SHERWOOD QUALITY CUTTING TOOLS Threading Sets

BSF Threading Set

BSF

28 PIECES

HSS

3/16" - 3/4" BSF:
HSSGT Straight Flute Taps:
Taper: 3/16" x 32, 1/4" x 26, 5/16" x 22 and 3/8" x 20.
Second: 3/4" x 12, 7/16" x 18, 5/8" x 14 and 1/2" x 16.
Plug: 3/16" x 32, 1/4" x 26, 5/16" x 22 and 3/8" x 20.
Bar Type Tap Wrenches: 1/16" - 1/4" and 1/4" - 3/4".
Tapping Drills to Suit: HSS S/S.
4.00, 5.30, 6.80, 8.30, 9.70 and 11.10mm.
HSS 1" O/D Split Dies: 1/4" x 26, 5/16" x 22 and 3/8" x 20.
Diestock: 1" O/D.
HSS Die Nuts: 7/16" x 18, 1/2" x 16, 5/8" x 14 and 3/4" x 12.

BSW Threading Set

BSW

3/16" - 3/4" BSW:
HSSGT Straight Flute Taps:
Taper: 3/16" x 24, 1/4" x 20, 5/16" x 18, 3/8" x 16.
Second: 7/16" x 14, 1/2" x 12, 5/8" x 11, 3/4" x 10.
Plug: 3/8" x 16, 5/16" x 18, 1/4" x 20, 3/16" x 24.
Bar Type Tap Wrenches: 1/4" - 3/4" and 1/16" - 1/4".
Tapping Drills to Suit: HSS S/S.
3.70, 5.10, 6.50, 7.90, 9.30, 10.50mm
HSS 1" O/D Dies: 1/4" x 2, 5/16" x 18 and 3/8" x 16.
Diestock: 1" O/D.
HSS Die Nuts: 7/16" x 14, 1/2" x 12, 5/8" x 11 and 3/4" x 10.



Range	Number of Pieces	Order Code SHR-086	Price/1 THB
3/16 - 3/4" BSF	28	-9991K	11980.00
3/16 - 3/4"BSW	28	-9992K	11980.00

BSP(F) Threading Set

BSP

22 PIECES

HSSGT Straight Flute Taps:
Taper: 1/8" x 28, 1/4" x 19, 3/8" x 19 and 1/2" x 14.
Second: 3/4" x 14.
Plug: 1/8" x 28, 1/4" x 19, 3/8" x 19 and 1/2" x 14.
Outside Diameter HSS Dies BSPF x 1 5/16": 1/8" x 28, 1/4" x 19 and 3/8" x 19.
BSPF HSS Hexagon Die Nuts: 1/2" x 14 and 3/4" x 14.
HSS Straight Shank Jobber Drills: 8.80 and 11.80mm,
Parallel Shank Drills 1/2": 15.25, 19.00 and 24.50mm.
Holders: 1 5/16" outside diameter diestock.
Traditional Tap Wrenches: 1/16" - 1/4" and 1/4" - 3/4".

Range	Number of Pieces	Order Code SHR-086	Price/1 THB
1/16" - 3/4" BSPF	22	-9989K	14927.00

UNC Threading Set

UNC

28 PIECES

No.10 - 3/4" UNC:
HSSGT Straight Flute Taps:
Taper: No. 10 x 24, 1/4" x 20, 5/16" x 18, 3/8" x 16.
Second: 7/16" x 14, 1/2" x 13, 5/8" x 11, 3/4" x 10.
Plug: No.10 x 24, 1/4" x 20, 5/16" x 18, 3/8" x 16.
Bar Type Tap Wrenches: 1/16" - 1/4" and 1/4" - 3/4".
Tapping Drills to suit: HSS S/S.
3.90, 5.10, 6.60, 8.00, 9.40, 10.80mm
HSS 1" O/D Dies: 1/4" x 20, 5/16" x 18, 3/8" x 16.
Diestock: 1" O/D.
HSS Die Nuts: 7/16" x 14, 1/2" x 13, 5/8" x 11, 3/4" x 10.

Range	Number of Pieces	Order Code SHR-086	Price/1 THB
10 - 3/4"UNC	28	-9994K	11980.00

UNF Threading Set

UNF

28 PIECES

No.10 - 3/4" UNF:
HSSGT Straight Flute Taps:
Taper: No.10 x 32, 1/4" x 28, 5/16" x 24, and 3/8" x 24.
Second: 3/4" x 16, 7/16" x 20, 5/8" x 18 and 1/2" x 20.
Plug: No.10 x 32, 1/4" x 28, 5/16" x 24 and 3/8" x 24.
Bar Type Tap Wrenches: 1/16" - 1/4" and 1/4" - 3/4".
Tapping Drills to Suit: HSS S/S.
4.10, 5.50, 6.90, 8.50, 9.50 and 11.50mm.
HSS 1" O/D Dies: 1/4" x 28, 5/16" x 24 and 3/8" x 24.
Diestock: 1" O/D.
HSS Die Nuts: 7/16" x 20, 1/2" x 20, 5/8" x 18 and 3/4" x 16.

Range	Number of Pieces	Order Code SHR-086	Price/1 THB
10 - 3/4" UNF	28	-9993K	11980.00

BSP(F) Threading Set

22 PIECES

BSP HSS

HSSGT Straight Flute Taps:
Taper: 1/8" x 28, 1/4" x 19, 3/8" x 19 and 1/2" x 14.
Second: 3/4" x 14.
Plug: 1/8" x 28, 1/4" x 19, 3/8" x 19 and 1/2" x 14.
Outside Diameter HSS Dies BSPF x 1 5/16": 1/8" x 28, 1/4" x 19 and 3/8" x 19.
BSPF HSS Hexagon Die Nuts: 1/2" x 14 and 3/4" x 14.
HSS Straight Shank Jobber Drills: 8.80 and 11.80mm,
Parallel Shank Drills 1/2": 15.25, 19.00 and 24.50mm.
Holders: 1 5/16" outside diameter diestock.
Traditional Tap Wrenches: 1/16" - 1/4" and 1/4" - 3/4".



Range	Number of Pieces	Order Code SHR-086	Price/1 THB
1/16" - 3/4" BSPF	22	-9989K	14927.00

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