



For more information on Drill Bits, see page 2137.



Carbide-Tipped
41AG22



Cobalt Steel
10D228



High-Speed Steel
34GR21



Solid Carbide
45YJ42



Jobber-Length Drill Bit Sets

■ Right hand cutting direction except where noted

No. of Bits	Smallest Size	Largest Size	Cutting Direction	Finish	Flute Type	Case Type	Brand	Item No.
Carbide-Tipped								
118° Point Angle, Cam Relieved Point								
25	1/8 in	1/2 in	Rt Hand	Bright	—	Box	—	41AG22
Cobalt Steel								
118° Point Angle, Conventional Point								
29	1/8 in	1/2 in	Rt Hand	Gold Oxide	Spiral	—	Westward	10D228
118° Point Angle, Split Point								
29	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cle-Line	494N86
135° Point Angle, Conventional Point								
14	1/8 in	3/4 in	Rt Hand	Gold Oxide	Spiral	—	Westward	10D227
15	1/8 in	3/4 in	Rt Hand	Black Oxide	Spiral	Box	IRWIN	3JUM9
29	1/8 in	1/2 in	Rt Hand	Gold Oxide	Spiral	Box	DeWalt	45C202
135° Point Angle, Pilot								
14	1/8 in	3/4 in	Rt Hand	TiN	Spiral	Box	DeWalt	45C201
135° Point Angle, Split Point								
11	1.00 mm	6.00 mm	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	6WT29
13	1/8 in	1/4 in	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1U198
13	1/8 in	1/4 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6WUE4
15	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cleveland	434L05
15	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1U200
15	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cle-Line	53PR41
15	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Westward	401J96
15	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6WUD5
19	0.50 mm	10.00 mm	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	6WT27
20	#80	#61	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	6WTZ3
21	1/8 in	3/4 in	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1V713
21	1/8 in	3/4 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6WUE5
25	1.00 mm	13.00 mm	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	6WT28
26	A	Z	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1V710
26	A	Z	Rt Hand	Straw/Bronze	Spiral	Index	Cleveland	434R72
29	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Parabolic	Index	Cleveland	434L06
29	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1U196
29	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cle-Line	1BR43
29	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cleveland	434L08
29	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6WUD4
60	#60	#1	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1U202
60	#60	#1	Rt Hand	Straw/Bronze	Spiral	Index	Cle-Line	53PR39
60	#60	#1	Rt Hand	Straw/Bronze	Spiral	Index	Cleveland	434L09
115	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Chicago-Latrobe	1G915
115	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cle-Line	53PR38
115	1/8 in	1/2 in	Rt Hand	Straw/Bronze	Spiral	Index	Cleveland	434L10
High Speed Steel								
118° Point Angle, Conventional Point								
11	1.00 mm	6.00 mm	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U137
13	1/8 in	1/4 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U100
13	1/8 in	1/4 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	2X470
13	1/8 in	1/4 in	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M463
13	1.00 mm	7.00 mm	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	6WUA7
15	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	2U044
15	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	21071
15	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Westward	401J97
15	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M461
15	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Cleveland	406K63
15	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	1V698
20	#80	#61	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1V717
20	#80	#61	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1U129
21	1/8 in	3/4 in	L Hand	Bright	Spiral	Index	Chicago-Latrobe	6WUD9
21	1/8 in	3/4 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U102
21	1/8 in	3/4 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	4X780
21	1/8 in	3/4 in	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M465
25	0.50 mm	13.00 mm	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	5BP06
25	1.00 mm	13.00 mm	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U139
25	1.00 mm	13.00 mm	Rt Hand	Black Oxide	Spiral	Index	Cleveland	406F96
25	1.00 mm	13.00 mm	Rt Hand	Bright	Spiral	Index	Cleveland	406J44
26	A	Z	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U133
26	A	Z	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	2A737
26	A	Z	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M473
29	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U110
29	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	6X001
29	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Cleveland	406K61
29	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M469
29	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Cle-Line	53FP24
29	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Cleveland	406K62

No. of Bits	Smallest Size	Largest Size	Cutting Direction	Finish	Flute Type	Case Type	Brand	Item No.
29	1/8 in	1/2 in	Rt Hand	TiN	Parabolic	Index	Cle-Line	53FP64
29	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	1V696
50	1.00 mm	5.90 mm	Rt Hand	Black Oxide	Spiral	Index	Cleveland	406F94
60	#60	#1	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1U131
60	#60	#1	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	2A736
60	#60	#1	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M471
60	#60	#1	Rt Hand	Bright	Spiral	Index	Cleveland	406F92
60	#60	#1	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6WUC8
114	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	6WUA5
115	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	6WUA6
115	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	1A522
115	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Chicago-Latrobe	1M475
115	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Index	Cleveland	406F95
118	1.00 mm	13.00 mm	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	2VTE5
135° Point Angle, Conventional								
21	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Box	DeWalt	34GR21
135° Point Angle, Conventional Point								
13	1/8 in	1/4 in	Rt Hand	TiN	Spiral	Box	DeWalt	5MP38
15	1/8 in	3/4 in	Rt Hand	Black & Gold	Spiral	Box	IRWIN	3UMF1
15	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Westward	5UDP3
18	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Box	IRWIN	3UMF2
29	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Westward	5UDP4
135° Point Angle, Split Point								
13	1/8 in	1/4 in	Rt Hand	Black & Gold	Spiral	Box	DeWalt	5TE17
13	1/8 in	1/4 in	Rt Hand	Black & Gold	Spiral	Index	Westward	6PTC6
13	1/8 in	1/4 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	6WUA8
13	1/8 in	1/4 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6ZKG4
14	1/8 in	1/2 in	Rt Hand	Black & Gold	Spiral	Box	DeWalt	53DR65
15	1/8 in	1/2 in	Rt Hand	Black & Gold	Parabolic	Index	Cle-Line	1TP22
15	1/8 in	1/2 in	Rt Hand	Black & Gold	Spiral	Index	Westward	5UDN7
15	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	435G02
15	1/8 in	1/2 in	Rt Hand	TiAN	Spiral	Index	Chicago-Latrobe	6WUT7
15	1/8 in	1/2 in	Rt Hand	TiCN	Spiral	Index	Chicago-Latrobe	6WTX2
15	1/8 in	1/2 in	Rt Hand	TiN	Parabolic	Index	Cle-Line	1TPC9
15	1/8 in	1/2 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6ZKG2
21	1/8 in	3/4 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	6WUC1
21	1/8 in	3/4 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	1BR50
21	1/8 in	3/4 in	Rt Hand	TiCN	Spiral	Index	Chicago-Latrobe	6W1X5
21	1/8 in	3/4 in	Rt Hand	TiN	Spiral	Index	Chicago-Latrobe	6ZKG6
21	1/8 in	3/4 in	Rt Hand	Black & Gold	Parabolic	Box	Milwaukee	21R661
21	1/8 in	3/4 in	Rt Hand	Black & Gold	Spiral	Box	DeWalt	53DR64
25	1.00 mm	13.00 mm	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	6W1Z4
25	1.00 mm	13.00 mm	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	434L13
26	A	Z	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1G543
29	1/8 in	1/2 in	Rt Hand	Black & Gold	Parabolic	Index	Cle-Line	1TN26
29	1/8 in	1/2 in	Rt Hand	Black & Gold	Spiral	Box	DeWalt	53DR59
29	1/8 in	1/2 in	Rt Hand	Black & Gold	Spiral	Index	Westward	5UDN9
29	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Chicago-Latrobe	1G547
29	1/8 in	1/2 in	Rt Hand	Black Oxide	Spiral	Index	Cle-Line	1BR44
Solid Carbide								
118° Point Angle, Split Point								
15	1/8 in	1/2 in	Rt Hand	AlTiN	Spiral	Box	—	45YJ53
15	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Box	—	45YJ41
21	1/8 in	3/4 in	Rt Hand	AlTiN	Spiral	Box	—	45YJ54
21	1/8 in	3/4 in	Rt Hand	Bright	Spiral	Box	—	45YJ42
24	1.00 mm	12.50 mm	Rt Hand	Bright	Spiral	Box	—	45YJ43
29	1/8 in	1/2 in	Rt Hand	AlTiN	Spiral	Box	—	45YJ56
29	1/8 in	1/2 in	Rt Hand	Bright	Spiral	Box	—	45YJ44