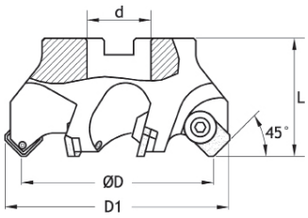
INDEXA-SEIKI XP-45C 'Face Hog' Milling Cutters

Super Positive 45° approach milling cutter, angle decreases cutting forces and allows a quick feed in a limited capacity machine. Clamp style insert pocket with shim seats to protect the body in case of accident. Plasma Ion coating offers longer tool life and greater hardness that is more resistant to wear. Through coolant as standard.

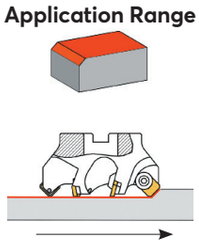
XP XTRA PLASMA COATED BODY





Feed Per Tooth (mm)
0.05 - 0.20
See Page 146 for Cutting Speed Information

Application Range

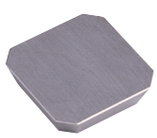


Dia (mm)	D1	d	L	Z	Order Code IND-139	Price/1 THB
63	76	22	50	5	-7600K	NA
80	93	27	50	6	-7620K	NA
100	113	32	50	6	-7640K	NA

Spares to suit

Arbor Screw		Shim		Shim Screw		Clamp Screw	
		Order Code IND-107					
	Price/1 THB		Price/1 THB		Price/1 THB		Price/1 THB
-5353K	193.00						
-5354K	193.00						
-5356K	354.00	-4960K	452.00	-5284K	103.00	-5290K	1302.00

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Inserts

Designation	Grade	To Suit	Order Code YML-120	Price/1 THB
SEKN 1203 AFTN	K20	Face Hog	-4517V	546.00
	QP25		-4527P	704.00
	QP40		-4527S	704.00
SEKR 1203 AFTN	K20	Face Hog	-4617V	788.00
	QP25C		-4627W	788.00

Insert Grade Description

K20 **(K20)** Micrograin uncoated. For cast irons, aluminium alloys, other non-ferrous materials including titaniums and nickel alloys.

QP25 **(P25)** Uncoated. For medium and finish milling of steels.

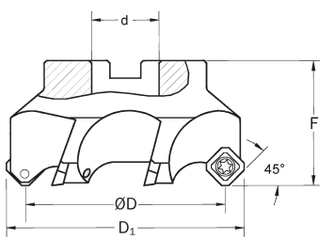
QP25C **(P10-P35)** CVD coated. Milling grade for steels and some stainless steels.

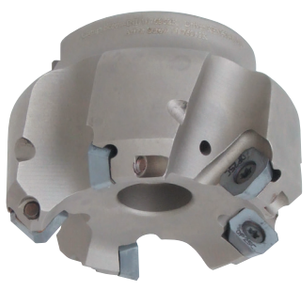
QP40 **(P40)** Uncoated. For rough medium and finish milling of tough steels and stainless steels including interrupted cutting.

INDEXA-SEIKI XP-45C 'Hi Shear' Milling Cutters

Super Positive 45° approach milling cutter, angle decreases cutting forces and allows a quick feed in a limited capacity machine. Torx screws allow for good chip evacuation. Plasma Ion coating offers longer tool life and greater hardness that is more resistant to wear. Through coolant as standard.

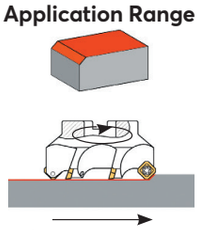
XP XTRA PLASMA COATED BODY





Feed Per Tooth (mm)
0.05 - 0.20
See Page 146 for Cutting Speed Information

Application Range

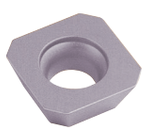


Dia (mm)	D1	d	F	Z	Order Code IND-139	Price/1 THB
63	75	22	50	5	-7400K	8631.00
80	92	27	50	6	-7420K	11246.00

Spares to suit

Arbor Screw		Clamp Screw	
Order Code IND-107			
	Price/1 THB		Price/1 THB
-5353K	193.00	-5352K	216.00
-5354K	193.00		

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Inserts

Designation	Grade	Order Code YML-120	Price/1 THB
SEHT 1204 AFTN	K20	-4430V	725.00
	QP25C	-4430W	830.00
SEHW 1204 AFTN-05	K20	-4445V	830.00
	QP25C	-4445W	830.00

Insert Grade Description

K20 **(K20)** Micrograin uncoated. For cast irons, aluminium alloys, other non-ferrous materials including titaniums and nickel alloys.

QP25C **(P10-P35)** CVD coated. Milling grade for steels and some stainless steels.

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