



Metric Coarse HSS Ground Thread Taps

Spiral Point/Gun Nose

METRIC COARSE HSS


Size - Pitch (mm)	Shank Dia.	A/F Square	Weight Each	Order Code SHR-085	Price/1 THB
M1.6 x 0.35	2.50	2.00	9g	-0130E	2048.00
M2.0 x 0.40	2.50	2.00	9g	-0160E	1029.00
M2.5 x 0.45	2.80	2.24	9g	-0200E	777.00
M3.0 x 0.50	3.15	2.50	12g	-0230E	441.00
M3.5 x 0.60	3.55	2.80	12g	-0260E	431.00
M4.0 x 0.70	4.00	3.15	18g	-0280E	317.00
M4.5 x 0.75	4.50	3.55	18g	-0310E	735.00
M5.0 x 0.80	5.00	4.00	18g	-0330E	328.00
M6.0 x 1.00	6.30	5.00	45g	-0370E	338.00
M7.0 x 1.00	7.10	5.60	54g	-0390E	924.00
M8.0 x 1.25	8.00	6.30	72g	-0410E	683.00
M10.0 x 1.50	10.00	8.00	120g	-0450E	704.00
M12.0 x 1.75	9.00	7.10	149g	-0480E	1197.00
M14.0 x 2.00	11.20	9.00	233g	-0510E	1481.00
M16.0 x 2.00	12.50	10.00	307g	-0530E	1481.00
M18.0 x 2.50	14.00	11.20	427g	-0550E	2541.00
M20.0 x 2.50	14.00	11.20	459g	-0570E	2993.00
M24.0 x 3.00	18.00	14.00	826g	-0610E	3728.00

Straight Flute Long Series

Also Available in UNC/F and BSW/F Thread Forms

METRIC COARSE HSS


Size - Pitch (mm)	Thread Length	Overall Length	Shank Diameter	Weight Each	Taper		Second		Plug	
					Order Code SHR-085	Price/1 THB	Order Code SHR-085	Price/1 THB	Order Code SHR-085	Price/1 THB
M3.0 x 0.50	11	66	2.24	5g	-0230G	1166.00	-0230H	1166.00	-0230J	1166.00
M4.0 x 0.70	13	73	3.15	9g	-0280G	1029.00	-0280H	1029.00	-0280J	1029.00
M5.0 x 0.80	16	79	4.00	13g	-0330G	1166.00	-0330H	1166.00	-0330J	1166.00
M6.0 x 1.00	19	89	4.50	16g	-0370G	1124.00	-0370H	1134.00	-0370J	1134.00
M8.0 x 1.25	22	97	6.30	30g	-0410G	1166.00	-0410H	1166.00	-0410J	1166.00
M10.0 x 1.50	24	108	8.00	48g	-0450G	1512.00	-0450H	1523.00	-0450J	1523.00
M12.0 x 1.75	29	119	9.00	68g	-0480G	2111.00	-0480H	2111.00	-0480J	2111.00
M16.0 x 2.00	32	137	12.50	130g	-0530G	3203.00	-0530H	3192.00	-0530J	3192.00

Sets of Three

1 each, taper, second and plug lead.

HSS
LEFT HAND
METRIC COARSE


Set of 3			
Square AF	Tap Drill Size	Order Code SHR-087	Price/1 THB
3.15	3.30	-0280P	2140.00
4.00	4.20	-0330P	2280.00
5.00	5.00	-0370P	2370.00
6.30	6.80	-0410P	2600.00
8.00	8.50	-0450P	3340.00
7.10	10.20	-0480P	4710.00
10.00	14.00	-0530P	7050.00

HSS Taps & Dies

Spiral Flute

METRIC COARSE HSS


Size - Pitch (mm)	Shank Dia.	A/F Square	Weight Each	Order Code SHR-085	Price/1 THB
2.00 - 0.40	2.50	2.00	9g	-0160F	1334.00
2.50 - 0.45	2.80	2.24	9g	-0200F	1061.00
3.00 - 0.50	3.15	2.50	12g	-0230F	683.00
3.50 - 0.60	3.55	2.80	12g	-0260F	494.00
4.00 - 0.70	4.00	3.15	18g	-0280F	413.00
5.00 - 0.80	5.00	4.00	24g	-0330F	777.00
6.00 - 1.00	6.30	5.00	33g	-0370F	431.00
8.00 - 1.25	8.00	6.30	69g	-0410F	861.00
10.00 - 1.50	10.00	8.00	114g	-0450F	893.00
12.00 - 1.75	9.00	7.10	147g	-0480F	1544.00
14.00 - 2.00	11.20	9.00	167g	-0510F	1722.00
16.00 - 2.00	12.50	10.00	304g	-0530F	1901.00
18.00 - 2.50	14.00	11.20	420g	-0550F	3140.00
20.00 - 2.50	14.00	11.20	448g	-0570F	3801.00
24.00 - 3.00	18.00	14.00	795g	-0610F	4589.00
30.00 - 3.50	20.00	16.00	953g	-0660F	10532.00

Fluteless

METRIC COARSE HSS

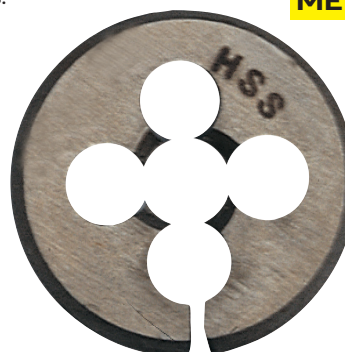

Size - Pitch (mm)	Shank Dia.	Weight Each	Order Code SHR-085	Price/1 THB
2.00 - 0.40	2.50	9g	-0160K	2205.00
2.50 - 0.45	2.80	12g	-0200K	1418.00
3.00 - 0.50	3.15	12g	-0230K	851.00
4.00 - 0.70	4.00	18g	-0280K	777.00
5.00 - 0.80	5.00	24g	-0330K	1113.00
6.00 - 1.00	6.30	33g	-0370K	1008.00
8.00 - 1.25	8.00	69g	-0410K	1019.00
10.00 - 1.50	10.00	114g	-0450K	1239.00
12.00 - 1.75	9.00	147g	-0480K	1439.00
16.00 - 2.00	12.50	304g	-0530K	3192.00

Metric HSS Left Hand Dies

HSS

BS 1127

For use in diestocks to produce external screw threads.

LEFT HAND
METRIC COARSE


Size - Pitch (mm)	Outside Diameter	Order Code SHR-087	Price/1 THB
M6.0 x 1.00	1"	-2530K	1530.00
M8.0 x 1.25	1"	-2550K	2420.00