





Adhesive Transfer Tape

These continuous rolls consist of a very thin adhesive layer. The adhesive is applied to a surface and the pull-away liner is removed. The liner protects the adhesive side of a singleor double-sided tape until it's ready to be applied.

Reverse-Wound—This tape is wound onto a roll with the adhesive side out. It is designed to be loaded into an adhesive transfer gun (ATG) dispenser (sold on this page) where the adhesive is applied while the liner is pulled away. It is used for light-duty mounting in repetitive print and framing processes where a uniform application of adhesive is needed.

General Purpose—Tape does not have a carrier like double-sided tape. Adhesive is applied to a surface and the pull-away liner is removed. For use on a variety of surfaces including metal, glass, wood, and paper. It is primarily used for light-duty mounting of signs, posters, picture frame mat boards, and dust covers.



Reverse-Wound 45AW55



General Purpose 24A663

boards, and t	aust cove	10.			244000				
Imperial Tape WxL	Tape Thickness		Tape Adhesive Material	Temperature Range	Series	Brand	Item No.	Pkg Qty	
Reverse-Wound				_					
Densified Kraft	t Paper Line	er							
½ in x 18 yd	5 mil	Indoor Only	Acrylic	-40° to 250°F		3M	1F241	- 1	
½ in x 60 yd	2 mil	Indoor Only	Acrylic	-40° to 250°F		3M	29WT17		
3/4 in x 36 yd	5 mil	Indoor Only	Acrylic	-40° to 250°F	ATG 969	3M	54EN50	48	
Kraft Paper Lin	ier	-	-						
3/4 in x 36 yd	2 mil	Indoor Only	Acrylic	10° to 150°F	154 ATG	Protapes	45AW55	- 1	
Poly Coated Kr	aft Paper L	iner							
½ in x 36 yd	2 mil	Indoor Only	Acrylic	-40° to 180°F	ATG 928	3M	49H655	12	
General Purpos									
Densified Kraft									
½ in x 10 ¾ yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D741	- 1	
1/2 in x 16 1/4 yd		Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase		1	
½ in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	54EN61	72	
3/4 in x 10 3/4 yd		Indoor Only	Rubber	32° to 105°F	TC 485		15D743	_1	
3/4 in x 16 1/4 yd		Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D742	- 1	
1 in x 16 1/4 yd		Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase		- 1	
1 in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	54EN13	36	
1 ½ in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	24A663	- 1	
Poly Coated Kr									
3/4 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15D023	- 1	
74 III X 20 yu	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15D024	1	
1 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15C833	- 1	
	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15C834	1	
2 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15C948	- 1	
4 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15D108	- 1	
6 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15D246	- 1	
12 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15C846	1	
12 111 X 20 yu	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15C848	1	



Adhesive Transfer Tape Dispensers

■ 1" compatible core dia.

PRO 3M

Adhesive transfer gun (ATG) dispensers are designed for reverse-wound adhesive transfer tape (sold on this page), which is tape wound with the adhesive side out. The dispenser applies the adhesive while at the same time peeling up the liner and threading it back into the dispenser. For use in light-duty mounting in repetitive print and framing processes where a uniform application of adhesive is needed.

Dispenser	Minimum	Maximum			Item
Style	Tape Width	Tape Width	Color	Brand	No.
Handheld	1/4 in	3/4 in	Blue	Protapes	45AW62
Handheld	½ in	3∕4 in	Blue	3M	29WR96
Handheld	1/2 in	3/4 in	Yellow	3M	1F238

Adhesive Transfer **Tape Squares** Indoor and outdoor use



These precut shapes consist of a very thin transparent adhesive layer. The adhesive is applied to a surface and the pull-away liner is removed. Tape performs well on a variety of surfaces including metal, glass, wood, and paper. For use on light-duty mounting of signs, posters, picture frame mat boards, and dust covers.

Imperial Tape WxL	Tape Thickness	Tape Adhesive Material	Temperature Range	Series	ltem No.	Pkg. Qty.
Glassine Pap	er Liner					
12 in x 12 in	2 mil	Acrylic	-40° to 350°F	9626	24WH08	12
12 III X 12 III	5 mil	Acrylic	-40° to 250°F	950	24WG93	6
Poly Coated I	Kraft Paper L	.iner				
	2.3 mil	Acrylic	-40° to 400°F	467MP	15C892	12
	2.3 mil	Acrylic	-40° to 400°F	467MP	24WG68	12
12 in x 12 in	5.2 mil	Acrylic	-40° to 400°F	468MP	15C893	12
	6.7 mil	Acrylic 300MP/ Acrylic 300LSE	-40° to 300°F	9490LE	24WG84	12

VHB (Very High Bond) Adhesive Transfer Tape & Shapes TAPE

Item

No. Qty.

Pkg. Temperature

Range

- Acrylic adhesive
- Poly coated kraft paper liner

Temperature

Tape WxL Range
VHB Adhesive Transfer Tape

Indoor and outdoor use

These continuous rolls of adhesive transfer tape have a high-strength transparent adhesive that forms a permanent, long-term bond when applied with pressure. It is UV- and chemical-resistant. It consists of a very thin adhesive layer only, and does not have a carrier like double-sided tape.

Series

The adhesive is applied to a surface and the pull-away liner is removed, exposing the adhesive for immediate bonding. This adhesive transfer tape can replace metal fasteners and liquid adhesive for mounting frames, metal trim, and stiffeners to panels.

TAPE SQUARES. STRIPS & DISCS

Item

No.

2 mil thickness

Series

Tape shapes eliminate the need to trim tape to cover a surface or area.

Pkg. Temperature

Qty.

Range

Series

Nη

½ in x 5 yd -40	0° to 500°F F9	9460PC 24WG	10 8 -	40° to 500°F	F9469PC	24WG18	6	50° to	500°F	F947	3PC	24W0	i 27 4	
3/4 in x 5 yd -40				40° to 500°F	F9469PC	24WG23	4	50° to	500°F			24W0		
	0° to 500°F F9			40° to 500°F	F9469PC	24WG21	2	50° to	500°F	F947	3PC	24W6	30 2	
	0° to 500°F F9			40° to 500°F	F9469PC		2	50° to	500°F	F947	3PC	24W0	i 31 1	
	0° to 500°F F9			40° to 500°F	F9469PC		1	50° to	500°F			24W0		
	0° to 500°F F9			40° to 500°F	F9469PC	24WG25	1	50° to	500°F			24W0		
6 in x 5 yd -40				40° to 500°F	F9469PC	24WG26	1	50° to	500°F	F947	3PC	24W0	i 35 1	
12 in x 5 yd -40	0° to 500°F F9	9460PC 24WG	11 1 -	40° to 500°F	F9469PC	24WG19	1	50° to	500°F	F947	3PC	24W0	i 28 1	
			Pkg.	Qtv.								Pkg. 0	ity.	
			5 1	100							5	- I	100	
Imperial	Temperature		Item	Item	Imperia	al Te	mpera	ature			Ite	m	Item	
Imperial Tape WxL	Temperature Range	Series			Tape W	xL	Rang	je	Seri	es				
Tape WxL		Series	Item	Item	Tape W	xL esive Trans	Rang sfer 1	je T <mark>ape St</mark>	rips		Ite No).	Item No.	
Tape WxL	Range	Series Squares F9460PC	Item	Item	VHB Adhe	xL esive Trans in -40	Rang sfer 1 of to 5	je T <mark>ape St</mark> 500°F	rips F946	OPC	Ite No 45Ki	690	Item No. 45K674	
Tape WxL VHB Adhesive	Range Transfer Tape S	Series Squares F9460PC F9460PC	Item No.	Item	VHB Adhe	xL esive Trans in -40 in -40	Rang sfer 1 o° to 5 o° to 5	j e f ape St 500°F 500°F	F946 F946	OPC DPC	1te No 45Ki 45Ki	690 691	Item No. 45K674 45K675	5
Tape WxL VHB Adhesive 1 ½ in x ½ in	Range Transfer Tape : -40° to 500°F	Series Squares F9460PC F9460PC	Item No. 45K693	Item No.	Tape W VHB Adhe ½ in x 2 ½ in x 3 ½ in x 4	xL esive Tran in -40 in -40 in -40	Rang sfer 1 0° to 5 0° to 5	ge Tape St 500°F 500°F 500°F	F946 F946 F946	OPC OPC OPC	45K0 45K0 45K0	690 691 692	Item No. 45K674 45K675 45K676	5 6
Tape WxL VHB Adhesive 1 ½ in x ½ in ¾ in x ¾ in	Range Transfer Tape 9 -40° to 500°F -40° to 500°F -40° to 500°F -40° to 500°F	Series Squares F9460PC F9460PC F9460PC F9460PC	1tem No. 45K693 45K705 45K697	No.	Tape W VHB Adhe ½ in x 2 ½ in x 3 ½ in x 4 ¾ in x 2	xL esive Tran in -40 in -40 in -40 in -40	Range sfer 1 0° to 5 0° to 5 0° to 5	je fape \$1 500°F 500°F 500°F	F946 F946 F946 F946	OPC OPC OPC	45K0 45K0 45K0 45K0	690 691 692 702	1tem No. 45K674 45K676 45K676	5 6 8
Tape WxL VHB Adhesive 1 ½ in x ½ in ¾ in x ¾ in 1 in x 1 in	Range Transfer Tape S -40° to 500°F -40° to 500°F -40° to 500°F	Series Squares F9460PC F9460PC F9460PC F9460PC	1tem No. 45K693 45K705 45K697	Item No. — — 45K673	Tape W VHB Adhe ½ in x 2 ½ in x 3 ½ in x 4 ¾ in x 2 ¾ in x 3	xL esive Tran in -40 in -40 in -40 in -40 in -40	Range sfer 1 0° to 5 0° to 5 0° to 5 0° to 5	je fape St 500°F 500°F 500°F 500°F	F946 F946 F946 F946 F946	OPC OPC OPC OPC	45K0 45K0 45K0 45K0 45K0	690 691 692 702 703	1tem No. 45K674 45K678 45K678 45K678	5 6 8 9
Tape WxL VHB Adhesive 1 ½ in x ½ in 34 in x 34 in 1 in x 1 in 1 ½ in x ½ in	Range Transfer Tape 9 -40° to 500°F -40° to 500°F -40° to 500°F -40° to 500°F	Series Squares F9460PC F9460PC F9460PC F9460PC F9460PC	1tem No. 45K693 45K705 45K697	Item No.	Tape W VHB Adhe ½ in x 2 ½ in x 3 ½ in x 4 ¾ in x 2	xL esive Tran in -40	Range sfer 1 0° to 5 0° to 5 0° to 5 0° to 5 0° to 5	je fape \$1 500°F 500°F 500°F	F946 F946 F946 F946	OPC OPC OPC OPC OPC	45K0 45K0 45K0 45K0	690 691 692 702 703 704	1tem No. 45K674 45K676 45K676	5 6 8 9



Transfer Tape 24WG10



Transfer Tape 24WG09



Tape Squares 45K693



Tape Strips 45K690

Tape Discs 45K689

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Imperial			5	100
Tape Shape	Temperature		Item	Item
Diameter	Range	Series	No.	No.
VHB Adhesive	Transfer Tape D			
½ in	-40° to 500°F	F9460PC	45K689	_
3/4 in	-40° to 500°F	F9460PC	45K701	_
1 in	-40° to 500°F	F9460PC	45K686	_
1 ½ in	-40° to 500°F	F9460PC	45K687	45K684
2 in	-40° to 500°F	F9460PC	45K698	45K685