

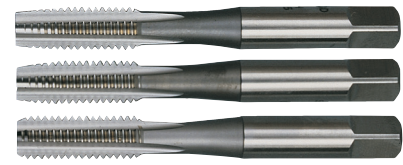


Metric Coarse HSS Ground Thread Taps

Straight Flute Individual Sizes
ISO 529



METRIC COARSE HSS



Sets of Three

1 each, taper, second and plug lead

(1) Diameter and pitch not mentioned in ISO.

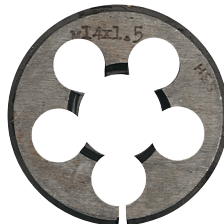
Size - Pitch (mm)	Thread Length	Overall Length	Shank Diameter	Weight each	Taper	Second	Plug	Price/1 THB
					Order Code SHR-085	Order Code SHR-085	Order Code SHR-085	
M1.0 x 0.25	5.5	38.5	2.50	3g	-0100A	-0100B	-0100C	2436.00
M1.6 x 0.35	8.0	41.0	2.50	3g	-0130A	-0130B	-0130C	1229.00
M2.0 x 0.40	8.0	41.0	2.50	3g	-0160A	-0160B	-0160C	286.00
M2.5 x 0.45	9.5	44.5	2.80	4g	-0200A	-0200B	-0200C	190.00
M3.0 x 0.50	11.0	48.0	3.15	4g	-0230A	-0230B	-0230C	190.00
M3.0 x 0.60 ⁽¹⁾	14.5	48.0	3.15	4g	-0240A	-0240B	-0240C	420.00
M3.5 x 0.60	13.0	50.0	3.55	4g	-0260A	-0260B	-0260C	180.00
M4.0 x 0.70	13.0	53.0	4.00	6g	-0280A	-0280B	-0280C	169.00
M4.0 x 0.75 ⁽¹⁾	17.0	53.0	4.00	6g	-0290A	-0290B	-0290C	392.00
M5.0 x 0.80	12.0	58.0	5.00	8g	-0330A	-0330B	-0330C	190.00
M5.0 x 0.90 ⁽¹⁾	12.0	58.0	5.00	6g	-0340A	-0340B	-0340C	190.00
M6.0 x 1.00	19.0	66.0	6.30	14g	-0370A	-0370B	-0370C	265.00
M7.0 x 1.00	17.0	66.0	7.10	21g	-0390A	-0390B	-0390C	452.00
M8.0 x 1.25	22.0	72.0	8.00	23g	-0410A	-0410B	-0410C	275.00
M10.0 x 1.50	24.0	80.0	10.00	39g	-0450A	-0450B	-0450C	286.00
M12.0 x 1.75	23.0	89.0	9.00	48g	-0480A	-0480B	-0480C	431.00
M14.0 x 2.00	25.0	95.0	11.20	76g	-0510A	-0510B	-0510C	413.00
M16.0 x 2.00	25.0	102.0	12.50	100g	-0530A	-0530B	-0530C	483.00
M18.0 x 2.50	30.0	112.0	14.00	133g	-0550A	-0550B	-0550C	704.00
M20.0 x 2.50	30.0	112.0	14.00	144g	-0570A	-0570B	-0570C	998.00
M24.0 x 3.00	36.0	130.0	18.00	260g	-0610A	-0610B	-0610C	1355.00
M27.0 x 3.00	36.0	135.0	20.00	256g	-0640A	-0640B	-0640C	2111.00
M30.0 x 3.50	42.0	138.0	20.00	380g	-0660A	-0660B	-0660C	2888.00

Square AF	Tap Drill Size	Set of 3	
		Order Code SHR-085	Price/1 THB
2.00	0.75	-0100D	7025.00
2.00	1.25	-0130D	3486.00
2.00	1.60	-0160D	840.00
2.24	1.75	-0180D	2100.00
2.24	2.05	-0200D	546.00
2.50	2.40	-0230D	567.00
2.50	2.50	-0240D	1250.00
2.80	2.90	-0260D	546.00
3.15	3.30	-0280D	483.00
3.15	3.30	-0290D	1155.00
3.55	3.70	-0310D	777.00
4.00	4.20	-0330D	525.00
4.00	4.20	-0340D	557.00
5.00	5.00	-0370D	746.00
6.30	6.80	-0410D	893.00
7.10	7.80	-0420D	1092.00
8.00	8.50	-0450D	788.00
6.30	9.50	-0460D	2510.00
7.10	10.20	-0480D	1250.00
9.00	12.00	-0510D	1218.00
10.00	14.00	-0530D	1407.00
11.20	15.50	-0550D	2111.00
11.20	17.50	-0570D	2993.00
14.00	21.00	-0610D	4074.00
16.00	24.00	-0640D	6353.00
16.00	26.50	-0660D	8684.00
20.00	32.00	-0690D	8831.00
22.40	37.50	-0710D	15761.00

Metric Coarse HSS Ground Thread Dies

BS 1127

For use in diestocks to produce external screw threads.



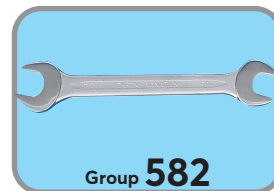
Size - Pitch (mm)	Outside Diameter	Thickness	Weight each	Order Code SHR-086	Price/1 THB
M2.0 x 0.40	13/16"	1/4"	13g	-0110K	168.00
M2.5 x 0.45	13/16"	1/4"	12g	-0130K	168.00
M3.0 x 0.50	13/16"	1/4"	14g	-0140K	240.00
M3.5 x 0.60	13/16"	1/4"	13g	-0150K	265.00
M4.0 x 0.70	13/16"	1/4"	13g	-0160K	240.00
M4.0 x 0.70	1"	3/8"	25g	-0410K	444.00
M5.0 x 0.80	1"	3/8"	24g	-0430K	480.00
M5.0 x 0.80	13/16"	1/4"	12g	-0180K	240.00
M6.0 x 1.00	13/16"	1/4"	12g	-0200K	240.00
M6.0 x 1.00	1"	3/8"	27g	-0440K	342.00
M6.0 x 1.00	15/16"	7/16"	54g	-0590K	552.00
M7.0 x 1.00	13/16"	1/4"	11g	-0210K	285.00
M8.0 x 1.25	1"	3/8"	27g	-0460K	342.00
M8.0 x 1.25	15/16"	7/16"	62g	-0610K	516.00
M8.0 x 1.25	1 1/2"	1 1/2"	85g	-0790K	690.00
M9.0 x 1.25	1"	3/8"	26g	-0470K	444.00
M10.0 x 1.50	1"	3/8"	26g	-0480K	342.00
M10.0 x 1.50	15/16"	7/16"	51g	-0630K	516.00
M10.0 x 1.50	1 1/2"	1 1/2"	85g	-0810K	690.00
M11.0 x 1.50	15/16"	7/16"	54g	-0640K	624.00
M12.0 x 1.75	15/16"	7/16"	54g	-0650K	516.00
M12.0 x 1.75	1 1/2"	1 1/2"	78g	-0830K	690.00
M12.0 x 1.75	2"	5/8"	156g	-1020K	1596.00
M14.0 x 2.00	15/16"	7/16"	50g	-0660K	624.00
M14.0 x 2.00	1 1/2"	1 1/2"	73g	-0840K	690.00
M14.0 x 2.00	2"	5/8"	167g	-1030K	1208.00
M16.0 x 2.00	1 1/2"	1 1/2"	72g	-0850K	690.00
M16.0 x 2.00	2"	5/8"	167g	-1040K	1208.00
M18.0 x 2.50	1 1/2"	1 1/2"	96g	-0860K	768.00
M20.0 x 2.50	1 1/2"	1 1/2"	66g	-0870K	768.00
M20.0 x 2.50	2"	5/8"	160g	-1060K	1344.00
M22.0 x 2.50	2"	5/8"	157g	-1070K	1533.00
M24.0 x 3.00	2"	5/8"	152g	-1080K	1533.00
M30.0 x 3.50	3"	7/8"	471g	-1220K	4652.00

Metric Coarse HSS Ground Thread Die Nuts

BS 1127

For use with spanners to clean and repair existing external screw threads.

METRIC COARSE HSS



Size - Pitch (mm)	Outside Diameter	Thickness	Weight each	Order Code SHR-086	Price/1 THB
M3.0 x 0.50	0.71"	1/4"	11g	-1310K	336.00
M4.0 x 0.70	0.71"	1/4"	10g	-1330K	336.00
M5.0 x 0.80	0.71"	1/4"	11g	-1350K	357.00
M6.0 x 1.00	0.71"	1/4"	10g	-1360K	399.00
M7.0 x 1.00	0.82"	5/16"	16g	-1440K	875.00
M8.0 x 1.25	0.82"	5/16"	16g	-1450K	420.00
M9.0 x 1.25	0.92"	3/8"	25g	-1490K	632.00
M10.0 x 1.50	0.92"	3/8"	24g	-1500K	616.00
M12.0 x 1.75	1.10"	1/2"	36g	-1570K	770.00
M14.0 x 2.00	1.30"	5/8"	45g	-1600K	800.00
M16.0 x 2.00	1.30"	5/8"	48g	-1610K	1070.00
M18.0 x 2.50	1.48"	1 1/16"	106g	-1640K	1280.00
M20.0 x 2.50	1.48"	1 1/16"	140g	-1650K	1520.00
M22.0 x 2.50	1.67"	13/16"	147g	-1690K	2120.00
M24.0 x 3.00	2.05"	15/16"	274g	-1720K	2220.00
M30.0 x 3.50	2.22"	1 1/16"	330g	-1760K	3340.00
M36.0 x 4.00	2.76"	1 1/4"	489g	-1790K	5320.00