







Adhesive Transfer Tape

These continuous rolls consist of a very thin adhesive layer. The adhesive is applied to a surface and the pull-away liner is removed. The liner protects the adhesive side of a singleor double-sided tape until it's ready to be applied.

Reverse-Wound—This tape is wound onto a roll with the adhesive side out. It is designed to be loaded into an adhesive transfer gun (ATG) dispenser (sold on this page) where the adhesive is applied while the liner is pulled away. It is used for light-duty mounting in repetitive print and framing processes where a uniform application of adhesive is needed.

General Purpose—Tape does not have a carrier like double-sided tape. Adhesive is applied to a surface and the pull-away liner is removed. For use on a variety of surfaces including metal, glass, wood, and paper. It is primarily used for light-duty mounting of signs, posters, picture frame mat



Reverse-Wound 45AW55



General Purpose

boards, and o	dust cove	ers.			24A663					
			Tape							
Imperial	Tape			Temperature			Item	Pkg.		
Tape WxL	Thickness		Material	Range	Series	Brand	No.	Qty.		
Reverse-Woun										
Densified Kraf										
½ in x 18 yd	5 mil	Indoor Only	Acrylic	-40° to 250°F			1F241	_1_		
½ in x 60 yd	2 mil	Indoor Only	Acrylic	-40° to 250°F		3M	29WT17	1		
3/4 in x 36 yd	5 mil	Indoor Only	Acrylic	-40° to 250°F	ATG 969	3M	54EN50	48		
Kraft Paper Lir										
3/4 in x 36 yd	2 mil	Indoor Only	Acrylic	10° to 150°F	154 ATG	Protapes	45AW55	1		
Poly Coated Kr		Liner								
½ in x 36 yd	2 mil	Indoor Only	Acrylic	-40° to 180°F	ATG 928	3M	49H655	12		
General Purpos	se Adhesiv	e Transfer Tape								
Densified Kraf										
½ in x 10 ¾ yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D741	1_		
½ in x 16 ¼ yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D740	1		
½ in x 60 yd	2 mil	Indoor/Outdoor		-60° to 250°F	465	3M	54EN61	72		
3/4 in x 10 3/4 yd	16 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D743	1		
3/4 in x 16 1/4 yd	32 mil	Indoor Only	Rubber	32° to 105°F		Tapecase	15D742	1		
1 in x 16 1/4 yd	32 mil	Indoor Only	Rubber	32° to 105°F	TC 485	Tapecase	15D738	1		
1 in x 60 yd	2 mil	Indoor/Outdoor		-60° to 250°F	465	3M	54EN13	36		
1 ½ in x 60 yd	2 mil	Indoor/Outdoor	Acrylic	-60° to 250°F	465	3M	24A663	1		
Poly Coated Kr										
3⁄4 in x 20 yd	2.3 mil	Indoor/Outdoor		-40° to 400°F		3M	15D023	1		
	5.2 mil	Indoor/Outdoor		-40° to 400°F		3M	15D024	1		
1 in x 20 yd	2.3 mil	Indoor/Outdoor		-40° to 400°F		3M	15C833	1		
,	5.2 mil	Indoor/Outdoor		-40° to 400°F		3M	15C834	1		
2 in x 20 yd	2.3 mil	Indoor/Outdoor		-40° to 400°F		3M	15C948	1		
4 in x 20 yd	2.3 mil	Indoor/Outdoor		-40° to 400°F		3M	15D108	1		
6 in x 20 yd	2.3 mil	Indoor/Outdoor		-40° to 400°F		3M	15D246	1		
12 in x 20 yd	2.3 mil	Indoor/Outdoor	Acrylic	-40° to 400°F		3M	15C846	1		
12 III X 20 YU	5.2 mil	Indoor/Outdoor	Acrylic	-40° to 400°F	468MP	3M	15C848	1		



PRO 3M

Adhesive Transfer Tape Dispensers

• 1" compatible core dia.

Adhesive transfer gun (ATG) dispensers are designed for reverse-wound adhesive transfer tape (sold on this page), which is tape wound with the adhesive side out. The dispenser applies the adhesive while at the same time peeling up the liner and threading it back into the dispenser. For use in light-duty mounting in repetitive print and framing processes where a uniform application of adhesive is needed.

Dispenser Style	Minimum Tape Width	Maximum Tape Width	Color	Brand	ltem No.
Handheld	1/4 in	3/4 in	Blue	Protapes	45AW62
Handheld	½ in	3/4 in	Blue	3M	29WR96
Handheld	½ in	3∕4 in	Yellow	3M	1F238

Adhesive Transfer Tape Squares

Indoor and outdoor use



Poly Coated Kraft Paper 15C892

These precut shapes consist of a very thin transparent adhesive layer. The adhesive is applied to a surface and the pull-away liner is removed. Tape performs well on a variety of surfaces including metal, glass, wood, and paper. For use on light-duty mounting of signs, posters, picture frame mat boards, and dust covers.

Imperial Tape WxL	Tape Thickness	Tape Adhesive Material	Temperature Range	Series	Item No.	Pkg. Qty.
Glassine Pape	er Liner					
12 in x 12 in	2 mil	Acrylic	-40° to 350°F	9626	24WH08	12
12 III X 12 III	5 mil	Acrylic	-40° to 250°F	950	24WG93	6
Poly Coated I	(raft Paper L	iner				
	2.3 mil	Acrylic	-40° to 400°F	467MP	15C892	12
12 in x 12 in	2.3 mil	Acrylic	-40° to 400°F	467MP	24WG68	12
	5.2 mil	Acrylic	-40° to 400°F	468MP	15C893	12
	6.7 mil	Acrylic 300MP/ Acrylic 300LSE	-40° to 300°F	9490LE	24WG84	12

VHB (Very High Bond) Adhesive Transfer Tape & Shapes TAPE

- Acrylic adhesive
- Poly coated kraft paper liner
- Indoor and outdoor use

These continuous rolls of adhesive transfer tape have a high-strength transparent adhesive that forms a permanent, long-term bond when applied with pressure. It is UV- and chemical-resistant. It consists of a very thin adhesive layer only, and does not have a carrier like double-sided tape.

The adhesive is applied to a surface and the pull-away liner is removed, exposing the adhesive for immediate bonding. This adhesive transfer tape can replace metal fasteners and liquid adhesive for mounting frames, metal trim, and stiffeners to panels.

TAPE SQUARES, STRIPS & DISCS

2 mil thickness

Tape shapes eliminate the need to trim tape to cover a surface or area.

	2 mil Thickness				5 mil Thickness			10 mil Thickness					
Imperial	Temperature		Item	Pkg.	Temperature		Item	Pkg.	Tempe	rature		Ite	m Pkg.
Tape WxL	Range	Series	No.	Qty.	Range	Series	No.	Qty.	Ran	ige	Series	: No	o. Qtý.
	ve Transfer Ta _l												
	-40° to 500°F				-40° to 500°F			6	50° to		F9473P		
	-40° to 500°F				-40° to 500°F			4	50° to			C 24W	
					-40° to 500°F			2	50° to			C 24W	
2 in x 5 yd					-40° to 500°F			2	50° to		F9473P		
3 in x 5 yd	-40° to 500°F				-40° to 500°F			1	50° to		F9473P		
4 in x 5 yd	-40° to 500°F				-40° to 500°F			1	50° to		F9473P		
6 in x 5 yd	-40° to 500°F				-40° to 500°F			1	50° to		F9473P		
12 in x 5 yd	-40° to 500°F	F9460PC	24WG1	1 1	-40° to 500°F	F9469PC	24WG19	1	50° to	500°F	F9473P	C 24W	G28 1
				Pko	j. Qty.							Pkg.	Qty.
				5 `	100							5	100
Imperial	Temperat	ure		Item	Item	Imperi			ature			ltem	Item
Tape WxL	Range		ries	No.	No.	Tape W		Ran		Seri	es	No.	No.
	ve Transfer Ta _l						esive Tran						
½ in x ½ ir				I5K693		½ in x 2			500°F	F9460		5K690	45K674
3/4 in x 3/4 ir	1 -40° to 50			15K705		½ in x 3			500°F	F9460		5K691	45K675
1 in x 1 in				I5K697		½ in x 4			500°F	F9460		5K692	45K676
1 ½ in x ½ i			60PC	_	45K673	3/4 in x 2			500°F	F9460		5K702	45K678
1 ½ in x 1 ½				15K688		3/4 in x 3			500°F	F9460		5K703	45K679
2 in x 2 in	-40° to 50	0°F F94	60PC 4	I5K699	45K677	3/4 in x 4			500°F	F9460		5K704	45K680
						1 in x 2			500°F	F9460		5K694	45K669
						1 in x 3			500°F	F9460		5K695	45K670
						1 in x 4	in -4	0° to	500°F	F9460	OPC 4	5K696	45K671



Transfer Tape 24WG10



Transfer Tape 24WG09



Tape Squares 45K693



Tape Strips 45K690

Pkg. Qty. 45K689 Imperial Tape Shape Diameter VHB Adhesive Temperature Item Range S Transfer Tape Discs Series 45K689 45K701 -40° to -40° to 45K686 F9460P0 1 ½ in 2 in 45K687 45K698



