 1/16 in	19/64 in	4 7/8 in	OSG	3CHX2
5/16 in	0.3125	3 3/16 in	3/8 in	5 in	OSG	2PNUW9
21/64 in	0.3281	3 5/16 in	3/8 in	5 1/8 in	OSG	2PNX2
11/32 in	0.3438	3 7/16 in	3/8 in	5 1/4 in	OSG	2PNX5
23/64 in	0.3594	3 1/2 in	3/8 in	5 1/8 in	OSG	3CHX3
3/8 in	0.3750	3 5/8 in	3/8 in	5 1/2 in	OSG	2PNX7
29/64 in	0.3906	3 3/4 in	1/2 in	5 7/8 in	OSG	2PNX8
13/32 in	0.4063	3 7/8 in	1/2 in	5 3/2 in	OSG	2PNX9
27/64 in	0.4219	3 15/16 in	1/2 in	6 1/2 in	OSG	2PNY1
7/16 in	0.4375	4 1/8 in	1/2 in	6 3/2 in	OSG	2PNY2
29/64 in	0.4531	4 3/16 in	1/2 in	6 3/2 in	OSG	2PNY3
15/32 in	0.4688	4 5/16 in	1/2 in	6 1/2 in	OSG	2PNY4
31/64 in	0.4844	4 3/8 in	1/2 in	6 1/2 in	OSG	2PNY5
1/2 in	0.5000	4 1/2 in	1/2 in	6 1/2 in	OSG	2PNY6
3/4 in	0.7500	5 7/8 in	7/8 in	8 1/2 in	OSG	2PNZ5
#21	0.1590	2 1/8 in	3/16 in	3 3/8 in	OSG	2PNV3
#30	0.1285	1 5/8 in	3/16 in	3 1/8 in	OSG	2PNU8
#40	0.0980	1 3/8 in	1/8 in	2 3/8 in	OSG	2PNU5
135° Point Angle, Split Point						
1/8 in	0.0625	7/8 in	1/8 in	1 1/2 in	Chicago-Latrobe	2TJL2
3/16 in	0.0781	1 in	1/8 in	2 in	Chicago-Latrobe	2TJL3
1/4 in	0.1250	1 1/4 in	1/8 in	2 3/4 in	Chicago-Latrobe	2TJL6
5/16 in	0.1406	1 3/4 in	1/8 in	2 7/8 in	Chicago-Latrobe	2VRX1
3/8 in	0.1563	2 in	9/64 in	3 1/8 in	Chicago-Latrobe	2VRX2
7/16 in	0.1719	2 1/8 in	1/4 in	3 1/4 in	Chicago-Latrobe	2VRX3
9/16 in	0.4531	2 5/16 in	3/16 in	3 1/2 in	Chicago-Latrobe	53CT30
13/16 in	0.2031	2 7/16 in	3/16 in	3 5/8 in	Chicago-Latrobe	53KC41
7/32 in	0.2188	2 1/2 in	7/32 in	3 3/4 in	Chicago-Latrobe	53CT31
15/64 in	0.2344	2 5/8 in	15/64 in	3 7/8 in	Chicago-Latrobe	2VRX7
1/4 in	0.2500	2 3/4 in	1/4 in	4 in	Chicago-Latrobe	53CT32
17/64 in	0.2656	2 7/8 in	1/4 in	4 1/8 in	Chicago-Latrobe	2VRX9
9/32 in	0.2813	2 15/16 in	1/4 in	4 1/4 in	Chicago-Latrobe	53CT33
19/64 in	0.2969	3 1/16 in	19/64 in	4 3/8 in	Chicago-Latrobe	2VRX2
5/16 in	0.3125	3 3/16 in	5/16 in	4 1/2 in	Chicago-Latrobe	53CT34
21/64 in	0.3281	3 5/16 in	5/16 in	4 5/8 in	Chicago-Latrobe	53KC45
11/32 in	0.3438	3 7/16 in	5/16 in	4 3/4 in	Chicago-Latrobe	53CT35
23/64 in	0.3594	3 1/2 in	29/64 in	5 1/4 in	Chicago-Latrobe	53CT36
3/8 in	0.3750	3 5/8 in	3/8 in	5 1/8 in	Chicago-Latrobe	53KC48
29/64 in	0.3906	3 3/4 in	3/8 in	5 1/4 in	Chicago-Latrobe	53CT37
13/32 in	0.4063	3 7/8 in	29/64 in	5 3/8 in	Chicago-Latrobe	53KC49
27/64 in	0.4219	3 15/16 in	27/64 in	5 5/8 in	Chicago-Latrobe	53KC50
7/16 in	0.4375	4 1/8 in	7/16 in	5 1/2 in	Chicago-Latrobe	53CT38
29/64 in	0.4531	4 3/16 in	7/16 in	5 5/8 in	Chicago-Latrobe	2VRZ3
15/32 in	0.4688	4 5/16 in	4 3/16 in	5 3/4 in	Chicago-Latrobe	53CT39
31/64 in	0.4844	4 3/8 in	4 3/16 in	5 7/8 in	Chicago-Latrobe	53CT39
1/2 in	0.5000	4 1/2 in	1/2 in	6 in	Chicago-Latrobe	53CT40
#7	0.2010	2 1/8 in	3/16 in	3 3/8 in	Chicago-Latrobe	62JR8
#21	0.1590	2 1/8 in	3/16 in	3 3/4 in	Chicago-Latrobe	62JL2
#30	0.1285	1 5/8 in	1/8 in	2 3/8 in	Chicago-Latrobe	62JL1
#40	0.0980	1 3/8 in	1/8 in	2 3/8 in	Chicago-Latrobe	62JL1
2.50 mm	0.0984	30.00 mm	2.5 mm	57.00 mm	Chicago-Latrobe	434K50
3.00 mm	0.1181	33.00 mm	3 mm	61.00 mm	Chicago-Latrobe	434K52
3.50 mm	0.1378	39.00 mm	3.5 mm	70.00 mm	Chicago-Latrobe	434K55
4.00 mm	0.1575	43.00 mm	4 mm	75.00 mm	Chicago-Latrobe	434K59
4.50 mm	0.1772	47.00 mm	4.5 mm	80.00 mm	Chicago-Latrobe	434K63
5.00 mm	0.1969	52.00 mm	5 mm	86.00 mm	Chicago-Latrobe	434K68
5.50 mm	0.2165	57.00 mm	5.5 mm	93.00 mm	Chicago-Latrobe	434K71
6.00 mm	0.2362	62.00 mm	6 mm	99.00 mm	Chicago-Latrobe	434K74
10.00 mm	0.3937	87.00 mm	10 mm	133.00 mm	Chicago-Latrobe	434K86



**Bright Finish, Spiral Flute,
Non-Coolant Through,
Straight Shank
41AE32**

Jobber-Length Carbide-Tipped Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Brand	Item No.
Bright Finish, Spiral Flute, Non-Coolant Through, Straight Shank						
118° Point Angle, Conventional Point						
3/16 in	0.1875	2 3/16 in	3/16 in	3 1/2 in	Chicago-Latrobe	1W008
1/4 in	0.2500	2 3/4 in				