



Adhesive Transfer Tape

These continuous rolls consist of a very thin adhesive layer. The adhesive is applied to a surface and the pull-away liner is removed. The liner protects the adhesive side of a single- or double-sided tape until it's ready to be applied.

Reverse-Wound—This tape is wound onto a roll with the adhesive side out. It is designed to be loaded into an adhesive transfer gun (ATG) dispenser (sold on this page) where the adhesive is applied while the liner is pulled away. It is used for light-duty mounting in repetitive print and framing processes where a uniform application of adhesive is needed.

General Purpose—Tape does not have a carrier like double-sided tape. Adhesive is applied to a surface and the pull-away liner is removed. For use on a variety of surfaces including metal, glass, wood, and paper. It is primarily used for light-duty mounting of signs, posters, picture frame mat boards, and dust covers.



Reverse-Wound
45AW55



General Purpose
24A663

Imperial Tape WxL	Tape Thickness	Environment	Tape Adhesive Material	Temperature Range	Series	Brand	Item No.	Pkg. Qty.
Reverse-Wound Adhesive Transfer Tape								
Densified Kraft Paper Liner								
1/2 in x 18 yd	5 mil	Indoor Only	Acrylic	-40° to 250°F	ATG 969	3M	1F241	1
1/2 in x 60 yd	2 mil	Indoor Only	Acrylic	-40° to 250°F	ATG 924	3M	29WT17	1
3/4 in x 36 yd	5 mil	Indoor Only	Acrylic	-40° to 250°F	ATG 969	3M	54EN50	48
Kraft Paper Liner								
3/4 in x 36 yd	2 mil	Indoor Only	Acrylic	10° to 150°F	154 ATG	Protapes	45AW55	1
Poly Coated Kraft Paper Liner								
1/2 in x 36 yd	2 mil	Indoor Only	Acrylic	-40° to 180°F	ATG 928	3M	49H655	12
General Purpose Adhesive Transfer Tape								
Densified Kraft Paper Liner								
1/2 in x 10 3/4 yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D741	1
1/2 in x 16 1/4 yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D740	1
1/2 in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	54EN61	72
3/4 in x 10 3/4 yd	16 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D743	1
3/4 in x 16 1/4 yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D742	1
1 in x 16 1/4 yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D738	1
1 in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	54EN13	36
1 1/2 in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	24A663	1
Poly Coated Kraft Paper Liner								
3/4 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15D023	1
	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15D024	1
1 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15C833	1
	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15C834	1
2 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15C948	1
4 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15D108	1
6 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15D246	1
12 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	467MP	3M	15C846	1
	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15C848	1



Adhesive Transfer Tape Dispensers

■ 1" compatible core dia.

Adhesive transfer gun (ATG) dispensers are designed for reverse-wound adhesive transfer tape (sold on this page), which is tape wound with the adhesive side out. The dispenser applies the adhesive while at the same time peeling up the liner and threading it back into the dispenser. For use in light-duty mounting in repetitive print and framing processes where a uniform application of adhesive is needed.

Dispenser Style	Minimum Tape Width	Maximum Tape Width	Color	Brand	Item No.
Handheld	1/4 in	3/4 in	Blue	Protapes	45AW62
Handheld	1/2 in	3/4 in	Blue	3M	29WR96
Handheld	1/2 in	3/4 in	Yellow	3M	1F238



45AW62



1F238

3M Adhesive Transfer Tape Squares

■ Indoor and outdoor use

These precut shapes consist of a very thin transparent adhesive layer. The adhesive is applied to a surface and the pull-away liner is removed. Tape performs well on a variety of surfaces including metal, glass, wood, and paper. For use on light-duty mounting of signs, posters, picture frame mat boards, and dust covers.

Imperial Tape WxL	Tape Thickness	Tape Adhesive Material	Temperature Range	Series	Item No.	Pkg. Qty.
Glassine Paper Liner						
12 in x 12 in	2 mil	Acrylic	-40° to 350°F	9626	24WH08	12
	5 mil	Acrylic	-40° to 250°F	950	24WG93	6
Poly Coated Kraft Paper Liner						
	2.3 mil	Acrylic	-40° to 400°F	467MP	15C892	12
	2.3 mil	Acrylic	-40° to 400°F	467MP	24WG68	12
12 in x 12 in	5.2 mil	Acrylic	-40° to 400°F	468MP	15C893	12
	6.7 mil	Acrylic 300MP/ Acrylic 300LSE	-40° to 300°F	9490LE	24WG84	12



Poly Coated
Kraft Paper
15C892

VHB (Very High Bond) Adhesive Transfer Tape & Shapes

TAPE

- Acrylic adhesive
- Poly coated kraft paper liner
- Indoor and outdoor use

These continuous rolls of adhesive transfer tape have a high-strength transparent adhesive that forms a permanent, long-term bond when applied with pressure. It is UV- and chemical-resistant. It consists of a very thin adhesive layer only, and does not have a carrier like double-sided tape.

The adhesive is applied to a surface and the pull-away liner is removed, exposing the adhesive for immediate bonding. This adhesive transfer tape can replace metal fasteners and liquid adhesive for mounting frames, metal trim, and stiffeners to panels.

TAPE SQUARES, STRIPS & DISCS

■ 2 mil thickness

Tape shapes eliminate the need to trim tape to cover a surface or area.



Transfer Tape
24WG10



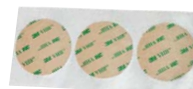
Transfer Tape
24WG09



Tape Squares
45K693



Tape Strips
45K690



Tape Discs
45K689

2 mil Thickness					5 mil Thickness					10 mil Thickness				
Imperial Tape WxL	Temperature Range	Series	Item No.	Pkg. Qty.	Imperial Tape WxL	Temperature Range	Series	Item No.	Pkg. Qty.	Imperial Tape WxL	Temperature Range	Series	Item No.	Pkg. Qty.
VHB Adhesive Transfer Tape														
1/2 in x 5 yd	-40° to 500°F	F9460PC	24WG10	8	-40° to 500°F	F9469PC	24WG18	6	50° to 500°F	F9473PC	24WG27	4		
3/4 in x 5 yd	-40° to 500°F	F9460PC	24WG15	6	-40° to 500°F	F9469PC	24WG23	4	50° to 500°F	F9473PC	24WG32	2		
1 in x 5 yd	-40° to 500°F	F9460PC	24WG13	4	-40° to 500°F	F9469PC	24WG21	2	50° to 500°F	F9473PC	24WG30	2		
2 in x 5 yd	-40° to 500°F	F9460PC	24WG14	2	-40° to 500°F	F9469PC	24WG22	2	50° to 500°F	F9473PC	24WG31	1		
3 in x 5 yd	-40° to 500°F	F9460PC	24WG16	2	-40° to 500°F	F9469PC	24WG24	1	50° to 500°F	F9473PC	24WG33	1		
4 in x 5 yd	-40° to 500°F	F9460PC	24WG17	1	-40° to 500°F	F9469PC	24WG25	1	50° to 500°F	F9473PC	24WG34	1		
6 in x 5 yd	-40° to 500°F	F9460PC	24WG09	1	-40° to 500°F	F9469PC	24WG26	1	50° to 500°F	F9473PC	24WG35	1		
12 in x 5 yd	-40° to 500°F	F9460PC	24WG11	1	-40° to 500°F	F9469PC	24WG19	1	50° to 500°F	F9473PC	24WG28	1		