

Shank Milling Cutters

SWISS+TECH HSS-Co 8% Weldon Shank Slot Drills 2 Flute

Centre cutting. Weldon shank to **DIN 1835B**.
Cutting diameter to **e8**. Shank diameter to **h6**.

Series 01
Short Series Dimensions to **DIN 327**

HSS-Co 8%

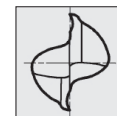
TiCN

TiALN

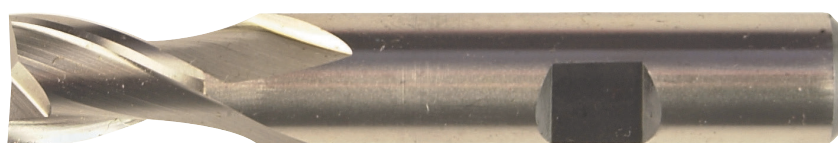
HSS-Co 8% Uncoated For general production machining.

HSS-Co 8% TiCN Coated Extends cutter tool life and improves work material surface finish.

HSS-Co 8% TiALN Coated Dissipates and resists heat, reduces surface friction coupled with high surface hardness.



Metalworking



Dia. (mm)	Flute Length (mm)	Shank Dia. (mm)	Overall Length (mm)	Weight per 10	SDH-2WS HSS-Co 8%		SDN-2WS TiCN Coated	
					Order Code SWT-163	Price/1 THB	Order Code SWT-163	Price/1 THB
2.00	4.0	6.0	48.0	104g	-0102A	672.00	-	-
2.50	5.0	6.0	49.0	108g	-0102L	672.00	-0132L	609.00
3.00	5.0	6.0	49.0	110g	-0103A	672.00	-0133A	609.00
4.00	7.0	6.0	51.0	112g	-0104A	672.00	-0134A	609.00
4.50	7.0	6.0	51.0	114g	-0104L	662.00	-	-
5.00	8.0	6.0	52.0	117g	-0105A	777.00	-0135A	861.00
6.00	8.0	6.0	52.0	121g	-0106A	672.00	-0136A	609.00
7.00	10.0	10.0	60.0	336g	-0107A	872.00	-	-
8.00	11.0	10.0	61.0	345g	-0108A	872.00	-0138A	893.00
9.00	11.0	10.0	61.0	355g	-0109A	1008.00	-	-
10.00	13.0	13.0	63.0	476g	-0110A	914.00	-0140A	966.00
11.00	13.0	12.0	70.0	587g	-0111A	1113.00	-	-
12.00	16.0	12.0	73.0	613g	-0112A	1061.00	-0142A	1071.00
13.00	16.0	12.0	73.0	616g	-0113A	1397.00	-	-
14.00	16.0	12.0	73.0	615g	-0114A	1302.00	-0144A	1208.00
15.00	16.0	12.0	73.0	654g	-0115A	1481.00	-0145A	1880.00
16.00	19.0	16.0	79.0	1025g	-0116A	1491.00	-0146A	1386.00
18.00	19.0	16.0	79.0	1086g	-0118A	1722.00	-	-
20.00	22.0	20.0	88.0	1423g	-0120A	2006.00	-	-
22.00	22.0	20.0	88.0	2004g	-0122A	2405.00	-	-
25.00	26.0	25.0	102.0	3366g	-0125A	3255.00	-0155A	4242.00

SHERWOOD HSS-E Weldon Shank Coarse Pitch Ripper Cutters

Industrial quality for shaping and forming metal components. 4 flute ripper cutters. Manufactured from sintered HSS-E extra vanadium steel. Knuckle form, **h8** tolerance, standard length. Shank to **DIN 1835D**.

SHERWOOD HSS-EV Weldon Shank Fine Pitch Ripper Cutters

4 flute ripper cutters. Manufactured from sintered HSS-EV extra vanadium steel. Knuckle form, **h8** tolerance. Standard length. Dimensions to **DIN 844**. Shank to **DIN 1835D**.

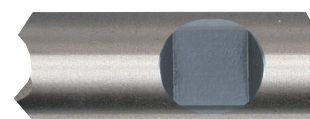
COARSE PITCH

HSS-EV



FINE PITCH

HSS-EV



Regular Series

Dia. (mm)	Flute Length	Overall Length	Shank Dia.	No. of Flutes	Weight each	Order Code SHR-061	Price/1 THB
6.00	13.0	57.0	6.0	4	13g	-2560A	735.00
8.00	19.0	69.0	10.0	4	36g	-2561B	735.00
10.00	22.0	72.0	10.0	4	40g	-2562C	746.00
12.00	26.0	83.0	12.0	4	71g	-2563D	1050.00
16.00	32.0	92.0	16.0	4	134g	-2564E	1470.00
20.00	38.0	104.0	20.0	4	221g	-2565F	1796.00
25.00	45.0	121.0	25.0	4	427g	-2566G	2489.00

Regular Series

Dia. (mm)	Flute Length	Overall Length	Shank Dia.	No. of Flutes	Weight each	Order Code SHR-061	Price/1 THB
6.00	15.0	58.0	6.0	4	16g	-2620A	966.00
8.00	20.0	70.0	10.0	4	36g	-2621B	1008.00
10.00	28.0	75.0	10.0	4	41g	-2622C	998.00
12.00	33.0	85.0	12.0	4	74g	-2623D	1019.00
16.00	38.0	90.0	16.0	4	125g	-2624E	1407.00
20.00	47.0	110.0	20.0	4	232g	-2625F	1533.00
25.00	52.0	125.0	25.0	4	402g	-2625G	2142.00