#### Scan. Order. Done. Details on page A1.





# **Arbor Spacers**

- Full Hard Shim Temper
- 10 UOM Qty
- Steel Material

Quickly and accurately space grinding tools, saws, slitting blades, milling cutters and other machining tools. Notched arbor spacers can fit over shaft keys and help securely hold the shim or bushing in place.

5FE81

| Shim<br>Thickness | Inside<br>Dia. | Outside Dia. | Keyway<br>Width | Keyway<br>Depth | Item<br>No.           |
|-------------------|----------------|--------------|-----------------|-----------------|-----------------------|
| 0.001 in -        | 1.0 in         | 1.5 in       | 1/4 in          | 3∕32 in         | 5FB78                 |
| 0.001111          | 1.5 in         | 2.125 in     | 3⁄8 in          | 5∕32 in         | 5FE88                 |
| 0.002 in -        | 1.0 in         | 1.5 in       | 1/4 in          | 3∕32 in         | 5FB80                 |
| 0.002 111         | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | No.<br>5FB78<br>5FE88 |
| 0.003 in -        | 1.0 in         | 1.5 in       | 1/4 in          | 3/32 in         | 5FB81                 |
| 0.003 111         | 2.0 in         | 2.75 in      | 1/2 in          | 3∕16 in         | 5FY21                 |
| 0.004 in          | 1.0 in         | 1.5 in       | 1/4 in          | 3∕32 in         | 5FB82                 |
|                   | 1.5 in         | 2.125 in     | 3⁄8 in          | 5/32 in         | 5FE93                 |
| 0.005 in          | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE73                 |
|                   | 2.0 in         | 2.75 in      | 1/2 in          | 3/16 in         | 5FY23                 |
|                   | 0.875 in       | 1.375 in     | 3∕16 in         | 5/64 in         | 5FB69                 |
| 0.015 in -        | 1.5 in         | 2.125 in     | 3/8 in          | 5∕32 in         | 5FE99                 |
| 0.015111 -        | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE79                 |
| -                 | 2.0 in         | 2.75 in      | ½ in            | 3∕16 in         | 5FY29                 |
|                   | 1.5 in         | 2.125 in     | 3/8 in          | 5/32 in         | 5FE97                 |
| 0.01 in           | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE77                 |
| -                 | 2.0 in         | 2.75 in      | ½ in            | 3∕16 in         | 5FY27                 |

| Shim<br>Thickness | Inside<br>Dia. | Outside Dia. | Keyway<br>Width | Keyway<br>Depth | Item<br>No. |
|-------------------|----------------|--------------|-----------------|-----------------|-------------|
|                   | 0.75 in        | 1.125 in     | 3∕16 in         | 5∕64 in         | 5FB51       |
| 0.025 in -        | 1.5 in         | 2.125 in     | ¾ in            | 5∕32 in         | 5FY11       |
| 0.023 111         | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE81       |
|                   | 2.0 in         | 2.75 in      | ½ in            | 3∕16 in         | 5FY31       |
|                   | 1.5 in         | 2.125 in     | 3⁄8 in          | 5∕32 in         | 5FY10       |
| 0.02 in           | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE80       |
|                   | 2.0 in         | 2.75 in      | ½ in            | 3∕16 in         | 5FY30       |
|                   | 1.5 in         | 2.125 in     | 3⁄8 in          | 5∕32 in         | 5FY12       |
| 0.031 in          | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE82       |
|                   | 2.0 in         | 2.75 in      | 1/2 in          | 3∕16 in         | 5FY32       |
|                   | 1.5 in         | 2.125 in     | 3⁄8 in          | 5∕32 in         | 5FY14       |
| 0.062 in          | 1.75 in        | 2.75 in      | 7∕₁6 in         | 3∕16 in         | 5FE84       |
|                   | 2.0 in         | 2.75 in      | 1/2 in          | 3∕16 in         | 5FY34       |
| 0.093 in          | 1.0 in         | 1.5 in       | 1/4 in          | 3∕32 in         | 5FB95       |
|                   | 0.5 in         | 0.75 in      | 1/8 in          | 3/64 in         | 5FB16       |
| 0.125 in          | 1.75 in        | 2.75 in      | 7∕16 in         | 3∕16 in         | 5FE86       |
| _                 | 2.0 in         | 2.75 in      | ½ in            | 3∕16 in         | 5FY36       |

| Carbon Steel Information        |                            |                          |                    |           |                    |                 |                |                 |
|---------------------------------|----------------------------|--------------------------|--------------------|-----------|--------------------|-----------------|----------------|-----------------|
| Material                        | Tensile Strength<br>(psi)* | Yield Strength<br>(psi)* | Hardness<br>(BHN)* | Toughness | Wear<br>Resistance | Formability     | Machinability† | Weldability     |
| Low Carbon Grade                | 00 000 1 50 000            | 05.000 : 05.000          | 107.14             |           |                    | - " .           |                |                 |
| Low Carbon - Cold Rolled        | 38,000 to 50,000           | 25,000 to 35,000         | 107 Max.           | Fair      | Fair               | Excellent       | Good           | Excellent       |
| Low Carbon - Hot Rolled         | 58,000 to 80,000           | 36,000                   | 107 Max.           | Fair      | Fair               | Excellent       | Good           | Excellent       |
| 1009                            | 60,000                     | 33,000                   | 149                | Fair      | Fair               | Fair            | Good           | Excellent       |
| 1015                            | 58,000                     | 42,000                   | 149                | Fair      | Fair               | Good            | Good           | Excellent       |
| 1018                            | 65,000 to 85,000           | 55,000 to 75,000         | 167                | Fair      | Fair               | Good            | Good           | Excellent       |
| Medium Carbon Grade             |                            |                          |                    |           |                    |                 |                |                 |
| 1045                            | 90,000                     | 59,000                   | _                  | Good      | Poor               | Fair            | Fair           | Poor            |
| 1144                            | 100,000                    | 95,500                   | 223                | Good      | Poor               | Fair            | Good           | Poor            |
| Screw Machine Grade             |                            |                          |                    |           |                    |                 |                |                 |
| 12L14                           | 78,000 to 85,000           | 60,000 to 75,000         | 187                | Poor      | Poor               | Poor            | Excellent      | Not Recommended |
| 1215                            | 78,000 to 95,000           | 60,000 to 80,000         | 187                | Poor      | Fair               | Not Recommended | Excellent      | Not Recommended |
| * Typical levels @ 1" dia. † Co | mpared to AISI 1212, which | ch has 100% machinabilit | у.                 |           |                    |                 |                |                 |

## **Carbon Steel— Plates**

- Standards: ASTM A36 (hot-rolled)
- Length and width tolerances: +0.125/-0.000"

Note: Additional sizes are available; call 1-800-GRAINGER (472-4643).

| Thickness<br>(Decimal) | Thickness<br>Tolerance | 1 FT. x 1 FT.<br>Item<br>No. | 2 FT. x 1 FT.<br>Item<br>No. | 4 FT. x 1 FT.<br>Item<br>No. | 4 FT. x 2 FT.<br>Item<br>No. |
|------------------------|------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| A36 Steel              |                        |                              |                              |                              |                              |
| 0.125 in               | +/-0.030 in            | 3DRT8                        | 3DRT9                        | 3DRU1                        | 3DRU2                        |
| 0.187 in               | +/-0.030 in            | 3DRU3                        | 3DRU4                        | 3DRU5                        | 3DRU6                        |
| 0.25 in                | +/-0.030 in            | 3DRU7                        | 3DRU8                        | 3DRU9                        | 3DRV1                        |
| 1008 Steel             |                        |                              |                              |                              |                              |
| 0.032 in               | +/-0.0015 in           | 3DRX4                        | 3DRX5                        | 3DRX6                        | 3DRX7                        |
| 0.047 in               | +/-0.002 in            | 3DRW9                        | 3DRX1                        | 3DRX2                        | 3DRX3                        |
| 0.062 in               | +/-0.0025 in           | 3DRW5                        | 3DRW6                        | 3DRW7                        | 3DRW8                        |



### **Carbon Steel** 90° Angles Note: Additional

- Low carbon alloy steel
- Length tolerance: ±0.1251
- Overall length 6 ft.

|                  | Leg<br>Length | Leg Length<br>Tolerance | Tolerance   | Ite<br>No |
|------------------|---------------|-------------------------|-------------|-----------|
|                  | 1/4 in Th     | ickness                 |             |           |
|                  | 1 in          | +/-0.0313 in            | +/-0.010 in | 2AL       |
| -                | 1 ½ in        | +/-0.046 in             | +/-0.010 in | 2AL       |
| 2000 /           | 2 in          | +/-0.046 in             | +/-0.010 in | 2AL       |
|                  | 2 ½ in        | +/-0.0625 in            | +/-0.015 in | 2AL       |
| _                | 3 in          | +/-0.125 in             | +/-0.015 in | 2AH       |
|                  | 4 in          | +/-0.125 in             | +/-0.015 in | 2AH       |
|                  |               | ickness                 |             |           |
|                  | 3/4 in        | +/-0.0313 in            | +/-0.008 in | 2AF       |
| Note: Additional | 1 in          | +/-0.0313 in            | +/-0.008 in | 2AU       |
|                  | 1 1/4 in      | +/-0.046 in             | +/-0.010 in | 2AU       |
| sizes are        | 1 ½ in        | +/-0.046 in             | +/-0.010 in | 2AL       |
| available; call  | 2 in          | +/-0.046 in             | +/-0.010 in | 2AL       |
| 1-800-GRAINGER   |               | hickness                |             |           |
| (472-4643).      | 1 ½ in        | +/-0.046 in             | +/-0.010 in | 2AL       |
|                  |               |                         |             |           |

## **Carbon Steel— Tread Plates**

- 1009 alloy steel meets ASTM A786
- Length and width tolerances:
  - +0.125/-0.000"

Easily welded material provides excellent skid resistance.

Note: Additional sizes are available; call 1-800-GRAINGER (472-4643).





## **Carbon Steel— Structural Square Tubes**

- 1015 alloy meets ASTM A500 Grade B
- Length tolerance: +0.125/-0.000"
- Length 6 ft.

Note: Additional sizes are available; call 1-800-GRAINGER (472-4643).

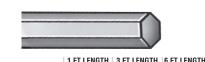
| Outside   | Outside Dia.          | Thickness   | Item  |
|-----------|-----------------------|-------------|-------|
| Dia.      | Tolerance             | Tolerance   | No.   |
| 0.13 in \ | <b>Nall Thickness</b> | 3           |       |
| 3/4"      | +/-0.025"             | +/-0.013 in | 3DRR4 |
| 1"        | +/-0.025"             | +/-0.013 in | 3DRR5 |
| 11/4"     | +/-0.025"             | +/-0.013 in | 3DRR6 |
| 11/2"     | +/-0.025"             | +/-0.013 in | 3DRR7 |
| 2"        | +/-0.025"             | +/-0.013 in | 3DRR8 |
| 3"        | +/-0.025"             | +/-0.013 in | 3DRR9 |
| 0.19 in \ | <b>Nall Thickness</b> |             |       |
| 11/2"     | +/-0.025"             | +/-0.019 in | 3DRT1 |
| 2"        | +/-0.025"             | +/-0.019 in | 3DRT2 |
| 21/2"     | +/-0.025"             | +/-0.019 in | 3DRT3 |
| 3"        | +/-0.025"             | +/-0.019 in | 3DRT4 |
|           | Nall Thickness        | 3           |       |
| 2"        | +/-0.025"             | +/-0.025 in | 3DRT5 |
|           | +/-0.025"             | +/-0.025 in | 3DRT6 |
| 4"        | +/-0.025"             | +/-0.025 in | 3DRT7 |
|           |                       |             |       |

Wall

## **Carbon Steel— Hexagonal Rods**

- 1018 alloy meets ASTM 108, UNS# G10180, AISI 1018
- 12L14 alloy meets ASTM 108, UNS# G1244
- Length tolerance: 1-ft. ±1.000", 3-ft. ±3.000", 6-ft. ±6.000"

Note: Additional sizes are available: call 1-800-GRAINGER (472-4643).



| Hex<br>Width | Hex Width<br>Tolerance | Item<br>No. | Item<br>No. | Item<br>No. |
|--------------|------------------------|-------------|-------------|-------------|
| 1018 Carbo   | on Steel               |             |             |             |
| ½ in         | +0.000/-0.002 in       | _           | _           | 2HJN1       |
| 5⁄8 in       | +0.000/-0.002 in       | _           | _           | 2HJN2       |
| 3/4 in       | +0.000/-0.002 in       | _           | _           | 2HJN3       |
| 1 in         | +0.000/-0.003 in       | 2AVF5       | _           | 2HJN5       |
| 11/4 in      | +0.000/-0.003 in       | 2AVF6       | 2AVG1       | 2HJN6       |
| 1½ in        | +0.000/-0.003 in       | _           | _           | 2HJN7       |
| 2 in         | +0.000/-0.004 in       | _           | 2AVG3       | _           |
| 21/2 in      | +0 000/-0 004 in       | 2AVF9       | 2AVG4       | 2H.IN9      |

| Hex<br>Width | Hex Width<br>Tolerance | 1 FT LENGTH<br>Item<br>No. | 3 FT LENGTH<br>Item<br>No. | 6 FT LENGTH<br>Item<br>No. |
|--------------|------------------------|----------------------------|----------------------------|----------------------------|
| 12L14 Carb   |                        |                            |                            |                            |
| 5/16 in      | +/-0.002 in            | 4YNE6                      | 4YNE7                      | _                          |
| 3/8 in       | +/-0.002 in            | 4YNE9                      | 4YNF1                      | 4YNF2                      |
| 7∕16 in      | +/-0.002 in            | 4YNF3                      | 4YNF4                      | _                          |
| 1/2 in       | +/-0.002 in            | 4YNF6                      | 4YNF7                      | 2HJW1                      |
| 5/8 in       | +/-0.002 in            | 4YNF9                      | 4YNG1                      | 2HJW2                      |
| 3/4 in       | +/-0.003 in            | 4YNG3                      | 4YNG4                      | 2HJW3                      |
| 7/8 in       | +/-0.003 in            | 4YNG6                      | 4YNG7                      | 2HJW4                      |
| 1 in         | +/-0.003 in            | 4YNG9                      | 4YNH1                      | 2HJW5                      |
| 11/4 in      | +0.000/-0.003 in       | _                          | 2HJV4                      | _                          |
| 1½ in        | +0.000/-0.003 in       | _                          | _                          | 2HJW7                      |
| 13/4 in      | +0.000/-0.004 in       | 2HJV1                      | _                          | _                          |
| 2 in         | +0.000/-0.004 in       | _                          | 2HJV7                      | 2HJW9                      |
| 3 in         | +0.000/-0.005 in       | 2HJV3                      | _                          | _                          |