**Scan. Order. Done.** Details on page A1.



## CONTINUED

## **Helical Wire Thread Inserts** ห**eliCoil** ๋

Helic	al W	ire Thread		<b>Inserts</b>		leli		
Thread	Overall	Drill	Compatible	Free Coil		Pkg.	Free- Running Item	Item
Size Coarse (Co	Length ont.)	Bit Size	Tap Size	Diameter	Brand	Qty.	No.	No.
18-8 Stàin	less Steel 1 in	(Cont.) 1 1/32 in	1"-8	1.2 in		1	5UUD0	_
1"-8	1 in	1 1/32 in	1"-8 1"-8	1.196 in	Heli-Coil	1	_	4EXG3
	1 in 1½ in	1 1/32 in 1 1/32 in	1"-8 1"-8	1.196 in 1.2 in		1	5UUD1	5WZX1
	1½ in 1½ in	1 1/32 in 1 1/32 in	1"-8	1.181 in 1.196 in	Heli-Coil Heli-Coil	1	4EWT2	4EXG4
	1½ in	1 1/32 in	1"-8 1"-8	1.196 in	— —	1	=	5WZX2
1 1/8"-7	1½ in 1½ in	1 5/32 in 1 11/64 in	1 1/8"-7 1 1/8"-7 1 1/8"-7 1 1/8"-7 1 1/8"-7 1 1/8"-7 1 1/8"-7 1 1/8"-7	1.36 in 1.355 in	— Heli-Coil	1	5UUD2	4EXG5
	1⅓ in	1 5/32 in	1 1/8"-7	1.355 in 1.355 in	_	1	4EWR5	5WZX
	111/16 in 111/16 in	1 5/32 in 1 5/32 in 1 11/64 in	1 1/8 -7	1.335 in 1.36 in	Heli-Coil —	1	5UUD3	=
	111/16 in 111/16 in	1 11/64 in 1 5/32 in	1 1/8"-7	1.36 in 1.355 in 1.355 in	Heli-Coil	1		4EXG6
	11/4 in	1 %2 in	1 1/8"-7	1.48 in		1	5UUD4	_
	1¼ in 1¼ in	1 19/64 in 1 9/32 in		1.483 in 1.483 in	Heli-Coil —	1	=	4EXG7
1 1/4"-7	17/s in	1 9/22 in	1 ½ -7 1 ½ -7 1 ½ -7	1.48 in	—	1	5UUD5	
	1% in 1% in	1 % in 1 % in	1 1/8"-/	1.463 in 1.483 in	Heli-Coil —	1	4EWR3	5WZX
1 %"-6	2½ in 1½ in	1 <sup>13</sup> / <sub>32</sub> in 1.35/64 in	1 3/8"-6 1 1/2"-6	1.62 in 1.77 in	Heli-Coil	1	4EWT1 5UUD6	
	1½ in	1.35/64 in	1 1/2"-6	1.772 in		1	_	5WZX
1 ½"-6	21/4 in 21/4 in	1.35/64 in 1 17/32 in	1 ½"-6 1 ½"-6	1.77 in 1.749 in	— Heli-Coil	1	5UUD7 4EWP8	=
	21/4 in	1.35/64 in	1 1/2"-6	1.772 in	_	1	_	5WZX
M2-0.40	5 mm 6 mm	2.1mm 2.1mm	M2-0.4.00 M2-0.4.00	2.5908 mm 2.5908 mm	Heli-Coil Heli-Coil	100 100	4DAG7 4DAG9	=
12.2-0.45	4.4 mm	2.3mm	M2.2-0.45	2.8956 mm	Heli-Coil	100	4DAE9	_
	2.5 mm	2.3mm 2.60 mm	M2.2-0.45 M2.5-0.45	2.8956 mm 3.7084 mm	Heli-Coil —	100 10	4DAF1 5WZK5	5XAC
M2.5-0.45	2.5 mm	2.55mm	M2 5-0 45	3.4544 mm	Heli-Coil	100 10	4DAF2 5WZK6	4GDU 5XAC
	3.8 mm 3.8 mm	2.60 mm 2.55mm	M2.5-0.45 M2.5-0.45 M2.5-0.45	3.7084 mm 3.4544 mm	Heli-Coil	100	4DAF3	4GDU
	5 mm	2.60 mm	M2.5-0.45 M2.5-0.45	3.7084 mm	— Heli-Coil	10 100	5WZK7 4DAF4	5XAC
	6.3 mm	2.55mm 2.55mm	M2.5-0.45	3.4544 mm 3.4544 mm	Heli-Coil Heli-Coil	100	4DAF5	_
	5 mm 6.3 mm 7.5 mm 7.5 mm 3 mm	2.55mm 2.55mm	M2.5-0.45 M2.5-0.45 M2.5-0.45 M2.5-0.45 M3-0.50	3.4544 mm 3.4544 mm	Heli-Coil Heli-Coil	100	4DAF6	4GDU 4GDU
	3 mm	2.55mm 3.20 mm	M3-0.50	4.3434 mm	_	10	5WZK8	5XAC
	3 mm 4.5 mm	3.20 mm	M3-0.50 M3-0.50 M3-0.50	4.064 mm 4.3434 mm	Heli-Coil —	100 10	4DAH2 5WZK9	4GDV 5XAC
M3-0.50	4.5 mm 4.5 mm	3.15mm 1/8 in	M3-0.50 M3-0.50	4.064 mm 4.0894 mm	Heli-Coil Heli-Coil	100 12	4DAH4 4EYL1	4GDV
WI3-U.3U	6 mm	3.20 mm	M3-0.50	4.3434 mm	_	10	5WZL0	5XAD
	6 mm 7.5 mm	3.15mm 3.15mm	M3-0.50 M3-0.50	4.064 mm 4.064 mm	Heli-Coil Heli-Coil	100 100	4DAH6 4DAH8	4GDV 4GDV
	9 mm	3.15mm	M3-0.50	4.064 mm	Heli-Coil	100	4DAJ1	4GDW
	4 mm 4 mm	4.20 mm 4.2mm	M4-0.70 M4-0.70	5.588 mm 5.334 mm	— Heli-Coil	10 100	5WZL1 4DAL1	5XAD 4GDW
	5 mm	4.2mm	M4-0.70	5.334 mm	Heli-Coil	100	4DAP7	_
M4 0 70	6 mm 6 mm	4.20 mm 4.2mm	M4-0.70 M4-0.70	5.588 mm 5.334 mm	Heli-Coil	10 100	5WZL2 4DAL3	5XAD 4GDW
M4-0.70	6 mm 8 mm	11/64 in 4.20 mm	M4-0.70 M4-0.70	5.334 mm 5.588 mm	Heli-Coil	12 10	4EYL2 5WZL3	5XAD
	8 mm	4.2mm	M4-0.70	5.334 mm	Heli-Coil	100	4DAL5	4GDX
	10 mm 12 mm	4.2mm 4.2mm	M4-0.70 M4-0.70	5.334 mm 5.334 mm	Heli-Coil Heli-Coil	100	4DAL7 4DAL9	4GDX 4GDX
	5 mm	5.20 mm	M5-0.80	6 8072 mm		10	5WZL4	5XAD
	5 mm 7 5 mm	5.2mm 5.20 mm	M5-0.80 M5-0.80	6.5278 mm 6.8072 mm	Heli-Coil	100 10	4DAP9 5WZL5	4GDY 5XAD
	5 mm 7.5 mm 7.5 mm 7.5 mm 10 mm	5.2mm	M5-0.80	6.5278 mm 6.8072 mm 6.5278 mm 6.5278 mm 6.8072 mm	Heli-Coil	100	4DAR2	4GDY
M5-0.80	7.5 mm 10 mm	13/64 in 5.20 mm	M5-0.80 M5-0.80 M5-0.80	6.8072 mm	Heli-Coil —	12 10	4EYL3 5WZL6	5XAD
	10 mm	5.2mm	M5-0.80		Heli-Coil	100	4DAR4	4GDY
	12.5 mm 15 mm	5.2mm 5.2mm	M5-0.80 M5-0.80	6.5278 mm 6.5278 mm	Heli-Coil Heli-Coil	100 100	4DAR6 4DAR8	4GDY 4GDY
	6 mm 6 mm	6.30 mm 6.25mm	M6-1.00 M6-1.00	7.9502 mm 7.6708 mm	— Heli-Coil	10 100	5WZL7 4DAU6	5XAD 4GDY
	9 mm	6.30 mm	M6-1.00	7.9502 mm	_	10	5WZL8	5XAD
M6-1.00	9 mm 9 mm	6.25mm 1/4 in	M6-1.00 M6-1.00	7.6708 mm 7.6708 mm	Heli-Coil Heli-Coil	100 12	4DAU8 4EYL4	4GDZ
	12 mm	6.30 mm	M6-1.00	7.9502 mm	_	10	5WZL9	5XAD
	12 mm 15 mm	6.25mm 6.25mm	M6-1.00 M6-1.00	7.6708 mm 7.6708 mm	Heli-Coil Heli-Coil	100	4DAV1 4DAV3	4GDZ 4GDZ
	18 mm	6.25mm 7.25mm	M6-1.00 M7-1.00	7.6708 mm 8.9154 mm	Heli-Coil	100 100	4DAV5 4DAX5	_
M7-1.00	14 mm 17.5 mm	7.25mm	M7-1.00	8.9154 mm	Heli-Coil Heli-Coil	100	4DAX7	=
	8 mm 8 mm	8.30 mm 8.3mm	M8-1.25 M8-1.25	10.3378 mm 10.0838 mm	— Heli-Coil	10 100	5WZN3 4DAY1	5XAE
	12 mm 12 mm	8.30 mm	M8-1.25 M8-1.25	10.3378 mm	_	10	5WZN4	5XAE
И8-1.25 ·	12 mm 12 mm	8.3mm 21/64 in	M8-1.25	10.0838 mm 10.0838 mm	Heli-Coil Heli-Coil	100 12	4DAY4 4EYL6	=
	16 mm	8.30 mm	M8-1.25	10.3378 mm 10.0838 mm	_	10	5WZN5	_
	20 mm 24 mm	8.30 mm 8.3mm 8.3mm	M8-1.25 M8-1.25 M8-1.25 M8-1.25 M8-2.00	10.0838 mm 10.0838 mm	Heli-Coil Heli-Coil	100 100	4DAY7 4DAZ1	=
/18-2.00	16 mm	8.30 mm	M8-2.00	10.3378 mm 12.4968 mm		10	5WZP1	5XAE 5XAE
	10 mm 15 mm	0.409 in 0.409 in	M10-1.50	12.4968 mm		10	5WZP2	5XAE 5XAE
110_1 E0 <sup>1</sup>	15 mm	10.5mm 13/ <sub>32</sub> in	M10-1.50 M10-1.50	12.2174 mm 12.2174 mm	Heli-Coil	100	4DAE6 4EYK1	_
110-1.50	15 mm 20 mm	0.409 in	M10-1.50	12.4968 mm	Heli-Coil —	10	5WZP3	5XAF
	25 mm 30 mm	10.5mm 10.5mm	M10-1.50 M10-1.50	12.2174 mm 12.2174 mm	Heli-Coil Heli-Coil	100		4GDT 4GDT
	12 mm	12.50 mm	M12-1.75	15.0114 mm		5	5WZP8	5XAF
	18 mm 18 mm	12.50 mm 12.5mm	M12-1.75 M12-1.75	15.0114 mm 14.6558 mm	— Heli-Coil	5 100	5WZP9 4DAE7	5XAF
/112-1.75 -	18 mm	31/64 in	M12-1.75	14.6558 mm	Heli-Coil	6	4EYK4	
	24 mm	12.50 mm	M12-1.75	15.0114 mm		5	5WZR0	5XAF

Thread	Overall	Drill	Compatible			Pkg.	Free- Running Item	Screw Lockin Item
<b>Size</b> M14-1.50	Length 21 mm	0.571 in	Tap Size M14-2.00	Diameter 17,3482 mm	Brand	Qty. 5	No. 5WZR3	No.
vi 17 1.5U	14 mm	0.571 in	M14-2.00	17.3482 mm		5	5WZR2	5XAF6
	21 mm	0.571 in	M14-2.00	17.3482 mm		5	_	5XAF7
/114-2.00	21 mm 21 mm	<sup>37</sup> / <sub>64</sub> in 14.5mm	M14-2.00 M14-2.00	16.9926 mm 16.9926 mm	Heli-Coil Heli-Coil	100	4EYK6	4GDTS
-	28 mm	14.5mm	M14-2.00	16.9926 mm	Heli-Coil	100		4GDT6
	16 mm	0.65 in	M16-2.00	19.6088 mm	_	1	5WZR4	5XAF8
	16 mm	16.5mm	M16-2.00	19.2532 mm	Heli-Coil	100		4GDT7
/116-2.00 -	24 mm 24 mm	0.65 in 16.5mm	M16-2.00 M16-2.00	19.6088 mm 19.2532 mm	Heli-Coil	100	5WZR5 4DAE8	5XAF9
-	24 mm	21/32 in	M16-2.00	19.2532 mm	Heli-Coil	6	4EYK7	40010
	32 mm 18 mm	16.5mm	M16-2.00 M16-2.00 M18-2.50 M18-2.50 M18-2.50 M20-2.50	19.2532 mm 21.9964 mm	Heli-Coil	100		4GDT9
440050	18 mm	0.74 in	M18-2.50	21.9964 mm		1	5WZR6	5XAG0
V118-2.50	27 mm 27 mm	0.74 in	M18-2.50	21.9964 mm 21.6408 mm	Heli-Coil	1 6	5WZR7 4EYK8	5XAG1
	20 mm	0.819 in	M20-2.50	24.4094 mm	Hell-Coll	1	5WZR8	5XAG2
M20-2.50	30 mm	0.819 in	M20-2.50	24.4094 mm	_	1	5WZR9	5XAG3
	30 mm	13/16 in	M20-2.50 M20-2.50	23.9776 mm	Heli-Coil	4	4EYK9	
M24-3.00	36 mm	31/32 in	M24-3.00	29.0068 mm		1	5WZT0	5XAG4
#2-56	) Stainless 3/32 in	3/32 in	#2-56	0.115 in	Heli-Coil	100		4GDC8
# L 00	7∕64 in	#31	#4-40	0.151 in	Heli-Coil	100	_	4GDD
	11/64 in	#31	#4-40	0.151 in	Heli-Coil	100	_	4GDD
#4-40	7/32 in	#31	#4-40	0.151 in	Heli-Coil	100	40404	4GDE
-	9⁄32 in 11∕32 in	#31 #31	#4-40 #4-40	0.151 in 0.151 in	Heli-Coil Heli-Coil	100	4DAC4 4DAC5	
	%4 in	#26	#6-32	0.185 in	Heli-Coil	100	4DA03	4GDE
-	13/64 in	#26	#6-32	0.185 in	Heli-Coil	100		4GDF
#6-32	%2 in	#26	#6-32	0.185 in	Heli-Coil	100		4GDF
	11/32 in	#26	#6-32	0.185 in	Heli-Coil	100	4DAE3	_
	13/32 in 5/32 in	#26 #17	#6-32 #8-32	0.185 in 0.212 in	Heli-Coil Heli-Coil	100	4DAE4	4GDF
	1/4 in	#17	#8-32	0.212 in	Heli-Coil	100	<u>-</u>	4GDG
#8-32	<sup>21</sup> / <sub>64</sub> in	#17	#8-32	0.212 in 0.212 in	Heli-Coil	100		4GDG
	13/32 in	#17	#8-32	0.212 in	Heli-Coil	100	4CZW1	_
	31/64 in 3/16 in	#17 13/64 in	#8-32 #10-24	0.212 in 0.251 in	Heli-Coil	100 100	4CZW2	4GDG
#10-24	9/16 III 3/8 in	13/64 IN	#10-24 #10-24	0.251 in	Heli-Coil Heli-Coil	100	-=-	4GDH
	25/64 in	13/64 in	#10 24	0.251 in	Heli-Coil	100		4GDH
	1/4 in	Н	1/4"-20 1/4"-20 1/4"-20	0.32 in	Heli-Coil	100	_	4GDH
	3⁄8 in	Н	1/4"-20	0.32 in	Heli-Coil	100		4GDJ
1/4"-20	½ in % in	H	1/4"-20 1/4"-20	0.32 in 0.32 in	Heli-Coil Heli-Coil	100 100	4CZW6	4GDJ:
-	3/4 in	H	1/4"-20	0.32 in	Heli-Coil	100	4CZW6	4GDJ3
	5/16 in	ü	5/16"-18	0.39 in	Heli-Coil	100	- 40ZW	4GDK
5/16"-18	15∕32 in	Q	5/16" <b>-18</b>	0.39 in	Heli-Coil	100	_	4GDK
	5% in	Q	5/16"-18	0.39 in	Heli-Coil	100	40457	4GDK
12.5-0.45	2.5 mm 3.8 mm	2.55mm 2.55mm	M2.5-0.45 M2.5-0.45	3.4544 mm 3.4544 mm	Heli-Coil Heli-Coil	100 100	4DAF7 4DAG3	
12.0-0.40	5 mm	2.55mm	M2.5-0.45	3.4544 mm	Heli-Coil	100	4DAG3	_=
	3 mm	3.15mm	M3-0.50	4.064 mm	Heli-Coil	100	4DAK6	_
	4.5 mm	3.15mm	M3-0.50	4.064 mm	Heli-Coil	100	4DAJ3	_
M3-0.50	6 mm	3.15mm	M3-0.50	4.064 mm	Heli-Coil	100	4DAK8	4GDW
-	7.5 mm 9 mm	3.15mm 3.15mm	M3-0.50 M3-0.50	4.064 mm 4.064 mm	Heli-Coil Heli-Coil	100 100	4DAJ5 4DAJ7	
	3.5 mm	3.7mm	M3.5-0.50	4.6736 mm	Heli-Coil	100	4DA31	4GDV
//3.5-0.50	5.3 mm	3.7mm 3.7mm	M3.5-0.50	4.6736 mm 4.6736 mm	Heli-Coil	100	_	4GDV
	7 mm		M3.5-0.50	4.6736 mm	Heli-Coil	100		4GDV
-	4 mm	4.2mm	M4-0.70	5.334 mm	Heli-Coil	100 100	4DAP1	4GDX 4GDX
M4-0.70	6 mm 8 mm	4.2mm 4.2mm	M4-0.70 M4-0.70	5.334 mm 5.334 mm	Heli-Coil Heli-Coil	100	4DAP3 4DAP5	4GDX
	10 mm	4.2mm	M4-0.70	5.334 mm 5.334 mm 6.5278 mm	Heli-Coil	100	4DAN2	-
	12 mm	4.2mm	M4-0.70 M5-0.80	5.334 mm	Heli-Coil Heli-Coil	100	4DAN4	_
_	5 mm	5.2mm	M5-0.80	6.5278 mm	Heli-Coil	100	4DAT1	4GDY
ME 0 00 -	7.5 mm	5.2mm 5.2mm	M5-0.80	6.5278 mm 6.5278 mm	Heli-Coil Heli-Coil	100	4DAU4 4DAT3	4GDY 4GDY
M5-0.80	10 mm 12.5 mm	5.2mm	M5-0.80 M5-0.80	6.5278 mm	Heli-Coil	100 100	4DAT5	4601
-	15 mm	5.2mm	M5-0.80	6.5278 mm 6.5278 mm	Heli-Coil Heli-Coil	100	4DAT7	_
	6 mm	6.25mm	M6-1.00	7.6708 mm	Heli-Coil	100	4DAV7	4GDZ
MC 4 CO -	9 mm	6.25mm 6.25mm	M6-1.00	7.6708 mm	Heli-Coil	100	4DAV9	_
M6-1.00	12 mm 15 mm	6.25mm 6.25mm	M6-1.00 M6-1.00	7.6708 mm 7.6708 mm	Heli-Coil	100	4DAW2 4DAW4	4GEA
-	18 mm	6.25mm	M6-1.00	7.6708 mm	Heli-Coil Heli-Coil	100	4DAW4	=
	8 mm	8.3mm	M8-1.25	10.0838 mm	Heli-Coil	100	4DAZ4	_
	12 mm	8.3mm	M8-1.25	10.0838 mm	Heli-Coil	100	4DAZ7	_
M8-1.25 <sub>.</sub>	16 mm	8.3mm	M8-1.25	10.0838 mm	Heli-Coil	100	4DCA1	_=
-	20 mm 24 mm	8.3mm 8.3mm	M8-1.25 M8-1.25	10.0838 mm 10.0838 mm	Heli-Coil Heli-Coil	100 100	4DCA4 4DCA7	=
ine	23 (100)	0.0111111	1110 1.20	. 0.0000 111111	. 1011 0011	100	TOURI	
		8-8 Stainle	ss Steel			100		
Ory Film L	3/16 in	#7	#10-32	0.246 in	Heli-Coil	100	4CZZ1	4GDL
Ory Film L	9/ :	#7	#10-32 #10-32	0.246 in 0.246 in	Heli-Coil Heli-Coil	100 100	4CZZ2 4CZZ3	4GDL 4GDL
#10-32 -	%2 in	#7		0.240 III			4CZZ4	4UDL
-	%2 in % in	#7 #7		U.Z4n III	Hell-Con	LUU		
-	%2 in 3% in 9/16 in 3/16 in	#7		0.246 in 0.316 in	Heli-Coil Heli-Coil	100 100	_	4GDN
#10-32	%32 in 3/8 in 9/16 in 3/16 in 1/4 in	#7 G G		0.246 iii 0.316 in 0.316 in	Heli-Coil Heli-Coil	100 100	4CZX8	4GDP
-	%2 in 3/8 in 9/16 in 3/16 in 1/4 in 3/8 in	#7 G G G		0.246 iii 0.316 in 0.316 in	Heli-Coil Heli-Coil Heli-Coil	100 100 100	4CZY1	4GDP
#10-32	%2 in % in %6 in %16 in ¼4 in % in ½2 in	#7 G G G	#10-32 1/4"-28 1/4"-28 1/4"-28 1/4"-28	0.316 in 0.316 in 0.316 in 0.316 in	Heli-Coil Heli-Coil Heli-Coil	100 100 100 100	4CZX8 4CZY1 4CZX9	4GDP 4GDP 4GDP
#10-32	9/32 in 3/8 in 9/16 in 3/16 in 1/4 in 3/8 in 1/2 in 5/16 in	#7 G G G G <sup>21</sup> / <sub>64</sub> in	#10-32 1/4"-28 1/4"-28 1/4"-28 1/4"-28 5/16"-24 5/46"-24	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100	4CZY1	4GDP 4GDP 4GDP 4GDR
#10-32	9%2 in 9%6 in 9%6 in 1/4 in 1/4 in 1/2 in 1/5/32 in 1/5%6 in	#7 G G G G 21/64 in 21/64 in	#10-32 1/4"-28 1/4"-28 1/4"-28 1/4"-28 5/16"-24 5/16"-24	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100	4CZY1 4CZX9	4GDP 4GDP 4GDP 4GDR 4GDR 4GDR
#10-32	9%2 in 3% in 9/16 in 9/16 in 1/4 in 9/8 in 1/2 in 1/5/32 in 1/5/32 in 1/5/32 in	#7 G G G G 2½64 in 2½64 in 2½64 in 2½64 in	#10-32 1/4"-28 1/4"-28 1/4"-28 1/4"-28 5/16"-24 5/16"-24 5/16"-24	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100 100	4CZY1	4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR
#10-32 1/4"-28 5/16"-24	9/s2 in 3/s in 9/s in 9/s in 1/s in 1/s in 1/s in 1/s in 1/s/s in 1/s/s in 2/s/s2 in 1/s/s6 in	#7 G G G G 21/64 in 21/64 in	#10-32 1/4"-28 1/4"-28 1/4"-28 1/4"-28 5/16"-24 5/16"-24	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100	4CZY1 4CZX9	4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR
#10-32 1/4"-28 5/16"-24	9½2 in 3½6 in 9¼6 in 3¼6 in ¼4 in ½8 in ½2 in 5¼6 in 25½2 in 15¼6 in less Steel	#7 G G G G 2½64 in 2½64 in 2½64 in 2½64 in 2½64 in	#10-32 1/4"-28 1/4"-28 1/4"-28 5/16"-24 5/16"-24 5/16"-24 5/16"-24 5/16"-24	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100 100	4CZY1 4CZX9	4GDP 4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR
#10-32 1/4"-28 5/16"-24	9½2 in 3½6 in 9¼6 in 3¼6 in ½4 in 3½6 in ½5 in 5½2 in 5½2 in 5½2 in 15½6 in 15½6 in 15½6 in	#7 G G G G 2½44 in 2½44 in 2½44 in 2½44 in 2½44 in	#10-32 14*-28 14*-28 14*-28 14*-28 14*-24 5/16*-24 5/16*-24 5/16*-24 5/16*-24 5/16*-24	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100 100 100	4CZY1 4CZX9	4GDP 4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR
#10-32  1/4"-28  5/16"-24	9½2 in 3½6 in 9¼6 in 3¼6 in ¼4 in 3½ in ½5 in 5½2 in 5½2 in 15¼2 in 15¼6 in 15¼6 in 15¼6 in 15¼6 in 15¼6 in 15¼6 in 15¼6 in	#7 G G G G 2½44 in 2½44 in 2½44 in 2½44 in 2½44 in 2½44 in 1½44 in	#10-32 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/6-24 1/6-24 1/6-24 1/6-24 1/6-24 1/6-24 1/6-32 #8-36 #8-36	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100 100 100 100	4CZY1 4CZX9 — — — — — —	4GDP 4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR
#10-32  1/4"-28  5/16"-24	9/22 in 9/46 in 9/46 in 9/46 in 9/46 in 1/4 in 9/46 in 1/4 in 9/46 in 1/2 in 1/20 in 1	#7 G G G G 2½4 in 2½4 in 2½4 in 2½4 in 2½4 in 2½4 in 1½4 in 1¼4 in #17 1¾64 in 1¾64 in	#10-32 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/4-24 1/6-24 1/6-24 1/6-24 1/6-24 1/6-24 1/6-32 1/10-32	0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in 0.224 in 0.214 in 0.26 in 0.256 in	Heli-Coil	100 100 100 100 100 100 100 100 100 100	4CZY1 4CZX9 — — — — — — — — 5UUD8	4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR 4GDR 5WZX 4GDL
#10-32	952 in 96 in 96 in 96 in 96 in 94 in 93 in 95 in 95 in 95 in 95 in 155 in 155 in 155 in 157 in 158 in 157 in 158 in	#7 G G G G 2½4 in 2½4 in 2½4 in 2½4 in 2½4 in 1½4 in 1½4 in #17	#10-32 1/4-28 1/4-28 1/4-28 1/4-28 1/4-28 1/6-24 1/6-24 1/6-24 1/6-24 1/6-24 1/6-24 1/6-32 1/10-32 1/10-32	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in 0.224 in 0.214 in 0.26 in 0.256 in	Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil Heli-Coil	100 100 100 100 100 100 100 100 100 100	4CZY1 4CZX9 — — — — — — — 5UUD8 4CZY7	4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR 5WZX 4GDL 5WZY 4GDL
#10-32	952 in 958 in 958 in 956 in 956 in 956 in 956 in 956 in 957 in 957 in 957 in 1557 in 1557 in 1558 Steel 957 in 956 in	#7 G G G G G 2½44 in 2½44 in 2½44 in 2½44 in 2½44 in 1½44 in 1½44 in 1¾17 1¾64 in 1¾64 in 1¾7	#10-32 '4'-28 '4'-28 '4'-28 '4'-28 '5'6'-24 '5'6'-24 '5'6'-24 '5'6'-24 #8-36 #8-36 #10-32 #10-32 #10-32	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in 0.224 in 0.214 in 0.26 in 0.256 in	Heli-Coil	100 100 100 100 100 100 100 100 100 100	4CZY1 4CZX9 — — — — — 5UUD8 4CZY7 5UUD9	4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR 4GDR 5WZX 4GDL 5WZY 4GDL 5WZY
#10-32 1/4"-28 5/16"-24 18-8 Stain #8-36	952 in 958 in 956 in 956 in 956 in 956 in 956 in 956 in 9578 in 9578 in 9578 in 9578 in 1858 Steel 154 in 956 in	#7 G G G G 2½4 in 2½4 in 2½4 in 2½4 in 1½4 in #17 1¾4 in #7 1¾4 in #7	#10-32 /4'-28 /4'-28 /4'-28 /4'-28 /6'-24 /6'-24 /6'-24 /6'-24 /6'-24 /6'-24 /6'-32 #10-32 #10-32 #10-32 #10-32	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.224 in 0.226 in 0.226 in 0.246 in 0.256 in	Heli-Coil	100 100 100 100 100 100 100 100 100 100	4CZY1 4CZX9 ————————————————————————————————————	4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR 4GDR 5WZX 4GDL 5WZY 4GDL 5WZY
#10-32 1/4"-28 5/16"-24 18-8 Stain #8-36	952 in 958 in 958 in 956 in 956 in 956 in 956 in 956 in 957 in 957 in 957 in 1557 in 1557 in 1558 Steel 957 in 956 in	#7 G G G G G 2½44 in 2½44 in 2½44 in 2½44 in 2½44 in 1½44 in 1½44 in 1¾17 1¾64 in 1¾64 in 1¾7	#10-32 '4'-28 '4'-28 '4'-28 '4'-28 '5'6'-24 '5'6'-24 '5'6'-24 '5'6'-24 #8-36 #8-36 #10-32 #10-32 #10-32	0.316 in 0.316 in 0.316 in 0.316 in 0.39 in 0.39 in 0.39 in 0.39 in 0.39 in 0.224 in 0.214 in 0.26 in 0.256 in	Heli-Coil	100 100 100 100 100 100 100 100 100 100	4CZY1 4CZX9 — — — — — 5UUD8 4CZY7 5UUD9	4GDN 4GDP 4GDP 4GDP 4GDR 4GDR 4GDR 4GDR 4GDR 5WZX 4GDL 5WZY 4GDL 4GDL 4GDL 4GDL