

Conveyor Rollers

Replacement rollers support and move bulky items on roller conveyors and material transport stands. They help reduce the effort required to move loads.

Lightweight—Commonly used in unpowered (gravity-flow) conveying applications.

General Purpose—For light-duty and medium-duty unpowered (gravity-flow) conveying tasks in warehousing, package handling, manufacturing, and distribution applications.

Corrosion Resistant—Stainless steel conveyor rollers can withstand frequent washdowns, high humidity, exposure to corrosive chemicals, and other harsh conditions that might corrode steel or aluminum rollers. Suitable for conveying applications in facilities that process food, chemicals, or pharmaceuticals.

Sprocketed—For moving heavy items such as pallets, drums, and bulk containers on heavy-duty chain-drive conveyors. Sprocketed rollers have teeth that engage with the drive chain to prevent slipping in dirty or oily conditions.

High Performance—For high-speed conveying tasks on powered conveyor systems in warehousing, transportation, and sorting operations.

High Durability—Have a higher weight capacity and provide more resistance to impact, shock, and abrasion than general purpose steel rollers. For conveying heavy loads such as pallets, drums, and castings.

Nonmarring—Covered with smooth plastic to prevent damaging delicate surfaces or finishes on conveyed items, such as glass or paint. They are quieter than rollers with metal surfaces, and they also provide better traction.



Lightweight 1VAU6



General Purpose 1VAX1



Corrosion Resistant
1VBE5



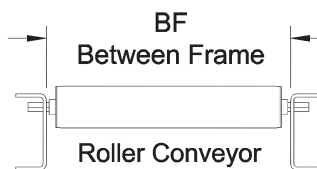
Sprocketed
42Y074



High Performance 1VBL2



Nonmarring 1VAT4



BF
Between Frame

Roller Conveyor
Profile

				Roller Load Cap.				Roller Material*				Item No.				Roller Load Cap.				Roller Material*				Item No.			
BF	Roller Load Cap.	Roller Material*	Item No.	BF	Roller Load Cap.	Roller Material*	Item No.	BF	Roller Load Cap.	Roller Material*	Item No.	BF	Roller Load Cap.	Roller Material*	Item No.	BF	Roller Load Cap.	Roller Material*	Item No.	BF	Roller Load Cap.	Roller Material*	Item No.				
Lightweight				38 in	270 lb	GS	24K714	10 in	1,185 lb	GS	1VAZ6	24 in	270 lb	GS	1VBH9	37 in	822 lb	US	1VB83	38 in	270 lb	GS	1VBP1				
1 1/4 in Roller Dia. with				39 in	270 lb	GS	1VAZ5	11 in	1,069 lb	GS	24K730	24 in	270 lb	GS	2WK69	37 in	822 lb	GS	1VBP1	39 in	270 lb	GS	24K770				
1/4 in Round Axle				40 in	270 lb	GS	24K715	12 in	973 lb	GS	24K731	25 in	270 lb	GS	1VBJ1	38 in	799 lb	US	24K770	40 in	270 lb	GS	24K808				
7 in	130 lb	A	1VAW2	43 in	270 lb	GS	24K718	13 in	893 lb	GS	1VAZ7	25 in	270 lb	GS	2WKH1	38 in	799 lb	GS	24K808	43 in	270 lb	GS	1VBP2				
10 in	130 lb	A	1VAW3	45 in	270 lb	GS	24K720	14 in	825 lb	GS	24K732	27 in	270 lb	GS	1VBJ2	39 in	777 lb	GS	1VBP2	45 in	270 lb	GS	1VBL4				
13 in	107 lb	A	1VAW4	48 in	261 lb	GS	24K723	15 in	767 lb	GS	1VAZ8	27 in	270 lb	GS	2WKH2	39 in	777 lb	US	1VBL4	48 in	261 lb	GS	24K771				
16 in	86 lb	A	1VAW5	49 in	256 lb	GS	24K724	16 in	717 lb	GS	1VAZ9	31 in	270 lb	GS	1VBJ4	40 in	757 lb	US	24K771	49 in	256 lb	GS	24K809				
18 in	76 lb	A	1VAW6	51 in	241 lb	GS	24K726	17 in	672 lb	GS	1VB81	33 in	270 lb	GS	2WKH5	40 in	757 lb	GS	24K809	51 in	241 lb	GS	24K772				
22 in	62 lb	A	1VAW7	1 1/4 in Roller Dia. with				18 in	633 lb	GS	1VB82	33 in	270 lb	GS	1VBJ5	41 in	738 lb	US	24K772	1 1/4 in Roller Dia. with				1/4 in Round Axle			
1 1/4 in Roller Dia. with				1/4 in Round Axle				19 in	598 lb	GS	1VB83	37 in	270 lb	GS	2WKH7	41 in	738 lb	GS	24K810	1 1/4 in Roller Dia. with				1/4 in Round Axle			
1/4 in Round Axle				7 in	94 lb	GS	1VAU7	20 in	270 lb	GS	1VAY4	2 1/2 in Roller Dia. with				42 in	719 lb	GS	24K811	7 in	94 lb	A	1VAT8				
7 in	94 lb	A	1VAT8	10 in	94 lb	GS	1PDL2	21 in	270 lb	GS	1VAZ5	7 in	850 lb	US	24K752	42 in	719 lb	GS	24K773	10 in	94 lb	A	1VAT9				
10 in	94 lb	A	1VAT9	13 in	71 lb	GS	1VAU8	22 in	514 lb	GS	1VB86	7 in	850 lb	GS	24K789	43 in	702 lb	GS	1VBP3	13 in	71 lb	A	1VAU1				
13 in	71 lb	A	1VAU1	15 in	60 lb	GS	1VAU9	23 in	491 lb	GS	1VB87	8 in	850 lb	US	24K753	43 in	702 lb	US	1VBL5	15 in	60 lb	A	1VAU2				
15 in	60 lb	A	1VAU2	16 in	56 lb	GS	1PDL3	24 in	469 lb	GS	1VB88	8 in	850 lb	GS	24K790	44 in	685 lb	GS	24K812	16 in	56 lb	A	1VAU3				
16 in	56 lb	A	1VAU3	19 in	47 lb	GS	1VAV1	25 in	450 lb	GS	1VB89	10 in	850 lb	GS	24K791	44 in	685 lb	US	24K774	19 in	47 lb	A	1VAU4				
19 in	47 lb	A	1VAU4	21 in	42 lb	GS	1VAV2	26 in	433 lb	GS	24K733	10 in	850 lb	US	24K754	45 in	669 lb	US	24K775	21 in	42 lb	A	1VAU5				
21 in	42 lb	A	1VAU5	22 in	40 lb	GS	1PDL4	27 in	416 lb	GS	1VB81	11 in	850 lb	GS	24K792	45 in	669 lb	GS	24K813	22 in	40 lb	A	1VAU6				
22 in	40 lb	A	1VAU6	2 1/2 in Roller Dia. with				28 in	402 lb	GS	24K734	11 in	850 lb	US	24K755	46 in	654 lb	US	24K776	2 1/2 in Roller Dia. with				1/4 in Hex Axle			
General Purpose				10 in	496 lb	US	2WKH9	29 in	388 lb	GS	24K735	12 in	850 lb	US	24K756	46 in	654 lb	GS	24K814	10 in	496 lb	GS	24K736				
1 1/4 in Roller Dia. with				13 in	496 lb	GS	38AP34	30 in	374 lb	GS	1VB82	12 in	850 lb	GS	24K793	48 in	626 lb	GS	24K815	13 in	496 lb	GS	24K737				
1/4 in Round Axle				13 in	496 lb	US	2WKJ1	32 in	349 lb	GS	24K736	13 in	850 lb	GS	1VB18	48 in	626 lb	US	24K777	13 in	496 lb	GS	24K738				
7 in	130 lb	GS	1VAW9	15 in	496 lb	US	2WKJ2	33 in	338 lb	GS	1VB84	13 in	850 lb	US	1VBK1	49 in	612 lb	GS	24K816	15 in	496 lb	GS	24K739				
10 in	130 lb	GS	1VAX1	16 in	496 lb	GS	38AP36	34 in	328 lb	GS	24K737	14 in	850 lb	GS	24K794	49 in	612 lb	US	24K778	16 in	496 lb	GS	24K740				
13 in	107 lb	GS	1VAX2	16 in	496 lb	US	2WKJ3	36 in	309 lb	GS	1VB85	14 in	850 lb	US	24K757	50 in	600 lb	US	24K779	13 in	107 lb	GS	24K741				
15 in	92 lb	GS	1VAX3	18 in	443 lb	GS	38AP38	37 in	301 lb	GS	1VB86	15 in	850 lb	GS	1VBN1	50 in	600 lb	GS	24K817	15 in	92 lb	GS	24K742				
17 in	81 lb	GS	1VAX4	18 in	443 lb	US	2WKJ5	38 in	292 lb	GS	24K739	15 in	850 lb	US	1VBK2	2 1/2 in Roller Dia. with				17 in	81 lb	GS	24K743				
18 in	76 lb	GS	1VAX5	19 in	418 lb	US	2WKJ6	39 in	285 lb	GS	1VB87	16 in	850 lb	US	24K758	13 in	850 lb	US	1VBP6	18 in	76 lb	GS	24K744				
22 in	62 lb	GS	1VAX6	20 in	395 lb	US	2WKJ7	40 in	278 lb	GS	24K740	16 in	850 lb	GS	24K795	15 in	850 lb	US	1VBP7	22 in	62 lb	GS	24K745				
24 in	57 lb	A	1VAW8	21 in	375 lb	US	2WKJ8	41 in	271 lb	GS	24K741	18 in	850 lb	GS	24K796	19 in	850 lb	US	1VBP9	24 in	57 lb	A	1VAW9				
24 in	57 lb	GS	1VAX7	24 in	326 lb	US	2WKK2	42 in	264 lb	GS	24K742	18 in	850 lb	US	24K759	21 in	850 lb	US	1VB81	24 in	57 lb	GS	24K746				
1 1/4 in Roller Dia. with				27 in	288 lb	US	2WKK4	43 in	258 lb	GS	24K743	19 in	850 lb	US	1VBK4	23 in	850 lb	US	1VB82	1 1/4 in Roller Dia. with				1/4 in Hex Axle			
1/4 in Hex Axle				30 in	258 lb	US	2WKK5	45 in	246 lb	GS	24K745	19 in	850 lb	US	1VBK3	27 in	850 lb	US	1VB84	30 in	258 lb	US	24K747				
7 in	270 lb	GS	24K702	33 in	234 lb	US	2WKK7	46 in	240 lb	GS	24K746	20 in	850 lb	US	24K760	31 in	850 lb	US	1VB86	7 in	270 lb	GS	24K748				
8 in	270 lb	GS	24K703	39 in	197 lb	GS	38AP52	48 in	229 lb	GS	24K748	20 in	850 lb	GS	24K797	33 in	850 lb	US	1VB87	8 in	270 lb	GS	24K749				
9 in	270 lb	GS	24K704	Corrosion Resistant				49 in	225 lb	GS	24K749	21 in	850 lb	GS	1VBK4	37 in	822 lb	US	1VB88	9 in	270 lb	GS	24K750				
10 in	270 lb	GS	1PDL5	1 1/4 in Roller Dia. with				50 in	221 lb	GS	24K750	21 in	850 lb	US	1VBK5	39 in	777 lb	US	1VB89	10 in	270 lb	GS	24K751				
11 in	270 lb	GS	24K705	1/4 in Hex Axle				High Durability				22 in	850 lb	US	24K761	43 in	702 lb	US	1VBT1	11 in	270 lb	GS	24K752				
12 in	270 lb	GS	24K706	10 in	260 lb	SS	1VB01	1 1/4 in Roller Dia. with				22 in	850 lb	GS	24K762	Nonmarring				12 in	270 lb	GS	24K753				
13 in	270 lb	GS	1VAX8	13 in	260 lb	SS	1VB02	1/4 in Hex Axle				23 in	850 lb	GS	1VBK6	1 1/4 in Roller Dia. with				13 in	270 lb	GS	24K754				
14 in	270 lb	GS	24K707	16 in	260 lb	SS	1VB04	10 in	270 lb	GS	1VBG7	23 in	850 lb	GS	1VBK5	1/4 in Hex Axle				14 in	270 lb	GS	24K755				
15 in	270 lb	GS	1VAX9	19 in	260 lb	SS	1VB07	10 in	270 lb	US	2WKF7	24 in	850 lb	US	24K762	10 in	60 lb	PVC	1VB88	15 in	270 lb	GS	24K756				
16 in	270 lb	GS	1PDL6	20 in	260 lb	SS	1VB08	13 in	270 lb	US	1VBG8	24 in	850 lb	GS	24K799	10 in	270 lb	GS	42X933	16 in	270 lb	GS	24K757				
17 in	270 lb	GS	1VAY1	22 in	260 lb	SS	1VB81	13 in	270 lb	US	2WKF8	26 in	850 lb	US	24K763	13 in	60 lb	PVC	1VB89	17 in	270 lb	GS	24K758				
18 in	270 lb	GS	1VAY2	22 in	260 lb	SS	1VB85	15 in	270 lb	US	1VBG9	26 in	850 lb	GS	24K801	16 in	60 lb	PVC	1VB82	18 in	270 lb	GS	24K759				
19 in	270 lb	GS	1VAY3	31 in	260 lb	SS	1VB87	15 in	270 lb	US	2WKF9	27 in	850 lb	US	1VBK8	16 in	270 lb	GS	42X936	19 in	270 lb	GS	24K760				
20 in	657 lb	GS	1VB8A	33 in	260 lb	SS	1VB88	16 in	270 lb	US	2WKG1	27 in	850 lb	GS	1PDL9	17 in	60 lb	PVC	1VB83	20 in	657 lb	GS	24K761				
21 in	539 lb	GS	1VB8A5	36 in	260 lb	SS	1VB89	16 in	270 lb	GS	1VBH1	28 in	850 lb	US	24K764	18 in	60 lb	PVC	1VB84	21 in	539 lb	GS	24K762				
22 in	270 lb	GS	1PDL7	37 in	260 lb	SS	1VBF1	18 in	270 lb	GS	1VBH3	28 in	850 lb	GS	24K802	21 in	53 lb	PVC	1VB86	22 in	270 lb	GS	24K763				
23 in	270 lb	GS	1VAY6	Sprocketed				18 in	270 lb	US	2WKG3	31 in	850 lb	US	1VB11	21 in	270 lb	GS	42X940	23 in	270 lb	GS	24K764				
24 in	270 lb	GS	1VAY7	2 1/2 in Roller Dia. with				19 in	270 lb	GS	1VBH4	31 in	850 lb	GS	1VBK8	22 in	48 lb	PVC	1VB87	24 in	270 lb	GS	24K765				
25 in	270 lb	GS	1VAY8	43 in	702 lb	US	42X969	19 in	270 lb	US	2WKG4	32 in	850 lb	GS	24K804	24 in	40 lb	PVC	1VB88	25 in	270 lb	GS	24K766				
27 in	270 lb	GS	1VAY9	51 in	587 lb	US	42X971	20 in	270 lb	US	2WKG5	32 in	850 lb	US	24K766	24 in	270 lb	GS	42X942	27 in	270 lb	GS	24K767				
30 in	270 lb	GS	1VAZ1	High Performance				20 in	270 lb	GS	1VBH5	33 in	850 lb	GS	1VBK9	30 in	25 lb	PVC	1VB89	30 in	270 lb	GS	24K768				
31 in	270 lb	GS	1VAZ2	1 1/4 in Roller Dia. with				21 in	270 lb	GS	1VBH6	33 in	850 lb	US	1VB12	1/4 in Round Axle				31 in	270 lb	GS	24K769				
33 in	270 lb	GS	1VAZ3	1/4 in Hex Axle				21 in	270 lb	US	2WKG6	34 in	850 lb	GS	24K805	1/4 in Round Axle				33 in	270 lb	GS	24K770				
34 in	270 lb	GS	24K712	7 in	1,031 lb	GS	24K727	22 in	270 lb	GS	1VBH7	34 in	850 lb	US	24K767	4 in	20 lb	PVC	1VAT3	34 in	270 lb	GS	24K771				
36 in	270 lb	GS	1PDL8	8 in	1,515 lb	GS	24K728	22 in	270 lb	US	2WKG7	36 in	846 lb	GS	24K807	6 in	20 lb	PVC	1VAT4	36 in	270 lb	GS	24K772				
37 in	270 lb	GS	1VAZ4	9 in	1,330 lb	GS	24K729	23 in	270 lb	GS	1VBH8	36 in	846 lb	US	24K769	10 in	20 lb	PVC	1VAT5	37 in	270 lb	GS	24K773				

* A=Aluminum. GS=Galvanized Steel. PVC=PVC Plastic. SS=Stainless Steel. US=Unfinished Steel