

KENNEDY PROFESSIONAL Wire Thread Insert Kits

Suitable for repairing damaged and worn threads, also ideal for new applications. Ideal for use with alloys and other light materials. Can also be used for converting from metric to inch and vice versa. 1½" x diameter in length. Other lengths are available on request.

Each kit supplied with inserts, HSS hand tap, insertion tool and instructions.

Kits come complete with: Hand Tap, Inserting Tool and Inserts.

† Includes Punch.

* Includes Drill and Punch.



ISO Metric Threads

Thread Form	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code KEN-621	Price/1 THB
Metric M3 x 0.50*	M3	3.20	10	105g	-1120K	2237.00
Metric M3 x 0.50*	M3	3.20	10	105g	-1120K	2237.00
Metric M4 x 0.70*	M4	4.20	10	122g	-1160K	2331.00
Metric M5 x 0.80*	M5	5.20	10	142g	-1200K	2342.00
Metric M6 x 1.00*	M6	6.20	10	169g	-1240K	2373.00
Metric M7 x 1.00*	M7	7.20	10	190g	-1280K	2468.00
Metric M8 x 1.00*	M8	8.30	10	162g	-1320K	2678.00
Metric M8 x 1.25*	M8	8.30	10	180g	-1340K	2678.00
Metric M10 x 1.00*	M10	10.25	10	226g	-1400K	2877.00
Metric M10 x 1.25*	M10	10.25	10	226g	-1420K	3014.00
Metric M10 x 1.50*	M10	10.40	10	225g	-1430K	3150.00
Metric M12 x 1.25†	M12	12.25	10	309g	-1480K	3150.00
Metric M12 x 1.50†	M12	12.40	5	309g	-1490K	4263.00
Metric M12 x 1.75†	M12	12.50	5	290g	-1500K	4263.00
Metric M14 x 1.25	M14	14.25	5	459g	-1560K	4400.00
Metric M14 x 1.50	M14	14.25	5	325g	-1580K	4400.00
Metric M14 x 2.00	M14	14.50	5	325g	-1600K	4400.00
Metric M16 x 1.50	M16	16.50	5	343g	-1640K	4599.00
Metric M16 x 2.00	M16	16.50	5	354g	-1660K	4599.00

UNC Threads

UNC Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
UNC No.4 - 40*	No.31	10	109g		-2040K	2877.00
UNC No.8 - 32*	11/64"	10	123g		-2080K	2877.00
UNC 1/4" - 20*	17/64"	10	166g		-2160K	2877.00
UNC 5/16" - 18*	21/64"	10	201g		-2200K	3150.00
UNC 3/8" - 16*	25/64"	10	226g		-2240K	3287.00
UNC 1/2" - 13	17/32"	10	293g		-2320K	3423.00

UNF Threads

UNF Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
UNF No.10 - 32*	13/64"	10	138g		-3100K	2877.00
UNF 1/4" - 28*	17/64"	10	160g		-3160K	2877.00
UNF 5/16" - 24*	21/64"	10	216g		-3200K	3150.00
UNF 3/8" - 24*	25/64"	10	218g		-3240K	3287.00
UNF 1/2" - 20	33/64"	5	289g		-3320K	3423.00

BSF Threads

BSF Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
BSF 1/4" - 26*	17/64"	10	155g		-4160K	2951.00
BSF 5/16" - 22*	21/64"	10	215g		-4200K	2730.00
BSF 3/8" - 20*	25/64"	10	208g		-4240K	3738.00

BSP Threads

BSP Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
BSP 1/8" - 28*	3/8"	10	210g		-4540K	4148.00
BSP 1/4" - 19	33/64"	10	335g		-4580K	4578.00
BSP 3/8" - 19	21/32"	5	323g		-4620K	5250.00
BSP 1/2" - 14	13/16"	5	1175g		-4660K	5660.00

BSW Threads

BSW Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
BSW 1/4" - 20*	6.70mm	10	162g		-5080K	2940.00
BSW 3/8" - 16*	9.90mm	10	212g		-5120K	3686.00

Threading Inserts

Range includes 1xD, 1.5xD and 2xD lengths (ISO Metric threads). Our quality inserts are now supplied in packs of 10 or 50. Other sizes and lengths are available on request, please ask for further information.



Insert Length	Thread x Pitch	Clearance Drill (mm)	Packs of 10 Inserts		Packs of 50 Inserts	
			Order Code KEN-620	Price/Pk THB	Order Code KEN-620	Price/Pk THB
1xD	M3 x 0.50	3.20	-5502K	213.00	-7402K	830.00
	M3 x 0.50	3.20	-5502K	213.00	-7402K	830.00
	M4 x 0.70	4.20	-5504K	213.00	-7404K	830.00
	M5 x 0.80	5.20	-5505K	213.00	-7405K	767.00
	M6 x 1.00	6.20	-5506K	248.00	-7406K	798.00
	M7 x 1.00	7.20	-5507K	260.00	-7407K	830.00
	M8 x 1.00	8.30	-5508K	260.00	-7408K	1103.00
	M8 x 1.25	8.30	-5509K	260.00	-7409K	903.00
	M10 x 1.00	10.25	-5512K	351.00	-	-
	M10 x 1.25	10.25	-5513K	351.00	-7413K	1103.00
M10 x 1.50	12.25	-5514K	351.00	-7414K	1103.00	
1.5xD	M3 x 0.50	3.20	-6010K	213.00	-7510K	830.00
	M4 x 0.70	4.20	-6030K	213.00	-7530K	924.00
	M5 x 0.80	5.20	-6050K	213.00	-7550K	1040.00
	M6 x 1.00	6.20	-6070K	248.00	-7570K	1071.00
	M7 x 1.00	7.20	-6090K	260.00	-7590K	1166.00
	M8 x 1.00	8.20	-6110K	260.00	-7610K	1197.00
	M8 x 1.25	8.30	-6120K	260.00	-7620K	1229.00
	M10 x 1.00	10.25	-6140K	351.00	-7640K	1323.00
	M10 x 1.25	10.25	-6150K	351.00	-7650K	1323.00
	M10 x 1.50	10.25	-6160K	351.00	-7660K	1323.00
2xD	M12 x 1.25	12.25	-6180K	525.00	-7680K	1617.00
	M12 x 1.50	12.25	-6190K	525.00	-7690K	1617.00
	M12 x 1.75	12.50	-6200K	525.00	-7700K	1670.00
	M14 x 1.25	14.25	-6220K	767.00	-7720K	2132.00
	M14 x 1.50	14.25	-6230K	767.00	-7730K	2132.00
	M14 x 2.00	14.50	-6240K	767.00	-7740K	2268.00
	M16 x 1.50	16.50	-6260K	966.00	-7760K	3045.00
	M16 x 2.00	16.50	-6270K	966.00	-7770K	3098.00
	M3 x 0.50	3.20	-6302K	281.00	-7802K	1176.00
	M4 x 0.70	4.20	-6304K	281.00	-7804K	1134.00
M5 x 0.80	5.20	-6305K	281.00	-7805K	1040.00	
2xD	M6 x 1.00	6.20	-6306K	317.00	-7806K	1071.00
	M7 x 1.00	7.20	-6307K	329.00	-7807K	1239.00
	M8 x 1.00	8.20	-6308K	329.00	-7808K	1239.00
	M8 x 1.25	8.30	-6309K	329.00	-7809K	1239.00
	M10 x 1.00	10.25	-6312K	418.00	-7812K	2058.00
	M10 x 1.25	10.25	-6313K	418.00	-7813K	2195.00
	M10 x 1.50	12.25	-6314K	418.00	-7814K	2195.00

UNC Threads

UNC Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
No.4 - 40	No.31	10	109g		-6840K	221.00
No.8 - 32	11/64"	10	123g		-6880K	221.00
1.5xD 1/4" - 20	17/64"	10	166g		-6900K	351.00
5/16" - 18	21/64"	10	201g		-6910K	351.00
3/8" - 16	25/64"	10	226g		-6920K	384.00
1/2" - 13	17/32"	10	293g		-6940K	483.00

UNF Threads

UNF Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
No.10 - 32	13/64"	10	138g		-	-
1.5xD 1/4" - 28	17/64"	10	160g		-7100K	351.00
5/16" - 24	21/64"	10	216g		-7110K	351.00
3/8" - 24	25/64"	10	218g		-7120K	384.00
1/2" - 20	33/64"	5	289g		-7140K	483.00

BSF Threads

BSF Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
1.5xD 1/4" - 26	17/64"	10	155g		-6420K	187.00
5/16" - 22	21/64"	10	215g		-6430K	250.00
3/8" - 20	25/64"	10	208g		-6440K	316.00

BSW Threads

BSW Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
1.5xD 1/4" - 20	6.70mm	10	162g		-6620K	187.00
3/8" - 16	9.90mm	10	212g		-6640K	316.00

BSP Threads

BSP Thread	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	Price/1 THB
1.5xD 1/8" - 28	3/8"	10	210g		-7320K	316.00
1/4" - 19	33/64"	10	335g		-7340K	525.00
3/8" - 19	21/32"	5	323g		-7360K	714.00
1/2" - 14	13/16"	5	1175g		-7380K	1082.00