

1-800-GRAINGER (472-4643)



Standard-Type Key Blanks

The authentic standard BEST key blank is used for the key-cutting of operating, control, master, sub-master, and grand-master keys for any SFIC 5-, 6-, or 7-pin master keying system. Nickel silver. Comes in pkg. qty. of 1.

Keyway Type	Mfr. Model	Item No.
A	1A1A1KS473KS800	49H790
E	1A1E1KS473KS800	49H794
F	1A1F1KS473KS800	49H796
G	1A1G1KS473KS800	49H798
H	1A1H1KS473KS800	49H801
J	1A1J1KS473KS800	49H803
K	1A1K1KS473KS800	49H805
L	1A1L1KS473KS800	49H807
TE	1A1TE1KS473KS800	49H814



49H790

Key blanks available; see page 1964.



Flash 008
52HN54



Manual Key Duplicator
52HN53



Semi-Automatic Key Duplicator
52HN52



Bravo III
1GBB2



Key Duplicators and Code Cutting Machines

- Key Duplicators create new keys by copying existing keys
- Code Cutting Machines create new keys from coded cards when existing keys are not available for duplication
- Key blanks available; see page 1964.

52HN54 Flash 008 Manual Key Duplicator

- Tool steel cutter

Lightweight, space-saving, and economical. Use where occasional duplication is needed.

52HN53 Manual Key Duplicator

- Titanium-nitride-coated cutter

Designed for cutting popular automotive and commercial cylinder keys, including double-sided types. Wide spacing between vise jaws accommodates longer keys. Depth limit device guards against cutter contact with vise jaws. Ideal for counter or mobile use. Circuit breaker protected.

52HN52 Semi-Automatic Key Duplicator

- Titanium-coated milling cutter

For most residential, padlock, automotive, and double-sided key duplication. Particularly useful when multiple duplicates are needed. Semiautomatic design allows for speed and accuracy. Hardened carriage shaft and cutter spindle provide extended service life. ¼-HP motor allows mobile use. Circuit breaker protected.

1GBB2 Bravo III with EZ Jaw Key Duplicator

- Cobalt steel cutter

Accurately and easily duplicates keys in less than 9 sec., once loaded; ideal for rugged, high-volume environments. Semiautomatic operation provides the necessary pressure; operator simply provides guidance.

52HN51 Automatic/Manual Key Duplicator

- Tool steel cutter

A versatile automatic machine that can be used manually when needed, giving operator freedom to select the best key action. Accommodates large bow and long blade keys. Features titanium-coated cutter with permanently lubricated spindle shaft ball bearings. 4-position vise jaws provide secure clamping. Dial-type depth adjustment system simplifies calibration and improves accuracy.

Description	H	Machine Dim. (in.)		D	HP	Amps AC	Bearing Material	Mfr. Model	Item No.	
		W	D							
Key Duplicators										
Mini-Mite Manual	8 45/64 in	12 13/64 in	9 1/2 in	9 1/2 in	1/2 hp	1.2 A	Sealed	FLASH 008	52HN54	
Manual	9 5/64 in	15 3/4 in	18 7/64 in	18 7/64 in	23/64 hp	2.8 A	Sealed	SPEED045	52HN53	
Semi-Automatic	9 5/64 in	22 5/64 in	18 7/64 in	18 7/64 in	23/64 hp	2.8 A	Sealed	SPEED 044	52HN52	
Bravo III with EZ Jaw	9 1/2 in	18 in	15 in	15 in	1/4 hp	1.5 A	Sealed	Bravo III	1GBB2	
Automatic/Manual	11 5/64 in	19 19/64 in	18 7/64 in	18 7/64 in	23/64 hp	2.8 A	Sealed	SPEED 040	52HN51	
Replacement Key Machine Cutters for Ilco Key Machines										
Mfr. No. 008A	—	—	—	—	—	—	—	23RF	2GVH1	
044HD, Mfr. No. 040HD	—	—	—	—	—	—	—	P-CU20	5DJP6	
Mfr. No. 045-110	—	—	—	—	—	—	—	P-X23MC	1GBB7	
Mfr. No. 044-110 and 040	—	—	—	—	—	—	—	CU20	1GBB6	
For Key Machine 1GBB2	—	—	—	—	—	—	—	CU50A	1GBB5	
For Key Machine 2GVH9	—	—	—	—	—	—	—	T14MC	2GLV1	
Replacement Deburring Brushes for Ilco Key Machines										
For Key Machine No. Mfr. No. Bravo III	—	—	—	—	—	—	—	D925102ZR	1GBB8	
For Key Machine Nos. Mfr. No. 044-110 & 045-110	—	—	—	—	—	—	—	814-00-51	1GBB9	

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