

Nordbak Brushable Ceramic

Protective coatings cover surfaces to safeguard components from corrosion, chemicals, and abrasion. They differ from potting compounds because they don't offer electrical insulation and must be brushed on to components. They provide relief to worn surfaces and protect equipment that is exposed to impact.

Mixing Ratio	Includes	Work Life	Functional Cure	Temp. Range	Shear Strength	Mfr. Model	Item No.
2.75:1	2-lb Kit, Resin and Hardener	30 min	6 hr	Up to 200°F	12,500 psi	209826	5TT84

LOCTITE


Belt/Rubber Repair and Etching/Cleaning Solutions **LOCTITE**

- Up to 180°F

URETHANE BELT REPAIR

Abrasion-, corrosion-, and impact-resistant products repair conveyor belts and damaged rubber equipment. Nonshrinking and completely unaffected by oil, grease, and water.

MR Flex 80 Putty Pourable Repair Compound—

Rebuilds and repairs rubber parts and lines in pumps. Trowelable, 2-part putty bonds to metal, concrete, rubber, and some plastics.

MR Flex 80 Liquid Repair Compound—Castable, 2-part urethane makes molds, fixtures, and expansion joints. Use for nonscratching holding fixtures.

Fixmaster Rapid Rubber Repair Urethane—Premium-quality belt repair for damaged rubber equipment. Quickly and easily repairs with the same durability and flexibility as the belt.

ETCHING AND CLEANING SOLUTIONS

For use with Rapid Rubber Repair 2WKR2.

SF FM Etching Agent Activator—Material etches surfaces for better bonding of urethanes.

SF 8220 Flex Cleaner—This colorless liquid is designed to thoroughly clean rubber, urethane, or metal surfaces before cleaning. Nontoxic formula dries quickly and leaves no residue. One-component liquid cures at room temperature and requires no mixing.



Fixmaster Rapid Rubber Repair Urethane 2WKR2

Description	Type	Mixing Ratio	Work Life	Functional Cure	Tensile Strength	Size	Mfr. Model	Item No.
Urethane Belt Repair								
MR Flex 80 Putty Pourable Repair Compound	Trowelable, Corrosion and Impact Resistant	100:40	10 min	8 hr	1,500 psi	1 lb	209821	5TT78
MR Flex 80 Liquid Repair Compound	Ideal for Casting Molds, Fixtures, and Parts	100:13.3	20 min	8 hr	1,800 psi	1 lb	209820	5TT77
Fixmaster Rapid Rubber Repair Urethane	To Repair Conveyor Belts and Line Pumps	1:1	1 min	2 hr	1,300 psi	400 mL	428557	2WKR2
Etching and Cleaning Solutions								
SF FM Etching Agent Activator, 3-fl. oz. Bottle, Enhances Bonds to Rubber							235638	2WKP8
SF 8220 Flex Cleaner, 4-fl. oz. Can, Cleans and Primes Surfaces							233307	2WKP9

Gasket Sealants



Sealants indicated as Low-VOC are low-solvent formulations that release significantly fewer harmful vapors than standard adhesives. 1TDX3 is an odorless, solvent-free adhesive for rigid or flexible flanges. Solvent-based, paste-like sealant 2EMY3 sets slowly to a pliable film and is best suited for nonrigid, vibrating assemblies. Resistant to gasoline and other solvents. General purpose Superflex RTV Silicone Sealants 3KMY7, 3KKN3, and 3KMY8 cure at room temperature to form a tough rubber seal. Will not slump in overhead or vertical applications. Withstand extreme temperature cycling, UV light, and ozone. Cannot be painted.

Description	Type	Color	Size	Temp. Range	Full Cure	Brand	Mfr. Model	Item No.
Form-A-Gasket #2	Slow Dry Flexible Cure	Black	11 oz	-65 to 400°F	24 hr	Permatex	80011	26XY1
Gasket Sealant	Silicone	Black	300 mL	500°F	24 hr	Vibra-Tite	99330	49CJ43
		Copper	300 mL	700°F	24 hr	Vibra-Tite	99230	49CE92
		Gray	300 mL	500°F	24 hr	Vibra-Tite	99930	49CJ60
Gasket Sealant, Low-VOC	Oil-Resistant	Black	2.8 oz	-40 to 400°F	24 hr	DAP	00754	3WEZ5
	Waterproof	Clear	3 oz	-75 to 500°F	24 hr	Pro Seal	80066	1FBH7
Gasket Sealant, Solvent-Based	Shrink-Resistant for Precut Gaskets	Clear	11.1 oz	-75 to 500°F	24 hr	Pro Seal	80067	1FBJ1
		Black	7 oz	-65F to 400°F	Remains Tacky	Loctite	198819	2EMY3
Gasket Sealant, Superflex®, Low-VOC	High Temp.	Blue	80 mL	-65 to 500°F	24 hr	Loctite	270642	5E220
		Blue	300 mL	-65 to 500°F	24 hr	Loctite	270639	5E221
RTV Gasket Maker	Increased Oil Resistance	Red	11 oz	-65 to 650°F	24 hr	Permatex	81409	2GXZ1
	Instant Sealing Oil-Resistant	Black	3.35 oz	-65 to 400°F	24 hr	Permatex	82180	2GXZ4
	High Temp. Sensor-Safe	Black	190 mL	-75 to 500°F	24 hr	Loctite	743913	1TDX3
RTV Gasket Maker, Low-VOC	Oil and Water-Resistant Noncorrosive	Red	8 oz	-70 to 650°F	24 hr	Pro Seal	80729	3HHH6
		Gray	70 mL	-75 to 625°F	24 hr	Loctite	135275	2PAC7
RTV Gasket Maker, Ultra Black®, Low-VOC	Oil-Resistant	Black	8 oz	-75 to 500°F	24 hr	Pro Seal	80049	3HHH5
		Black	3 oz	-75 to 500°F	24 hr	Pro Seal	80046	1FBH4
RTV Silicone Gasket Maker, Low-VOC	High Temp. Sensor-Safe	Red	3 oz	-70 to 650°F	24 hr	Pro Seal	80726	1FBH5
		Red	11.1 oz	-80 to 700°F	24 hr	Pro Seal	80728	1FBH9
RTV Silicone Sealant, Superflex RTV	Oil-Resistant	Black	11.1 oz	-75 to 500°F	24 hr	Pro Seal	80047	1FBH8
		Clear	80 mL	-65 to 450°F	24 hr	Loctite	160809	3KMY7
RTV Silicone Sealant, Superflex RTV, 595	General Purpose	Clear	190 mL	-65 to 450°F	24 hr	Loctite	743915	3KKN3
		Clear	300 mL	-65 to 450°F	24 hr	Loctite	193999	3KMY8
RTV Silicone Sealant, Thread & Gasket, Low-VOC	Acetoxy Cure	Black	10.3 oz	-62 to -350°F	24 hr	Surebond	SB-160 T BL	48LR95
		Clear	5 gal	-62 to -350°F	24 hr	Surebond	SB-160 P CL	48LR96
		Silver	10.3 oz	-62 to -350°F	24 hr	Surebond	SB-160 T AL	48LR93
Silicone Sealant	Multipurpose	Black	10 oz	400°F	24 hr	White Lightning	W11125010	48XW77



2PAC7

Gasket/Paint Remover



Solvent-based cleaner removes baked-on fiber gaskets, gasket adhesives, and sealants. Excellent on paint and varnish. Contains no methylene chloride. Blistered paint can be scraped off or flushed away with water. Use on brick, tile, steel, brass, chrome, porcelain, and other surfaces.

Description	Size	Mfr. Model	Item No.
Gasket Remover	16 oz.	03017	5YK56

