YAMALOY YAMALOY TOOLING • JAPAN

Think *POSITIVE* . . . and NEGATIVE

YAMALOY YAMALOY TOOLING • JAPAN

Insert Grade

K20 **K20** Micrograin uncoated. For cast iron, aluminium alloy, other non-ferrous materials including titanium and nickel alloy.

QK25C **QK25C (K15 - K30)** Coated. For milling cast irons.

QM3535 **QM3535 (P20 - P35)** PVD TiAlN Coated for milling of steel. Comprehensive grade which covers wide application range due to substrate providing optimal wear resistance and toughness.

QP25 **QP25 (P25)** Uncoated. For medium and finish milling of steels.

QP25C **QP25C (P10 - P35)** CVD coated. Milling grade for steel and some stainless steels.

QP30P **QP30P (P10 - P35)** PVD Coated. Milling grade for steel and some stainless steels.

QP30T **QP30T (P10 - P35)** PVD Coated. Milling grade for steel and some stainless steels.

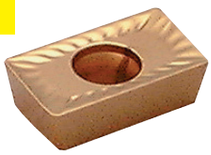
QP40 **QP40 (P40)** Uncoated. For rough medium and finish milling of tough Steels and Stainless Steels including interrupted cutting.

Chipbreaker

Chip Breaker	Application
AL	Aluminium & non Ferrous (Polished)
EM	Medium
MF	Finish/Light
MM	Medium/Light Roughing

QX530 **QX530 (P20 - P40, M20 - M30)** Coated. A good general purpose steel grade for roughing. Use on steels, cast steel and stainless steel.

APKT



Insert Size **APKT**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1003PDR	EM	QK25C	-0028X	NA
	EM	QP30P	-0028W	420.00
1604PDR	AL	K10	-0029K	725.00
	-	QP30P	-0030W	578.00
1604PDTR	-	QK25C	-0030X	798.00
	-	K20	-0031V	546.00

OFKR



Insert Size **OFKR**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
05T308	MF	QP25C	-2388W	1376.00

OFKT



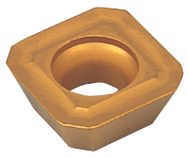
Insert Size **OFKT**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
05T308-SN	MM	QP25C	-2384W	1376.00

SDMT



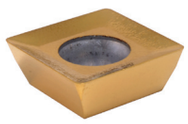
Insert Size **SDMT**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
12T308	-	QX530	-4280E	630.00

SEHT



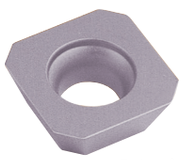
Insert Size **SEHT**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1204AFTN	-	K20	-4430V	725.00
1204AFTN	-	QP25C	-4430W	830.00

SEHT



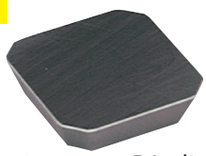
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120408	-	QP25C	-4432W	998.00

SEHW



Insert Size **SEHW**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1204AFTN05	-	K20	-4445V	830.00
		QP25C	-4445W	830.00

SEKN



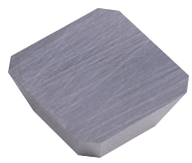
Insert Size **SEKN**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1203AFFN	-	K20	-4517V	546.00
1203AFSN	-	QM3535	-4527M	704.00
1203AFTN	-	QP25	-4527P	704.00
	-	QP40	-4527S	704.00

SEKR



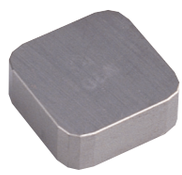
Insert Size **SEKR**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1203AFTN05	-	K20	-4617V	788.00
	-	QP25C	-4627W	788.00

SEMN



Insert Size **SEMN**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1204-AZ	-	QM3535	-4727M	662.00

SNKN



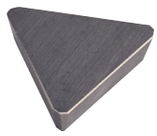
Insert Size **SNKN**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1204-ENN	-	QP25	-5227P	662.00

SPKN



Insert Size **SPKN**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1203EDR	-	K20	-6328V	515.00
	-	QM3535	-6338M	641.00
1203EDTR	-	QP25	-6338P	672.00
	-	QP40	-6338S	672.00
1504EDTR	-	QP25	-6368P	924.00

TPKN



Insert Size **TPKN**	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
1603PPR	-	K20	-8428V	546.00
	-	QM3535	-8438M	546.00
1603PPTR	-	QP25	-8438P	546.00
	-	QP40	-8438S	546.00
2204PDR	-	K20	-8458V	756.00
2204PDSR	-	QM3535	-8468M	756.00
2204PDTR	-	QP25	-8468P	756.00
	-	QP40	-8468S	756.00

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