

Medium-Duty Slider
Bed Belt Conveyors



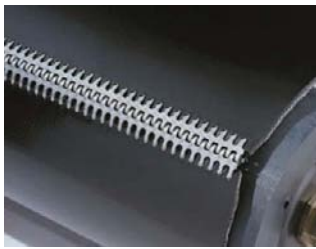
General-purpose, powered conveyors are suitable for moving light items and items with small or irregularly shaped bottoms. Each has a motor that moves a wide PVC belt over a metal bed. Friction between the belt and surface helps control speed on declining conveyor sections. The belt also keeps items stable, and moves them at a consistent speed and spacing. Commonly used in sorting, packing, inspection, assembly, testing, manufacturing, distribution, and warehouse applications. Units less than 16-ft. long include 2 adjustable-height H-stands; those longer than 16 ft. include 3 stands. Sealed and prelubricated bearings. 4"D steel beds. Powder-coated steel frames.

Note: Field assembly required; units are nonreversing.

Belt Width	Overall Length	Maximum Load Capacity	FIXED SPEED 60 FPM Item No.	VARIABLE SPEED 6-60 FPM Item No.	For Use With	
					Replacement Belt for Ashland Slider Bed Conveyors, Black PVC 120	Item No.
18 in	6 ft	475 lb	1PEB2	2WJN8	1PEB2, 2WJN8, 42X867, 42X859	1PEB8
	11 ft	435 lb	3MY69	2WJN5	3MY69, 2WJN5, 42X864, 42X856	1PEB9
	16 ft	410 lb	1PEB3	2WJN6	1PEB3, 2WJN6, 42X865, 42X857	1PEC1
30 in	6 ft	435 lb	1PEB4	2WJP3	1PEB4, 2WJP3, 42X871, 42X863	1PEC3
	11 ft	415 lb	1PEB5	2WJN9	1PEB5, 2WJN9, 42X868, 42X860	1PEC4
	16 ft	380 lb	1PEB6	2WJP1	1PEB6, 2WJP1, 42X869, 42X861	1PEC5
	21 ft	350 lb	1PEB7	2WJP2	1PEB7, 2WJP2, 42X870, 42X862	1PEC6



Clipper Lacing



Alligator Lacing,
Galvanized



Bolt-Hinge Lacing

FLEXCO

Conveyor Belt
Lacing and
Lacing Tools

These mechanical fasteners allow conveyor belt installation without having to disassemble the entire system, minimizing downtime. Require tools for application.

Clipper Lacing—Wire-hook lacing provides a strong grip across the width of the belt and won't weaken the belt's internal support layer, to help retain belt integrity. Low profile minimizes noise, helps reduce lacing wear, and provides a smooth surface.

Alligator Lacing—Hammer-on lacing provides uniform tension across the width of the belt. Low-profile design minimizes noise, helps prevent lacing wear and tear, and provides a smooth surface. Use on belts of any width. Requires hammer for simple installation.

Staple-Style Alligator Lacing—Conjoined plates provide a strong connection that minimizes flex and fatigue at the joint. Larger surface area improves abrasion resistance. Use in light- and medium-duty applications.

Bolt-Hinge Lacing—Provides a strong joint that can withstand aggressive belt tensioning, and is flexible enough to travel over small pulleys. Conjoined hinged plates are fastened to the ends of a conveyor belt with bolts that can be removed for belt length adjustment.



Clipper Lacing
Tool, #36
Vice Lacer



Clipper Lacing Tool,
14" Microlacer
Installation Tool



Staple Lacing
Tool, ST5-5
Ready Set
Lacer

Lacing Number	Lacing Length	Belt Thickness	Item No.	Pkg. Qty.
Clipper Steel				
#1	6 in	1/8 in-5/32 in	2TJU8	24
#2	12 in	3/32 in-3/16 in	2TJV1	12
Stainless Steel				
#1	12 in	3/32 in-3/16 in	2TKH1	12
#2	12 in	3/32 in-3/16 in	13E789	12
Alligator Steel				
#7	12 in	3/32 in-9/64 in	2TJU9	4
#7	24 in	3/32 in-9/64 in	13E791	4
#15	12 in	1/8 in-5/32 in	2TKH5	4
#15	24 in	1/8 in-5/32 in	2TKH6	4
#15	36 in	1/8 in-5/32 in	2TKH7	4
#20	12 in	5/32 in-3/16 in	2TJV2	4
#20	30 in	5/32 in-3/16 in	13E793	4
Stainless Steel				
#7	24 in	3/32 in-9/64 in	13E792	4
#15	12 in	1/8 in-5/32 in	2TKH8	4
#15	24 in	1/8 in-5/32 in	2TKH9	4
#15	36 in	1/8 in-5/32 in	2TKJ1	4
Staple-Style Alligator Steel				
RS62	12 in	1/16 in-1/8 in	2TKN2	4
RS125	12 in	1/8 in-3/16 in	2TJU6	4
RS125	24 in	1/8 in-3/16 in	2TKJ2	4
RS125	36 in	1/8 in-3/16 in	2TKN5	4
RS187	12 in	3/16 in-1/4 in	2TKJ6	4
RS187	24 in	3/16 in-1/4 in	2TKJ7	4
RS187	36 in	3/16 in-1/4 in	2TKN4	4
Stainless Steel				
RS125	12 in	1/8 in-3/16 in	2TKJ3	4
RS125	24 in	1/8 in-3/16 in	2TKJ4	4
RS125	36 in	1/8 in-3/16 in	2TKJ5	4
RS187	12 in	3/16 in-1/4 in	2TKJ8	4

Lacing Number	Lacing Length	Belt Thickness	Item No.	Pkg. Qty.
RS187	24 in	3/16 in—1/4 in	2TKJ9	4
RS187	36 in	3/16 in—1/4 in	2TKK1	4
Bolt-Hinge Steel				
550	18 in	1/4 in—5/8 in	2TKK3	1
550	24 in	1/4 in—5/8 in	2TKK4	1
550	36 in	1/4 in—5/8 in	2TKK5	1
Stainless Steel				
550	48 in	1/4 in—5/8 in	13E797	1
			Mfr. Model	Item No.
Lacing Tool Type		For Lacing Number		
Clipper Lacing Tools				
		#36	28000350	2TJV3
		#1	28000355	2TJV4
		#2	28000360	2TJV5
Lacers			28001425	2TKH4
		#1	28000380	4AVE6
		#2	28000385	4AVE7
		12	28000362	13E790
Staple-Style Alligator Lacing Tools				
		#62; 125; 187	28000367	13E795
Lacers		RS125, RS187, RS62	28001510	2TKK2
		#62; 125; 187	28000365	2TJV6
Bolt-Hinge Lacing Tools				
	550	28001545	2TKK9	
Templates	550	28001550	2TKL1	
	550	28001555	2TKL2	
	550	28001560	2TKL3	
Bolt Breaker	550	28001570	2TKL5	
Wrench	550	28001575	2TKL6	
Power Wrench	550	28001580	2TKL7	
Power Boring Bit	550	28001585	2TKL8	
Wrench Bit	550	28001590	2TKL9	
Quick Change Chuck	550	28001595	2TKN1	