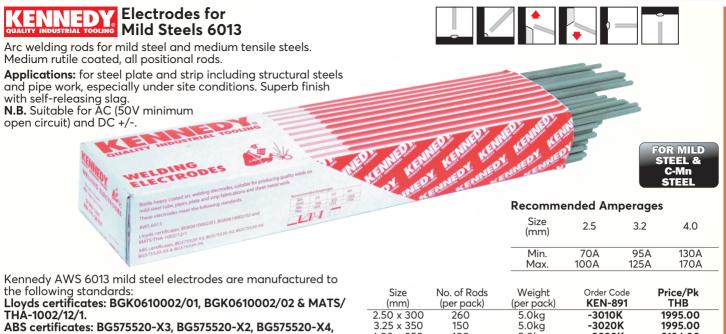
ARC Welding Electrodes





3.25 x 350

150

100

Electrodes for Mild Steels

E7018 ('Low Hydrogen')

Basic coated, all positional rods.

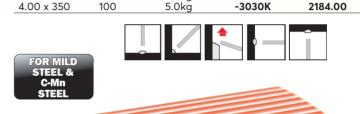
BG575520-X5 & BG575520-X6.

Applications: for steel plate structural steels, pipe work and forgings. Ideal for repairs of casting and machinery, compensate for dilution effect of poor steels.

Often used where rutile deposits may be at risk from cracking.

ABS certificates: BG575520-X3, BG575520-X2, BG575520-X4,





	Size (mm)	2.6	3.2	4.0	
	Min. Max.	70A 100A	95A 125A	130A 170A	_
. of Rods	Weight	Order Code		Price/Pk	
oer Pk)	(per Pk)	KEN-891		THB	
260	5.0kg	-5110K		1848.00	_
150	5.0kg	-5120K		2037.00	
100	5.0kg	-5130K		2184.00	

Recommended Amperages

-3020K

-3030K

1995.00

2184.00

Electrodes For Cast Iron

A Graphite coated iron-nickel alloy electrode for high strength jointing of cast iron and cold welding of cast iron, it deposits 95%Ni + 2%Fe weld metal. Can be used for repairing broken cast iron, joining of cast iron to steel and building up worn parts. Meets the following standards:

Size

(mm)

2.60 x 300

3.20 x 350 4.00 x 450

No. o

(pei



50 Years of Keeping Industry Working

735