

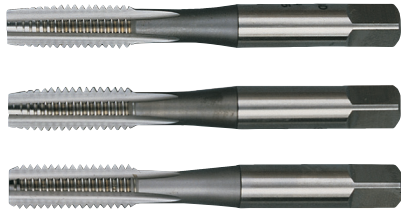


UNC (Unified Coarse) HSS Ground Thread Taps

ISO 529

Sets of Three

1 each, taper, second and plug lead.



Left Hand
Also
Available

UNC HSS

Square AF	Tap Drill Size	Order Code SHR-085	Price/1 THB
2.50	2.35	-0790D	1901.00
2.80	2.85	-0810D	1460.00
3.55	3.50	-0820D	1386.00
4.00	3.90	-0830D	1365.00
4.50	4.50	-0840D	1785.00
5.00	5.10	-0850D	1502.00
6.30	6.60	-0860D	1922.00
8.00	8.00	-0870D	1670.00
6.30	9.40	-0880D	2657.00
7.10	10.80	-0890D	2352.00
9.00	12.20	-0900D	4022.00
10.00	13.50	-0910D	3612.00
11.20	16.50	-0920D	5219.00
12.50	19.50	-0930D	7875.00
14.00	22.25	-0940D	9083.00

UNC (Unified Coarse) HSS Ground Thread Taps

ISO 529

Spiral Flute

UNC HSS

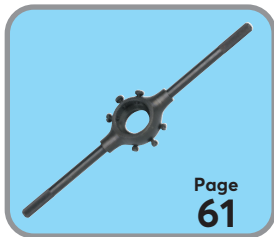


Size - Pitch	Shank Dia.	A/F Square	Weight each	Order Code SHR-085	Price/1 THB
No.4 x 40	3.15	2.50	1g	-0790F	1365.00
No.5 x 40	3.15	2.50	2g	-0800F	1428.00
No.6 x 32	3.55	2.80	3g	-0810F	977.00
No.8 x 32	4.50	3.55	4g	-0820F	882.00
No.10 x 24	5.00	4.00	5g	-0830F	935.00
1/4" x 20	6.30	5.00	11g	-0850F	830.00
5/16" x 18	8.00	6.30	19g	-0860F	1113.00
3/8" x 16	10.00	8.00	31g	-0870F	1103.00
1/2" x 13	9.00	7.10	41g	-0890F	1323.00
5/8" x 11	12.50	10.00	89g	-0910F	2846.00
3/4" x 10	14.00	11.20	123g	-0920F	3581.00
1" x 8	18.00	14.00	240g	-0940F	6258.00

UNC (Unified Coarse) HSS Ground Thread Dies

BS 1127

For use in diestocks to produce external screw threads.



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UNC HSS

Size - Pitch	Outside Diameter	Thickness	Weight each	Order Code SHR-086	Price/1 THB
No.6 x 32	13/16"	1/4"	7g	-3020K	690.00
No.8 x 32	13/16"	1/4"	13g	-3030K	690.00
No.10 x 24	13/16"	1/4"	17g	-3040K	830.00
1/4" x 20	13/16"	3/8"	12g	-3060K	540.00
1/4" x 20	1"	3/8"	26g	-3220K	640.00
5/16" x 18	1"	3/8"	27g	-3230K	640.00
3/8" x 16	1"	3/8"	24g	-3240K	1440.00
3/8" x 16	1 5/16"	7/16"	62g	-3360K	1170.00
7/16" x 14	1"	3/8"	27g	-3250K	950.00
1/2" x 13	1 5/16"	7/16"	52g	-3380K	1170.00
1/2" x 13	1 1/2"	7/8"	79g	-3480K	1440.00
5/8" x 11	1 1/2"	1 1/2"	71g	-3500K	1520.00
3/4" x 10	1 1/2"	1 1/2"	70g	-3510K	1580.00

UNC (Unified Coarse) HSS Ground Thread Die Nuts

BS 1127

For use with spanners to clean and repair existing external screw threads.



Group 582

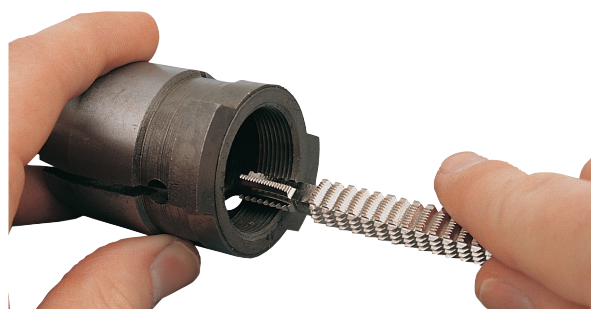


UNC HSS

Size - Pitch	Width	Thickness	Weight each	Order Code SHR-086	Price/1 THB
1/4" x 20	0.71"	1/4"	13g	-3920K	1400.00
5/16" x 18	0.82"	5/16"	12g	-3950K	1670.00
3/8" x 16	0.92"	3/8"	11g	-3970K	1900.00
7/16" x 14	1.01"	7/16"	33g	-3990K	2640.00
1/2" x 13	1.10"	1/2"	45g	-4010K	2310.00
5/8" x 11	1.30"	5/8"	72g	-4040K	2880.00
3/4" x 10	1.48"	1 1/16"	102g	-4070K	3570.00
1" x 8	2.05"	1 5/16"	269g	-4110K	5850.00

Thread Restoring Files

Restore internal and external threads by filing, where the use of taps and dies are impractical. The restorer file overlaps several good threads and files the damaged ones. Restore right and left hand, internal and external threads. Long lasting, fast cutting teeth. Thread restoring files are available in ISO, Whit/BSF, UNF/UNC and BSP thread types.



Group 620



External thread

Thread Type	Range	Weight each	Order Code SHR-017	Price/1 THB
ISO	.80 to 3mm	133g	-9020C	1355.00
Whit/BSF	10 tpi to 24 tpi	132g	-9001A	1355.00
UNF/UNC	11 tpi to 24 tpi	130g	-9010B	1355.00
BSP	11 tpi to 28 tpi	127g	-9030D	1355.00